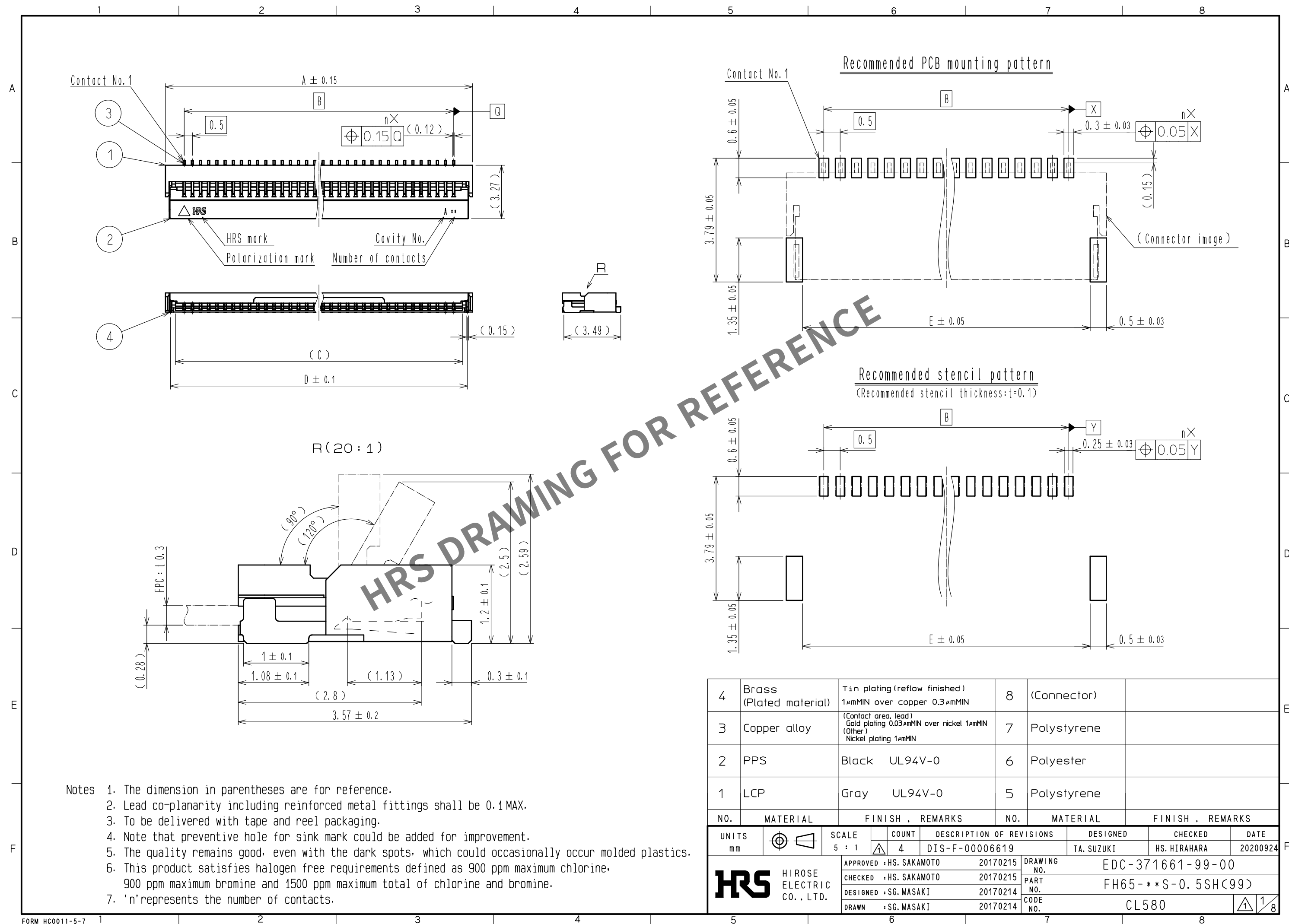
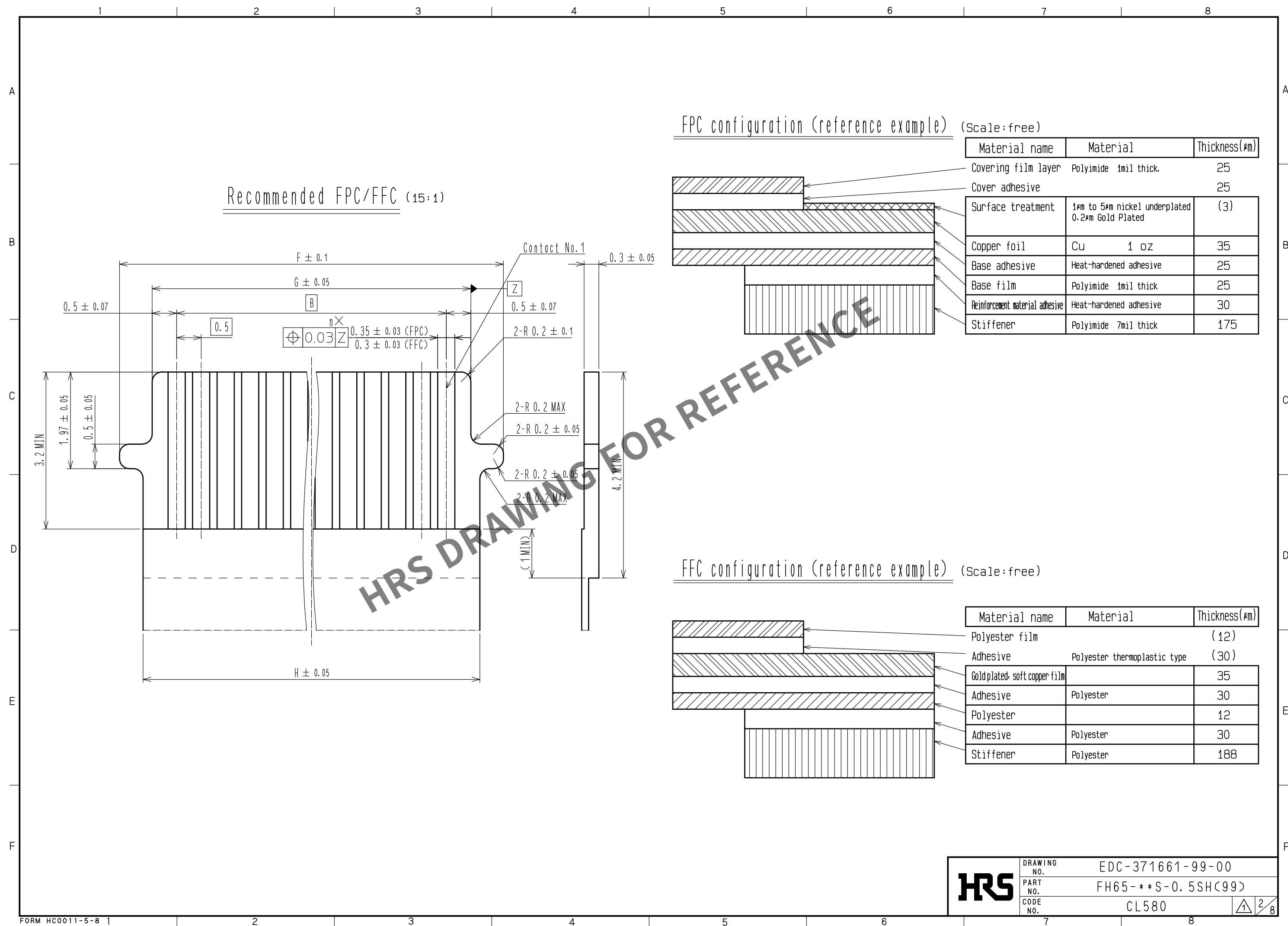


