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|--|-----------------------------|---|---------------------------|--|------------------|------------------|
| APPLICABLE STANDARD | | | | | | |
| Rating | Operating temperature range | -25 °C to +85 °C | Storage temperature range | -10 °C to +60 °C | | |
| | Voltage | AC 500 V, DC 700 V | | | | |
| | Current | 10 A | Applicable cable | | | |
| SPECIFICATIONS | | | | | | |
| ITEM | | TEST METHOD | | REQUIREMENTS | QT | AT |
| CONSTRUCTION | | | | | | |
| General examination | | Visually and by measuring instrument. | | According to drawing. | X | X |
| Marking | | Confirmed visually. | | | X | X |
| ELECTRICAL CHARACTERISTICS | | | | | | |
| Contact resistance | | Contact measured at DC 1 A. | | 2 mΩ MAX. | X | X |
| Insulation resistance | | 500 V DC. | | 1000 MΩ MIN. | X | X |
| Voltage proof | | 1500 V AC. for 1 min. | | No breakdown. | X | X |
| MECHANICAL CHARACTERISTICS | | | | | | |
| Contact mating and unmating forces | | Measured with — steel pin gage. | | Mating and unmating forces: — N MIN. | — | — |
| Connector mating and unmating forces | | Measured with an applicable connector. Without locking device. | | Mating and unmating forces :40 N MAX. | X | — |
| Mechanical operation | | Mated and unmated 2,000 times. | | Contact resistance: 4 mΩ MAX. | X | — |
| Vibration | | Frequency: 10 → 55 → 10 Hz, single amplitude 0.75 mm, 5min/cycle, for 10 cycles in each of three mutually perpendicular directions. | | ①No electrical discontinuity of 10 μs. ②No damage, crack or looseness of parts. | X | — |
| Shock | | Acceleration: 490m/s ² , half sine wave pulses of 11ms. Performed 3 times in each of three mutually perpendicular directions. | | ① No electrical discontinuity of 10 μs. ② No damage, crack and looseness, of parts. | X | — |
| ENVIRONMENTAL CHARACTERISTICS | | | | | | |
| Damp heat (Steady state) | | Subjected to 40°C, at a humidity of 90 to 95% for 96h. | | ①Insulation resistance:100 MΩ MIN (When dry). ②No damage, crack and looseness, of parts. | X | — |
| Rapid change of temperature | | Temperature -55→ R/T ⁽¹⁾ → +85 → R/T °C Time 30 → 2 to 3 → 30 → 2 to 3 min for 5 cycles. | | ① Insulation resistance: 100 MΩ MIN. ② No damage, crack and looseness of parts. | X | — |
| Corrosion salt mist | | Subjected to 5% salt spray for 48h. | | No heavy corrosion which impairs functionality. | X | — |
| Heat resistance | | Subjected to +85°C for 96h. | | No damage, crack and looseness of parts. | X | — |
| Cold resistance | | Subjected to -55°C for 96h. | | No damage, crack and looseness of parts. | X | — |
| Resistance to soldering heat | | Soldering iron is placed to the soldering surface for 3s. (Iron tip temperature +380±10°C) | | No deformation or excessive looseness of terminals. | X | — |
| Solder ability | | Soldered at solder temperature, +350±10°C for immersion duration, 3s. | | Soldering surface shall be free from pin-holes, de-wetted and un-wetted areas and other defects. | X | — |
| | | | | | | |
| | COUNT | DESCRIPTION OF REVISIONS | | DESIGNED | CHECKED | DATE |
| Q | | | | | | |
| REMARKS Note (1) R/T : Room temperature | | | | APPROVED | TP.KOMATSU | 20221019 |
| | | | | CHECKED | HY.KOBAYASHI | 20221019 |
| | | | | DESIGNED | HT.ZENBA | 20221019 |
| | | | | DRAWN | KR.SUZUKI | 20220922 |
| Unless otherwise specified, refer to IEC 60512 (JIS C 5402). | | | | | | |
| Note QT:Qualification Test AT:Assurance Test X:Applicable Test | | | | DRAWING NO. | | ELC-040351-81-00 |
| HRS | SPECIFICATION SHEET | | | PART NO. | RM15QRD-4PA (81) | |
| | HIROSE ELECTRIC CO., LTD. | | | CODE NO. | CL0109-0881-4-81 | △ 1/1 |