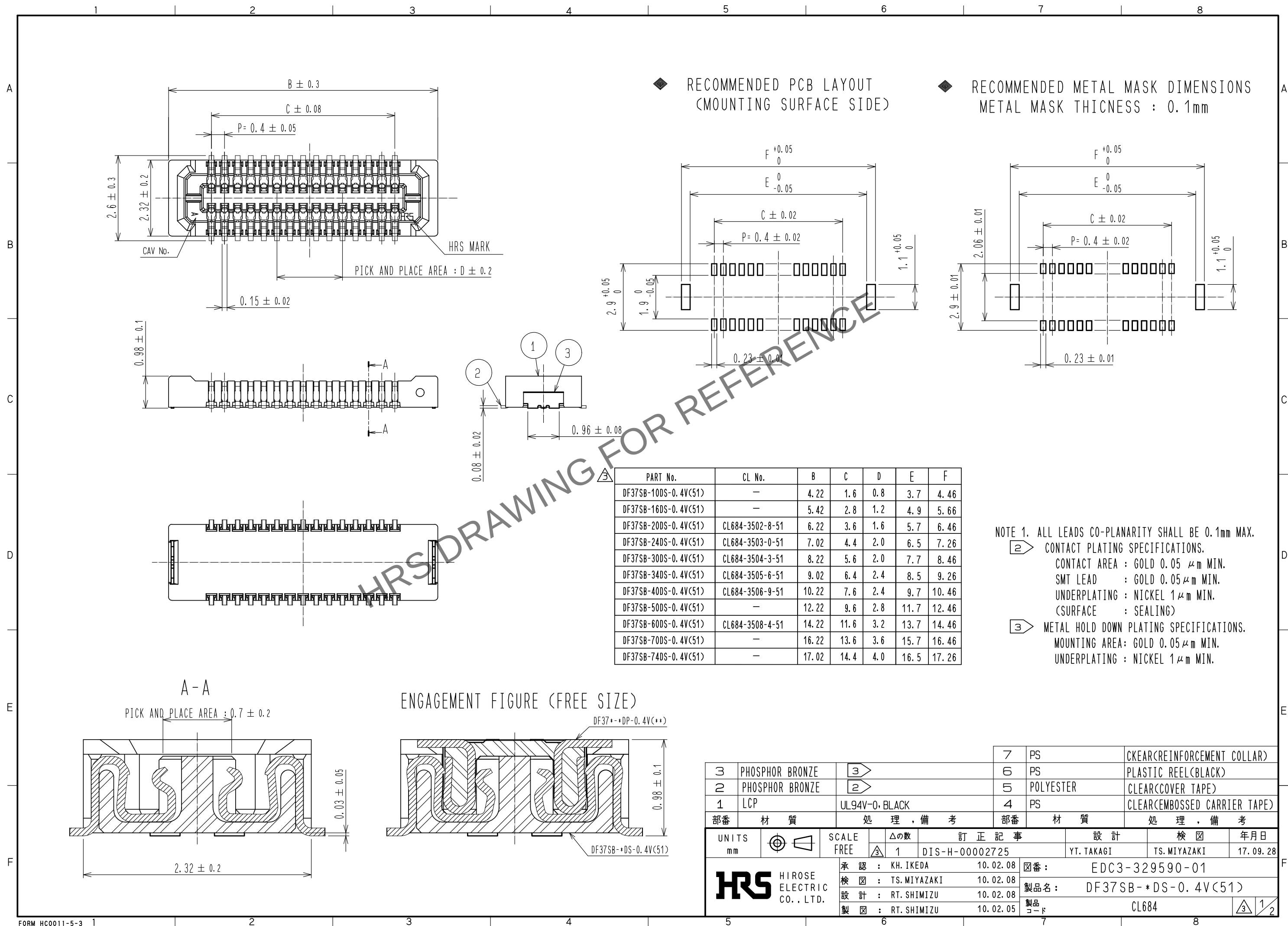
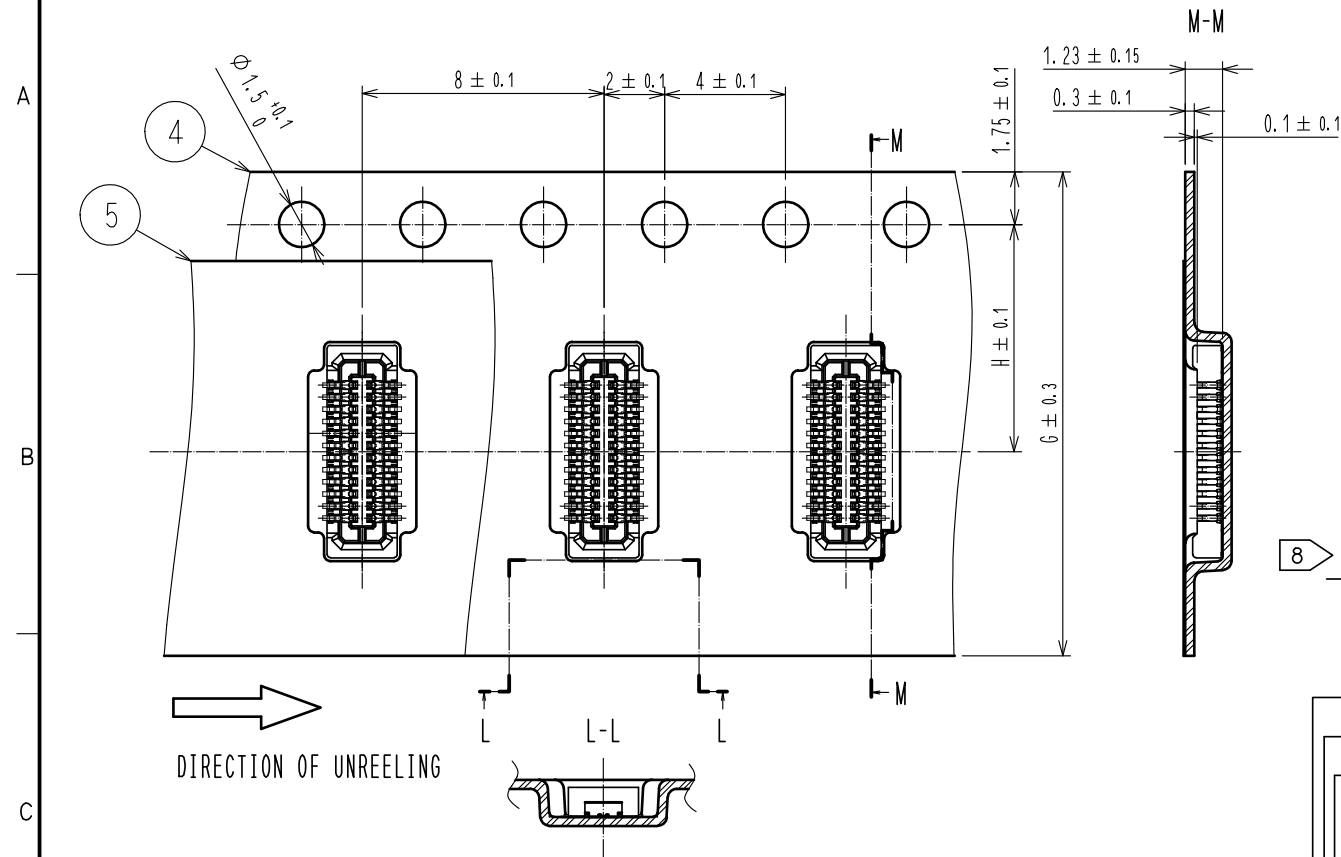