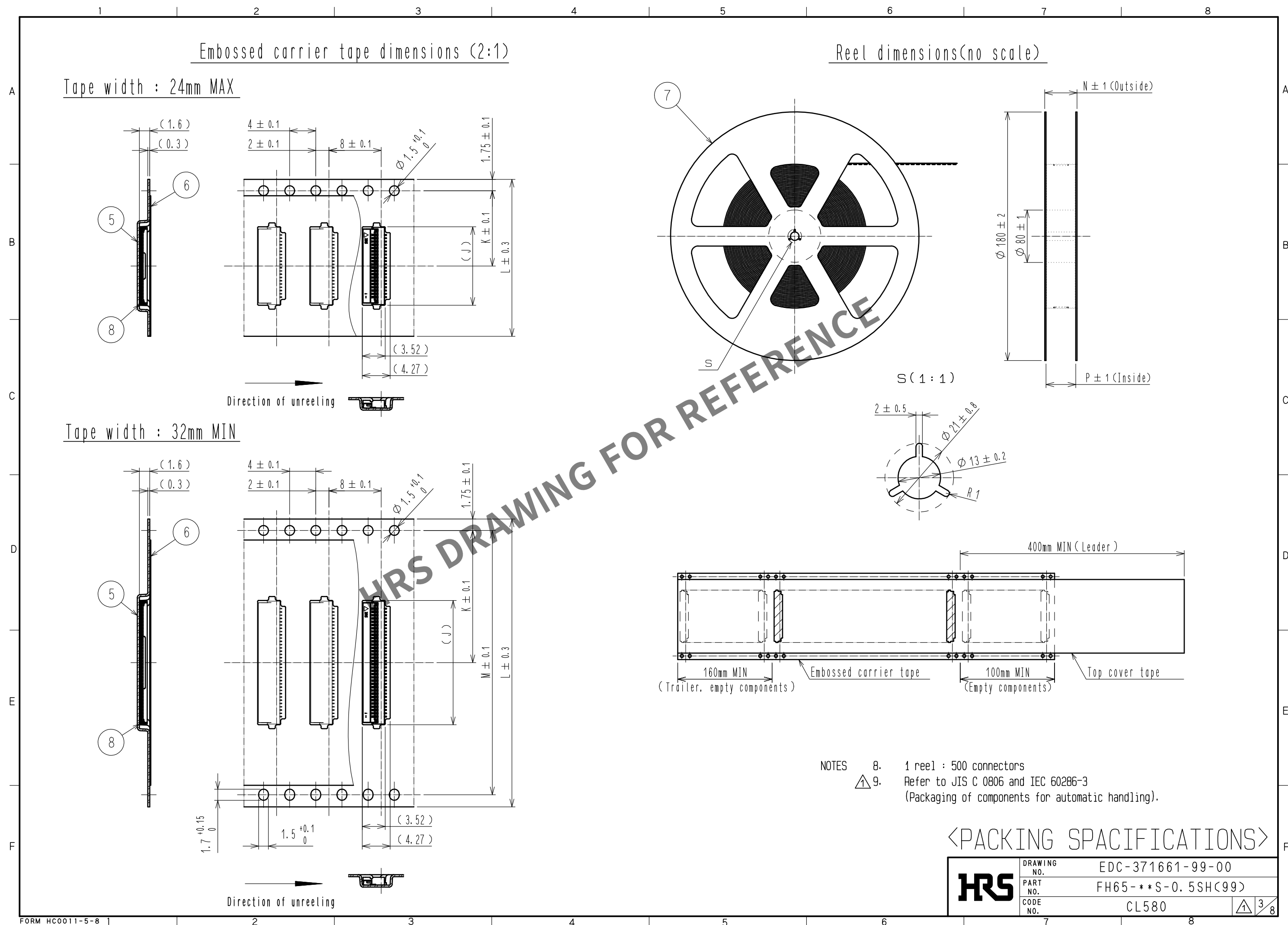




Material name	Material	Thickness(μm)
Covering film layer	Polyimide 1mil thick.	25
Cover adhesive		25
Surface treatment	1μm to 5μm nickel underplated 0.2μm Gold Plated	(3)
Copper foil	Cu 1 oz	35
Base adhesive	Heat-hardened adhesive	25
Base film	Polyimide 1mil thick	25
Reinforcement material adhesive	Heat-hardened adhesive	30
Stiffener	Polyimide 7mil thick	175

Material name	Material	Thickness(μm)
Polyester film		(12)
Adhesive	Polyester thermoplastic type	(30)
Goldplated, soft copper film		35
Adhesive	Polyester	30
Polyester		12
Adhesive	Polyester	30
Stiffener	Polyester	188

