

1					2					3					4				
COUNT	DESCRIPTION OF REVISIONS				BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS				BY	CHKD	DATE				
△								△											
△								△											
△								△											

WIDE ACROSS FLATS
(FOR SPANNER) 9.5 ± 0.2

$(\phi 7)$

41.3 $\pm$ 2

30.3 $\pm$ 1

SOLDER CUP
INSIDE DIA. ($\phi 0.8$)

M13 $\times$ 0.75

$\phi 14.7 \pm 0.5$

8 3 4

5 2

6 ATTACHED

4 PRESS FITTING

3 PRESS FITTING

7 3 4

1 4

2 PRESS FITTING

9 (9.4) (6)

1 9 ATTACHED

(9.7)

CONTACT ARRANGEMENTS
VIEWED FROM MATING SIDE

NOTE 1 HAND CRIMPING TOOL, REF. NO. ⑨: HR10A-TC-02 (CL150-0041-2)
THE HOLE DIAMETER FOR CRIMPING: $\phi 7.0$
2 THE RECOMMENDED CLAMP TORQUE, REF. NO. ⑤: 2-2.5 N·m.
3 ACROSS FLATS HEXAGON HEAD OF REF. NO. ⑦ AND ⑧: 1.27
THE RECOMMENDED CLAMP TORQUE,
REF. NO. ⑦ AND ⑧: 0.3-0.4 N·m.
4 LOCTITE 242, HENKEL JAPAN OR EQUIVALENT IS RECOMMENDED
TO PREVENT REF. NO. ①, ⑦ AND ⑧ FROM LOOSENING.
5 ONE EXAMPLE OF THE ROTATION OF REF. NO. ⑤ TO
REF. NO. ① IS SHOWN.

5	BRASS	NICKEL PLATING			
4	PHOSPHOR BRONZE	SILVER PLATING 2 μ m min.	9	BRASS	
3	PHOSPHOR BRONZE		8	STEEL	NICKEL PLATING HEXAGON SOCKET SET SCREW M2.6 $\times$ 0.45 $\times$ 3
2	POLYAMIDE	(BLACK) UL94V-0	7	STEEL	NICKEL PLATING HEXAGON SOCKET SET SCREW M2.6 $\times$ 0.45 $\times$ 2
1	BRASS	NICKEL PLATING	6	CR	(BLACK)

NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS
CODE NO. (OLD)		CL	DRAWN		DESIGNED
			D. Matsume		D. Matsume
			05.10.01		05.10.01
			CHECKED		APPROVED
			E. Kunii		M. Sato
			05.10.03		05.10.14
			RELEASED		

DRAWING NO.		PART NO.	
EDC4-040449-73		HR10A-10TJ-12S(73)	
CODE NO.		CL110-0436-1-73	

TO R

SACLE 2 : 1

UNITS mm

HRS HIROSE ELECTRIC CO., LTD.

FORM NO. 228