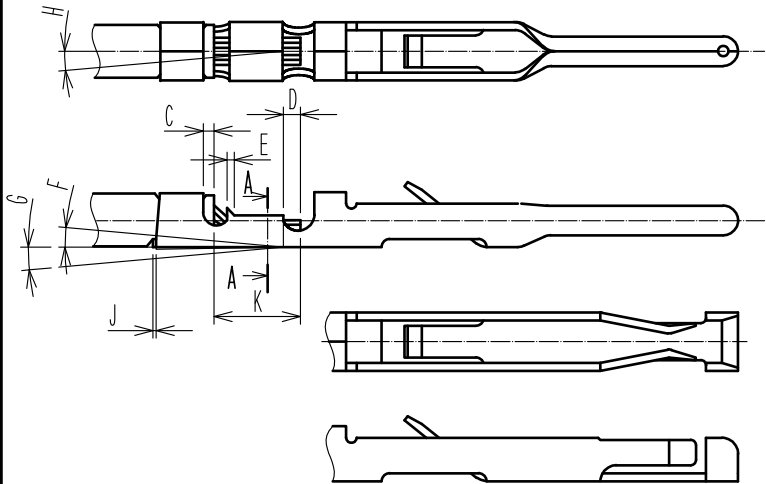
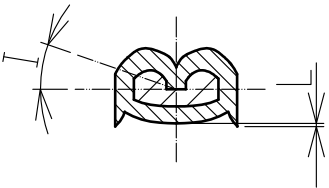


CRIMP CONTACT : CRIMP QUALITY STANDARD

PART NO.	CODE NO.	PART NO.	CODE NO.
HR30-PC-211	130-0016-0-00	HR30-PC-111	130-0022-3-00
HR30-SC-211	130-0017-3-00	HR30-SC-111	130-0023-6-00



A-A (Crimp-Contact cross-section image)
: where the jacket is removed.



CHECK POINT		MEASURE (mm)	REMARKS
COVER LOCATION.	C	0. 2~0. 5	
LOCATION OF TIP OF THE CORE.	D	0. 2~0. 8	
BELL-MOUTH.	E	0. 2~0. 5	
BENT-UP.	F	2°MAX	
BENT-DOWN.	G	2°MAX	
TWIST.	H	± 2°MAX	
ROLLING.	I	± 5°MAX	
CUT-OFF TAB.	J	0. 1MAX	
STRIP LENGTH.	K	1. 5~2. 0	Strip length prior to crimping.
HEIGHT OF METAL CUT-OUT TEETH.	L	0. 1MAX	

NOTE 1 To adjust applicator, please check the crimp condition (crimp height and configuration) by using cable.

	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
△					
TITLE HR30- * C - * * * CRIMP QUALITY STANDARD			HRS HIROSE ELECTRIC CO., LTD.		
			APPROVED	HY. KOBAYASHI	20181214
			CHECKED	HY. KOBAYASHI	20181214
			CHARGED	HY. KISHI	20181214
			WRITTEN	HY. KISHI	20181214
TECHNICAL SPECIFICATION			ETAD-C0365-00		△