HRS	DRAWING NO.	EDC-371661-99-00	
	PART NO.	FH65-**S-0.5SH(99)	
	CODE NO.	CL580	 



Part No.	Code No.	Number of contact	Dimension of connector, PCB mounting pattern, stencil pattern and FFC/FPC								Dimension of drawing for packing					
			A	B	C	D	E	F	G	H	J	K	L	M	N	P
FH65-4S-0.5SH(99)	—————	4	3.8	1.5	2.57	3.18	2.8	3.83	2.5	2.87	4.0	7.5	16.0	—	21.4	17.4
FH65-6S-0.5SH(99)	—————	6	4.8	2.5	3.57	4.18	3.8	4.83	3.5	3.87	5.0	7.5	16.0	—	21.4	17.4
FH65-8S-0.5SH(99)	CL580-4703-0-99	8	5.8	3.5	4.57	5.18	4.8	5.83	4.5	4.87	6.0	7.5	16.0	—	21.4	17.4
FH65-10S-0.5SH(99)	CL580-4704-0-99	10	6.8	4.5	5.57	6.18	5.8	6.83	5.5	5.87	7.0	11.5	24.0	—	29.4	25.4
FH65-12S-0.5SH(99)	—————	12	7.8	5.5	6.57	7.18	6.8	7.83	6.5	6.87	8.0	11.5	24.0	—	29.4	25.4
FH65-14S-0.5SH(99)	—————	14	8.8	6.5	7.57	8.18	7.8	8.83	7.5	7.87	9.0	11.5	24.0	—	29.4	25.4
FH65-15S-0.5SH(99)	CL580-4701-0-99	15	9.3	7.0	8.07	8.68	8.3	9.33	8.0	8.37	9.5	11.5	24.0	—	29.4	25.4
FH65-16S-0.5SH(99)	—————	16	9.8	7.5	8.57	9.18	8.8	9.83	8.5	8.87	10.0	11.5	24.0	—	29.4	25.4
FH65-18S-0.5SH(99)	—————	18	10.8	8.5	9.57	10.18	9.8	10.83	9.5	9.87	11.0	11.5	24.0	—	29.4	25.4
FH65-20S-0.5SH(99)	—————	20	11.8	9.5	10.57	11.18	10.8	11.83	10.5	10.87	12.0	11.5	24.0	—	29.4	25.4
FH65-22S-0.5SH(99)	—————	22	12.8	10.5	11.57	12.18	11.8	12.83	11.5	11.87	13.0	11.5	24.0	—	29.4	25.4
FH65-24S-0.5SH(99)	—————	24	13.8	11.5	12.57	13.18	12.8	13.83	12.5	12.87	14.0	11.5	24.0	—	29.4	25.4
FH65-26S-0.5SH(99)	—————	26	14.8	12.5	13.57	14.18	13.8	14.83	13.5	13.87	15.0	14.2	32.0	28.4	37.4	33.4
FH65-28S-0.5SH(99)	—————	28	15.8	13.5	14.57	15.18	14.8	15.83	14.5	14.87	16.0	14.2	32.0	28.4	37.4	33.4
FH65-30S-0.5SH(99)	—————	30	16.8	14.5	15.57	16.18	15.8	16.83	15.5	15.87	17.0	14.2	32.0	28.4	37.4	33.4
FH65-32S-0.5SH(99)	—————	32	17.8	15.5	16.57	17.18	16.8	17.83	16.5	16.87	18.0	14.2	32.0	28.4	37.4	33.4
FH65-34S-0.5SH(99)	CL580-4700-0-99	34	18.8	16.5	17.57	18.18	17.8	18.83	17.5	17.87	19.0	20.2	44.0	40.4	49.4	45.4
FH65-36S-0.5SH(99)	—————	36	19.8	17.5	18.57	19.18	18.8	19.83	18.5	18.87	20.0	20.2	44.0	40.4	49.4	45.4
FH65-40S-0.5SH(99)	—————	40	21.8	19.5	20.57	21.18	20.8	21.83	20.5	20.87	22.0	20.2	44.0	40.4	49.4	45.4
FH65-45S-0.5SH(99)	—————	45	24.3	22.0	23.07	23.68	23.3	24.33	23.0	23.37	24.5	20.2	44.0	40.4	49.4	45.4
FH65-50S-0.5SH(99)	—————	50	26.8	24.5	25.57	26.18	25.8	26.83	25.5	25.87	27.0	20.2	44.0	40.4	49.4	45.4
FH65-60S-0.5SH(99)	—————	60	31.8	29.5	30.57	31.18	30.8	31.83	30.5	30.87	32.0	26.2	56.0	52.4	61.4	57.4
FH65-64S-0.5SH(99)	—————	64	33.8	31.5	32.57	33.18	32.8	33.83	32.5	32.87	34.0	26.2	56.0	52.4	61.4	57.4
FH65-68S-0.5SH(99)	—————	68	35.8	33.5	34.57	35.18	34.8	35.83	34.5	34.87	36.0	26.2	56.0	52.4	61.4	57.4

※Contact positions without code numbers are currently under planning.
Please contact Hirose for detailed information about product variation.

HRS	DRAWING NO.	EDC-371661-99-00
	PART NO.	FH65-**-0.5SH(99)
	CODE NO.	CL580

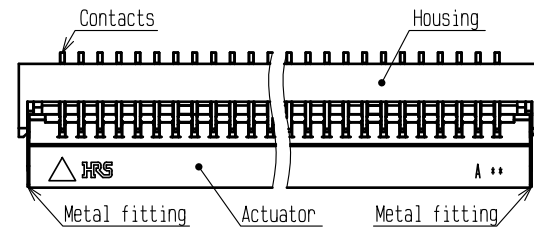
1

4

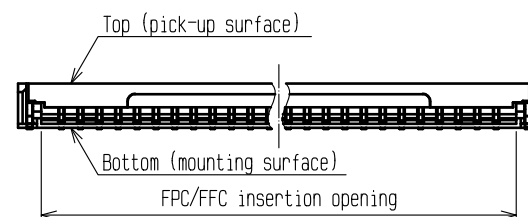
8

This connector features small and thin, requiring delicate and careful handling.
To prevent connector/FPC/FFC breakage and contact failure (mating failure, FPC/FFC pattern breakage, etc),
read through the instructions shown below and handle the connector properly.
Each values indicating here are for reference and may differ from standard value.

[Connector Part Nomenclature]



(Top view)



(Front view)

[Operation and Precautions]

1. Initial condition

The connector is delivered with the actuator closed.

[Caution]

-Do not insert FPC/FFC or operate actuator before mounting.

2. How to unlock (Before inserting FPC/FFC)

The actuator rotates on its axis as shown below.
Slowly flip up the actuator to release the lock.

[Caution]

-Open the actuator by carefully lifting it at the center.

-Do not lift the actuator at one end only.

-The actuator must be operated by hand only,

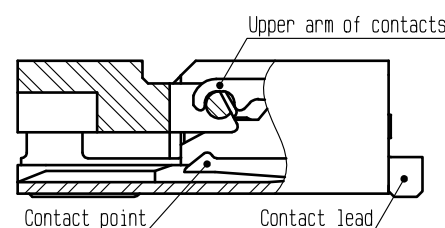
and do not insert any tools or fingernails inside the connector.

-The actuator rotates 120 degrees max.

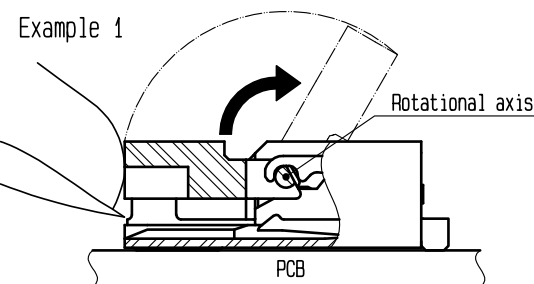
Do not attempt to force the actuator to backside further.

-When operating the actuator do not apply any force in the direction of the connector.

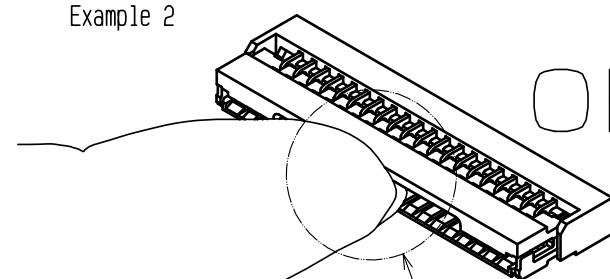
-Do not attempt to dislodge the actuator.



