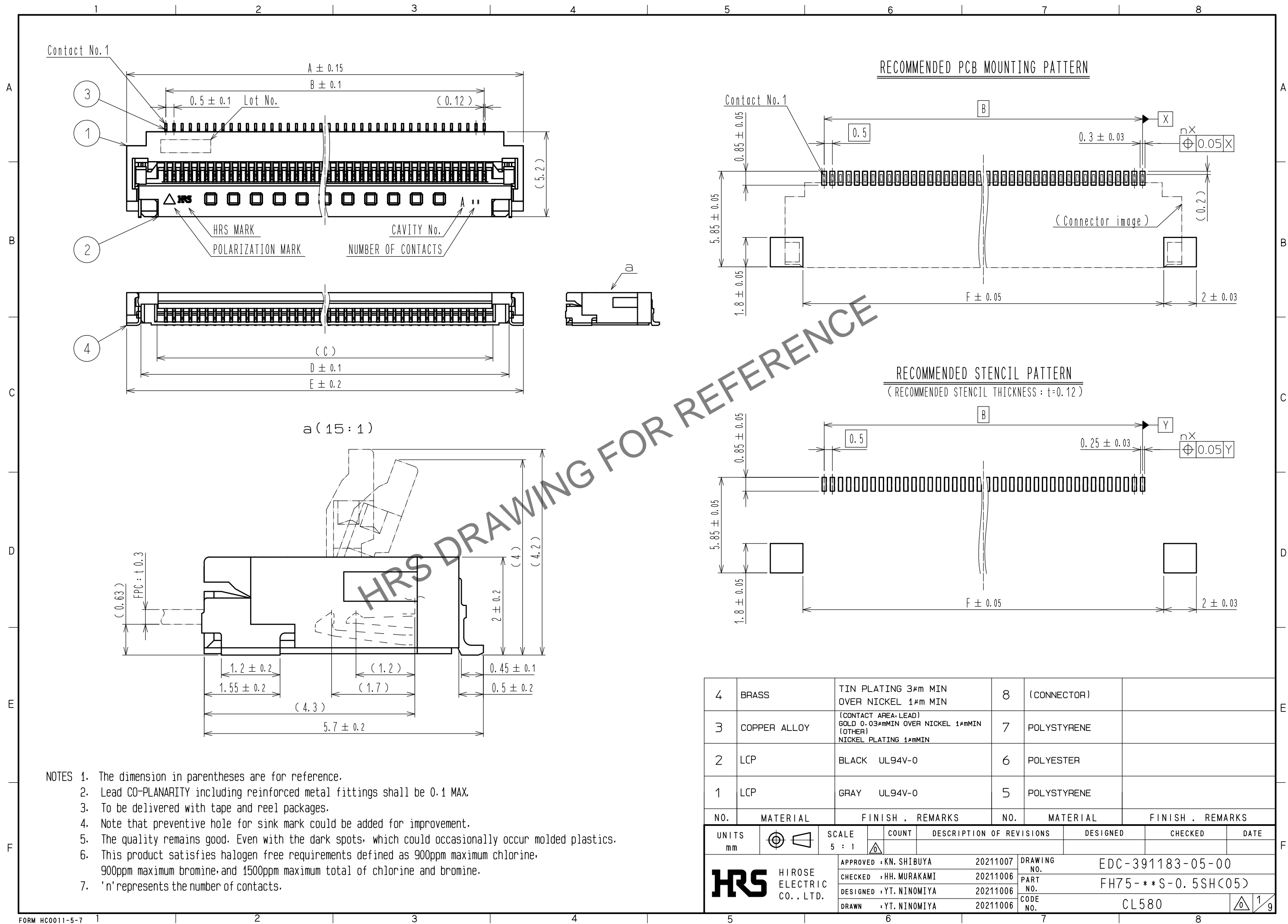
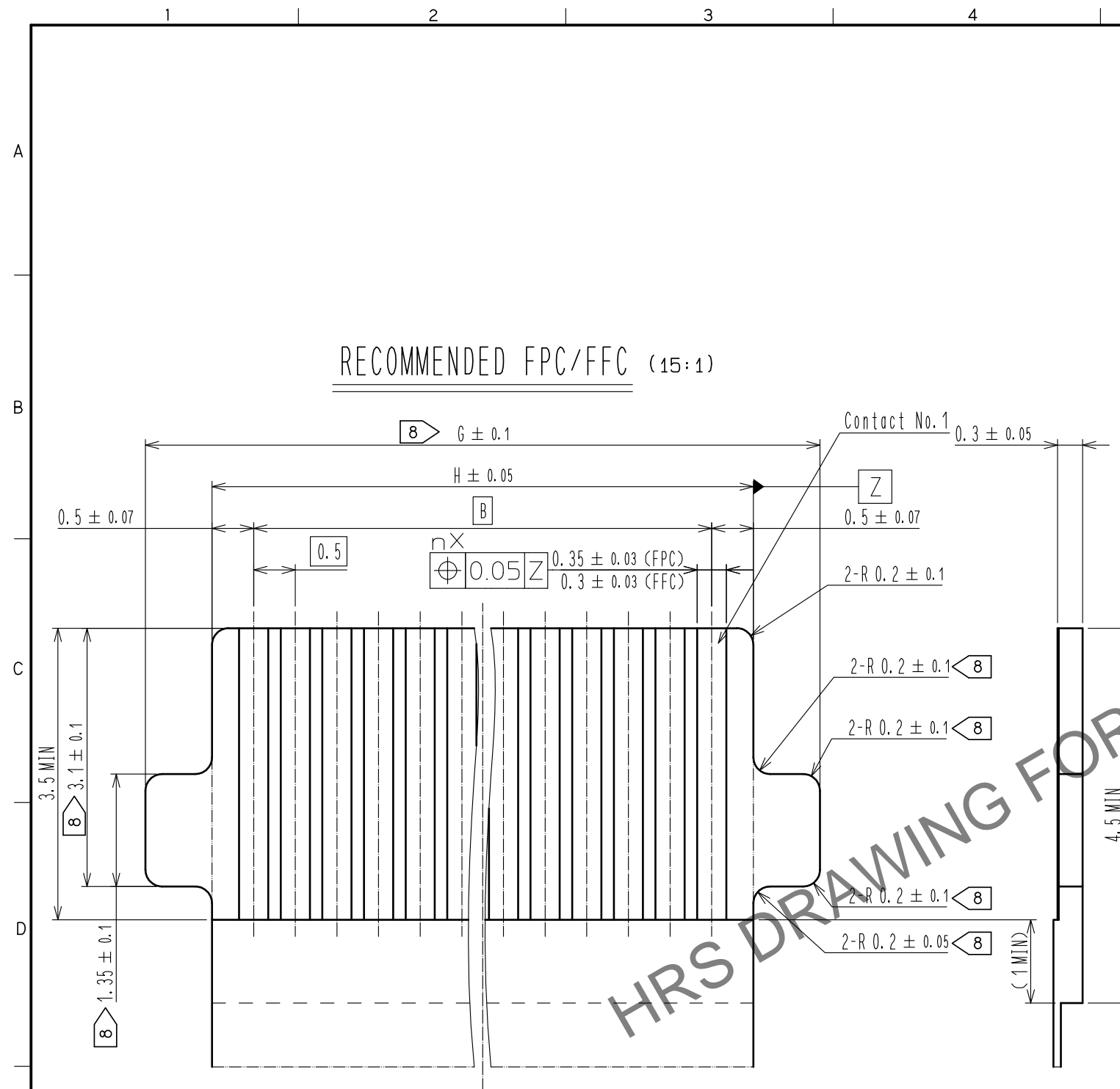


