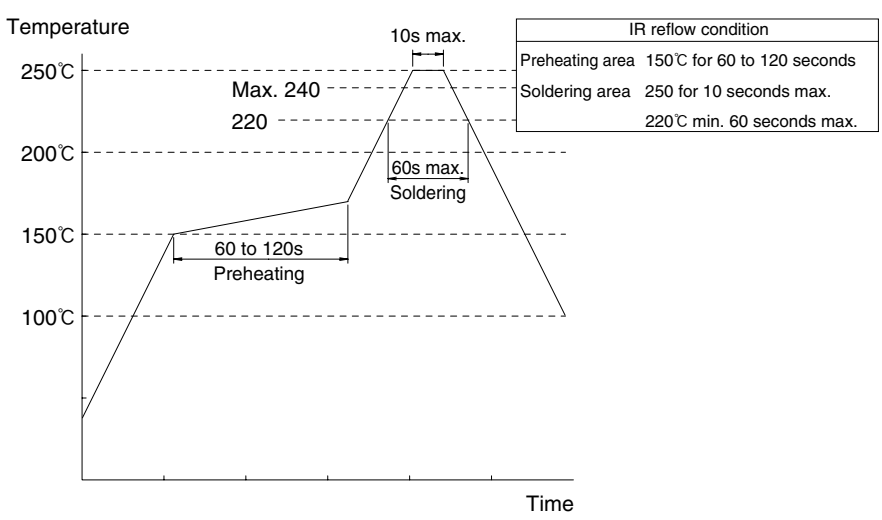


◆Precautions

<p>1. Recommended Temperature Profile (SMT)</p>	 <p style="text-align: center;">Temperature</p> <p style="text-align: center;">Time</p> <p>Note 1. Up to 2 cycles of Reflow soldering are possible under the same conditions, provided that there is a return to normal temperature between the first and second cycle.</p> <p>Note 2. The temperature profile indicates the board surface temperature at the point of contacts with the connector terminals.</p>
<p>2. Recommended Manual Soldering Condition (SMT)</p>	<p>Manual soldering: 290°C for 2 seconds</p>
<p>3. Recommended Screen Thickness (SMT)</p>	<p>0.15 to 0.2mm</p>
<p>4. Board Sled (SMT)</p>	<p>Max 0.03mm at the connector center area, based on both connector edges</p>
<p>5. Cleaning Condition</p>	<p>Refer to Nylon Connector Use Hand book.</p>
<p>6. Connection Condition</p>	<p>Refer to Nylon Connector Use Hand book. ■Be careful to carry out the crimping operation according to the "Crimping Condition Sheet" and "Crimping Quality Reference", because the crimping contact style is too small.</p>
<p>7. Precautions</p>	<p>Refer to Nylon Connector Use Hand book.</p>
<p>8. Cautions</p>	<p>■Be careful for an excessive scoop insertion/extraction, which will cause damage to the product.</p>

◆Precautions

<Precautions at Time of Insertion>

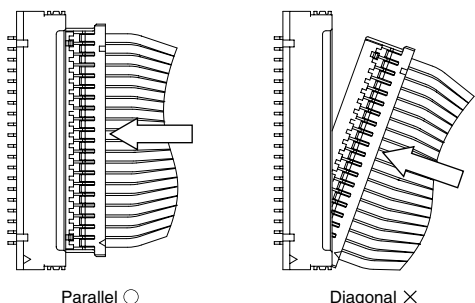
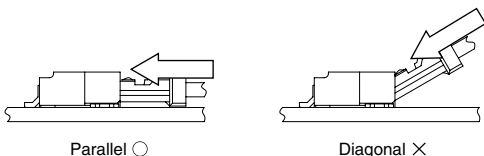
Handling

Method: Lightly grasping the base of the cable, press the connector with your finger and insert it.

Insertion Angle

[Caution] Do not insert at an angle of 30° or greater. Doing so will cause contact deformation or case damage.

Method: Insert with the connector parallel.



<Precautions at Time of Disconnection>

Handling

Method: Grasp the cable so that the entire cable is pulled evenly and pull it out.

Angle of Removal

[Caution] Do not remove at an angle of 30° or greater. Doing so will cause contact deformation or case damage.

Method: Remove with the connector parallel.

