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In case of consideration for using Automotive equipment / device which demand high reliability, kindly contact our sales window correspondents.

1			2			3			4		
COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE		
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NOTE ① HAND CRIMPING TOOL, REF. NO. ⑦:
HR10A-TC-02 (CL150-0041-2)
THE HOLE DIAMETER FOR CRIMPING: φ 5.3
② THE RECOMMENDED CLAMP TORQUE, REF. NO. ⑤: 1.5 N · m.
③ ACROSS FLATS HEXAGON HEAD OF REF. NO. ⑥: 1.27
THE RECOMMENDED CLAMP TORQUE, REF. NO. ⑥: 0.3-0.4 N · m.
CRIMP REF. NO. ⑥ INTO THE CABLE, TIP OF REF. NO. ⑦
SHALL BE TOUCHED INTO A CONCAVE PORTION OF REF. NO. ⑥.
④ LOCTITE 242, HENKEL JAPAN OR EQUIVALENT IS
RECOMMENDED TO PREVENT REF. NO. ① AND ⑥ FROM LOOSENING.
⑤ ONE EXAMPLE OF THE ROTATION OF REF. NO. ⑤ TO
REF. NO. ① IS SHOWN.

4	BRASS	NICKEL PLATING	8	CR	(BLACK)
3	BRASS	SILVER PLATING 2 μ m min.	7	BRASS	
2	POLYAMIDE	(BLACK) UL94V-0	6	STEEL	NICKEL PLATING
1	BRASS	NICKEL PLATING	5	BRASS	NICKEL PLATING
NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS

CODE NO. (OLD)	DRAWN	DESIGNED	CHECKED	APPROVED	RELEASED
CL	D. Matsume 05.11.18	D. Matsume 05.11.18	E. Kurii 05.11.22	M. Sato 05.11.24	

DRAWING NO.	PART NO.
EDC4-047172-73	HR10A-7TP-6P (73)

UNITS	CODE NO.	
mm	CL110-0331-3-73	1/1

HIROSE ELECTRIC CO., LTD.

TO

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FORM NO. 228