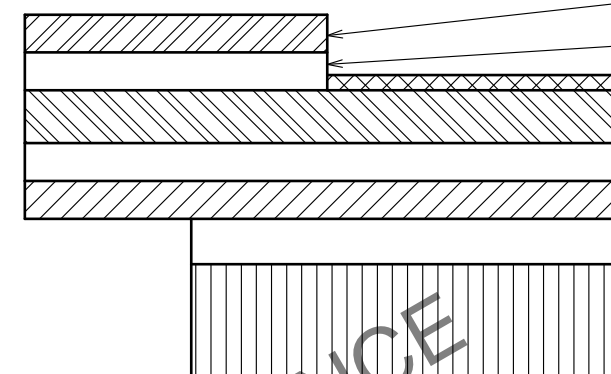
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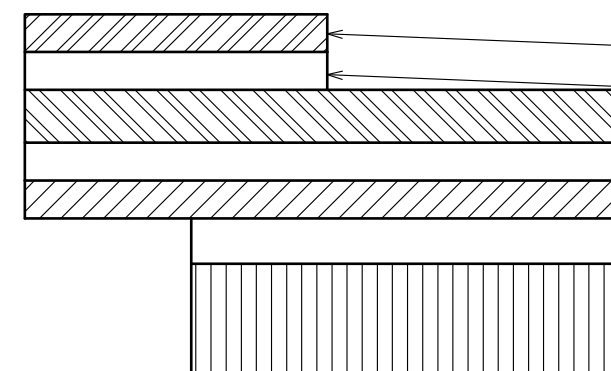
FPC CONFIGURATION (REFERENCE EXAMPLE) (SCALE:FREE)

MATERIAL NAME	MATERIAL	THICKNESS(μm)
COVERING FILM LAYER	POLYIMIDE 1mil thick.	25
COVER ADHESIVE		25
SURFACE TREATMENT	1μm to 5μm NICKEL UNDERPLATED 0.2μm GOLD PLATED	(3)
COPPER FOIL	Cu 1 oz	35
BASE ADHESIVE	HEAT-HARDENED ADHESIVE	25
BASE FILM	POLYIMIDE 1mil thick	25
REINFORCEMENT MATERIAL ADHESIVE	HEAT-HARDENED ADHESIVE	30
STIFFENER	POLYIMIDE 7mil thick	175



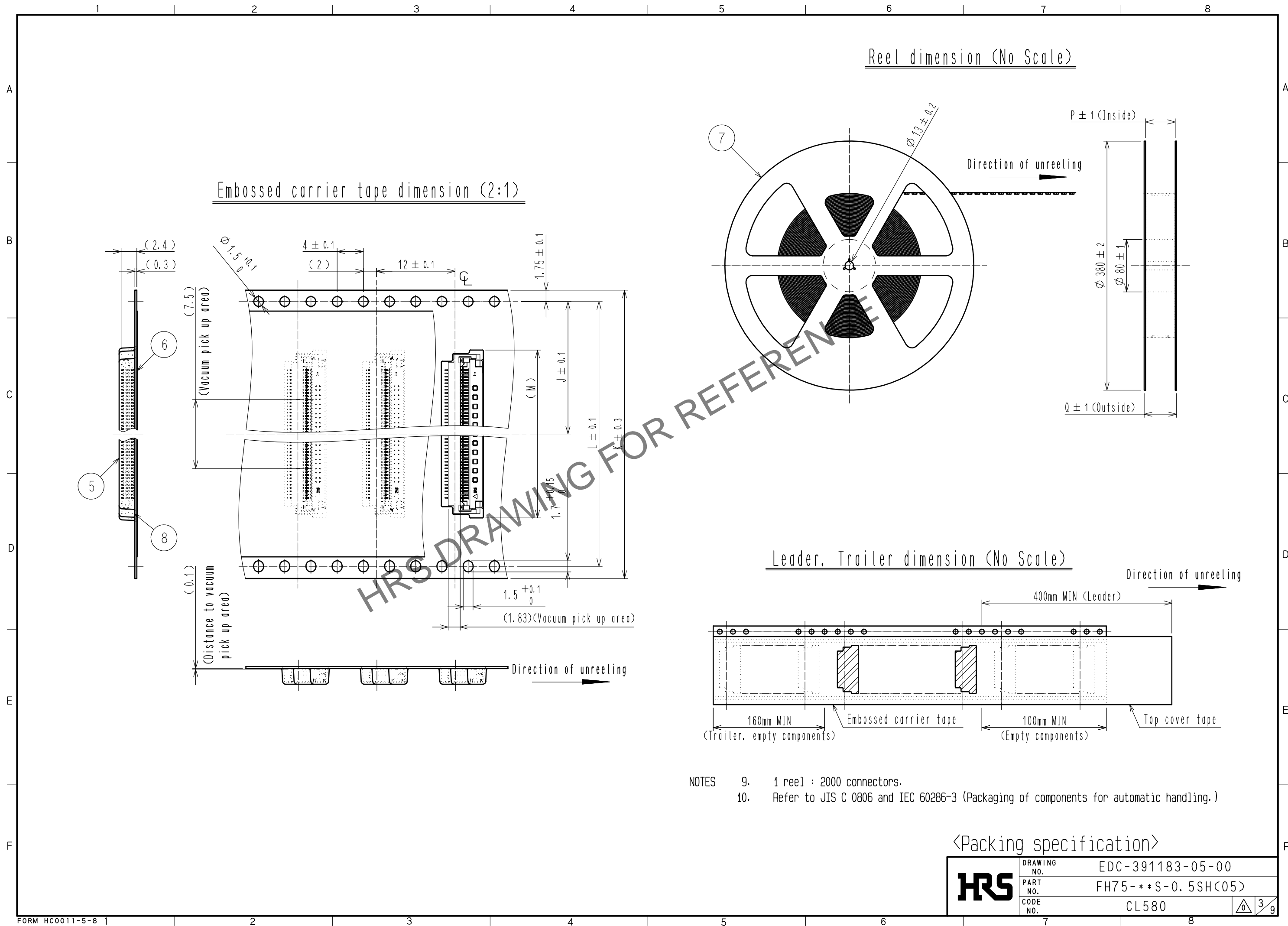
FFC CONFIGURATION (REFERENCE EXAMPLE) (SCALE:FREE)