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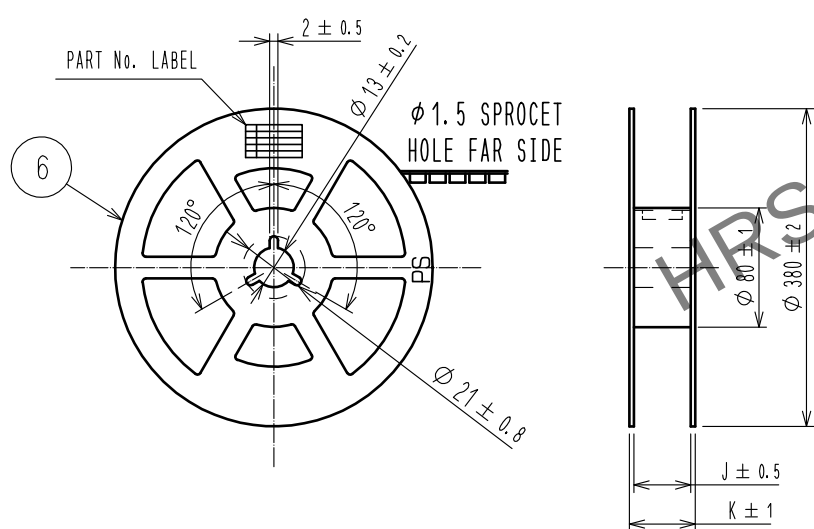
ENBOSSED CARRIER TAPE PACKAGING (FREE SIZE)



