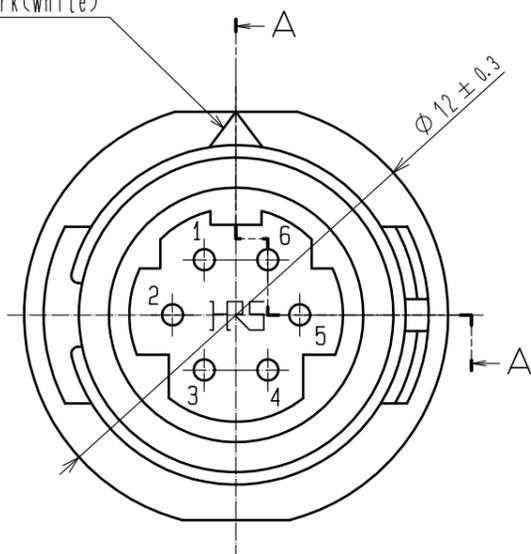
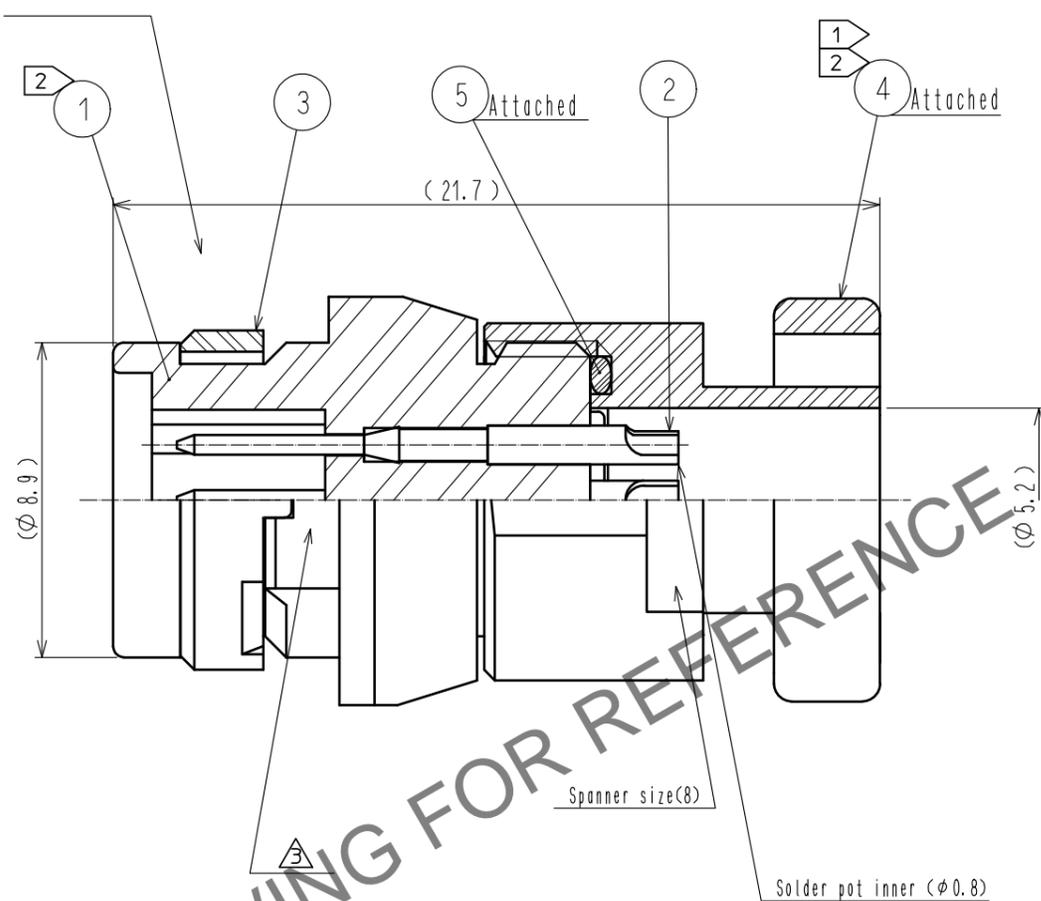


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In case of consideration for using Automotive equipment / device which demand high reliability, kindly contact our sales window correspondents.