MATERIAL NAME	MATERIAL	THICKNESS (μm)
POLYESTER FILM		(12)
ADHESIVE	POLYESTER THERMOPLASTIC TYPE	(30)
GOLD PLATED, SOFT COPPER FILM		35
ADHESIVE	POLYESTER	30
POLYESTER		12
ADHESIVE	POLYESTER	30
STIFFENER	POLYESTER	188



NOTES 8 FPC/FFC without tabs is also available.
In case of using FPC/FFC without tabs, dimensions relating tabs are not required.

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Part No.	Code Number	Number of contacts	Dimension of connector, PCB mounting pattern, stencil pattern and FPC								Dimension of drawing for packing					
			A	B	C	D	E	F	G	H	J	K	L	M	P	Q
FH75-68S-0.5SH(05)	_____	68	38.3	33.5	34.57	36.55	38.3	36.1	36.1	34.5	26.2	56	52.4	39.6	61.4	57.4
FH75-80S-0.5SH(05)	_____	80	44.3	39.5	40.57	42.55	44.3	42.1	42.1	40.5	34.2	72	68.4	45.6	73.4	77.4

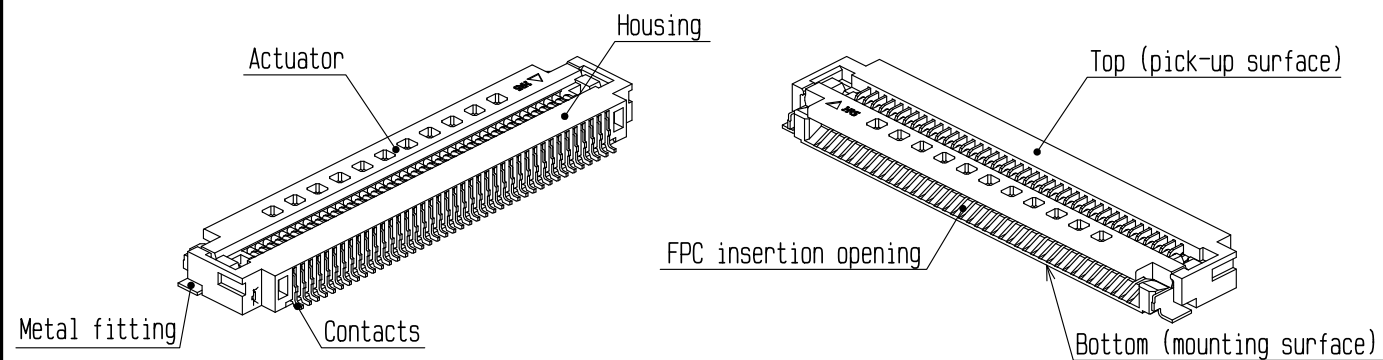
※The products without code number are currently under planning.
Please contact Hirose for detailed information about product variation.

HRS	DRAWING NO.	EDC-391183-05-00	
	PART NO.	FH75- ** S-0. 5SH(05)	
	CODE NO.	CL580	<div><div>0</div><div>4</div><div>9</div></div>

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To prevent connector/FPC breakage and contact failure (mating failure, FPC pattern breakage, etc),
read through the instructions shown below and handle the connector properly.
Although this instruction manual is applicable to usage with FPC/FFC.

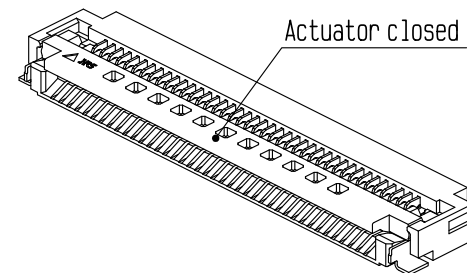
[Connector Part Nomenclature]



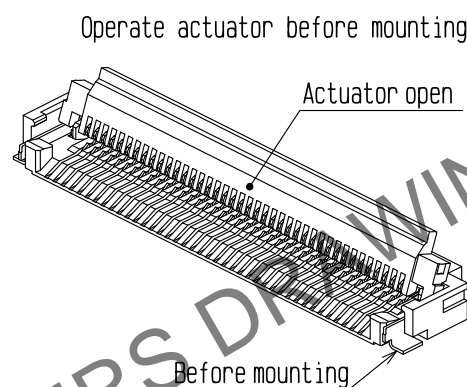
[Operation and cautions]

1. Initial condition

The connector is delivered with the actuator closed.



