

 $\triangle$ Precautions ◆Notification for harness assembly 1) When inserting the crimping terminal to the crimping socket, please do not tilt the crimping terminal or twist the cable. Insertion at tilted angles or twisting the cable may cause deformation of the crimping terminal or crimping socket. 2) After inserting the crimping terminal to the crimping socket, please make sure that the lance has been hooked with pulling the cable lightly. When checking the hook, please avoid bending the cable for preventing terminal drop-off. Pull the cable Load Load lightly straight NG

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Sundle cables/Cabtyre Cables
Recommend bundle and strip position of cables are 100 mm ar more.
Bunding close to the connectors may cause terminal drap off, breaking 3) Bundle cables/Cabtyre Cables More than 100 mm EDC-163566-00-01 HRS PART NO. CODE NO. DF22A-2EP-7.92C CL680-1054-2-00 FORM HC0011-5-8 1

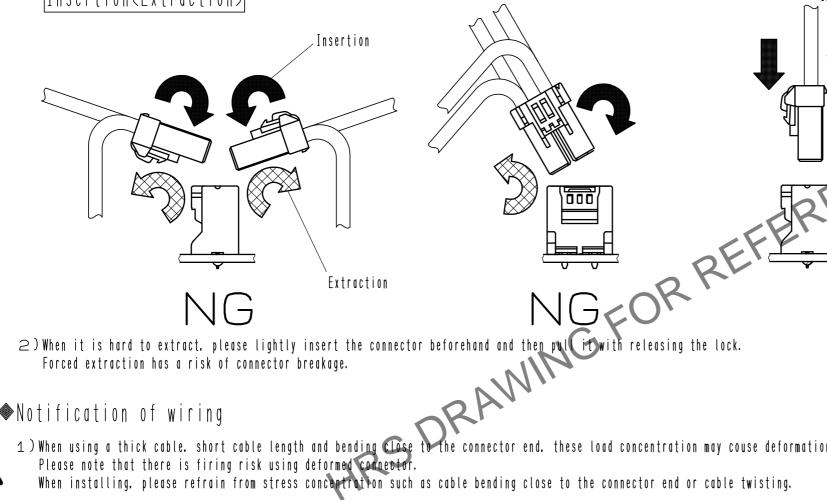
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◆Notification for Insertion Extraction

1) Please insert(extract) the crimping socket straight to the mating connector. Insertion(extraction) at tilted angles applies load concentration to the connetor end and may cause deformation (at connection area, socket and header case, etc). There is firing risk using this kind of defomed connector.

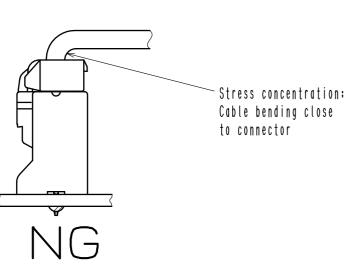


Precoutions



Notification of wiring

1) When using a thick cable, short cable length and bending close to the connector end, these load concentration may couse deformation. When installing, please refrain from stress concentration such as cable bending close to the connector end or cable twisting.



No stress concentration: No cable bending close to connector

Insert/extract vertically

2) When applying load to connector end, please use the retainer for reducing the stress affection on the connector. Retainer shall be installed after inserted crimping contact completely. It might be impossible to insert it when terminal installation is incompleted.

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