(Contact view)

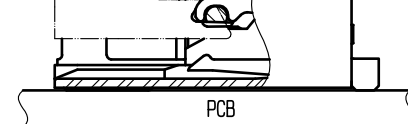


Example 2

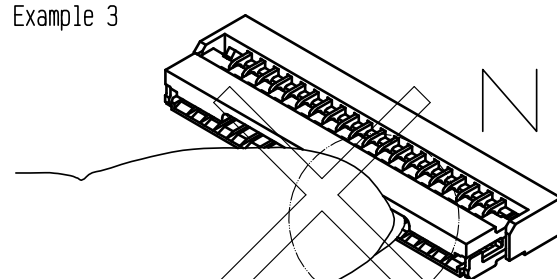


Open the actuator at the center

- Correct operation -



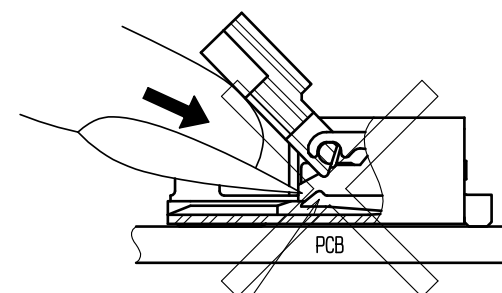
Example 3



Do not operate the actuator
at one end only.

- Incorrect operation -

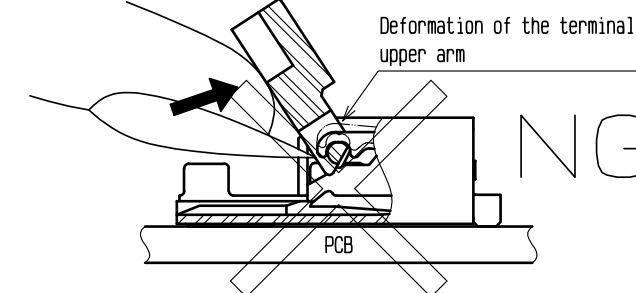
Example 4



Deformation of the terminal

- Incorrect operation -

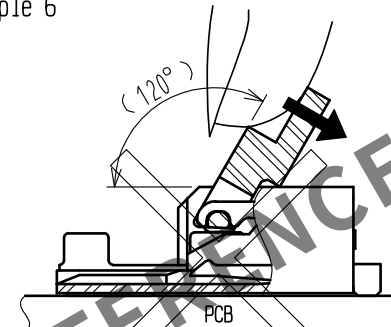
Example 5



Deformation of the terminal
upper arm

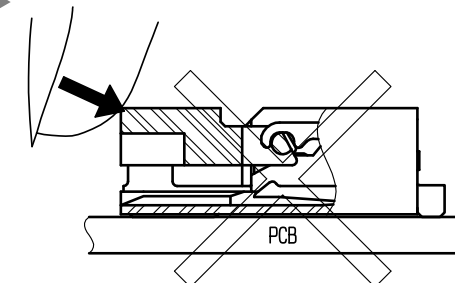
- Incorrect operation -

Example 6

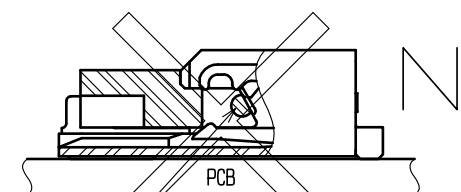


- Incorrect operation -

Example 7

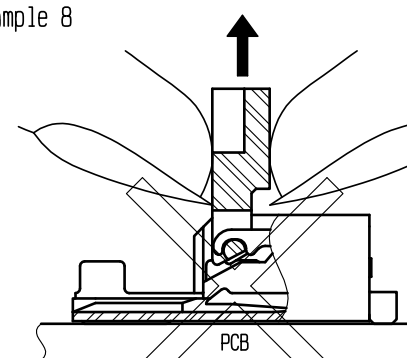


- Incorrect operation -



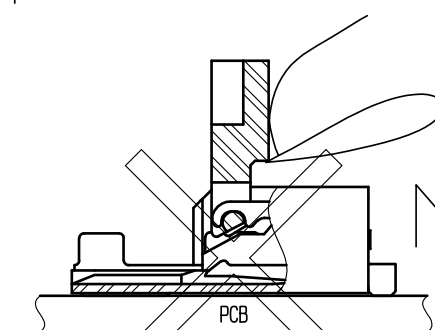
Failure from the actuator pushed in

Example 8



- Incorrect operation -

Example 9



- Incorrect operation -

<INSTRUCTION MANUAL (1)>

HRS

DRAWING NO.	EDC-371661-99-00
PART NO.	FH65-**-S-0.5SH(99)
CODE NO.	CL580

1/5

Apr.1.2024 Copyright 2024 HIROSE ELECTRIC CO., LTD. All Rights Reserved.
In case of consideration for using Automotive equipment / device which demand high reliability, kindly contact our sales window correspondents.

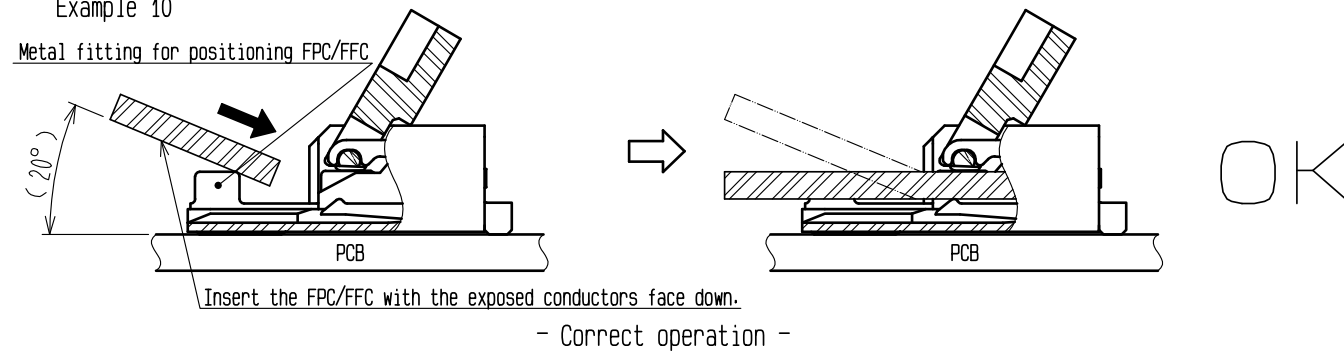
3. How to insert FPC/FFC

This connector has contacts on the bottom, insert the FPC/FFC with the exposed conductors face down.
This connector has metal fittings, insert the FPC/FFC at about 20 degree angle to the PCB mounting surface.

