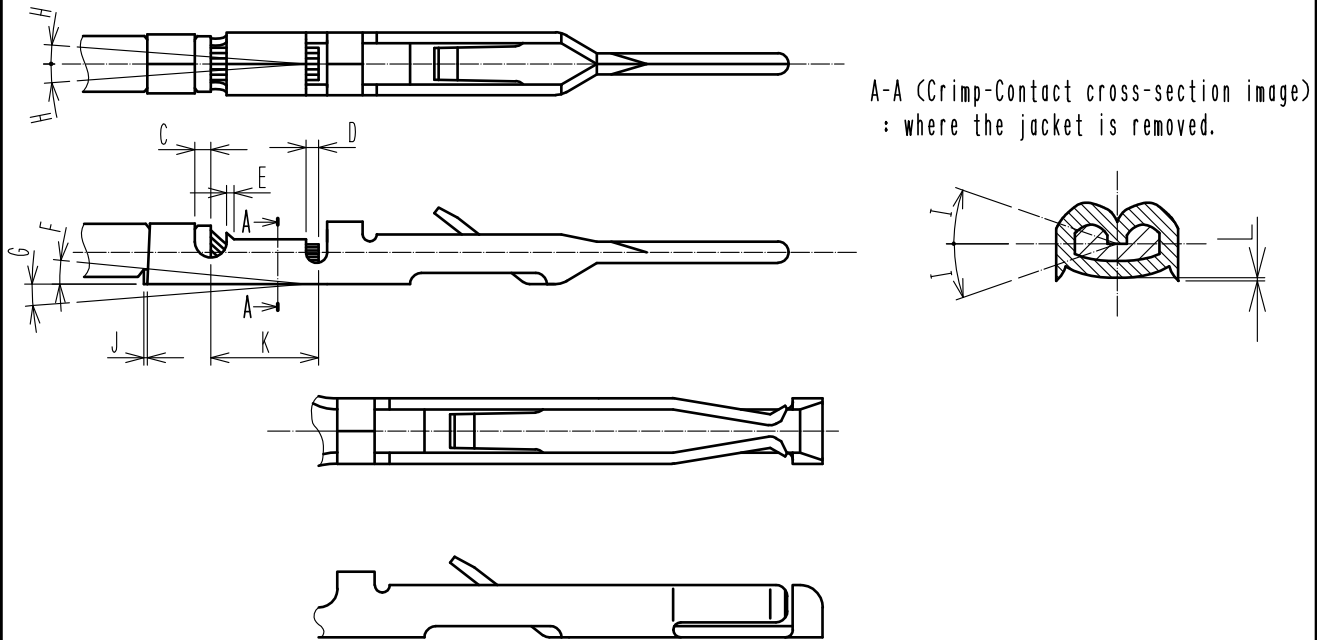


CRIMP CONTACT : CRIMPING QUALITY STANDARD

PART NO.	CODE NO.	PART NO.	CODE NO.
HR25-PC-111	125-0419-1-00	HR25-SC-111	125-0421-3-00
HR25-PC-211	125-0420-0-00	HR25-SC-211	125-0422-6-00



CHECK POINT		MEASURE (mm)	REMARKS
COVER LOCATION.	C	0.2 TO 0.5	
LOCATION OF TIP OF THE CORE.	D	0.2 TO 0.8	
BELL-MOUTH.	E	0.2 TO 0.5	
BENT-UP.	F	2° MAX	
BENT-DOWN.	G	2° MAX	
TWIST.	H	± 2° MAX	
ROLLING.	I	± 5° MAX	
CUT-OFF TAB.	J	0.1 MAX	
STRIP LENGTH.	K	1.5 TO 1.9	Strip length before crimping.
HEIGHT OF METAL CUT-OUT TEETH.	L	0.1 MAX	

NOTE 1 To adjust applicator, please check the crimp condition (crimp height and configuration) by using cable.

COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
△				
名 称 T I T L E			HRS ヒロセ電機株式会社 HIROSE ELECTRIC CO., LTD.	
HR25- * C - * * *			APPROVED	EJ. KUNII 20181012
CRIMP QUALITY			CHECKED	EJ. KUNII 20181012
STANDARD			CHARGED	SY. KONDO 20181012
			WRITTEN	SY. KONDO 20181012
技 術 指 定 書 TECHNICAL SPECIFICATION			ETAD-C0364-00	△