




APPLICABLE STANDARD							
RATING	OPERATING TEMPERATURE RANGE	-25 °C TO +85 °C		STORAGE TEMPERATURE RANGE	-10 °C TO +60 °C		
	VOLTAGE	AC 30 V , DC 42 V					
	CURRENT	1 A		APPLICABLE CABLE	φ 5		
SPECIFICATIONS							
ITEM		TEST METHOD		REQUIREMENTS		QT	AT
CONSTRUCTION							
GENERAL EXAMINATION		VISUALLY AND BY MEASURING INSTRUMENT.		ACCORDING TO DRAWING.		×	×
MARKING		CONFIRMED VISUALLY.				×	×
ELECTRIC CHARACTERISTICS							
CONTACT RESISTANCE		CONTACT SHALL BE MEASURED AT DC 1 A		30 mΩ MAX.		×	×
INSULATION RESISTANCE		100 V DC.		1000 MΩ MIN.		×	×
VOLTAGE PROOF		100 V AC. FOR 1 min. 		NO FLASHOVER OR BREAKDOWN.		×	×
MECHANICAL CHARACTERISTICS							
CONTACT INSERTION AND WITHDRAWAL FORCES		φ0.291 <sup>+0.003</sup> <sub>0</sub> BY STEEL GAUGE.		INSERTION AND WITHDRAWAL FORCES: 0.1 N MIN.		×	—
CONNECTOR INSERTION AND WITHDRAWAL FORCES		MEASURED BY APPLICABLE CONNECTOR. LOCKING DEVICE WITH UNLOCK.		INSERTION AND WITHDRAWAL FORCES: 35 N MAX.		×	—
MECHANICAL OPERATION		1000 TIMES INSERTIONS AND EXTRACTIONS.		CONTACT RESISTANCE: 50 mΩ MAX.		×	—
VIBRATION		FREQUENCY: 10 TO 55 Hz, SINGLE AMPLITUDE 0.75 mm, — m/s <sup>2</sup> AT 2h, FOR 3 DIRECTIONS.		① NO ELECTRICAL DISCONTINUITY OF 10 μs. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.		×	—
SHOCK		490 m/s <sup>2</sup> DURATIONS OF PULSE 11 ms AT 3 TIMES FOR 3 DIRECTIONS. 		① NO ELECTRICAL DISCONTINUITY OF 10 μs. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.		×	—
ENVIRONMENTAL CHARACTERISTICS							
DAMP HEAT (STEADY STATE)		EXPOSED AT 40 °C, 90 TO 95 %, 96 h.		① INSULATION RESISTANCE: 5 MΩ MIN (AT HIGH HUMIDITY). ② INSULATION RESISTANCE: 50 MΩ MIN (AT DRY). ③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.		×	—
RAPID CHANGE OF TEMPERATURE		TEMPERATURE -55→ R/T <sup>(1)</sup> → +85 → R/T °C TIME 30 → 10 TO 15 → 30 → 10 TO 15 min UNDER 5 CYCLES.		① INSULATION RESISTANCE: 1000 MΩ MIN. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.		×	—
CORROSION SALT MIST		EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h.		NO HEAVY CORROSION RUIN THE FUNCTION. 		×	—
DRY HEAT		EXPOSED AT +85 °C, 96 h.		NO DAMAGE, CRACK AND LOOSENESS OF PARTS.		×	—
COLD		EXPOSED AT -55 °C, 96 h.		NO DAMAGE, CRACK AND LOOSENESS OF PARTS.		×	—
RESISTANCE TO SOLDERING HEAT.		SOLDERED TEMPERATURE, +380±10°C, FOR SOLDERING DURATION, 3 <sup>+1</sup> <sub>0</sub> s.		NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS.		×	—
SOLDERABILITY		SOLDERED AT SOLDER TEMPERATURE, +350°C±10°C FOR SOLDERING DURATION, 2 TO 3s.		WETTING ON SOLDER SURFACE. NO SOLDER CLUSTER.		×	—
	COUNT	DESCRIPTION OF REVISIONS		DESIGNED	CHECKED	DATE	
	3	DIS-C-001989		YS. SAKODA	HY. KISHI	10.12.02	
REMARK NOTE(1) R/T :ROOM TEMPERATURE.  Unless otherwise specified, refer to JIS C 5402.				APPROVED	MO. SATOH	07.03.23	
				CHECKED	EJ. KUNII	07.03.22	
				DESIGNED	HS. KAWASHIMA	07.03.22	
				DRAWN	MK. SATO	07.03.20	
Note QT:Qualification Test AT:Assurance Test X:Applicable Test				DRAWING NO.		ELC4-047752-72	
	SPECIFICATION SHEET			PART NO.	HR25-7TP-8S (72)		
	HIROSE ELECTRIC CO., LTD.			CODE NO.	CL125-0006-1-72		1/1