

APPLICABLE STANDARD					
RATING	OPERATING TEMPERATURE RANGE	-25 °C TO +85 °C	STORAGE TEMPERATURE RANGE	-10 °C TO +60 °C	
	VOLTAGE	AC 100 V , DC 140 V			
	CURRENT	2 A	APPLICABLE CABLE		
<b>SPECIFICATIONS</b>					
ITEM	TEST METHOD	REQUIREMENTS	QT	AT	
<b>CONSTRUCTION</b>					
GENERAL EXAMINATION	VISUALLY AND BY MEASURING INSTRUMENT.	ACCORDING TO DRAWING.	X	X	
MARKING	CONFIRMED VISUALLY.		X	X	
<b>ELECTRIC CHARACTERISTICS</b>					
CONTACT RESISTANCE	CONTACT SHALL BE MEASURED AT DC 1 A	10 mΩ MAX.	X	X	
	GROUND SHALL BE MEASURED AT DC 1 A	30 mΩ MAX.	X	X	
INSULATION RESISTANCE	100 V DC.	1000 MΩ MIN.	X	X	
VOLTAGE PROOF	300 V AC. FOR 1 min.	NO FLASHOVER OR BREAKDOWN.	X	X	
<b>MECHANICAL CHARACTERISTICS</b>					
CONTACT INSERTION AND WITHDRAWAL FORCES	_____ BY STEEL GAUGE.	INSERTION AND WITHDRAWAL FORCES : - N MIN.	-	-	
CONNECTOR INSERTION AND WITHDRAWAL FORCES	MEASURED BY APPLICABLE CONNECTOR.	INSERTION AND WITHDRAWAL FORCES LOCKING DEVICE WITH UNLOCK : - N MAX. LOCKING DEVICE WITH LOCK : 35 N MAX.	X	-	
MECHANICAL OPERATION	1000 TIMES INSERTIONS AND EXTRACTIONS.	CONTACT RESISTANCE: 15 mΩ MAX.	X	-	
		GROUND RESISTANCE: 100 mΩ MAX.	X	-	
VIBRATION	FREQUENCY: 10 TO 55 Hz, SINGLE AMPLITUDE 0.75 mm, _____ m/s <sup>2</sup> AT 2h, FOR 3 DIRECTIONS.	① NO ELECTRICAL DISCONTINUITY OF 10 μs. ② NO DAMAGE, CRACK AND LOOSENESS, OF PARTS.	X	-	
SHOCK	490 m/s <sup>2</sup> DIRECTIONS OF PULSE 11 ms AT 3 TIMES FOR 3 DIRECTIONS.	① NO ELECTRICAL DISCONTINUITY OF 10 μs. ② NO DAMAGE, CRACK AND LOOSENESS, OF PARTS.	X	-	
<b>ENVIRONMENTAL CHARACTERISTICS</b>					
DAMP HEAT (STEADY STATE)	EXPOSED AT 40 °C, 90 TO 95 %, 96 h.	① INSULATION RESISTANCE: 5 MΩ MIN (AT HIGH HUMIDITY). ② INSULATION RESISTANCE: 50 MΩ MIN (AT DRY). ③ NO DAMAGE. CRACK AND LOOSENESS OF PARTS.	X	-	
RAPID CHANGE OF TEMPERATURE	TEMPERATURE -55 → R/T <sup>(1)</sup> → +85 → R/T °C TIME 30 → 10 TO 15 → 30 → 10 TO 15 min UNDER 5 CYCLES.	① INSULATION RESISTANCE: 1000 MΩ MIN. . ② NO DAMAGE. CRACK AND LOOSENESS OF PARTS.	X	-	
CORROSION SALT MIST	EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h.	NO HEAVY CORROSION RUIN THE FUNCTION.	X	-	
DRY HEAT	EXPOSED AT + 85 °C, 96 h.	NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	X	-	
COLD	EXPOSED AT - 55 °C, 96 h.	NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	X	-	
RESISTANCE TO SOLDERING HEAT	SOLDER TEMPERATURE, + 380±10°C, FOR SOLDERING DURATION, 3 <sup>+1</sup> 0 s.	NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS.	X	-	
SOLDERABILITY	SOLDERED AT SOLDER TEMPERATURE, + 350±10°C FOR SOLDERING DURATION, 2 TO 3 s.	WETTING ON SOLDER SURFACE, NO SOLDER CLUSTER.	X	-	
	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
①					
REMARK			APPROVED	MO. SATOH	07. 03. 28
NOTE(1) R/T : ROOM TEMPERATURE			CHECKED	EJ. KUNII	07. 03. 28
			DESIGNED	TO. HORII	07. 03. 27
Unless otherwise specified, refer to JIS C 5402.			DRAWN	MK. SATO	07. 03. 13
Note QT:Qualification Test AT:Assurance Test X:Applicable Test			DRAWING NO.	ELC4-042709-73	
<b>HRS</b>	SPECIFICATION SHEET		PART NO.	HR10G-7R-6P (73)	
	HIROSE ELECTRIC CO., LTD.		CODE NO.	CL110-1606-5-73	△ 1/1