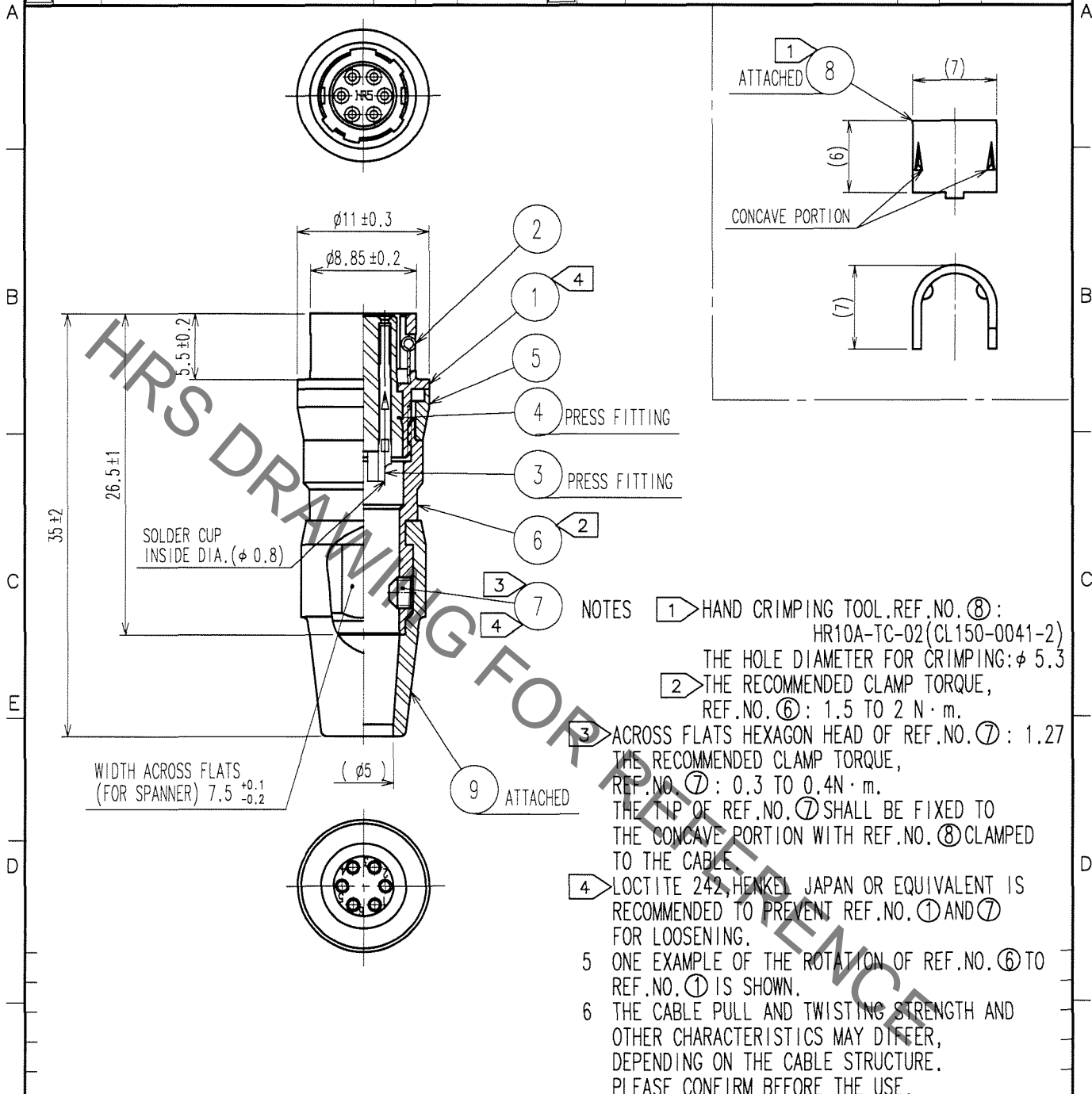


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In case of consideration for using Automotive equipment / device which demand high reliability, kindly contact our sales window correspondents.

1			2			3			4					
COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE
△					△									
△					△									
△					△									



- NOTES
- ① HAND CRIMPING TOOL, REF. NO. ⑧ : HR10A-TC-02 (CL150-0041-2)
THE HOLE DIAMETER FOR CRIMPING: $\phi 5.3$
 - ② THE RECOMMENDED CLAMP TORQUE, REF. NO. ⑥ : 1.5 TO 2 N · m.
 - ③ ACROSS FLATS HEXAGON HEAD OF REF. NO. ⑦ : 1.27 THE RECOMMENDED CLAMP TORQUE, REF. NO. ⑦ : 0.3 TO 0.4 N · m.
THE TIP OF REF. NO. ⑦ SHALL BE FIXED TO THE CONCAVE PORTION WITH REF. NO. ⑧ CLAMPED TO THE CABLE.
 - ④ LOCTITE 242, HENKEL JAPAN OR EQUIVALENT IS RECOMMENDED TO PREVENT REF. NO. ① AND ⑦ FOR LOOSENING.
 - 5 ONE EXAMPLE OF THE ROTATION OF REF. NO. ⑥ TO REF. NO. ① IS SHOWN.
 - 6 THE CABLE PULL AND TWISTING STRENGTH AND OTHER CHARACTERISTICS MAY DIFFER, DEPENDING ON THE CABLE STRUCTURE. PLEASE CONFIRM BEFORE THE USE.

4	POLYAMIDE	(BLACK) UL94V-0	9	CHLOROPRENE RUBBER	(BLACK)
3	PHOSPHOR BRONZE	OVER PLATING: GOLD 0.2 μ m min. UNDER PLATING: NICKEL 2 μ m min.	8	BRASS	
2	STAINLESS STEEL		7	STEEL	NICKEL PLATING M2.6×0.45×2
1	ZINC ALLOY	MATTE FINISH NICKEL PLATED	6	BRASS	MATTE FINISH NICKEL PLATED
			5	BRASS	MATTE FINISH NICKEL PLATED
NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS

CODE NO. (OLD)	DRAWN	DESIGNED	CHECKED	APPROVED	RELEASED
CL	<i>M. Sato</i>	<i>J. Horii</i>	<i>M. Sato</i>	<i>M. Sato</i>	
	07.03.00	07.03.06	07.03.07	07.03.07	

 SCALE 2 : 1 UNITS mm	DRAWING NO. EDC4-020544-74 HIROSE ELECTRIC CO., LTD.	PART NO. HR10A-7J-6S(74) CODE NO. CL110-0311-6-74	1 1
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