

1			2			3			4		
COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE		
△					△						
△					△						
△					△						

DETAIL OF MOUNTING GUIDE

PANEL CUTOUT
t=0.7 TO 2

11±0.3
8.85±0.2
14±0.5
6.45±0.3
5.55±0.3
10±0.3 HEX
8×0.5
1.6+0.1/0

1
2
5
1
6
3
4

ATTACHED
ATTACHED
PRESS FITTING
PRESS FITTING

SOLDER CUP INSIDE DIA. (φ 0.8)

10±0.3 HEX
11±0.3

NOTE 1 THE RECOMMENDED CLAMP TORQUE, REF. NO. 6 : 1.5N·m.
LOCTITE 242, HENKEL JAPAN OR EQUIVALENT IS RECOMMENDED TO
PREVENT REF. NO. 6 FOR LOOSENING.

NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS
3	POLYAMIDE	(BLACK) UL94V-0	6	BRASS	NICKEL PLATING
2	STAINLESS STEEL		5	PHOSPHOR BRONZE	NICKEL PLATING
1	ZINC ALLOY	MATTE FINISH NICKEL PLATED	4	BRASS	SILVER PLATING 2μm min.

CODE NO. (OLD)	DRAWN	DESIGNED	CHECKED	APPROVED	RELEASED
CL	M. Sato	T. Mori	E. Kunii	M. Sato	
	07.03.22	07.03.23	07.03.24	07.03.28	

DRAWING NO.	PART NO.
EDC4-042705-73	HR10G-7R-4P(73)

UNITS	CODE NO.
mm	CL110-1602-4-73

HIROSE ELECTRIC CO., LTD.

1

2

3

4

FORM NO. 228

TO
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