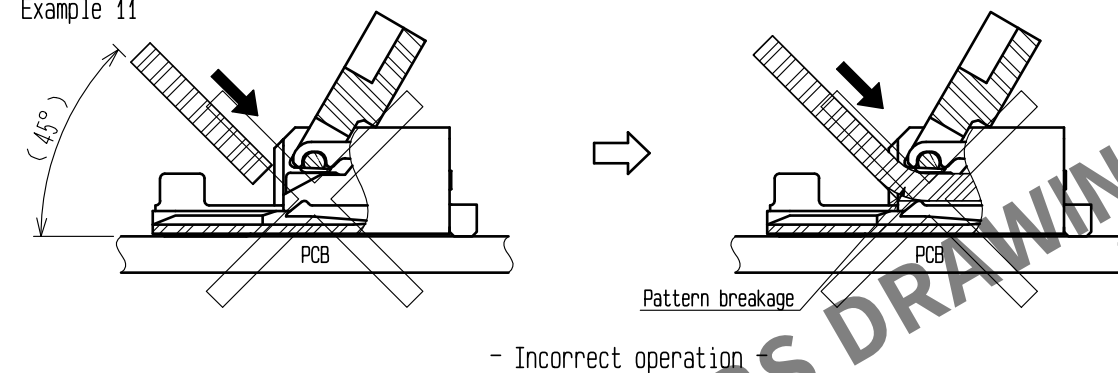
[Caution]

- Do not insert the FPC/FFC with the conductor surface face up.
- Insert the FPC/FFC properly to the very end.
- Do not insert the FPC/FFC at an angle.
- Insert the FPC/FFC with the actuator opened.
- Do not twist the FPC/FFC to up and down, right and left or an angle.

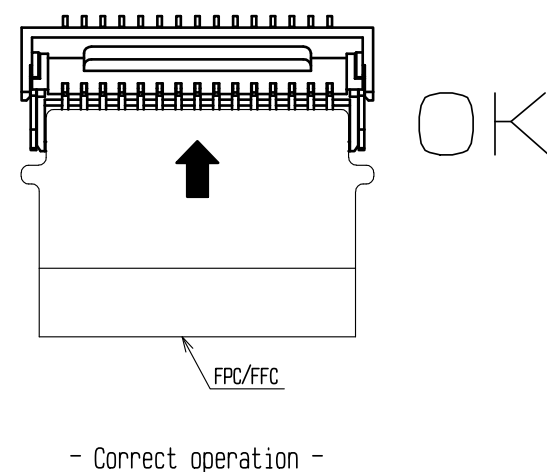
Example 10



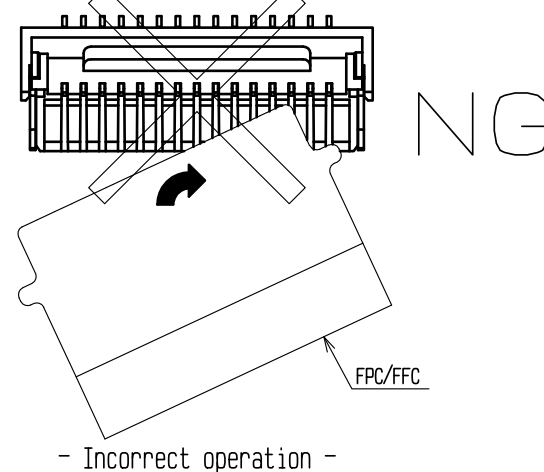
Example 11



Example 12



Example 13



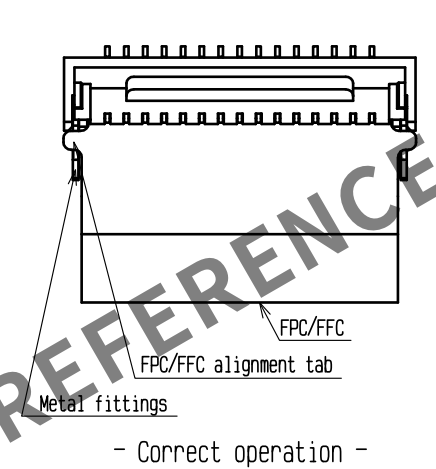
4. FPC/FFC insertion check

Metal fittings guide the FPC/FFC tabs to the correct position.
Make sure that the FPC/FFC tabs are located in correct position as shown in the figure below after FPC/FFC insertion.

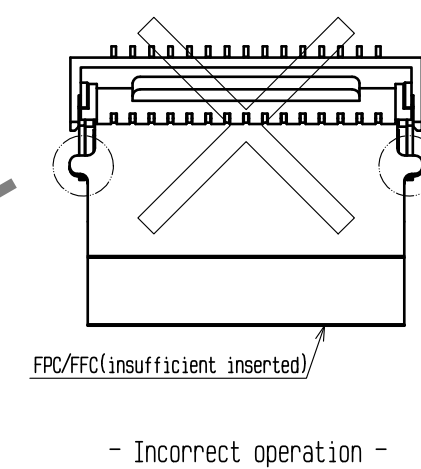
[Caution]

- Do not insert the FPC/FFC at an angle and/or stop it before insertion is completed.

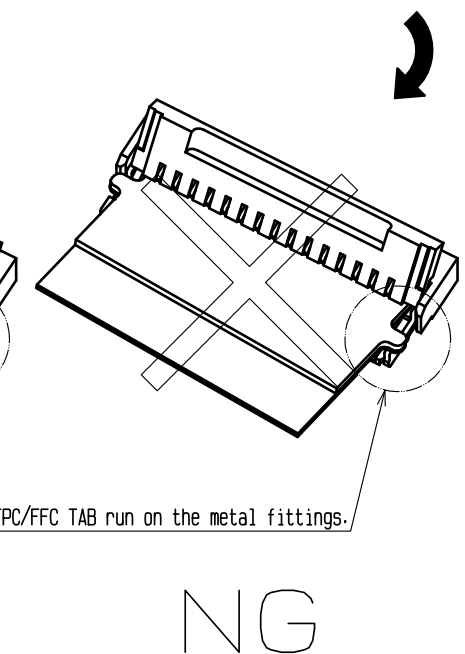
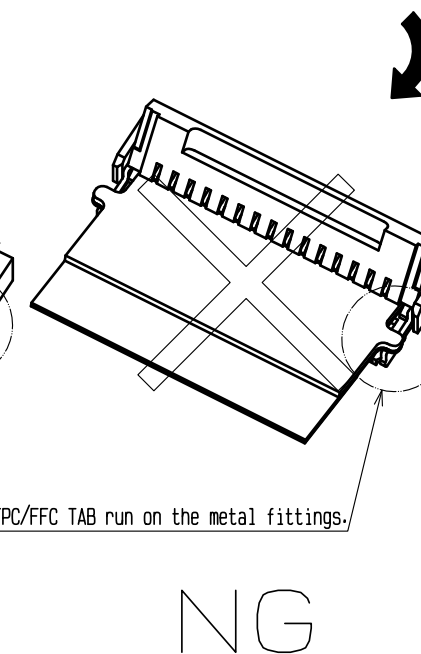
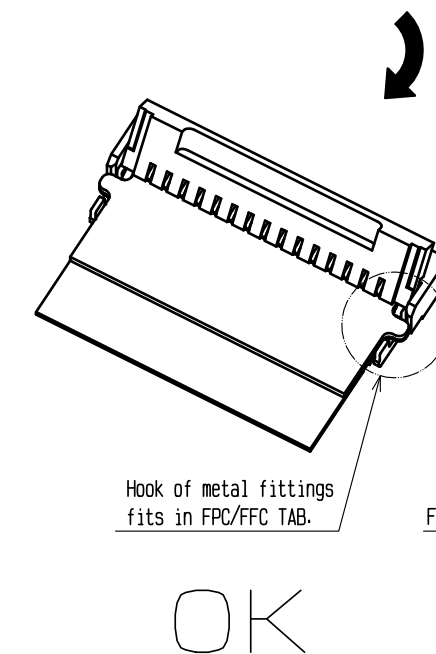
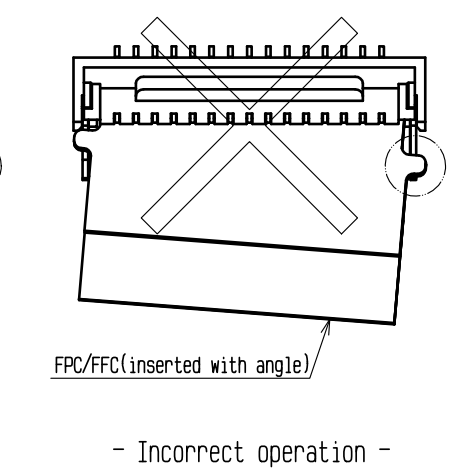
Example 14



