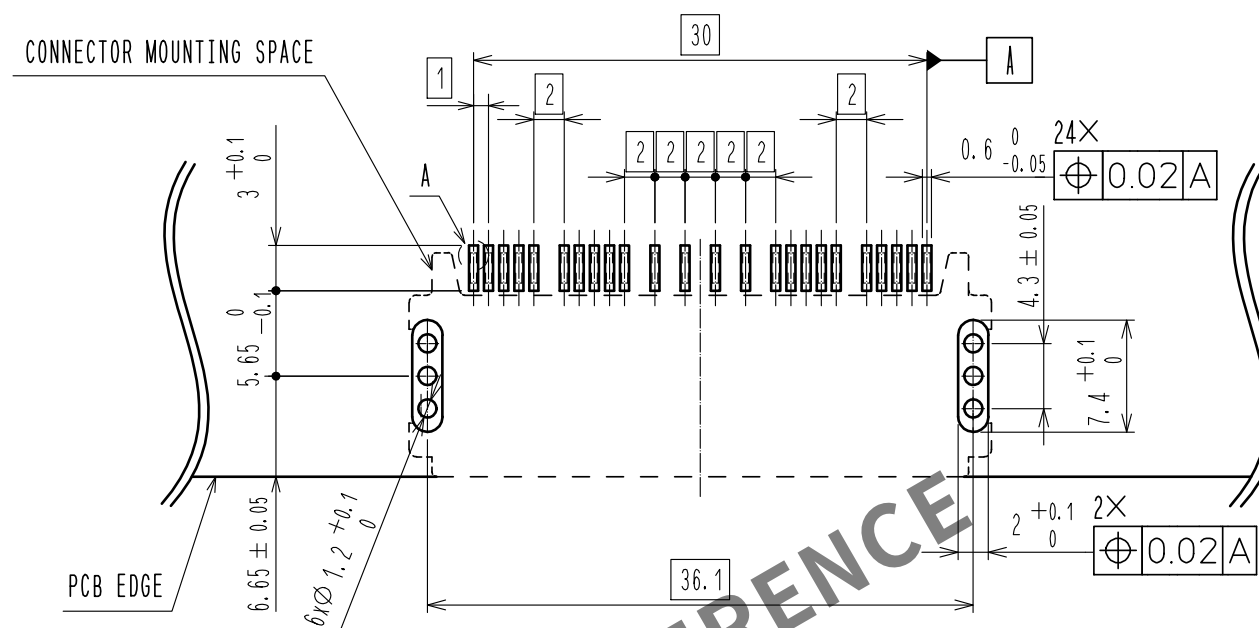
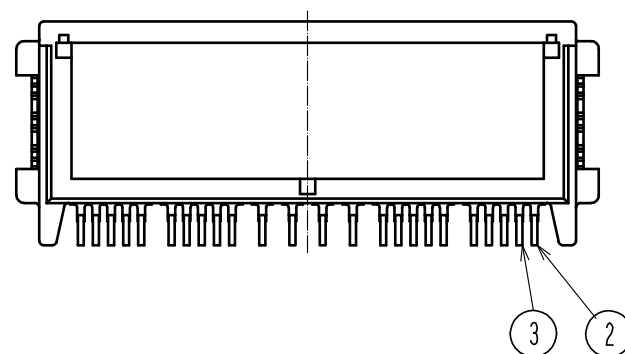
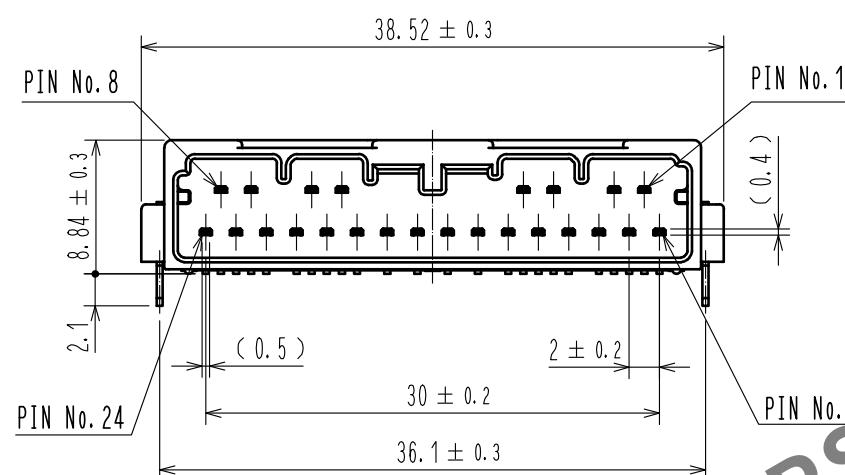


Diagram illustrating the connection between the ZE05-24DS harness and the ZE05-24DP-2H(A) unit. The harness is connected to the rear of the unit, with a dimension of 5.3 indicated for the distance from the rear face to the connection point.

