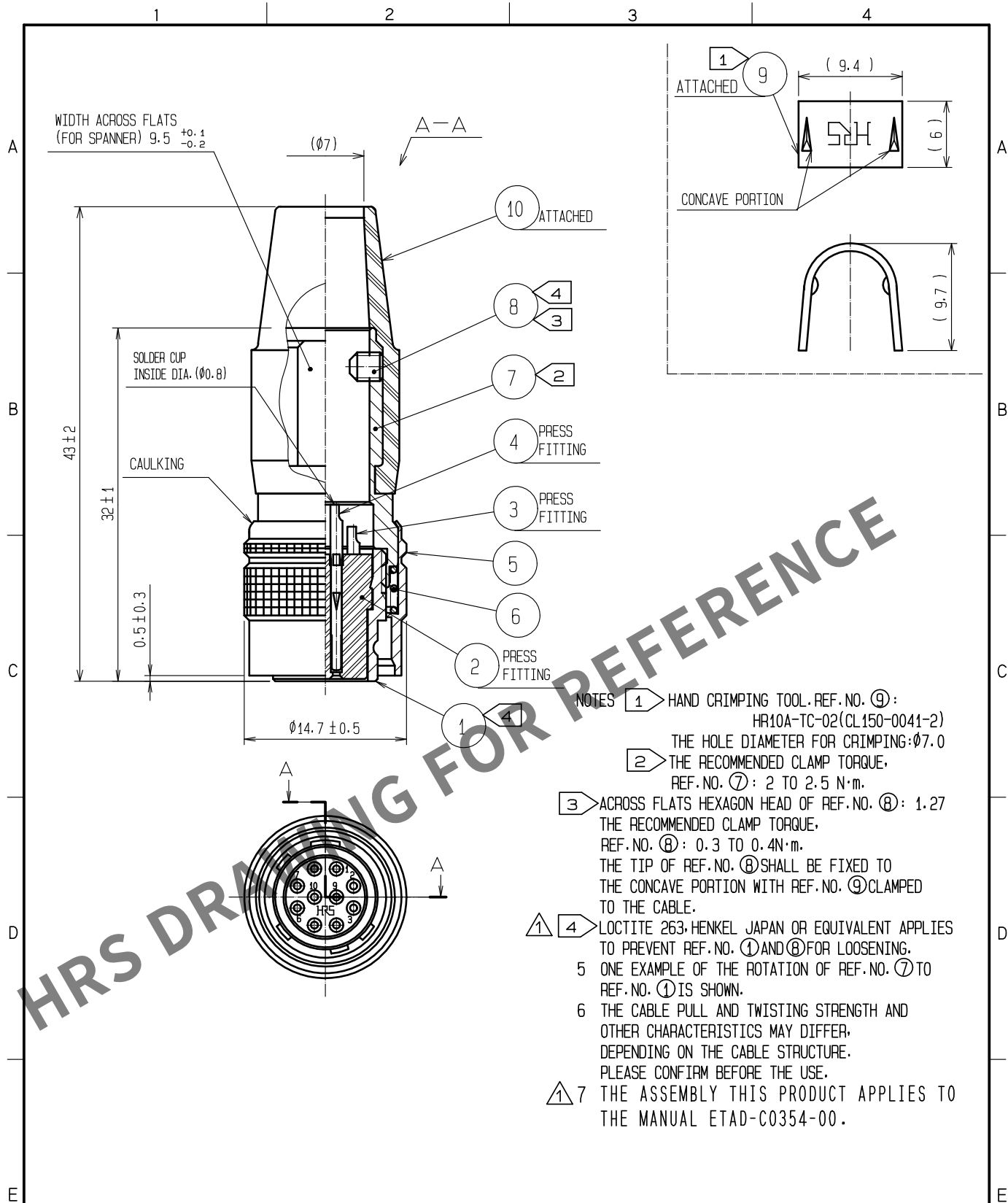




- NOTES
- ① HAND CRIMPING TOOL. REF. NO. ⑨:
HR10A-TC-02 (CL150-0041-2)
 - ② THE HOLE DIAMETER FOR CRIMPING: $\phi 7.0$
 - ③ THE RECOMMENDED CLAMP TORQUE,
REF. NO. ⑦: 2 TO 2.5 N·m.
 - ④ ACROSS FLATS HEXAGON HEAD OF REF. NO. ⑧: 1.27
THE RECOMMENDED CLAMP TORQUE,
REF. NO. ⑧: 0.3 TO 0.4 N·m.
THE TIP OF REF. NO. ⑧ SHALL BE FIXED TO
THE CONCAVE PORTION WITH REF. NO. ⑨ CLAMPED
TO THE CABLE.
 - ⑤ LOCTITE 263, HENKEL JAPAN OR EQUIVALENT APPLIES
TO PREVENT REF. NO. ① AND ⑧ FOR LOOSENING.
 - ⑥ ONE EXAMPLE OF THE ROTATION OF REF. NO. ⑦ TO
REF. NO. ① IS SHOWN.
 - ⑦ THE CABLE PULL AND TWISTING STRENGTH AND
OTHER CHARACTERISTICS MAY DIFFER,
DEPENDING ON THE CABLE STRUCTURE.
PLEASE CONFIRM BEFORE THE USE.
 - ⑧ THE ASSEMBLY THIS PRODUCT APPLIES TO
THE MANUAL ETAD-C0354-00.

5	BRASS	MATTE FINISH NICKEL PLATED	10	CHLOROPRENE RUBBER	(BLACK)			
4	PHOSPHOR BRONZE	OVER PLATING:GOLD 0.2μm min. UNDER PLATING:NICKEL 2μm min.	9	BRASS				
3	PHOSPHOR BRONZE		8	STEEL	NICKEL PLATING M2.6X0.45X3			
2	POLYAMIDE	(BLACK) UL94V-0	7	BRASS	NICKEL PLATING			
1	ZINC ALLOY	MATTE FINISH NICKEL PLATED	6	STEEL	NICKEL PLATING			
NO.	MATERIAL	FINISH . REMARKS	NO.	MATERIAL	FINISH . REMARKS			
UNITS mm		SCALE 2 : 1		COUNT 2	DESCRIPTION OF REVISIONS DIS-C-00016953	DESIGNED HT. ZENBA	CHECKED EJ. KUNII	DATE 20240220
HIROSE ELECTRIC CO., LTD.		APPROVED :MO. SATOH		20070411	DRAWING NO. EDC4-021367-74			
		CHECKED :EJ. KUNII		20070411	PART NO. HR10A-10P-10S(74)			
		DESIGNED :TO. HORII		20070411	CODE NO. CL0110-0408-6-74			
		DRAWN :MK. SATO		20070324	1			