Example 15



Example 16



<INSTRUCTION MANUAL(2)>

HRS

DRAWING NO.	EDC-371661-99-00
PART NO.	FH65-**S-0.5SH(99)
CODE NO.	CL580

6/8

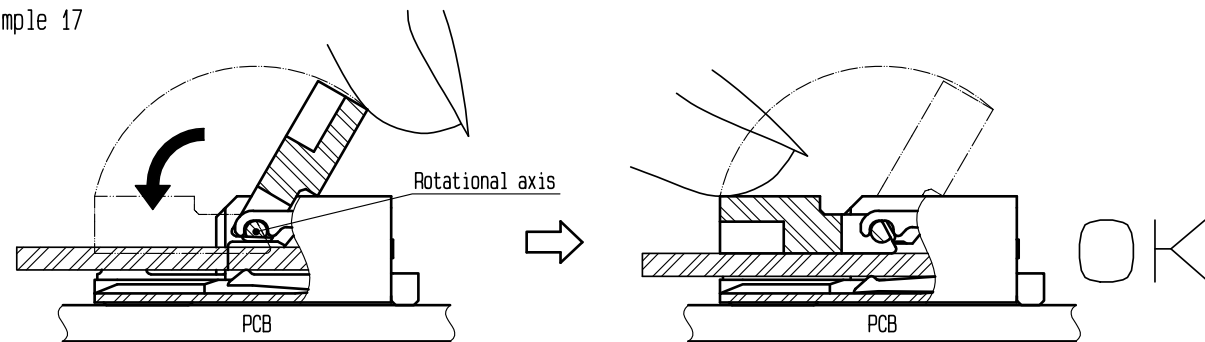
5. How to lock

The actuator rotates on its axis as shown below.
Apply load to rotate the actuator after inserting the FPC/FFC.

[Caution]

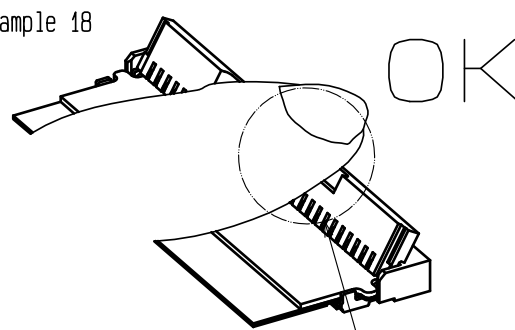
- Close the actuator by carefully operating it at the center.
- Do not operate the actuator at one end only.
- The actuator must be open by hand only, and do not insert any tools or fingernails inside the connector.
- Do not attempt to force the actuator to backside further.
- Do not attempt to dislodge the actuator.
- Confirm that the actuator completely closed and is parallel to the PCB mounting surface.

Example 17



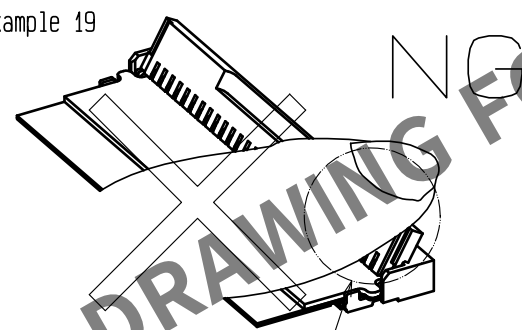
- Correct operation -

Example 18



Close the actuator at the center
- Correct operation -

Example 19



Do not operate the actuator
at one end only
- Incorrect operation -

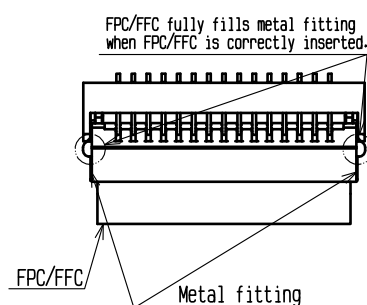
6. Mating confirmation of the FPC/FFC

Visually confirm the FPC/FFC positioning after closing the actuator.

[Caution]

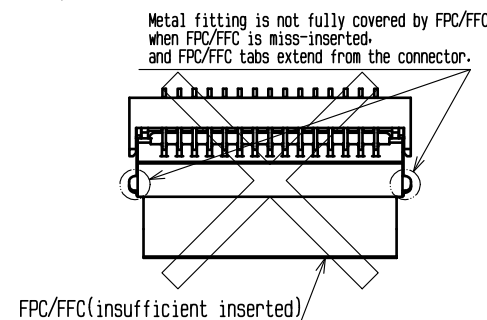
- Do not insert the FPC/FFC at an angle and/or stop it before insertion is completed.

