PRODUCT CATALOG

HRS HIROSE ELECTRIC CO.,LTD.

1.85mm Series

1.85mm Coaxial Connectors
IEC Standard Compliant

Milimeter Wave

COAX 1.85mm

IEC Standard

Product Page
https://www.hirose.com/en/product/compare?searchType=series&targets=1.85mm%2C1.85mm-TM

Sep. 2023

Features

1. IEC standard compliant 1.85mm coaxial connector (IEC 61169-32)

2. Supports up to 65GHz frequency

3. Board receptacle is screw-mounted.

・Provides excellent high frequency performance
and consistent mounting quality
・Reusable
・Reduces mounting complexity
(No Soldering is required)
・Compatible with various PCB thicknesses

4. 0.085 inch flexible cable applicable

5. Terminator is also available.

6. RoHS2 compliant

Applications

Data transmission measurement, radio communication equipment, measuring instruments, RF module, radio frequency power amplifier, high speed router, high speed switch, broadcasting equipment, etc.
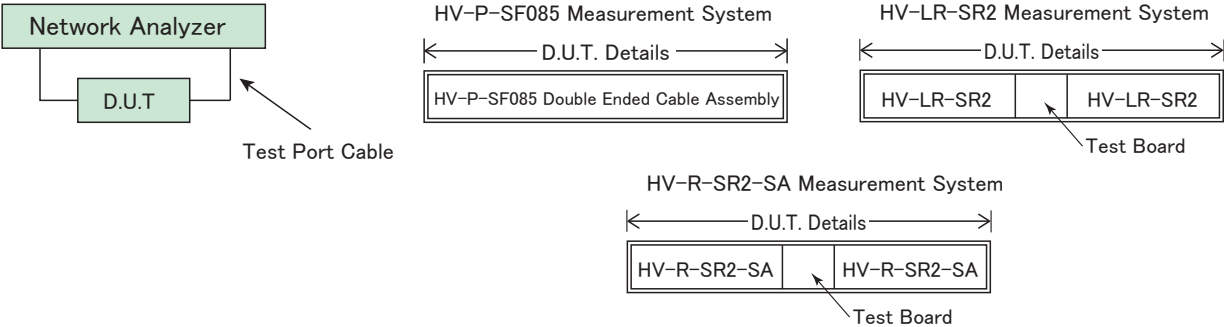
Product Specifications

Nominal Characteristic Impedance	50 Ω	Operating Temperature	-55 to +105℃ (95% RH Max.)
Rated Frequency	0 to 65GHz	Storage Temperature Range	-55 to +50℃ (95% RH Max.)

Items	Specifications	Conditions
Contact Resistance	Center : 4m Ω Max. External : 2m Ω Max.	Measured at 100mA Max.
Insulation Resistance	1000M Ω Min.	Measured at 100V DC
Withstanding Voltage	No breakdown	200V AC for 1 min.
V.S.W.R.*	● HV-P-SF085 V.S.W.R. : 1.35 Max. (0 to 40GHz) V.S.W.R. : 1.45 Max. (40 to 67GHz) ● HV-LR-SR2 V.S.W.R. : 1.5 Max. (0 to 65GHz) ● HV-R-SR2-SA V.S.W.R. 1.5 Max. （0 to 50GHz) V.S.W.R. 1.8 Max. （50 to 67GHz)	
Mating Durability	Contact resistance Center : 6m Ω Max. External : 4m Ω Max. No broken, cracked, or loose parts	500 times
Vibration Resistance	No electrical discontinuity for more than 1 μ s. No broken, cracked, or loose parts	Frequency : 10 to 500Hz, half amplitude : 0.75mm, Acceleration : 196m/s^2, 12 cycles in each of the 3 axis
Shock Resistance	No electrical discontinuity for more than 1 μ s. No broken, cracked, or loose parts	Acceleration : 980m/s^2, duration : 6ms, Wave form : half-sine wave, 3 times in each of the 3 axis
Moisture Resistance of Temperature/Humidity Cycle	Insulation resistance : 100M Ω Min. (in a high humidity environment) Insulation resistance : 1000M Ω Min. (in a dry environment) No broken, cracked or loose parts	Left for 10 cycles (240 hours) in an environment with the temperature ranging from -10 to +65℃ and the humidity ranging from 90 to 98%.
Temperature Cycle	No broken, cracked or loose parts	5 cycles of the following test series condition : Temperature : -55℃ → -℃ → +105℃ → -℃ Time : 30 min. → 3 min. → 30 min. → 3 min.
Salt Spray	No considerable corrosion	Continuous 48 hour cycle in 5% salt water solution