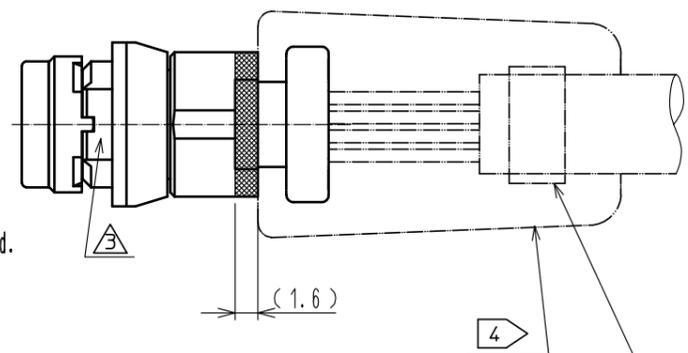
Mating mark(white)



A-A



5 Assembly procedure(2:1)

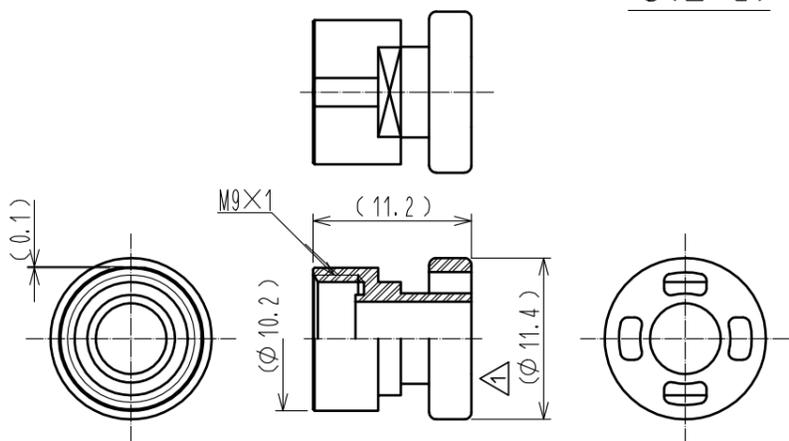


HRS DRAWING FOR REFERENCE

- Notes
- ① The recommended clamp torque of Ref. No. ④ is 0.45 to 0.5N·m. To prevent loosening, apply Loctite 263 manufactured by Henkel Japan Co., Ltd. according to the Loctite Coating Procedure Manual (ETAD-C0151-00).
 - ② Rotation examples of Ref. No. ① and Ref. No. ④ are shown. For overmolding note that the position is not always the same.
 - ③ Applicable jig
Solder termination fixture : HR30-6R-6P-T01(CL150-0218-0)
 - ④ When this product assembled, it shall apply to ETAD-C0198-00 and be overmolded by customer. Cable clamp strength, waterproof performance depend on overmold. We recommended checking the quality before the usage.
 - ⑤ The molding die for overmolding shall be designed as holding down the area (spanner setting area(8) and circumference of $\phi 11$) as shown in the drawing.

The use of the clamp fitting is recommended.

④(2:1)



3	Polyphenylene sulfide	(Black) UL94V-0				
2	Brass	Surface plating : gold plating 0.2 μ m Under plating : nickel plating 2 μ m	5	Silicone rubber	(Red)	
1	Polyphenylene sulfide	(Black) UL94V-0	4	Polybutylene terephthalate	(Black) UL94V-0	
NO.	MATERIAL	FINISH . REMARKS	NO.	MATERIAL	FINISH . REMARKS	
UNITS		SCALE	COUNT	DESCRIPTION OF REVISIONS		DESIGNED
mm		5 : 1	1	DIS-C-00015069		HY. KISHI
HRS HIROSE ELECTRIC CO., LTD.		APPROVED : MO. SATOH	20090827	DRAWING NO.		EDC3-116506-00
		CHECKED : HY. KISHI	20090827	PART NO.		HR30-6JB-6P
		DESIGNED : TY. SUZUKI	20090827	CODE NO.		CL0130-2021-1-00
		DRAWN : TY. SUZUKI	20090827			