- When delivered -

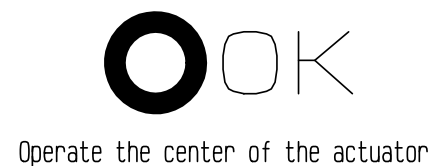
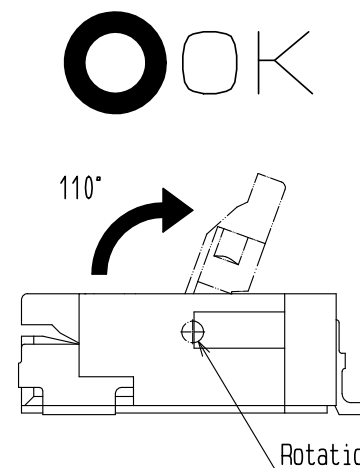


Operate actuator before mounting

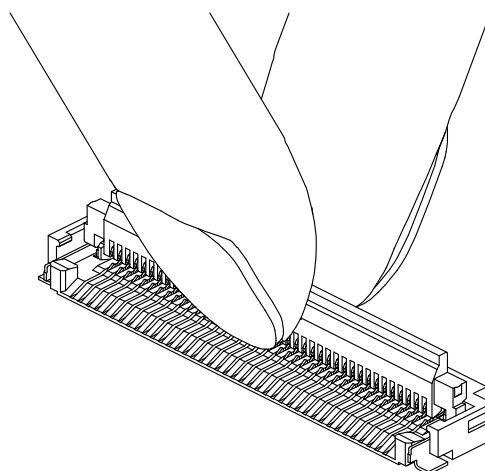
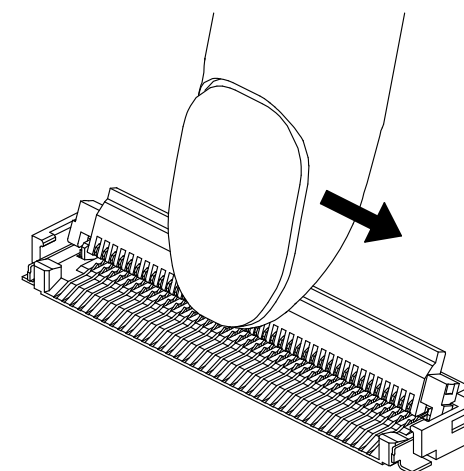
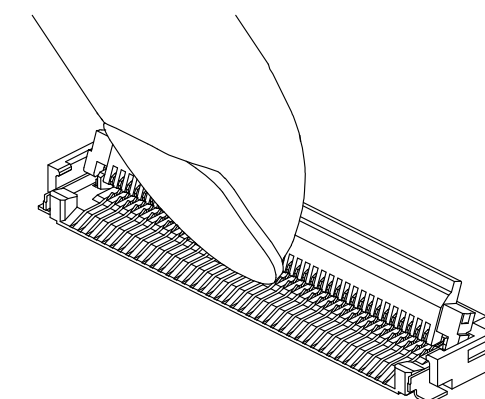
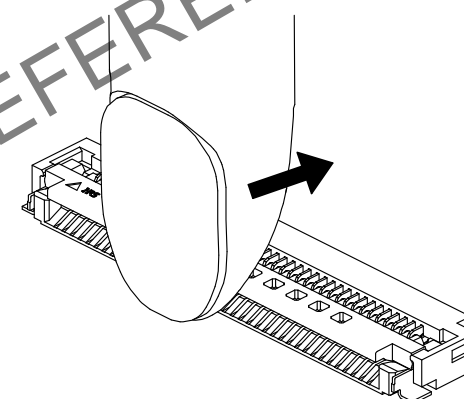
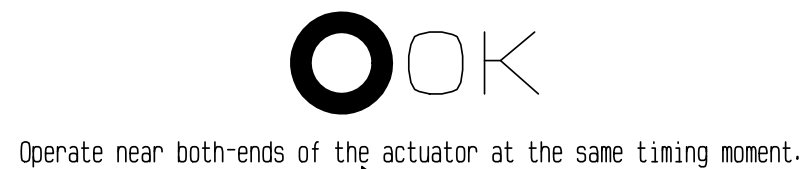
Before mounting

2. How to unlock (Before inserting FPC)

The actuator rotates on its axis as shown below.
Slowly flip up the actuator to release the lock.



Operate the center of the actuator



<Instruction manual(1)>

HRS

DRAWING NO.	EDC-391183-05-00
PART NO.	FH75-**S-0.5SH<05>
CODE NO.	CL580

5/9

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3. How to insert FPC

This connector has contacts on the bottom, insert the FPC with the exposed conductors face down.

This connector has boss for positioning FPC, insert the FPC at about 10 degree angle to the PCB mounting surface.

In case of using FPC without tabs, insert the FPC horizontally along the surface.