(Note) Information contained in this catalog represents general requirements for this Series. Contact us for the drawings and specifications for a specific part number shown.

* V.S.W.R. (Voltage Standing Wave Ratio) Measurement System
 The above V.S.W.R. specification values were measured using the measurement system shown below.

Network Analyzer — D.U.T — Test Port Cable

HV-P-SF085 Measurement System
D.U.T. Details
HV-P-SF085 Double Ended Cable Assembly

HV-LR-SR2 Measurement System
D.U.T. Details
HV-LR-SR2 | HV-LR-SR2
Test Board

HV-R-SR2-SA Measurement System
D.U.T. Details
HV-R-SR2-SA | HV-R-SR2-SA
Test Board

Materials / Finish

Part	Materials	Finish
Shell	Stainless Steel / Brass	Passivated / Gold Plated / Nickel Plated
Insulator	PTFE Resin / PEI Resin	-
Contact	Beryllium Copper	Gold Plated

Product Number Structure

Refer to the chart below when determining the product specifications from the product number.
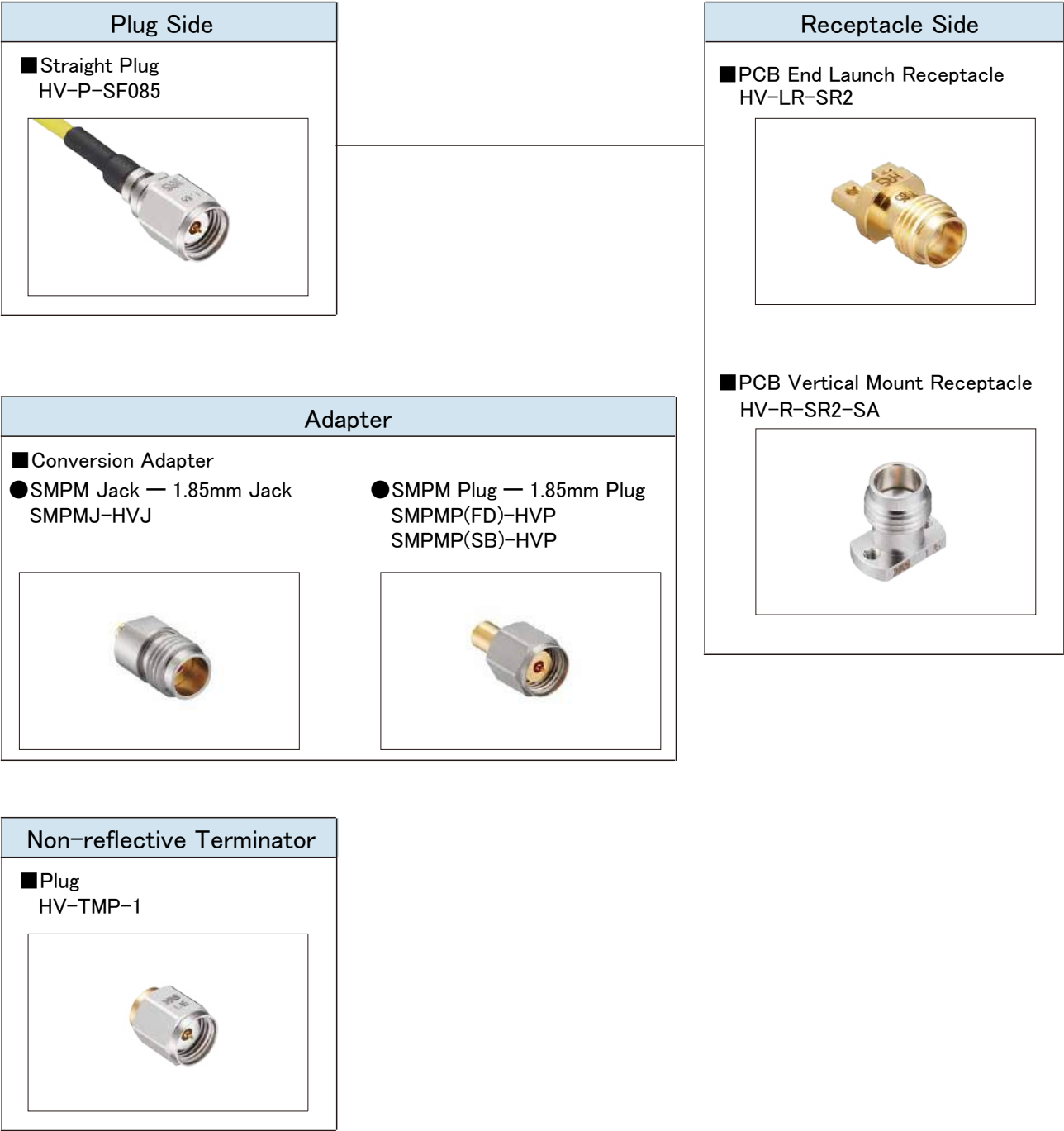
■ Plug

