

APPLICABLE STANDARD					
RATING	OPERATING TEMPERATURE RANGE	-25 °C TO +85 °C	STORAGE TEMPERATURE RANGE	-25 °C TO +85 °C	
	VOLTAGE	AC 30 V , DC 42 V	_____	_____	
	CURRENT	1 A	APPLICABLE CABLE	_____	
SPECIFICATIONS					
ITEM		TEST METHOD	REQUIREMENTS	QT	AT
CONSTRUCTION					
GENERAL EXAMINATION		VISUALLY AND BY MEASURING INSTRUMENT.	ACCORDING TO DRAWING.	X	X
MARKING		CONFIRMED VISUALLY.		X	X
ELECTRIC CHARACTERISTICS					
CONTACT RESISTANCE		CONTACT SHALL BE MEASURED AT DC 1 A	30 mΩ MAX.	X	X
INSULATION RESISTANCE		100 V DC.	1000 MΩ MIN.	X	X
VOLTAGE PROOF		100 V AC. FOR 1 min.	NO FLASHOVER OR BREAKDOWN.	X	X
MECHANICAL CHARACTERISTICS					
CONTACT INSERTION AND WITHDRAWAL FORCES		$\phi 0.291_0^{+0.003}$ BY STEEL GAUGE.	INSERTION AND WITHDRAWAL FORCES : 0.1 N MIN.	X	-
CONNECTOR INSERTION AND WITHDRAWAL FORCES		MEASURED BY APPLICABLE CONNECTOR.	INSERTION AND WITHDRAWAL FORCES LOCKING DEVICE WITH UNLOCK : — N MAX. LOCKING DEVICE WITH LOOK : 30 N MAX.	X	-
MECHANICAL OPERATION		1000 TIMES INSERTIONS AND EXTRACTIONS.	CONTACT RESISTANCE: 50 mΩ MAX.	X	-
VIBRATION		FREQUENCY: 10 → 55 → 10 (Hz) (1CYC,5min), SINGLE AMPLITUDE 0.75 mm, AT 10 CYC, FOR 3 DIRECTIONS.	① NO ELECTRICAL DISCONTINUITY OF 10 μs. ② NO DAMAGE, CRACK AND LOOSENESS, OF PARTS.	X	-
SHOCK		490 m/s ² DIRECTIONS OF PULSE 11 ms AT 3 TIMES FOR 6 DIRECTIONS.	① NO ELECTRICAL DISCONTINUITY OF 10 μs. ② NO DAMAGE, CRACK AND LOOSENESS, OF PARTS.	X	-
ENVIRONMENTAL CHARACTERISTICS					
DAMP HEAT (STEADY STATE)		EXPOSED AT 40 °C, 90 TO 95 %, 96 h.	① INSULATION RESISTANCE: 5 MΩ MIN (AT HIGH HUMIDITY). ② INSULATION RESISTANCE: 50 MΩ MIN (AT DRY). ③ NO DAMAGE.CRACK AND LOOSENESS OF PARTS.	X	-
RAPID CHANGE OF TEMPERATURE		TEMPERATURE -55→ R/T ⁽¹⁾ → +85 → R/T °C TIME 30 → 2 TO 3 → 30 → 2 TO 3 min UNDER 5 CYCLES.	① INSULATION RESISTANCE: 1000 MΩ MIN.. ② NO DAMAGE.CRACK AND LOOSENESS OF PARTS.	X	-
CORROSION SALT MIST		EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h.	NO HEAVY CORROSIN RUIN THE FUNCTION.	X	-
DRY HEAT		EXPOSED AT + 85 °C , 96 h.	NO DAMAGE,CRACK AND LOOSENESS OF PARTS.	X	-
COLD		EXPOSED AT - 55 °C , 96 h.	NO DAMAGE,CRACK AND LOOSENESS OF PARTS.	X	-
RESISTANCE TO SOLDERING HEAT		SOLDER TEMPERATURE, +380±10°C ,FOR IMMERSION DURATION, 3 ⁺¹ ₀ s.	NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS.	X	-
SOLDERABILITY		SOLDERED AT SOLDER TEMPERATURE, +350±10°C FOR IMMERSION DURATION, 2 TO 3 s.	WETTING ON SOLDER SURFACE. NO SOLDER CLUSTER.	X	-
	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
①					
REMARK			APPROVED	MO.SATOH	06.10.03
			CHECKED	MO.SATOH	06.10.03
			DESIGNED	YH.YAMADA	06.10.02
			DRAWN	MK.SATO	06.04.21
Unless otherwise specified, refer to JIS C 5402.					
Note QT:Qualification Test AT:Assurance Test X:Applicable Test			DRAWING NO.	ELC4-115064-00	
	SPECIFICATION SHEET		PART NO.	HR25A-7R-4S	
	HIROSE ELECTRIC CO., LTD.		CODE NO.	CL125-0622-5-00	 1/1