

| 1     |                          |    | 2    |      |       | 3                        |    |      | 4    |  |  |
|-------|--------------------------|----|------|------|-------|--------------------------|----|------|------|--|--|
| COUNT | DESCRIPTION OF REVISIONS | BY | CHKD | DATE | COUNT | DESCRIPTION OF REVISIONS | BY | CHKD | DATE |  |  |
| △     |                          |    |      |      | △     |                          |    |      |      |  |  |
| △     |                          |    |      |      | △     |                          |    |      |      |  |  |
| △     |                          |    |      |      | △     |                          |    |      |      |  |  |

DETAIL OF MOUNTING GUIDE

PANEL CUTOUT  
t=0.7 TO 2

B-B

1  
2  
5 ATTACHED  
6 ATTACHED  
3 PRESS FITTING  
4 PRESS FITTING

SOLDER CUP INSIDE DIA. (φ 0.8)

NOTE 1 THE RECOMMENDED CLAMP TORQUE, REF.NO. ⑥ : 1.5N · m.  
LOCTITE 242, HENKEL JAPAN OR EQUIVALENT IS RECOMMENDED TO PREVENT REF.NO. ⑥ FOR LOOSENING.

| NO. | MATERIAL        | FINISH, REMARKS            | NO. | MATERIAL        | FINISH, REMARKS   |
|-----|-----------------|----------------------------|-----|-----------------|---|
| 3   | POLYAMIDE       | (BLACK) UL94V-0            | 6   | BRASS           | NICKEL PLATING  |
| 2   | STAINLESS STEEL |                            | 5   | PHOSPHOR BRONZE | NICKEL PLATING  |
| 1   | ZINC ALLOY      | MATTE FINISH NICKEL PLATED | 4   | BRASS           | OVER PLATING: GOLD 0.2μ m min.<br>UNDER PLATING: NICKEL 2μ m min. |

| CODE NO. (OLD) | DRAWN    | DESIGNED | CHECKED  | APPROVED | RELEASED |
|----------------|----------|----------|----------|----------|----------|
| CL             | M. Sato  | T. Hara  | E. Kuni  | M. Sato  |          |
|                | 07.03.22 | 07.03.23 | 07.03.24 | 07.03.28 |          |

| SCALE | DRAWING NO.     | PART NO.        |
|-------|-----------------|-----------------|
| 2 : 1 | EDC4-042705-74  | HR10G-7R-4P(74) |
| UNITS | CODE NO.        |                 |
| mm    | CL110-1602-4-74 | 1/1             |

HIROSE ELECTRIC CO., LTD.

FORM NO. 228

|    |
|----|
| TO |
| R  |
|    |
|    |
|    |