HV - 2P - IW - A - 6IN
❶　　❷　　❸　　　❹

❶ Series Name	HV	❸ Cable Type	SF085 : 0.085 inch, Flexible Cable IW : 0.085 inch, Flexible Cable
❷ Connector Type	P : Straight Plug 2P : Double-ended Straight Plug Cable Assembly	❹ Total Length (inch)	6, 12, 24, 36, 48 inch

■ Receptacle

HV - LR - SR2 (##)
❶　　❷　　❸　　❹

| ❶ Series Name	HV	❸ Board Mounting Method	PCB Screw Mounting
❷ Connector Type	LR : End Launch Receptacle R : Receptacle	❹ Attached Screw	(00) : - (11) : 0-80UNF 1/4 inch (12) : 0-80UNF 3/16 inch (15) : 0-80UNF 1/4 + 3/16 inch

Functional Diagram

Plug Side

■Straight Plug
HV-P-SF085

Receptacle Side

■PCB End Launch Receptacle
HV-LR-SR2

■PCB Vertical Mount Receptacle
HV-R-SR2-SA

Adapter

■Conversion Adapter

●SMPM Jack — 1.85mm Jack
SMPMJ-HVJ

●SMPM Plug — 1.85mm Plug
SMPMP(FD)-HVP
SMPMP(SB)-HVP

Non-reflective Terminator

■Plug
HV-TMP-1

Plug

Please contact Hirose for assembly of cables.
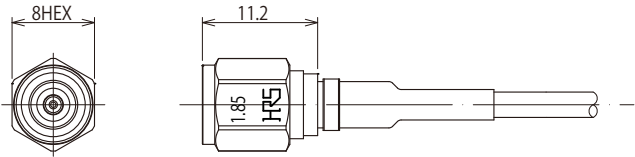
Part No.	HRS No.	Purchase Unit
HV-P-SF085	CL0338-0089-0-00	20pcs per bag

