



Check point		Measure(mm)
Cover location.	A	0. 3 ± 0 1. 3
Location of tip of the core.	B	0. 2 ± 0 1. 3
Bell-mouth.	C1	0. 2 ± 0 0. 6
	C2	0. 1 ± 0 0. 5
Bent-up.	D	3° MAX
Bent-down.	E	3° MAX
Twist.	F	± 3° MAX
Rolling.	G	± 3° MAX
Cut-off tab.	H	0. 2 MAX
Strip length prior to crimping.	I	2 3. 5 ± 0 4. 5
Height of metal cut-out teeth.	J	0. 1 MAX

Note 1 To adjust applicator, please check the crimping condition (Crimping height and configuration) by using cable.
2 This dimension is for reference, please adjust it to meet specified dimensions after the crimping.

COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
0				
TITLE			HRS HIROSE ELECTRIC CO., LTD.	
DF22#-**SCF(A) Crimp Quality Standard			APPROVED	HS. OKAWA 20181023
			CHECKED	SZ. ONO 20181023
			CHARGED	TO. KUROMATSU 20181023
			WRITTEN	SK. CHIBA 20181023
TECHNICAL SPECIFICATION			ETAD-H0951-00	0 1 1