



- NOTES) 1. APPLICABLE CRIMP CONTACT:
 HR12-SC-212 (CL112-0408-9)
 (WIRE RANGE: AWG#26 TO 30)
 (JACKET DIAMETER: φ1 MAX)
 APPLICABLE CRIMP CONTACT EXTRACTION TOOL:
 HR12-SC-TP (CL150-0050-3)
 2. APPLICABLE CRIMP TOOL, REF. NO. ⑦:
 HR10A-10-02 (CL150-0041-2)
 APPLY TO ①⑦.
 3. THE RECOMMENDED CLAMP TORQUE, REF. NO. ⑤
 : 2 TO 2.5N·m.
 4. ACROSS FLATS, HEXAGON HEAD OF
 REF. NO. ⑥ : 1.27.
 THE RECOMMENDED CLAMP TORQUE,
 REF. NO. ⑥ : 0.3 TO 0.4N·m.
 THE TIP OF REF. NO. ⑥ SHALL BE FIXED TO
 THE CONCAVE PORTION
 WITH REF. NO. ⑧ CLAMPED TO THE CABLE.
 5. LOCTITE 242, HENKEL JAPAN OR EQUIVALENT IS
 RECOMMENDED TO PREVENT REF. NO. ①, ⑥
 FOR LOOSENING.
 6. ONE EXAMPLE OF THE ROTATION OF REF. NO. ① TO
 REF. NO. ⑤ IS SHOWN.
 7. THE CABLE PULL AND TWISTING STRENGTH
 AND OTHER CHARACTERISTICS MAY DIFFER,
 DEPENDING ON THE CABLE STRUCTURE.
 PLEASE CONFIRM BEFORE THE USE.

4	BRASS	MATTE FINISH NICKEL PLATED	8	CHLOROPRENE RUBBER (BLACK)	
3	POLYBUTYLENE TEREPHTHALATE	(BLACK) UL94V-0	7	BRASS	
2	STAINLESS STEEL		6	STEEL	NICKEL PLATING M2.6x0.45x3
1	ZINC ALLOY	MATTE FINISH NICKEL PLATED	5	BRASS	MATTE FINISH NICKEL PLATED
NO.	MATERIAL	FINISH. REMARKS	NO.	MATERIAL	FINISH. REMARKS

UNITS mm		SCALE 2 : 1	COUNT 	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
APPROVED : MO.SATOH 06.11.08 CHECKED : E.J.KUNII 06.11.08 DESIGNED : TP.KOMATSU 06.11.07 DRAWN : MK.SATO 06.10.27				DRAWING NO. EDC4-024071-73 PART NO. HR10A-13J-20SC(73) CODE NO. CL110-0705-1-73			