Cable Assembly (HV Straight Plug - HV Straight Plug)
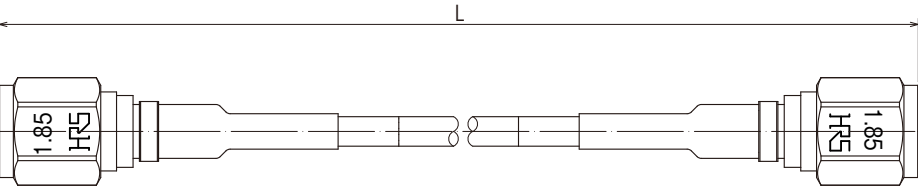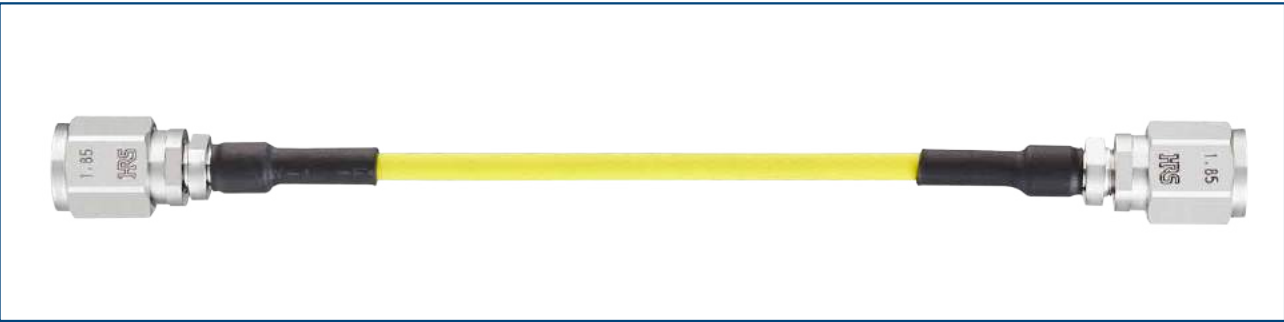
| Part No.	HRS No.	Cable Assembly Length L : inch	Cable Assembly Length L : mm	Purchase Unit
HV-2P-IW-A-6IN	CL0321-6633-0-01	6 ± 0.16	152.4 ± 4	20pcs per bag
HV-2P-IW-A-12IN	CL0321-6633-0-02	12 ± 0.32	304.8 ± 8	
HV-2P-IW-A-24IN	CL0321-6633-0-03	24 ± 0.48	609.6 ± 12	
HV-2P-IW-A-36IN	CL0321-6633-0-04	36 ± 0.48	914.4 ± 12	10pcs per bag
HV-2P-IW-A-48IN	CL0321-6633-0-05	48 ± 0.71	1219.2 ± 18	

# PCB End Launch Receptacle (For High Speed Transmission Evaluation Board)

This product is a solderless mounted connector for prototype evaluation of high speed transmission boards.
It is not recommended for use in actual commercial equipment.
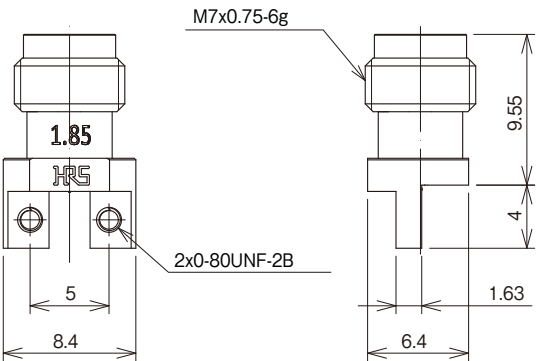
Part No.	HRS No.	Attached Screw	Purchase Unit
HV-LR-SR2	CL0338-0018-0-00	-	
HV-LR-SR2(11)	CL0338-0018-0-11	0-80UNF 1/4 inch	20pcs per bag
HV-LR-SR2(12)	CL0338-0018-0-12	0-80UNF 3/16 inch	