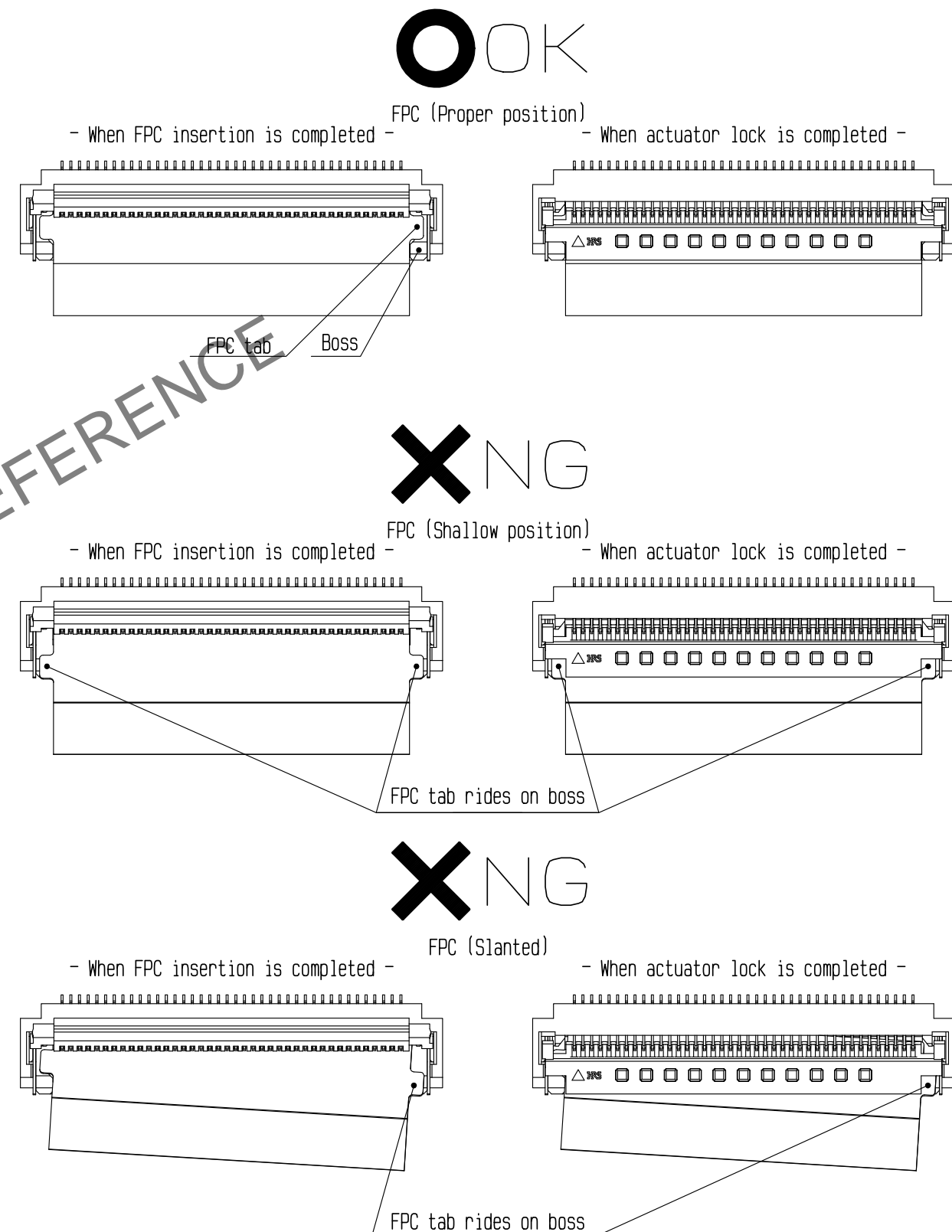
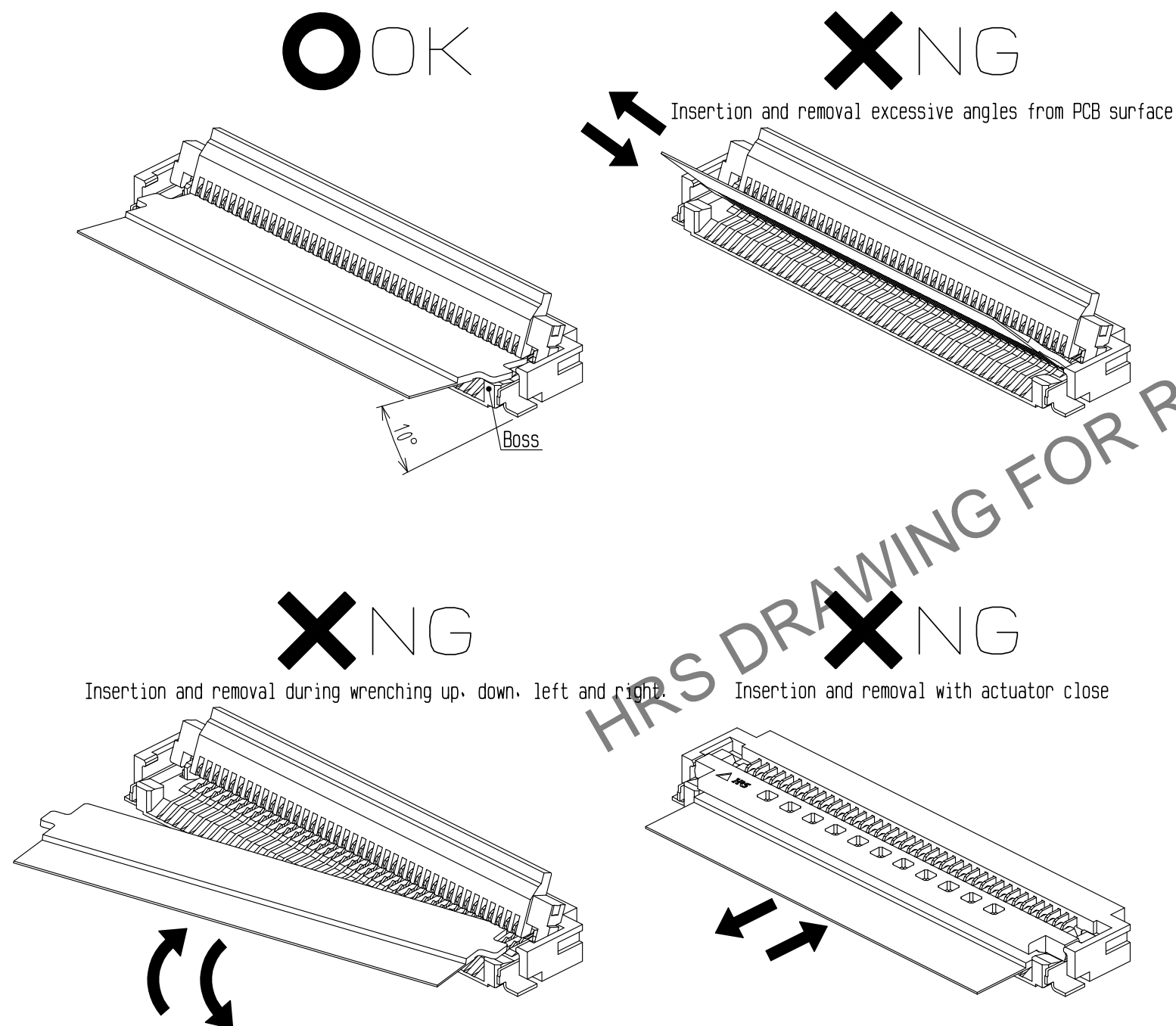
After rotating the actuator to the fully opened position carefully withdraw the FPC pulling out at about 10 degree angle to the PCB mounting surface.