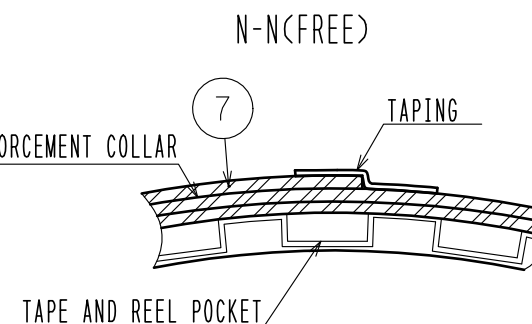
DETAIL OF PART No. LABEL

SUPPLIER	
QUANTITY	
PART NO.	
CODE NO.	
DATE OF MANUFACTURED	
製造年月日	年 月 日
製品コード	** ** *
製品名	DF37SB-DS-0.4V(51)
数量	8000個
納入者	ヒロセ電機(株)

STYLE AND DIMENSION OF REEL (FREE SIZE)

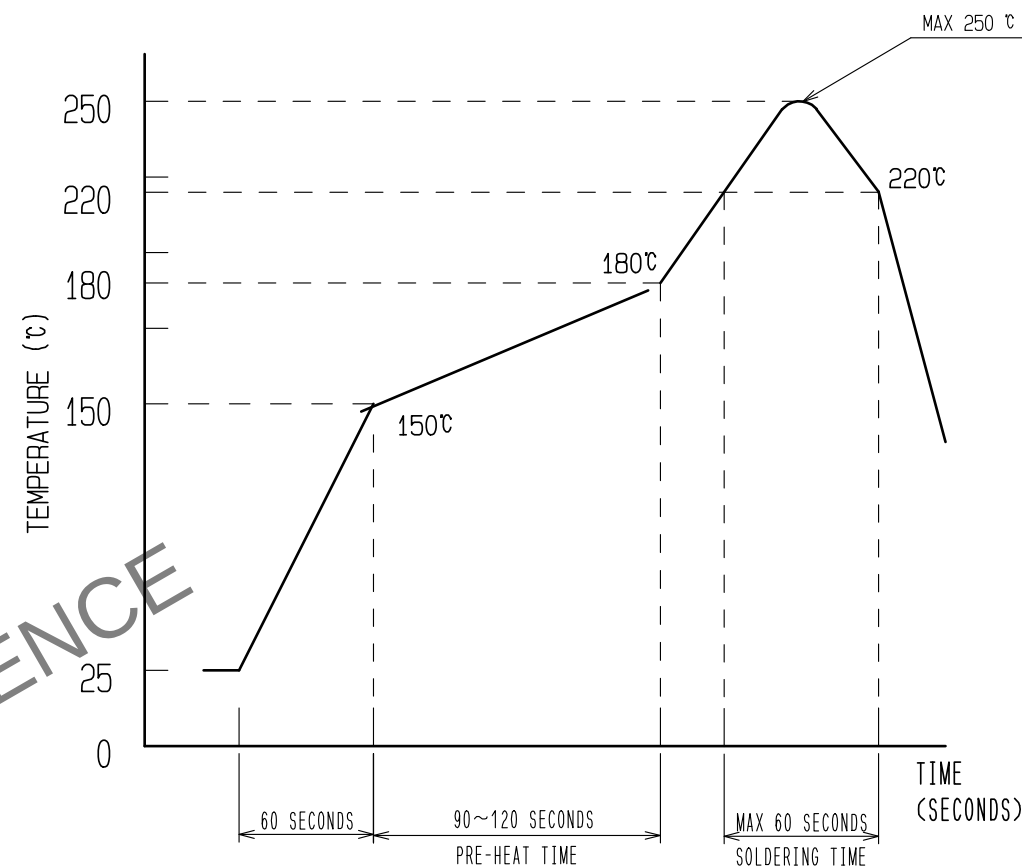


REINFORCEMENT COLLAR



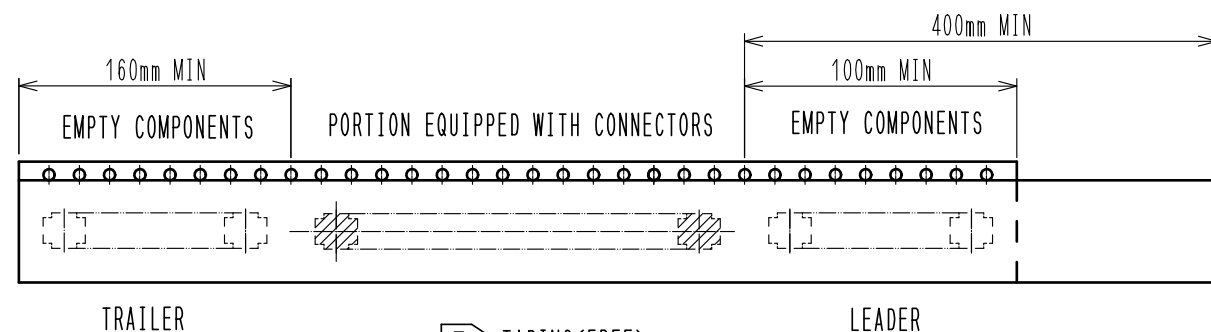
PART No.	C	E	F
DF37SB-10DS-0.4V(51)	1.6	3.7	4.46
DF37SB-16DS-0.4V(51)	2.8	4.9	5.66
DF37SB-20DS-0.4V(51)	3.6	5.7	6.46
DF37SB-24DS-0.4V(51)	4.4	6.5	7.26
DF37SB-30DS-0.4V(51)	5.6	7.7	8.46
DF37SB-34DS-0.4V(51)	6.4	8.5	9.26
DF37SB-40DS-0.4V(51)	7.6	9.7	10.46
DF37SB-50DS-0.4V(51)	9.6	11.7	12.46
DF37SB-60DS-0.4V(51)	11.6	13.7	14.46
DF37SB-70DS-0.4V(51)	13.6	15.7	16.46
DF37SB-74DS-0.4V(51)	14.4	16.5	17.26

RECOMMENDED REFLOW TEMPERATURE PROFILE USING LEAD-FREE SOLDER PASTE.



- 1) REFLOW TIME
REFLOW METHOD: IR REFLOW
NUMBER OF REFLOW CYCLES: 2 CYCLES MAX.
