

1			2			3			4					
COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE
△					△					△				
△					△					△				
△					△					△				

18±2

7.5±0.3

8.5±0.3

2.0±0.3

φ12±0.5

M11.5×0.75

M9×0.75

1

2

3

4

5

ATTACHED

ATTACHED

PRESS FITTING

PRESS FITTING

2 POINTS PRICK PUNCH IN BOTH FACES.

SOLDER CUP INSIDE DIA. (φ0.9)

PANEL CUTOUT THICKNESS:5 MAX

φ9.1±0.1

8.05±0.05

(12.7)

11±0.3

NOTE

1 TORQUE FOR THE FIXTURE OF REF.NO. ① AND ③ IS TO BE 0.7 N · m min.

2 THE RECOMMENDED TIGHTEN TORQUE OF REF.NO. ⑤ : 1.5 TO 2 N · m

ADHESIVE LOCTITE 242, HENKEL JAPAN OR EQUIVALENT IS RECOMMENDED TO PREVENT REF.NO. ⑤ FROM LOOSENING.

NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS
3	POLYACETAL	(BLACK)	5	STEEL	NICKEL PLATING
2	PHOSPHOR BRONZE	SILVER PLATING 3μ m min.	4	STEEL	NICKEL PLATING
1	BRASS	NICKEL PLATING			

CODE NO. (OLD)	CL	DRAWN	DESIGNED	CHECKED	APPROVED	RELEASED
		M. ISHII	E. YUMINO	H. Zenba	M. Sato	
		06.08.01	06.08.01	06.08.01	06.08.01	

SCALE	DRAWING NO.	PART NO.	CODE NO.
2 : 1	EDC4-009298-71	SR30-10R-7S(71)	CL103-0317-4-71
UNITS			
mm			

HRS HIROSE ELECTRIC CO., LTD.

1 2 3 4

FORM NO.228

TO
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