

Apr.1.2024 Copyright 2024 HIROSE ELECTRIC CO., LTD. All Rights Reserved.
In case of consideration for using Automotive equipment / device which demand high reliability, kindly contact our sales window correspondents.

TO
R

A

B

C

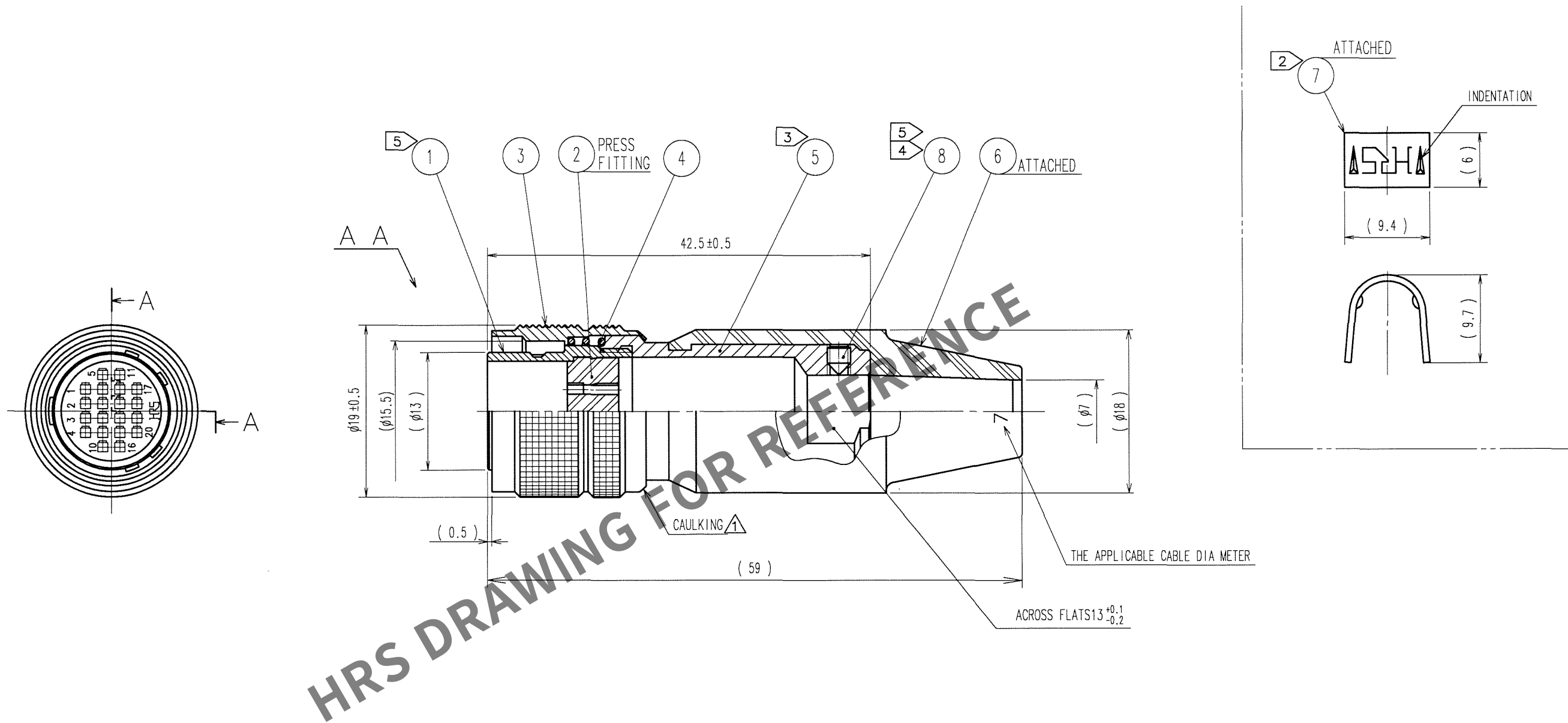
D

E

F

1 2 3 4 5 6 7 8

COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE
1	DIS-C-000409	D.M	M.S	06.12.19					



- NOTE 1 THE APPLICABLE CRIMP CONTACT : HR10-PC-212(CL110-0514-3)
THE APPLICABLE WIRE : AWG#26~#30(COVERED WIRE MAX.OUTSIDE DIAMETER ϕ 1)
THE APPLICABLE CONTACT REMOVAL TOOL : RP6-SC-TP(CL150-0039-0)
2 HAND CRIMPING TOOL.REF.NO.⑦ : HR10A-TC-02(CL150-0041-2)
THE HOLE DIAMETER FOR CRIMPING : ϕ 7.0
3 THE RECOMMENDED CLAMP TORQUE,REF.NO.⑤ : 2~2.5N · m.
4 ACROSS FLATS HEXAGON HEAD OF REF.NO⑧ : 1.27
THE RECOMMENDED CLAMP TORQUE,REF.NO.⑧ : 0.3~0.4N · m.
5 LOCTITE 242,HENKEL JAPAN OR EQUIVALENT IS RECOMMENDED TO PREVENT REF.NO①AND⑧ FROM LOOSENING.
6 ONE EXAMPLE OF THE ROTATION OF REF.NO.⑤ TO REF.NO① IS SHOWN.
7 THE CABLE STRENGTH,ROTATORY STRENGTH AND OTHER CHARACTERISTICS MAY DIFFER, DEPENDING ON THE CABLE STRUCTURE.PLEASE CONFIRM BEFORE THE USE.

4	STEEL	NICKEL PLATING	8	STEEL	NICKEL PLATING M2.6×0.45×3
3	BRASS	MATTE FINISH NICKEL PLATED	7	BRASS	
2	POLYBUTYLENE TEREPHTHALATE	(BLACK) UL94V-0	6	CHLOROPRENE RUBBER	(BLACK)
1	ZINC ALLOY	MATTE FINISH NICKEL PLATED	5	BRASS	NICKEL PLATING
NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS
CODE NO. (OLD) CL			DRAWN	DESIGNED	CHECKED
			T.KOMATSU	T.KOMATSU	E.KUNII
			'06 09.04	'06 09.04	'06 09.04
DRAWING NO. EDC3-023283-73			PART NO. HR10A-13P-20PC(73)		
SCALE 2 : 1			CODE NO. CL110-0701-0-73		
UNITS mm			1/1		

1 2 3 4 5 6 7 8 FORM NO. 229