In case of using FPC without tabs, pull out the FPC horizontally along the surface.

4. FPC insertion check and mating confirmation of the FPC

Boss for positioning FPC guide the FPC tabs to the correct position.

Make sure that the FPC tabs are located in correct position as shown in the figure below after FPC insertion.



<Instruction manual(2)>

HRS	DRAWING NO.	EDC-391183-05-00
	PART NO.	FH75- ** S-0. 5SH<05>
	CODE NO.	CL580
		6/9

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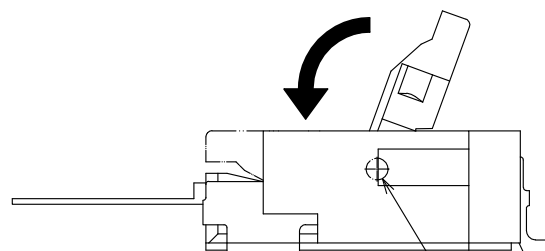
5. How to lock and unlock

The actuator rotates around the rotational axis.

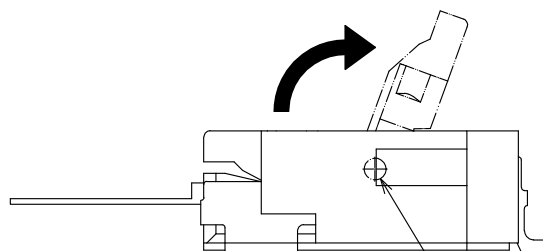
Lock : Apply load to rotate the actuator after inserting the FPC.

Unlock : Slowly flip up the actuator to release the lock.

OK



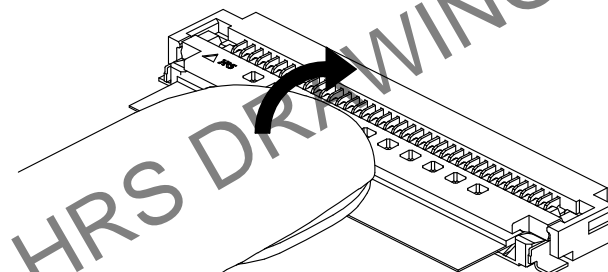
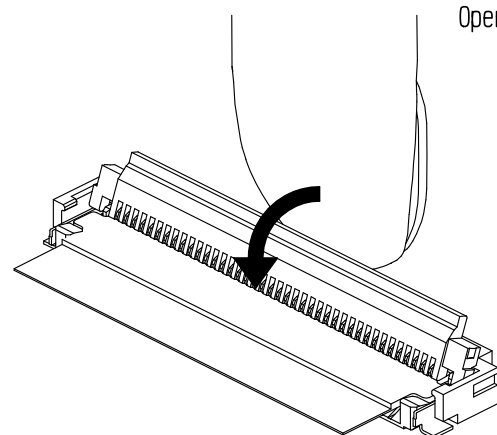
Rotational axis



Rotational axis

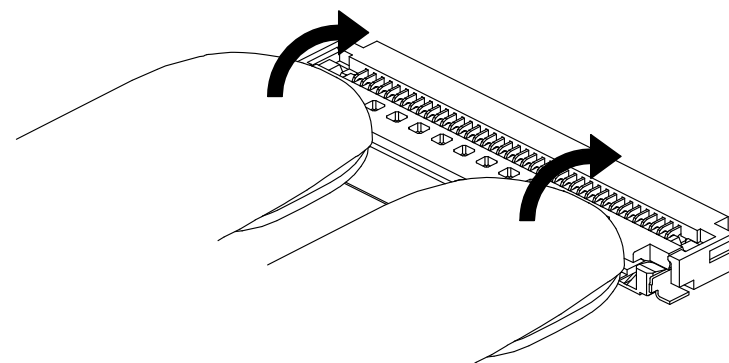
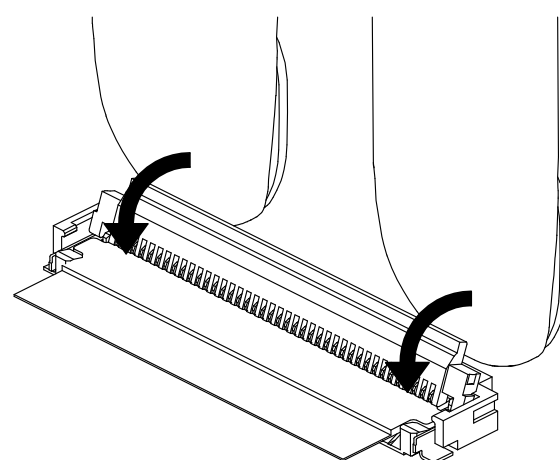
OK

Operate the center of the actuator



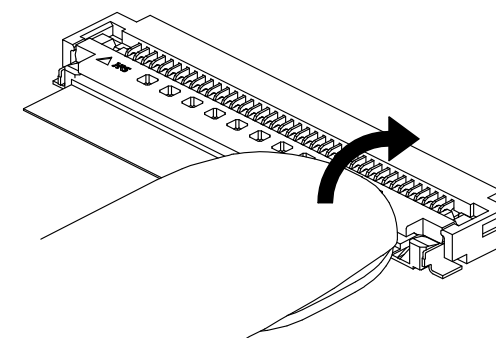
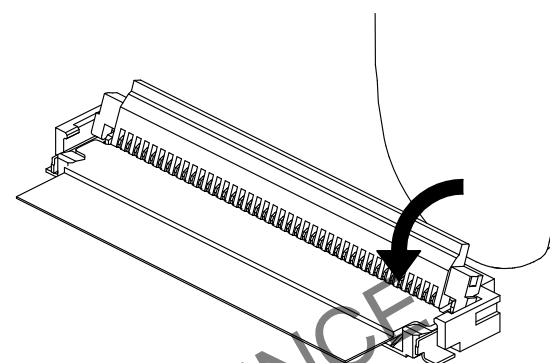
OK

Operate near both-ends of the actuator at the same timing moment.