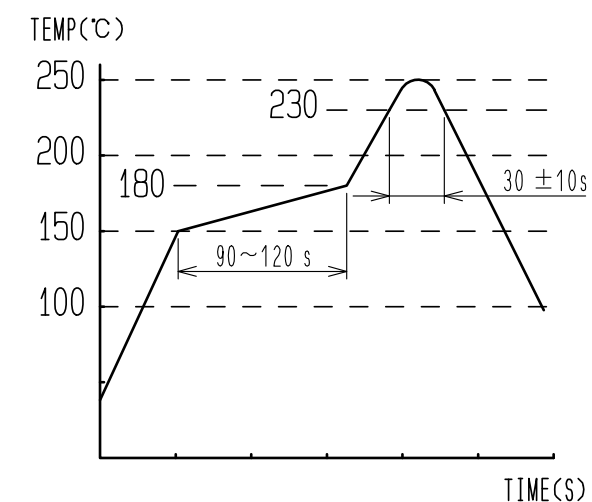
A diagram of a contact tip, labeled A(20:1). It shows a vertical rectangular tip with a dashed circle around it. A dimension line on the left indicates a height of 0.5. The bottom portion of the tip is shaded with diagonal lines and labeled "LEAD PART OF CONTACT" with an arrow pointing to it.

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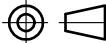
      : IR IN THE AIR OR NITROGEN
NO. OF CYCLES : 2 MAX
PEAK          : 250°C
OVER 230°C    : 20~40s
PREHEAET      : 150~180°C
               90~120s

```

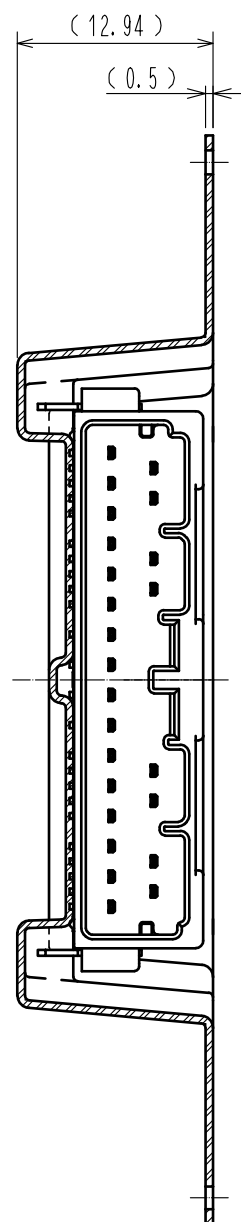
5. RECOMMENDED SOLDER THICKNESS IS 0.15mm.



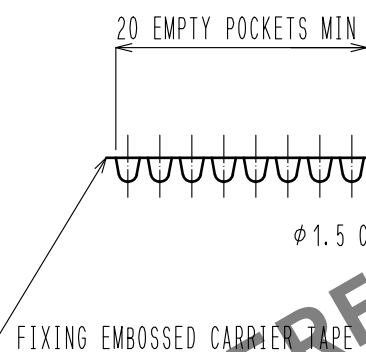
3	BRASS	SURFACE PLATING : TIN PLATING 1μm min					
		UNDER PLATING : NICKEL 1μm min	6	POLYESTER			
2	BRASS	SURFACE PLATING : TIN PLATING 1μm min	5	POLYSTYRENE			
		UNDER PLATING : NICKEL 1μm min	4	BRASS	SURFACE PLATING : TIN PLATING 1μm min		
1	PA	GRAY UL94V-0				UNDER PLATING : NICKEL 1μm min	
NO.	MATERIAL	FINISH , REMARKS		NO.	MATERIAL	FINISH , REMARKS	

UNITS mm		SCALE 2 : 1		COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
 HIROSE ELECTRIC CO., LTD.		APPROVED : HK. UMEHARA		20190323	DRAWING NO. EDC-385303-00-00			
		CHECKED : HK. UMEHARA		20190323	PART NO. ZE05-24DP-2H(A)			
		DESIGNED : YH. MAMADA		20190323	CODE NO. CL752-2124-0-00			
		DRAWN : DS. HIROWATARI		20190323	 			

PACKING STYLE DRAWING

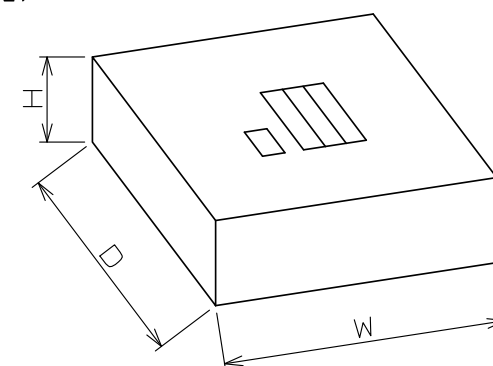


PRODUCTS DIRECTION



300 PCS/REEL

W=(405) (mm)
D=(405) (mm)
H= (80) (mm)



HRS	DRAWING NO.	EDC-385303-00-00	
	PART NO.	ZE05-24DP-2H(A)	
	CODE NO.	CL752-2124-0-00	0 2