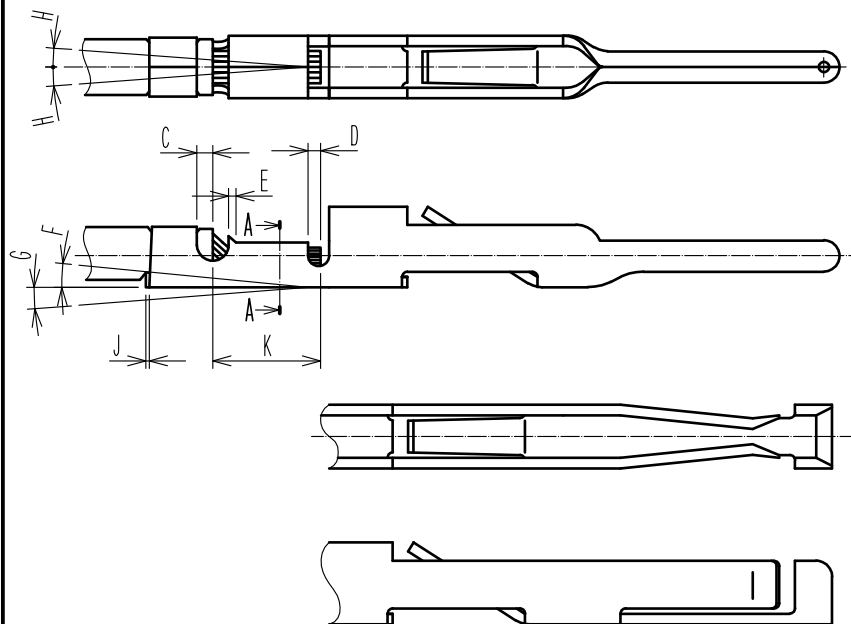
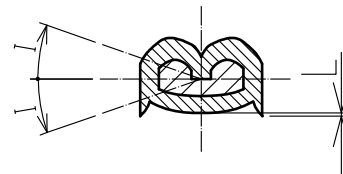


CRIMP CONTACT : CRIMPING QUALITY STANDARD

PART NO.	CODE NO.	PART NO.	CODE NO.
RP17-PC-112	113-0503-6-00	RP17-PC-212	113-0507-7-00
RP17-PC-122	113-0504-9-00	RP17-PC-222	113-0508-0-00
RP17-SC-112	113-0505-1-00	RP17-SC-212	113-0509-2-00
RP17-SC-122	113-0506-4-00	RP17-SC-222	113-0510-1-00



A-A (Crimp-Contact cross-section image)
: where the jacket is removed.



CHECK POINT		MEASURE (mm)	REMARKS
COVER LOCATION.	C	0.1 TO 0.5	
LOCATION OF TIP OF THE CORE.	D	0.1 TO 0.8	
BELL-MOUTH.	E	0.2 TO 0.5	
BENT-UP.	F	2°MAX	
BENT-DOWN.	G	2°MAX	
TWIST.	H	± 3°MAX	
ROLLING.	I	± 5°MAX	
CUT-OFF TAB.	J	0.3MAX	
STRIP LENGTH.	K	3.0 TO 3.5	圧着前でのストリップ長 Strip length before crimping.
HEIGHT OF METAL CUT-OUT TEETH.	L	0.1MAX	

NOTE 1 To adjust applicator, please check the crimp condition (crimp height and configuration) by using cable.

	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
△					
TITLE RP17-PC-*, RP17-SC-* CRIMP QUALITY STANDARD			HRS HIROSE ELECTRIC CO., LTD.		
			APPROVED	HY. KOBAYASHI	20181011
			CHECKED	HY. KOBAYASHI	20181011
			CHARGED	HY. KISHI	20181011
			WRITTEN	HY. KISHI	20181011
TECHNICAL SPECIFICATION			ETAD-C0376-00		△