◆Frequency Characteristics (TYPICAL)
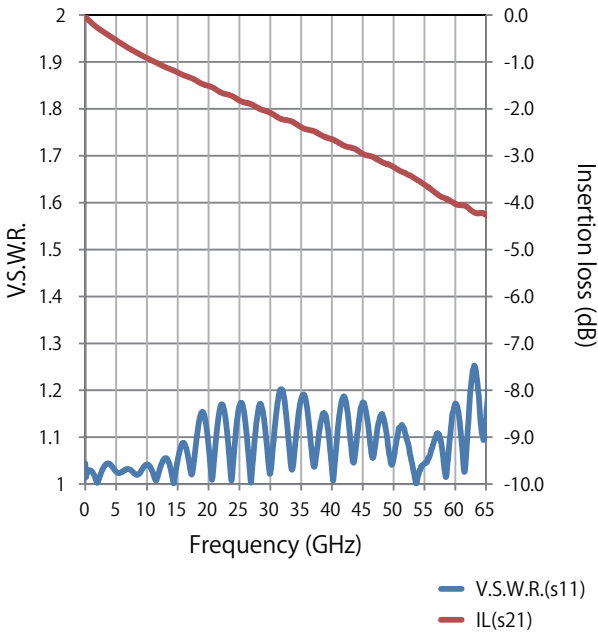
*Coplaner line length between both connector ends : 25mm

PCB Vertical Mount Receptacle(For High Speed Transmission Evaluation Board)

This product is a solderless mounted connector for prototype evaluation of high speed transmission boards.
It is not recommended for use in actual commercial equipment.

●Inner Layer, Back Surface, Top Surface Trace Type

5.8
10
7.16
(1.06)
2×0-80UNF-2B

9.55
1.7
M7×0.75-6g
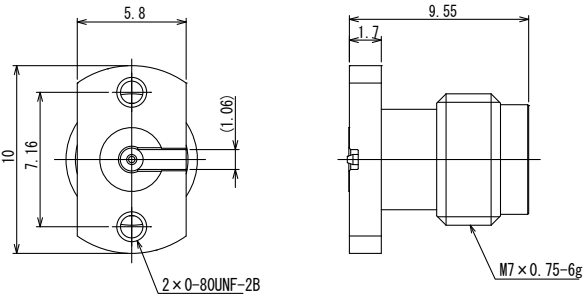
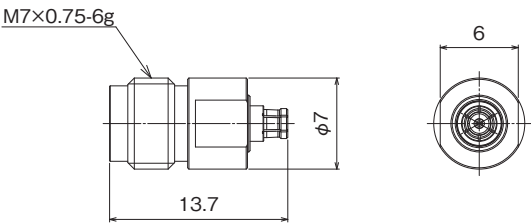| Part No.	HRS No.	Attached Screw	Purchase Unit
HV-R-SR2-SA	CL0338-0030-0-00	-	20pcs per bag
HV-R-SR2-SA(15)	CL0338-0030-0-15	0-80UNF 1/4 + 3/16 inch	

◆Frequency Characteristics (TYPICAL)
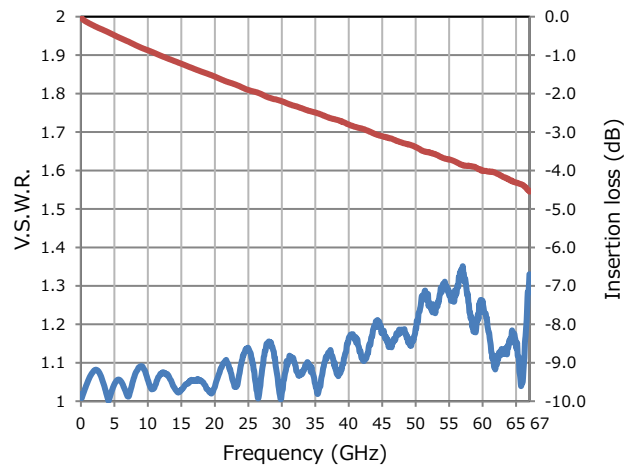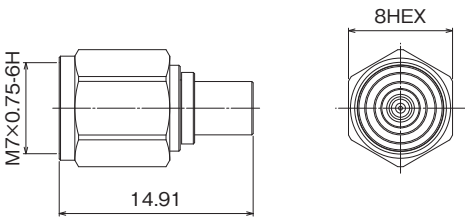

*Coplaner line length between both connector ends : 25mm

Conversion Adapter

HV Conversion Adapter (Mated Portion : SMPM Side : Jack, HV Side : Jack)