Example 20



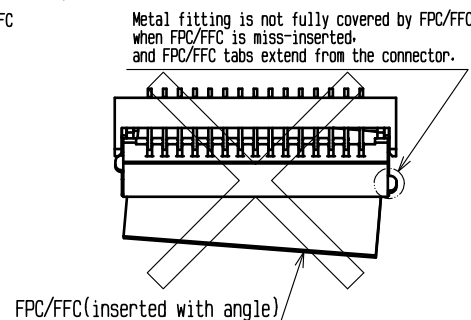
- Correct operation -

Example 21



- Incorrect operation -

Example 22



- Incorrect operation -

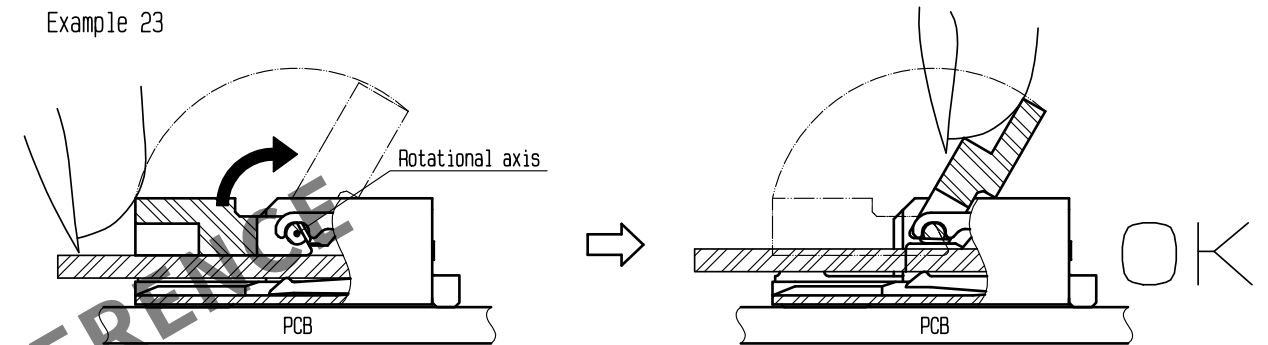
7. How to unlock

Slowly flip up the actuator to release the lock.

[Caution]

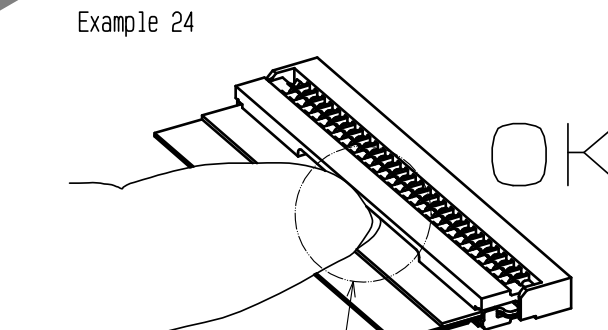
- Open the actuator by carefully lifting it at the center.
- Do not lift the actuator at one end only.
- The actuator must be operated by hand only, and do not insert any tools or fingernails inside the connector.
- The actuator rotates 120 degrees max. Do not attempt to force the actuator to backside further.
- Do not attempt to dislodge the actuator.

Example 23



- Correct operation -

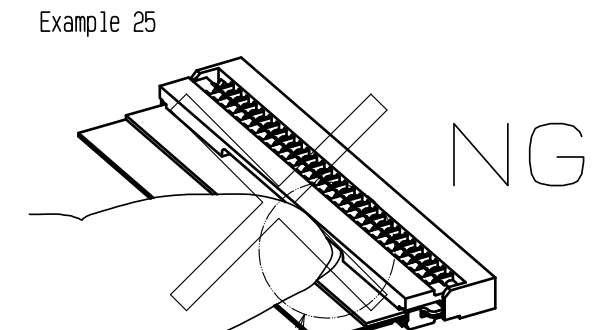
Example 24



Close the actuator at the center

- Correct operation -

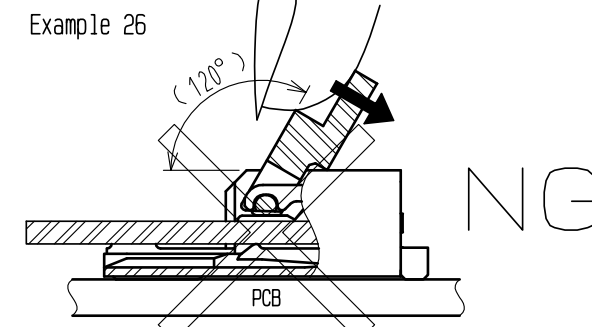
Example 25



Do not operate the actuator
at one end only

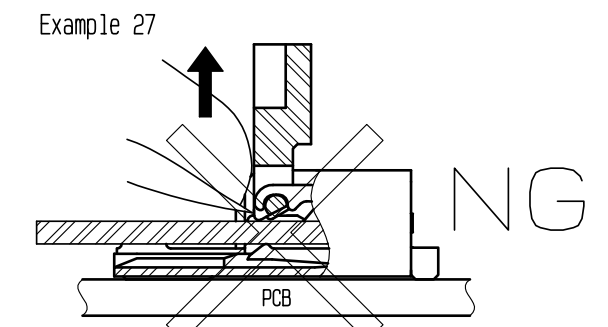
- Incorrect operation -

Example 26



- Incorrect operation -

Example 27



- Incorrect operation -

<INSTRUCTION MANUAL(3)>

HRS

DRAWING NO.	EDC-371661-99-00
PART NO.	FH65-**S-0.5SH<99>
CODE NO.	CL580

1/78

Apr.1.2024 Copyright 2024 HIROSE ELECTRIC CO., LTD. All Rights Reserved.
In case of consideration for using Automotive equipment / device which demand high reliability, kindly contact our sales window correspondents.

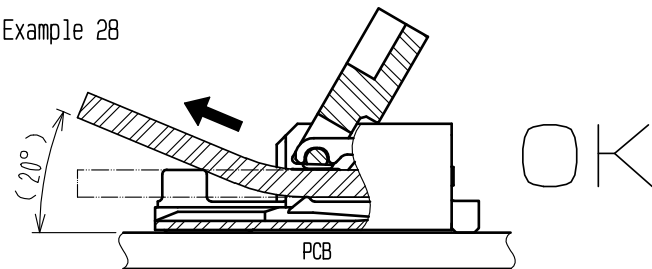
8. How to remove FPC/FFC

This connector has a temporary FPC/FFC holding structure with metal fittings.
After rotating the actuator to the fully opened position carefully withdraw the FPC/FFC pulling out at about 20 degree angle to the PCB mounting surface.

[Caution]

- For FPC/FFC removal, do not pull out the FPC/FFC horizontally.
- Do not withdraw the FPC/FFC at an angle.
- Do not attempt to pull the FPC/FFC without unlocking the actuator.

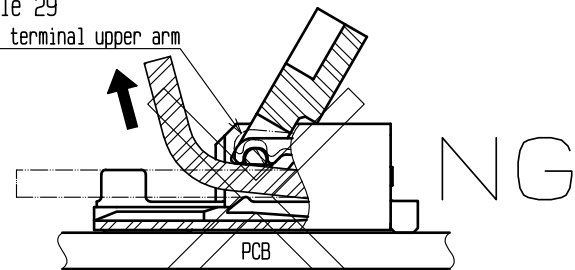
Example 28



- Correct operation -

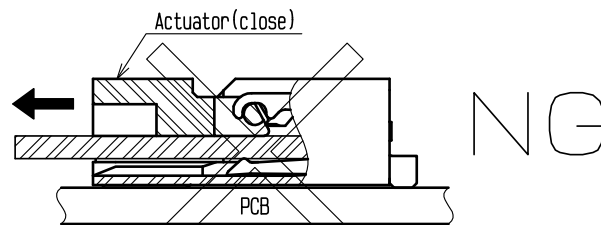
Example 29

Deformation of the terminal upper arm



- Incorrect operation -

Example 30



- Incorrect operation -

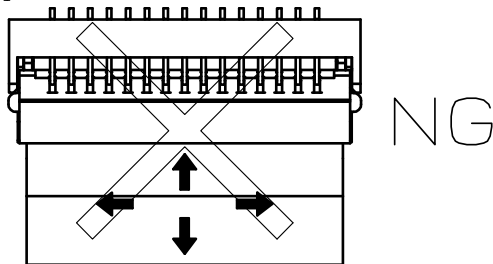
[Precautions for component layout]

Depending on a FPC/FFC rounding, a load is applied to the connector, and a contact failure may occur.
To prevent a failure, take the following notes into a consideration during mechanism design.