NG

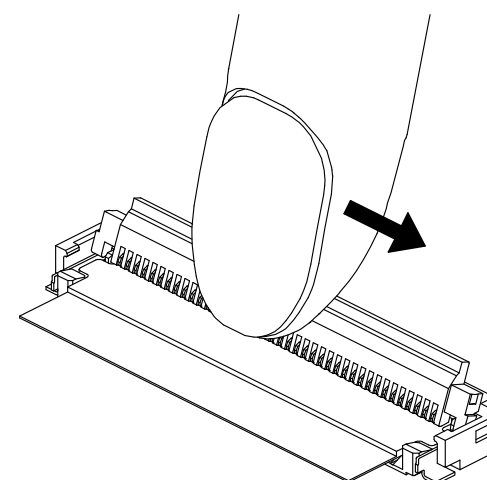
Operate at one end of the actuator



If there is a part that is not closed,
press it again to close it.

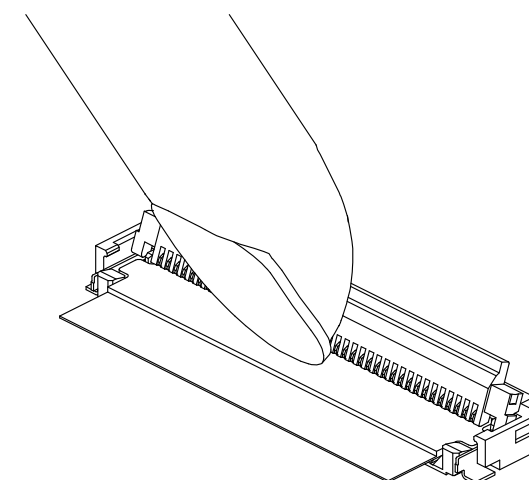
NG

Excessive load on actuator



NG

Insertion of fingernails or any tool inside the connector



<Instruction manual(3)>

HRS

DRAWING NO.	EDC-391183-05-00
PART NO.	FH75-**S-0.5SH<05>
CODE NO.	CL580

7/9

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[Instructions for PCB layout]

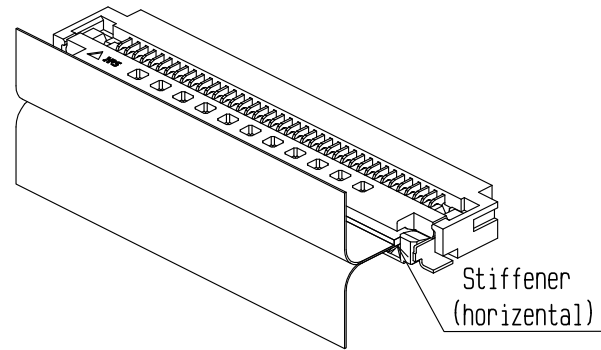
Please design a PCB layout not to apply load to connector and FPC.

[Cautions]

- When fixing FPC after FPC cabling, avoid pulling FPC, and route the wire FPC with slack.
In this regard, the stiffener is parallel to the PCB.
- Do not mount other components touching to the FPC underneath the FPC stiffener.
- Make adjustments with the FPC manufacturer for FPC bending performance and wire breakage.
- Keep spaces for the actuator movement and its operation for PCB design and component layout.
- Please contact Hirose incase you would like to use an FPC with a different dimension or shape than recommended.