DURATION ABOVE 220 °C, 60 SEC. MAX.
(PEAK TEMPERATURE: 250°C MAX.)
- 2) PRE-HEAT TIME
PRE-HEAT TEMPERATURE(MIN) :150 °C
PRE-HEAT TEMPERATURE(MAX) :180 °C
PRE-HEAT TIME : 90~120 sec.

- 4) ADDITIONAL FACTORS, SUCH AS SOLDER PASTE TYPE, PCB SIZE AND OTHER MOUNTED COMPONENTS COULD AFFECT THE PROFILE. THEREFORE, A THOROUGH EVALUATION OF MOUNTING CONDITION IS REQUIRED PRIOR TO PRODUCTION. TEMPERATURE IS MEASURED AT CONTACT LEAD.
5. PER REEL 8000 CONNENTORS.
6. THE DIMENSIONS IN PARENTHESES ARE FOR OEFERENCE.
- 7) REFER TO JIS C 0806(IEC 60286-3)
(PACKING OF COMPONENTS FOR AUTOMATIC HANDOLING)
- 8) DETAIL OF PART NO. LABEL IS WRITTEN IN JAPANESE.
- 9) AFTER PACKAGING, ROLL 2 METERS OF THE REINFORCEMENT COLLAR TO OUTER CIRCUMFERENCE OF TAPE AND RELL POCKET, AND TAPE DOWN AT THE END THE COLLAR.



TAPING(FREE)

HR

図番:	EDC3-329590-01
製品名:	DF37SB-*DS-0.4V(51)
製品コード	CL684