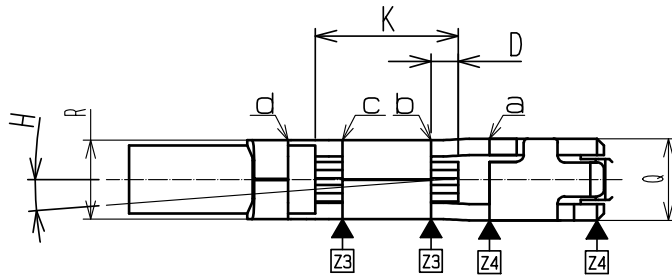


圧着端子：圧着品質基準書
CRIMP CONTACT：CRIMP QUALITY STANDARD製品名
PART NO.

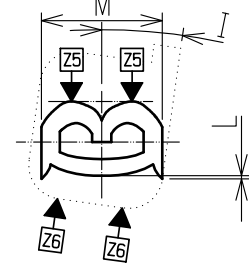
DF52(A)-2832PCF(A)

コードNo.
CODE NO.

CL0668-****-*

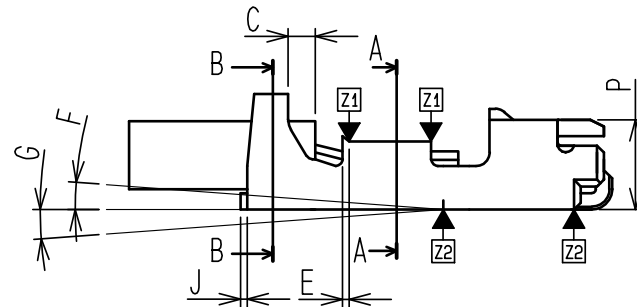
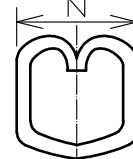


A-A (圧着部断面)

A-A (Crimp-Contact cross-section image)
: where the jacket is removed.

B-B (被覆部断面)

B-B (Cable-Jacket area cross-section image)



項 目 CHECK POINT	寸 法 (mm) MEASURE (mm)	備 考 REMARKS
被覆位置 COVER LOCATION.	C	0.05~0.35
芯線先端位置 LOCATION OF TIP OF THE CORE.	D	0.1~0.4
ベルマウス BELL-MOUTH.	E	0.05~0.20
ベントアップ BENT-UP.	F	2°MAX Z1を基準にZ2を測定 Bent-up is measured at Z2 from datum plane Z1.
ベントダウン BENT-DOWN.	G	2°MAX Z1を基準にZ2を測定 Bent-down is measured at Z2 from datum plane Z1.
ツイスト TWIST.	H	±2°MAX Z3を基準にZ4を測定 Twist is measured at Z4 from datum plane Z3.
ローリング ROLLING.	I	±3°MAX Z5を基準にZ6を測定 Rolling is measured at Z6 from datum plane Z5.
カットオフタブ CUT-OFF TAB.	J	0.05MAX
ストリップ長 STRIP LENGTH.	K	0.9~1.3 圧着前でのストリップ長 Strip length prior to crimping.
圧着バリ高さ HEIGHT OF METAL CUT-OUT TEETH.	L	0.05MAX
ワイド WIDE.	M	0.62MAX
ギャップ寸法 GAP DEMENSION	P	0.64~0.68
トランジション幅 TRANSITION WIDE	Q	0.62MAX a-b 接触部-芯線圧着部間 Between Contact Area and Wire Crimping Area
	R	c-d 芯線圧着部-被覆圧着部間 Between Wire Crimping Area and Insulator Crimping Area

注 1. アプリケーター調整の際は、必ずケーブルを使用して圧着形状を確認してください。

NOTE 1 To adjust applicator, please check the crimp condition (crimp height and configuration) by using cable.

COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
4	1 DIS-H-00016095	HK. HAYASHI	SZ. ONO	20221122
名 称 T I T L E			HRS ヒロセ電機株式会社 HIROSE ELECTRIC CO., LTD.	
DF52(A)-****PCF(A)			APPROVED	KI. AKIYAMA 20140523
圧着品質基準書			CHECKED	HK. UMEHARA 20140523
DF52(A)-****PCF CRIMP QUALITY STANDARD			CHARGED	TH. YOSHIZAWA 20140523
			WRITTEN	TH. YOSHIZAWA 20140523
技 術 指 定 書 TECHNICAL SPECIFICATION			ATAD-H0789	4 1 1