


APPLICABLE STANDARD						
RATING	OPERATING TEMPERATURE RANGE	-25 °C TO +85 °C		STORAGE TEMPERATURE RANGE	-10 °C TO +60 °C	
	VOLTAGE	AC 30 V , DC 42 V				
	CURRENT	2 A		APPLICABLE CABLE		
SPECIFICATIONS						
ITEM		TEST METHOD		REQUIREMENTS	QT	AT
CONSTRUCTION						
GENERAL EXAMINATION		VISUALLY AND BY MEASURING INSTRUMENT.		ACCORDING TO DRAWING.	X	X
MARKING		CONFIRMED VISUALLY.			X	X
ELECTRIC CHARACTERISTICS						
CONTACT RESISTANCE		CONTACT SHALL BE MEASURED AT DC 1 A		30 mΩ MAX.	X	X
INSULATION RESISTANCE		100 V DC.		1000 MΩ MIN.	X	X
VOLTAGE PROOF		300 V AC. FOR 1 min.		NO FLASHOVER OR BREAKDOWN.	X	X
MECHANICAL CHARACTERISTICS						
CONTACT INSERTION AND WITHDRAWAL FORCES		φ 0.53±0.003 BY STEEL GAUGE.		INSERTION AND WITHDRAWAL FORCES : 0.4 N MIN.	X	—
CONNECTOR INSERTION AND WITHDRAWAL FORCES		MEASURED BY APPLICABLE CONNECTOR.		INSERTION AND WITHDRAWAL FORCES LOCKING DEVICE WITH UNLOOK : — N MAX. LOCKING DEVICE WITH LOOK : 50 N MAX.	X	—
MECHANICAL OPERATION		1000 TIMES INSERTIONS AND EXTRACTIONS.		CONTACT RESISTANCE: 60 mΩ MAX.	X	—
VIBRATION		FREQUENCY: 10 → 55 → 10 (Hz) (1CYC, 5min), SINGLE AMPLITUDE 0.75 mm, AT 10 CYC, FOR 3 DIRECTIONS.		① NO ELECTRICAL DISCONTINUITY OF 10 μs. ② NO DAMAGE, CRACK AND LOOSENESS, OF PARTS.	X	—
SHOCK		490 m/s <sup>2</sup> DIRECTIONS OF PULSE 11 ms AT 3 TIMES FOR 3 DIRECTIONS.		① NO ELECTRICAL DISCONTINUITY OF 10 μs. ② NO DAMAGE, CRACK AND LOOSENESS, OF PARTS.	X	—
BREAKING STRENGTH		MAX 30N SHALL BE APPLIED TO CABLE IN UP AND DOWN, LEFT AND RIGHT DIRECTIONS WHEN MATED.		NO BREAKAGE OF CONNECTOR.	X	—
ENVIRONMENTAL CHARACTERISTICS						
DAMP HEAT (STEADY STATE)		EXPOSED AT 40 °C, 90 TO 95 %, 96 h.		① INSULATION RESISTANCE: 10 MΩ MIN. (AT HIGH HUMIDITY). ② INSULATION RESISTANCE: 100 MΩ MIN. (AT DRY). ③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	X	—
RAPID CHANGE OF TEMPERATURE		TEMPERATURE -55→ R/T <sup>(1)</sup> → +85 → R/T °C TIME 30 → 10 TO 15 → 30 → 10 TO 15 min UNDER 5 CYCLES.		① INSULATION RESISTANCE: 100 MΩ MIN. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	X	—
CORROSION SALT MIST		EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h.		NO HEAVY CORROSION RUINS THE FUNCTION.	X	—
DRY HEAT		EXPOSED AT + 85 °C , 96 h.		NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	X	—
COLD		EXPOSED AT - 55 °C , 96 h.		NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	X	—
RESISTANCE TO SOLDERING HEAT		SOLDER TEMPERATURE, +380±10°C , FOR IMMERSION DURATION, 3 <sup>+1</sup> / <sub>0</sub> s.		NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS.	X	—
SOLDERABILITY		SOLDERED AT SOLDER TEMPERATURE, +350±10°C FOR IMMERSION DURATION, 2 TO 3 s.		WETTING ON SOLDER SURFACE. NO SOLDER CLUSTER.	X	—
SEALING		EXPOSED AT A DEPTH OF 1 m FOR 0.5 h.		NO WATER PENETRATION INSIDE CONNECTOR.	X	—
AIRTIGHTNESS		APPLY AIR PRESSURE 17.6kPa FOR 0.5min TO INSIDE CONNECTOR.		NO AIR BUBBLES INSIDE CONNECTOR.	X	—
	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE	
0						
REMARK				APPROVED	HY. KOBAYASHI	18.02.26
NOTE(1) R/T : ROOM TEMPERATURE				CHECKED	HY. KOBAYASHI	18.02.26
Unless otherwise specified, refer to IEC 60512(JIS C5402).				DESIGNED	DS. MATSUNE	18.02.24
				DRAWN	AI. NISHIYAMA	18.02.22
Note QT:Qualification Test AT:Assurance Test X:Applicable Test			DRAWING NO.		ELC-113487-31-00	
<b>HRS</b>	SPECIFICATION SHEET		PART NO.	HR30-8R-12SD (31)		
	HIROSE ELECTRIC CO., LTD.		CODE NO.	CL130-1019-4-31		1/1