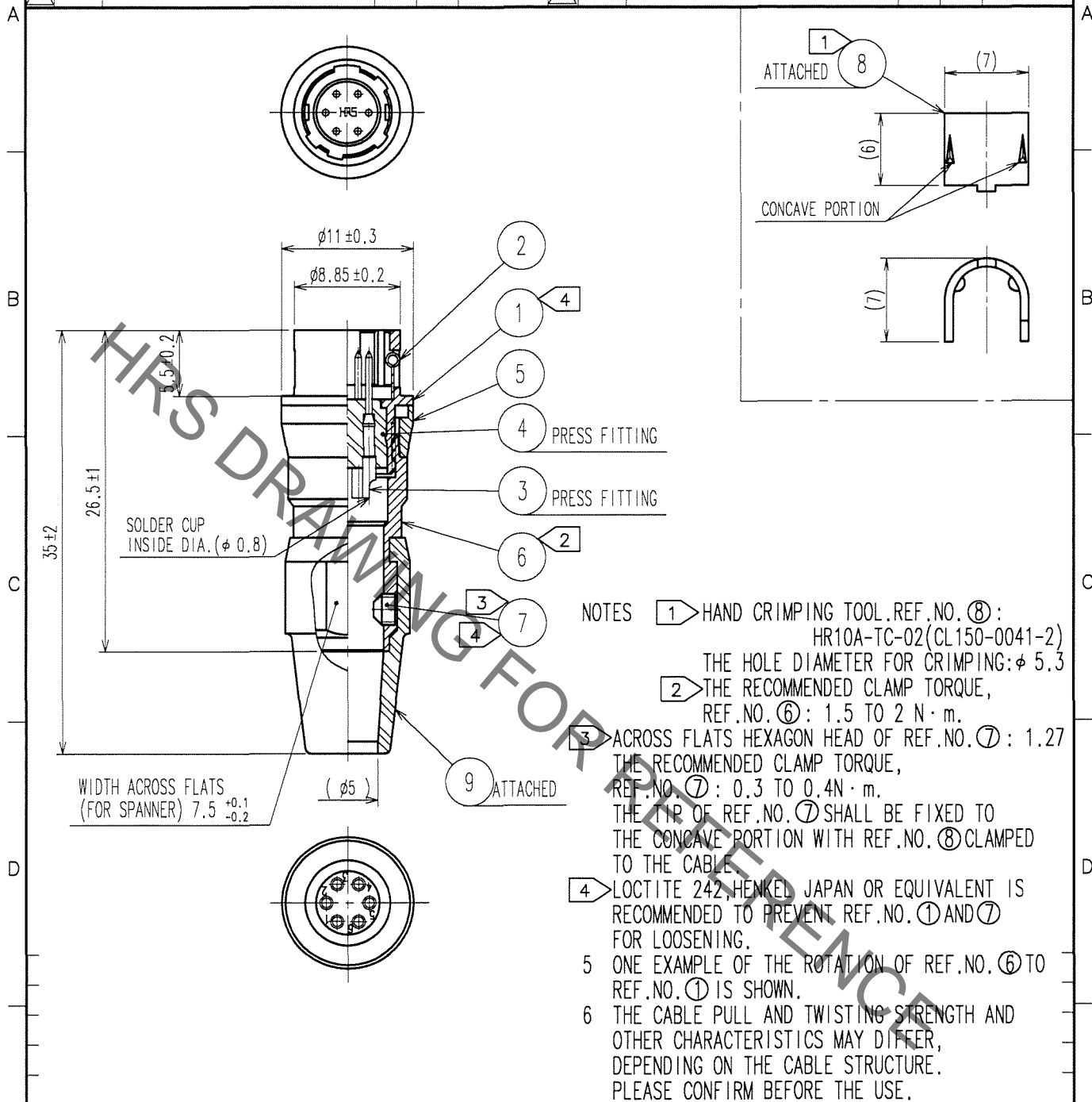


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In case of consideration for using Automotive equipment / device which demand high reliability, kindly contact our sales window correspondents.

1		2			3			4		
COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	
△					△					
△					△					
△					△					



NOTES

① HAND CRIMPING TOOL, REF. NO. ⑧ :
HR10A-TC-02 (CL150-0041-2)
THE HOLE DIAMETER FOR CRIMPING: $\phi 5.3$

② THE RECOMMENDED CLAMP TORQUE,
REF. NO. ⑥ : 1.5 TO 2 N · m.

③ ACROSS FLATS HEXAGON HEAD OF REF. NO. ⑦ : 1.27
THE RECOMMENDED CLAMP TORQUE,
REF. NO. ⑦ : 0.3 TO 0.4 N · m.
THE TIP OF REF. NO. ⑦ SHALL BE FIXED TO
THE CONCAVE PORTION WITH REF. NO. ⑧ CLAMPED
TO THE CABLE.

④ LOCTITE 242, HENKEL JAPAN OR EQUIVALENT IS
RECOMMENDED TO PREVENT REF. NO. ① AND ⑦
FOR LOOSENING.

5 ONE EXAMPLE OF THE ROTATION OF REF. NO. ⑥ TO
REF. NO. ① IS SHOWN.

6 THE CABLE PULL AND TWISTING STRENGTH AND
OTHER CHARACTERISTICS MAY DIFFER,
DEPENDING ON THE CABLE STRUCTURE.
PLEASE CONFIRM BEFORE THE USE.

4	POLYAMIDE	(BLACK) UL94V-0	9	CHLOROPRENE RUBBER	(BLACK)
3	BRASS	OVER PLATING: GOLD 0.2 μ m min. UNDER PLATING: NICKEL 2 μ m min.	8	BRASS	
2	STAINLESS STEEL		7	STEEL	NICKEL PLATING M2.6×0.45×2
1	ZINC ALLOY	MATTE FINISH NICKEL PLATED	6	BRASS	MATTE FINISH NICKEL PLATED
			5	BRASS	MATTE FINISH NICKEL PLATED
NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS

CODE NO. (OLD) CL		DRAWN <i>M. Sato</i> 07.03.06	DESIGNED <i>T. Horii</i> 07.03.06	CHECKED <i>M. Sato</i> 07.03.07	APPROVED <i>M. Sato</i> 07.03.07	RELEASED
DRAWING NO. EDC4-020545-74		PART NO. HR10A-7J-6P(74)				
SCALE 2 : 1		CODE NO. CL110-0312-9-74				1/1
UNITS mm		HRS HIROSE ELECTRIC CO., LTD.				

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