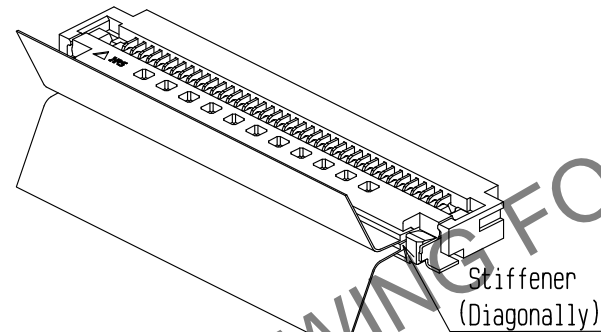
OK

No load applied to stiffener



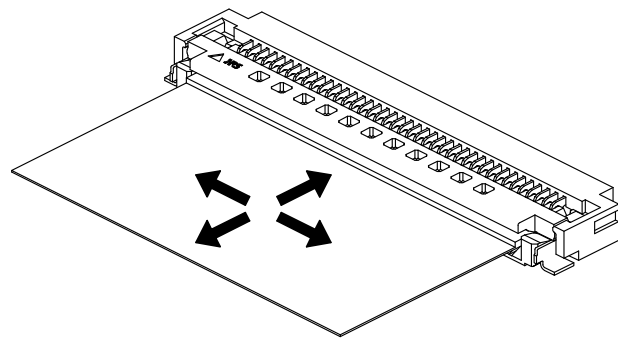
NG

Load applied to stiffener



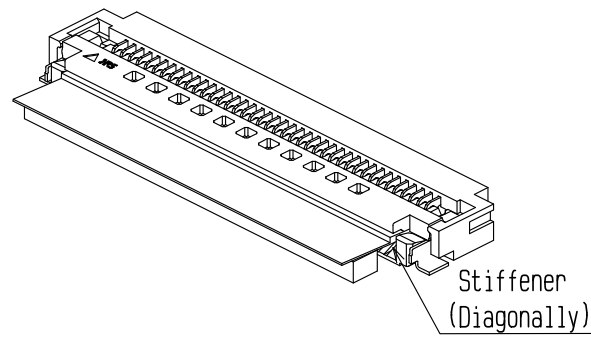
NG

Load applied to FPC



NG

Housing or parts interfering with the FPC



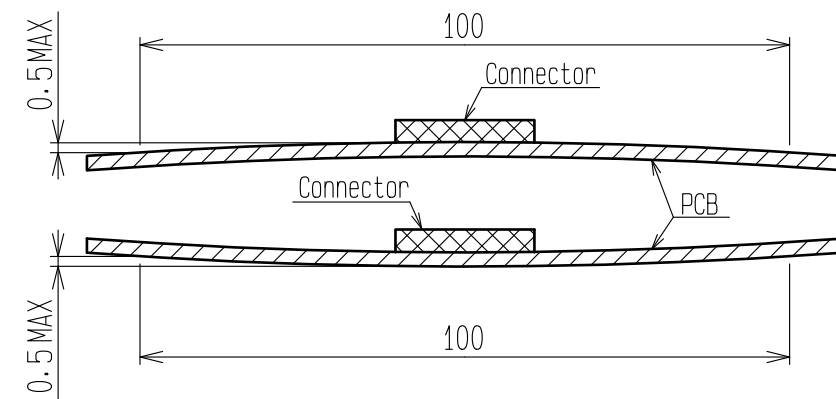
[Instructions for mounting on the PCB]

- Refer to recommended layouts for PCB, stencil pattern and FPC dimension.
- When there is silk printing etc. on the bottom of the connector, please check the mounting condition before use.
- Apply reflow temperature profile within the specified conditions.
The mounting condition may change depending on the type of cream solder, manufacturer, PCB size.
Please check the mounting condition before use and conditions of other mounting parts.
- Prevent warpage of PCB, the co-planarity of the connector is less than 0.1mm.
but when the warpage of the PCB is large, soldering failure occurs.
- When mounting on the flexible board, please make sure to put a stiffener on the backside of the flexible board.
We recommend a glass epoxy material with the thickness of 0.3 mm min.
- Do not add 0.5 N or greater external force when unreel or adsorb the connector etc, or it may get broken.

[Instructions for PCB handling after mounting the connector]

Due to warpage of the PCB, load may be applied to the connector and it may be damaged.

- Splitting a large PCB into several pieces
 - Screwing the PCB
- During the handling described above, do not exert an excessive force on the PCB.
Otherwise, the connector may become defective.
- The warp of a 100 mm wide PCB should be 0.5 mm or less.
The warp of PCB suffers stress on connector and the connector may become defective



[Instructions of hand soldering]

- Do not perform hand soldering with the FPC inserted into the connector.
- Do not apply excessive heat. And soldering iron must not touch connector except terminal leads area.
- Do not supply excessive solder (flux).

<Instruction manual(4)>

HRS

DRAWING NO.	EDC-391183-05-00
PART NO.	FH75-**S-0.5SH<05>
CODE NO.	CL580

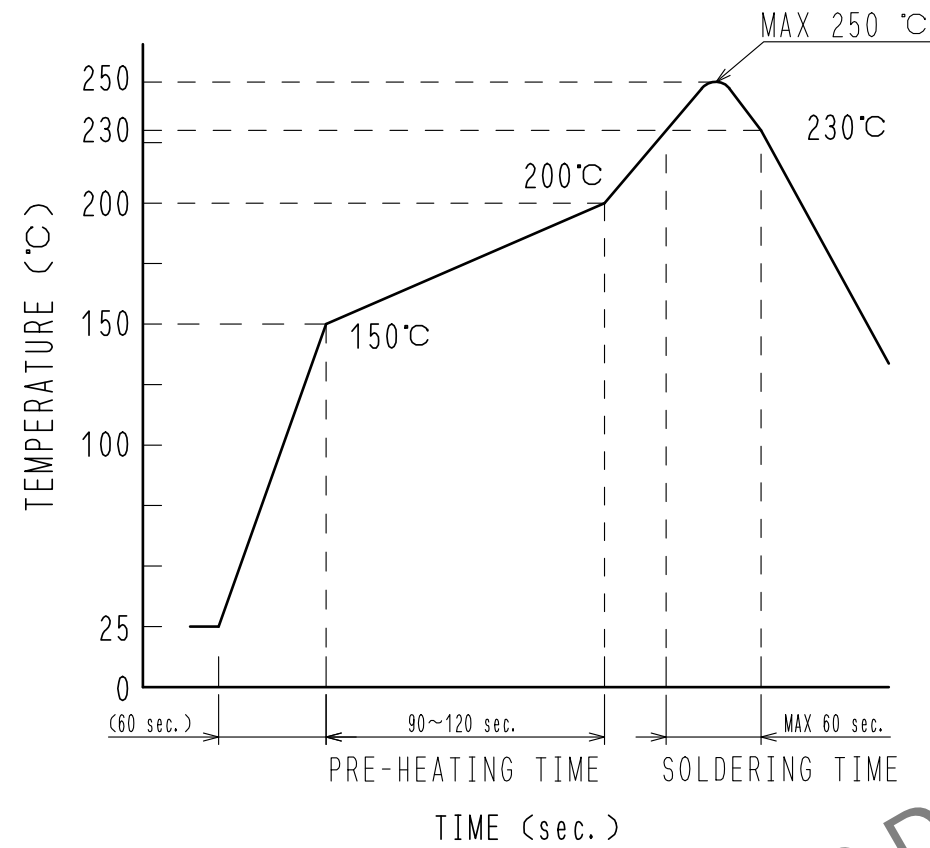
8/9

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[Recommended reflow temperature profile]

The temperatures mentioned above refer to the PCB surface temperature near the connector leads.
In individual applications the actual temperature may vary, depending on solder paste type, volume/thickness and board size/thickness.
Consult your solder paste and equipment manufacturer for specific recommendations.

- Reflow method: IR reflow
- Number of reflow cycles: 2 cycles MAX.



HRS DRAWING FOR REFERENCE

<Recommended reflow temperature profile>

HRS

DRAWING NO.	EDC-391183-05-00
PART NO.	FH75-**S-0.5SH<05>
CODE NO.	CL580

9/9