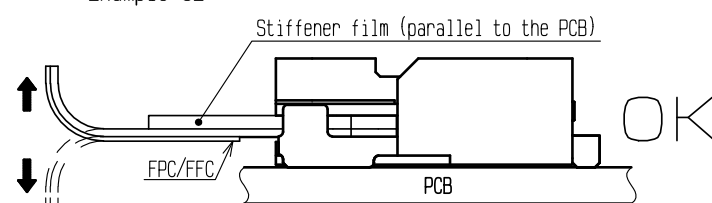
[Caution]

- Avoid applying forces to FPC/FFC in vertical or horizontal directions. In addition, avoid pulling up and down on the FPC/FFC.
- When fixing FPC/FFC after FPC/FFC cabling, avoid pulling FPC/FFC, and route the wire FPC/FFC with slack.
- In this regard, the stiffener is parallel to the PCB.
- Do not bend the FPC/FFC excessively near the connector during use, or it may cause contact failure or FPC/FFC breakage.
- Fixing the FPC/FFC is recommended to prevent these failures.
- Do not mount other components touching to the FPC/FFC underneath the FPC/FFC stiffener.
- Follow the recommended FPC/FFC design.
- Make adjustments with the FPC/FFC manufacturer for FPC/FFC bending performance and wire breakage.
- Keep a sufficient FPC/FFC insertion space in the stage of the layout in order to avoid incorrect FPC/FFC insertion.
- Appropriate FPC/FFC length and component layout are recommended for assembly ease.
- Too short FPC/FFC length makes assembly difficult.
- Keep spaces for the actuator movement and its operation for PCB design and component layout.

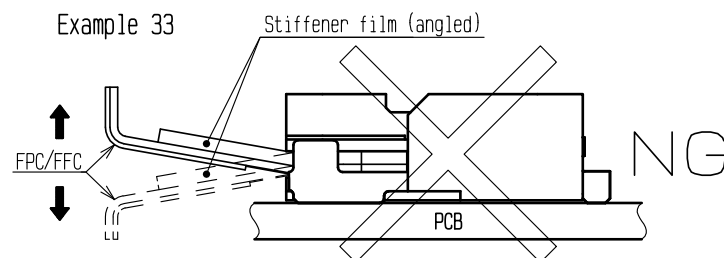
Example 31



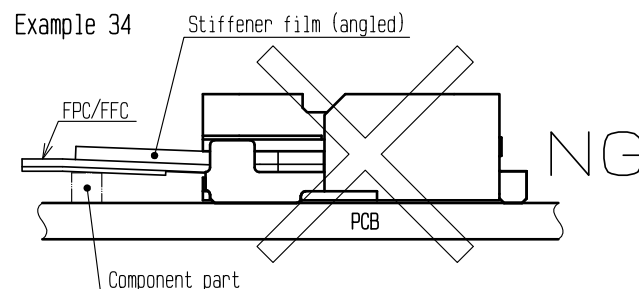
Example 32



Example 33



Example 34



[Instructions for mounting on the PCB]

Follow the instructions shown below when mounting on the PCB.

[Caution]

- Refer to recommended layouts on the page 1 for PCB and stencil pattern.
- Shorter pattern width than the recommended PCB dimension, could cause solder wicking and/or flux penetration.
- Larger pattern than the recommended stencil dimension, could cause solder wicking and/or flux penetration.
- Clearance underneath the contact and the housing is very small.
- In case solder resist and/or silk screening are applied on PCB underneath the connector, verify the thickness, or it could push up the connector bottom and may cause soldering defect and/or insufficient fillet formation.
- Apply reflow temperature profile within the specified conditions.
- In individual applications, the actual temperature may vary, depending on solder paste type, volume/thickness and PCB size/thickness.
- Consult your solder paste and equipment manufacturer for specific recommendations.
- Prevent warpage of PCB, where possible, since it can cause soldering failure even with 0.1 mm max coplanarity.
- When mounting on the flexible board, please make sure to put a stiffener on the backside of the flexible board.
- We recommend a glass epoxy material with the thickness of 0.3 mm MIN.
- Do not add 1 N or greater external force when unreel or pick and place the connector etc, or it may get broken.

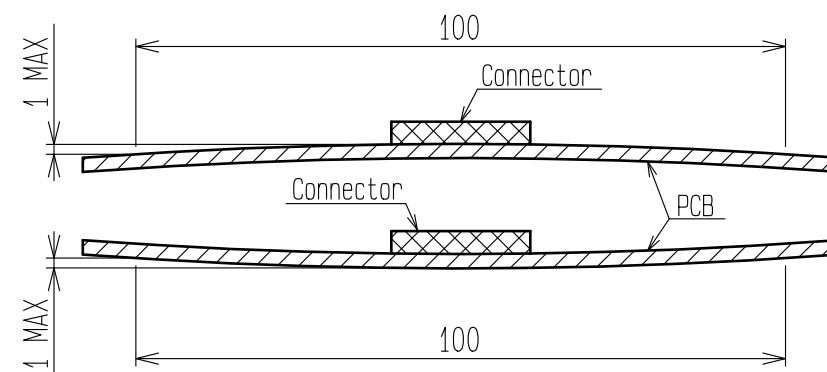
[Instructions for PCB handling after mounting the connector]

Follow the instructions shown below when mounting on the PCB.

[Caution]

- Splitting a large PCB into several pieces
- Screwing the PCB
- Avoid the handling described above so that no force is exerted on the PCB during the assembly process.
- Otherwise, the connector may become defective.
- The warp of a 100 mm wide PCB should be 1 mm or less.
- The warp of PCB suffers stress on connector and the connector may become defective.

Example 35



[Instructions on manual soldering]

Follow the instructions shown below when soldering the connector manually during repair work, etc.

[Caution]

- Do not perform manual soldering with the FPC/FFC inserted into the connector.
- Do not heat the connector excessively. Be very careful not to let the soldering iron contact any parts other than connector leads. Otherwise, the connector may be deformed or melt.
- Do not supply excessive solder (or flux).
- If excessive solder (or flux) is supplied on the terminals, solder or flux may adhere to the contacts or rotating parts of the actuator, resulting in poor contact or a rotation failure of the actuator.
- Supplying excessive solder to the metal fittings may hinder actuator rotation, resulting in breakage of the connector.

<INSTRUCTION MANUAL (4)>

HRS

DRAWING NO.	EDC-371661-99-00
PART NO.	FH65-**S-0.5SH(99)
CODE NO.	CL580

1/8