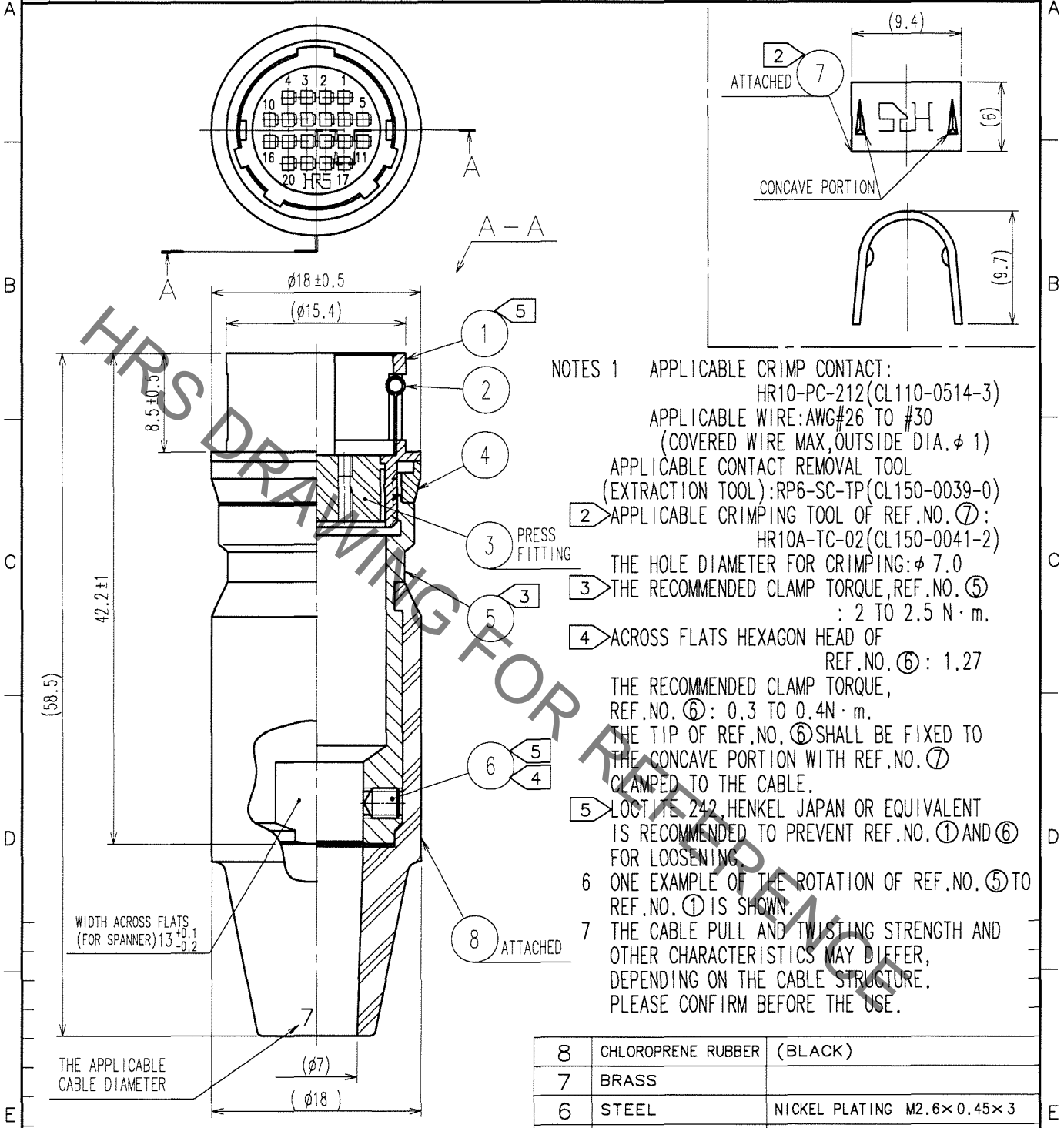


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In case of consideration for using Automotive equipment / device which demand high reliability, kindly contact our sales window correspondents.

1		2		3		4			
COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE
△					△				
△					△				
△					△				



NOTES 1 APPLICABLE CRIMP CONTACT:
 HR10-PC-212(CL110-0514-3)
 APPLICABLE WIRE:AWG#26 TO #30
 (COVERED WIRE MAX,OUTSIDE DIA.φ 1)
 APPLICABLE CONTACT REMOVAL TOOL
 (EXTRACTION TOOL):RP6-SC-TP(CL150-0039-0)
 2 APPLICABLE CRIMPING TOOL OF REF.NO.⑦:
 HR10A-TC-02(CL150-0041-2)
 THE HOLE DIAMETER FOR CRIMPING:φ 7.0
 3 THE RECOMMENDED CLAMP TORQUE,REF.NO.⑤
 : 2 TO 2.5 N·m.
 4 ACROSS FLATS HEXAGON HEAD OF
 REF.NO.⑥ : 1.27
 THE RECOMMENDED CLAMP TORQUE,
 REF.NO.⑥ : 0.3 TO 0.4N·m.
 THE TIP OF REF.NO.⑥ SHALL BE FIXED TO
 THE CONCAVE PORTION WITH REF.NO.⑦
 CLAMPED TO THE CABLE.
 5 LOCTITE 242,HENKEL JAPAN OR EQUIVALENT
 IS RECOMMENDED TO PREVENT REF.NO.①AND⑥
 FOR LOOSENING.
 6 ONE EXAMPLE OF THE ROTATION OF REF.NO.⑤ TO
 REF.NO.① IS SHOWN.
 7 THE CABLE PULL AND TWISTING STRENGTH AND
 OTHER CHARACTERISTICS MAY DIFFER,
 DEPENDING ON THE CABLE STRUCTURE.
 PLEASE CONFIRM BEFORE THE USE.

8	CHLOROPRENE RUBBER	(BLACK)			
7	BRASS				
6	STEEL	NICKEL PLATING M2.6×0.45×3			
5	BRASS	MATTE FINISH NICKEL PLATED			
4	BRASS	MATTE FINISH NICKEL PLATED			
3	POLYBUTYLENE TEREPHTHALATE	(BLACK) UL94V-0			
2	STAINLESS STEEL				
1	ZINC ALLOY	MATTE FINISH NICKEL PLATED			
NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS

CODE NO. (OLD) CL		DRAWN <i>M. Sato</i> 07.03.13	DESIGNED <i>T. Morai</i> 07.03.13	CHECKED <i>E. Yumii</i> 07.03.13	APPROVED <i>M. Sato</i> 07.03.15	RELEASED
DRAWING NO. EDC4-029111-73		PART NO. HR10A-13J-20PC(73)				
SCALE 2 : 1		CODE NO. CL110-0706-4-73				1 1
UNITS mm		HRS HIROSE ELECTRIC CO.,LTD.				

TO
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