| APPLICA | BLE STAI | NDARD | | | | | | | | |
|--|--------------|-------------|---|-------|---------------|--|--|---------------|------------------|-------|
| OPERATING RATING TEMPERATURE | | E RANGE | -25 °C TO +85 | °C | STORAGE RANGE | TEMPERATURE | | -10 °C TO +6C | ı °C | |
| | VOLTAGE | | AC 100 V , DC 14 | 0 V | _ | | | | _ | |
| | CURRENT | | | | | ICABLE CABLE φ7 | | | | |
| | | | SPECI | IFICA | TIONS | | | | | |
| | ГЕМ | | TEST METHOD | | | R | EQU | IREMENTS | QT | AT |
| CONSTR | RUCTION | | | | | | | | | |
| GENERAL EXAM | INATION | VISUALLY | VISUALLY AND BY MEASURING INSTRUMENT. | | | | ACCORDING TO DRAWING. | | | |
| MARKING | | | CONFIRMED VISUALLY. | | | | | | X | X |
| ELECTR | IC CHAR | ACTERI | STICS | | | | | | Τx | X |
| CONTACT RESISTANCE | | CONTACT S | CONTACT SHALL BE MEASURED AT DC 1 A | | | | 10 mΩ MAX. | | | |
| INSULATION RESISTANCE | | 100 | 100 V DC. | | | | 1000 MΩ MIN. | | | |
| VOLTAGE PROOF | | | 300 V AC. FOR 1 min. | | | | NO FLASHOVER OR BREAKDOWN. | | | |
| | | HARACT | ERISTICS | | | | | | | |
| CONTACT INSERTION AND WITHDRAWAL FORCES | | | BY STEEL GAUGE. | | | INSERTION AND WITHDRAWAL FORCES : - N MIN. | | | | _ |
| CONNECTOR INSERTION AND WITHDRAWAL FORCES | | MEASURED | MEASURED BY APPLICABLE CONNECTOR. | | | | INSERTION AND WITHDRAWAL FORCES LOCKING DEVICE WITH UNLOCK : — N MAX. LOCKING DEVICE WITH LOCK : 70 N MAX. | | | |
| MECHANICAL OPERATION | | 1000 T | 1000 TIMES INSERTIONS AND EXTRACTIONS. | | | | CONTACT RESISTANCE: 15 m Ω MAX. | | | |
| VIBRATION | | | FREQUENCY: 10 TO 55 Hz,SINGLE AMPLITUDE 0.75 mm, — m/s2 AT 2h, FOR 3 DIRECTIONS. | | | ⊙NO ELECTRICAL DISCONTINUITY OF 10 μs. ②NO DAMAGE, CRACK AND LOOSENESS, OF PARTS. | | | | _ |
| SHOCK | | | 490 m/s² DIRECTIONS OF PULSE 11 ms AT 3 TIMES FOR 3 DIRECTIONS. | | | | ① NO ELECTRICAL DISCONTINUITY OF 10 μs. ② NO DAMAGE, CRACK AND LOOSENESS, OF PARTS. | | | |
| ENVIRO | NMENTA | L CHAR | ACTERISTICS | | | | | | | |
| DAMP HEAT (STEADY STATE) | | EXPOSED # | EXPOSED AT 40 °C, 90 TO 95 %, 96 h. | | | ① INSULATION RESISTANCE: 5 MΩ MIN (AT HIGH HUMIDITY). ② INSULATION RESISTANCE: 50 MΩ MIN (AT DRY). ③ NO DAMAGE.CRACK AND LOOSENESS OF PARTS. | | | | _ |
| RAPID CHANGE OF TEMPERATURE | | TIME 30 - | TEMPERATURE $-55 \rightarrow R/T^{(1)} \rightarrow +85 \rightarrow R/T$ °C TIME $30 \rightarrow 10$ TO $15 \rightarrow 30 \rightarrow 10$ TO 15 min UNDER 5 CYCLES. | | | ① INSULATION RESISTANCE: 1000 MΩ MIN ② NO DAMAGE.CRACK AND LOOSENESS OF PARTS. | | | | - |
| CORROSION SALT MIST | | EXPOSED 1 | EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h. | | | NO HEAVY CORROSIN RUIN THE FUNCTION. | | | | |
| DRY HEAT | | EXPOSED A | EXPOSED AT + 85 °C,96 h. | | | NO DAMAGE, CRACK AND LOOSENESS OF PARTS. | | | | - |
| COLD | | EXPOSED A | EXPOSED AT - 55 °C,96 h. | | | NO DAMAGE,CRACK AND LOOSENESS OF PARTS. | | | | _ |
| RESISTANCE TO SOLDERING HEAT | | | SOLDER TEMPERATURE, + 380±10°C, FOR SOLDERING DURATION, 3 TO 4 s. | | | NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS. | | | | - |
| SOLDERABILITY | | | SOLDERED AT SOLDER TEMPERATURE, + 350±10℃ FOR SOLDERING DURATION, 2 TO 3 s. | | | WETTING ON SOLDER SURFACE,NO SOLDER CLUSTER. | | | | _ |
| COUN | IT | DESCRIPTI | ESCRIPTION OF REVISIONS DESIG | | | GNED CHECKED | | | DA | ATE |
| & | | | | | | | | | | |
| REMARK | . DOOR TEVE | | ATUDE | | | APPROVE | | MO.SATOH | + | 10.11 |
| NUIE(I) K/I | : ROOM TEMPI | EKATUKE | | | | CHECK | | EJ.KUNII | 1 | 10.10 |
| Halaas sti | honuica == | onifical == | cified, refer to JIS C 5402. | | | DESIGNE | | TP.KOMATSU | 06.10. 06.10. | |
| | | | | | | DRAWN | | | | |
| Note QT:Qualification Test AT:Assurance Test X:App | | | | st | | | | ELC4-020554 | | |
| | | | PECIFICATION SHEET | | | | HR10A-10J-12P (74) | | | |
| | HI | KOSE É | LECTRIC CO., LTD. | | CODE NO | . CL | 110 | -0406-0-74 | <u> </u> | 1/1 |