M7×0.75-6g

φ7

6

13.7

Part No.	HRS No.	Purchase Unit
SMPMJ-HVJ	CL0311-0421-7-00	20pcs per bag

HV Conversion Adapter (Mated Portion : SMPM Side : Plug, HV Side : Plug)

M7×0.75-6H

8HEX

14.91

Part No.	HRS No.	Purchase Unit
SMPMP(FD)-HVP	CL0311-0419-5-00	20pcs per bag
SMPMP(SB)-HVP	CL0311-0420-4-00	

Precautions

1. The diameter of the center contact pin is only 0.511mm.
   Please handle with care. When mating the component with the corresponding connector, rotate the hex part only.
2. If any dust is found on the shell interface when mating the components, please wipe with alcohol.

While Taking into Consideration

Specifications mentioned in this catalog are reference values.
When considering to order or use this product, please review the Drawing and Product Specifications sheets.
Use an appropriate cable when using the connector in combination with cables.
If considering usage of a non-specified cable, please contact your sales representative.
If assembly process is done by jigs & tools which are not identified by Hirose, the warranty of the product may be affected.
If considering usage for below mentioned applications, please contact your sales representative.
In cases where the application will demand a high level of reliability, such as automotive, medical instruments, public infrastructure, aerospace/defense etc. Hirose must review before assurance of reliability can be given.

HRS HIROSE ELECTRIC CO.,LTD.

1.85mm-TM Series

1.85mm Coaxial Connectors
IEC Standard Compliant/Non-Reflective Terminator

Milimeter Wave

1.85 mm
COAX 1.85mm

Terminator

Product Page
https://www.hirose.com/en/product/compare?searchType=series&targets=1.85mm%2C1.85mm-TM

Sep. 2023
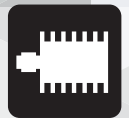
Features

1. Non-reflective Terminator Supporting 0 to 65GHz

2. Small Size, Light Weight

3. Low V.S.W.R. & High Reliability

4. IEC Standard Compliant 1.85mm Coaxial Terminator (IEC 61169-32)

Applications

Optical transmission devices, data transmission measurement, radio communication equipment, measuring instruments, other high frequency devices, etc.

Product Specifications

Nominal Characteristic Impedance	50 Ω	Operating Temperature	-40 to +85℃
Rated Frequency	0 to 65GHz	Operating Relative Humidity	95% RH Max.
Power	0.5W CW (+65℃)		

(Note) Information contained in this catalog represents general requirements for this Series. Contact us for the drawings and specifications for a specific part number shown.

Materials / Finish

| Part	Materials	Finish
Shell	Stainless Steel / Brass	Passivated / Gold Plated
Insulator	PTFE Resin	-
Male Contact	Brass	Gold Plated
Coupling	Stainless Steel	Passivated
Resistive Element	Metal Film	-

Product Number Structure

Refer to the chart below when determining the product specifica tions from the product number.

HV - TM P - 1
❶　❷　❸

❶ Series Name	HV		❷ TM	Non-Reflective Terminator
			❸ Connector Type	P : Plug Type

Terminator

8HEX

10.5

φ6.5

HRC
1.85
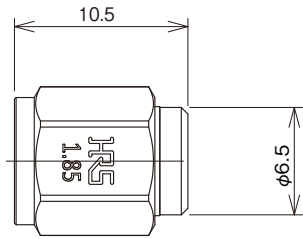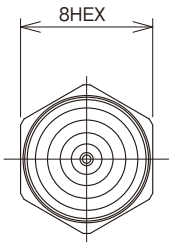
Part No.	HRS No.	Purchase Unit
HV-TMP-1	CL0353-0025-0-00	1pc per bag

V.S.W.R. (Max.)

0 to 20GHz	20 to 60GHz	60 to 65GHz
1.15	1.25	1.35

◆Frequency Characteristics (TYPICAL)

Precautions

1. The diameter of the center contact pin is only 0.511mm.
   Please handle with care. When mating the component with the corresponding connector, rotate the hex part only.
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