APPLICA	BLE STAN	DARD										
RATING	OPERATING TEMPERATURE RANGE		-20 °C TO +1	25 °C	STOR	AGE TEMP	PERATURE R	ANGE	-20 °C TO +8	5 °C		
	VOLTAGE		AC 200 V , DC 250 V					_				
	CURRENT					I CABLE C	ABLE		$(\phi 6.5) \text{ TO } (\phi 7.3)$			
			SPEC	IFICA	<u>NTIO</u>	NS						
ITEM		TEST METHOD				REQUIREMENTS				QT	АТ	
CONSTR	UCTION									•	•	
GENERAL EXAMINATION		VISUALLY AND BY MEASURING INSTRUMENT.				ACCORDING TO DRAWING.				×	×	
MARKING		CONFIRMED VISUALLY.								×	×	
ELECTR	IC CHARA	CTERISTI	CS									
CONTACT RESISTANCE		CONTACT SHALL BE MEASURED AT DC 1 A (MIL-C-2316)				20 mΩ MAX.				$\sqrt{\times}$	1-	
INSULATION RESISTANCE		DC 500 V DC. (MIL-STD-1344 3003)				1000 MΩ MIN.				×	×	
VOLTAGE PROOF		AC 900 V AC FOR 1 min. (MIL-STD-1344 3001)				NO FLASHOVER OR BREAKDOWN.				×	×	
MECHAN	IICAL CHA	RACTERI	STICS			•					•	
CONTACT INSERTION AND WITHDRAWAL FORCES		φ 0. 736 0 BY STEEL GAUGE.			INSERTION AND WITHDRAWAL FORCES : 0.2 N MIN.				×	-		
CONNECTOR INSERTION AND WITHDRAWAL FORCES		MEASURED BY APPLICABLE CONNECTOR.			INSERTION AND WITHDRAWAL FORCES LOCKING DEVICE WITH UNLOCK : 50 N MAX.				×	-		
MECHANICAL OPERATION		500 TIMES INSERTIONS AND EXTRACTIONS.			CONTACT RESISTANCE : 30 $m\Omega$				×	1-		
		(MIL-C-5015 4. 6. 12. 2)				MAX.						
VIBRATION SHOCK CONTACT RETENTION		FREQUENCY 10 TO 500 Hz, SINGLE AMPLITUDE 0.75 mm,				ļ ⁻				×	-	
		98 m/s ² AT 3 h, FOR 3 DIRECTIONS.				② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.						
		(MIL-STD-1344 2005, CONDITION II)				⊕ NO E	LECTRICAL	DICC	CONTINUITY OF 10 -	<u> </u>	-	
		490 m/s ² DIRECTIONS OF PULSE 11ms AT 3 TIMES				1 NO ELECTRICAL DISCONTINUITY OF 10 µs.				×	-	
		FOR 3 DIRECTIONS. (MIL-STD-1344 2004, CONDITION E) APPLYING A PULL FORCE THE WIRE AFTER THE				20 N MIN.				×	+_	
FORCE		APPLICABLE CRIMPED CONTACT IS ASSEMBLED THE BODY.				20 N MIN.				^		
	MENTAL		TERISTICS	LED THE DO	JD1.	<u> </u>						
RAPID CHANGE		1	$-55 \rightarrow R/T^{(1)} \rightarrow +125 \rightarrow R$	/I °C		① INSU	LATION RES	SISTA	ANCE: 500 ΜΩ MIN.	×	Τ_	
TEMPERATURE		TIME 30 \rightarrow 10 TO 15 \rightarrow 30 \rightarrow 10 TO 15 min				_			AND LOOSENESS OF PARTS.			
		UNDER 5 CYCLES. (MIL-C-5015 4. 6. 4)					,					
DAMP HEAT (STEADY STATE)		EXPOSED AT 71 °C, 95 %, 336 h. (MIL-C-5015 4.6.10)				① INSULATION RESISTANCE: 50 MΩ MIN (AT HIGH HUMIDITY).				×	1-	
						② INSU	LATION RES	SISTA	ANCE: 500MΩ MIN (AT DRY)			
						③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.						
CORROSION SULPHUR DIOXIDE		EXPOSED IN SO ₂ :670ppm 40°C FOR 8 h. EXPOSED IN SO ₂ :670ppm 18 TO 28°C FOR 16 h.				NO HEAVY CORROSIN RUIN THE FUNCTION.				×	-	
		(DIN 50018)										
SEALING						NO WATER PENETRATION INSIDE CONNECTOR.				×	1-	
AIRTIGHTNESS		APPLY AIR PRESSURE 40 kPa FOR 30 SEC TO INSIDE CONNECTOR.				NO AIR BUBBLES FROM CONNECTOR INTERFACE.				×		
OIL RESISTING		DROP CUTTING OIL FOR 48 HOURS AT THE RATE OF 0.5L EVERY HOUR. (JIS B 6015)			0. 5L	NO OIL SEEPAGE INSIDE CONNECTOR.					-	
CORROSION SALT MIST		EXPOSED IN 5% SALT WATER SPRAY FOR 48h. (MIL-STD-1344 3001, CONDITION B)				NO HEAVY CORROSIN RUIN THE FUNCTION.				×	1_	
					TION B)							
COUN	т П	SCRIPTION (OF REVISIONS		DESIG	NED			CHECKED	l I D	TE	
<u>2</u> 1	-				DS. MAT				SU, OBARA		09. 06. 15	
REMARK			D3. MA			APPROVED		/ED		_	06. 09. 26	
	:ROOM TEMPER	ATURE.							MO. SATOH	+		
		BOVE INDICATES AT THE STATE APPLICABLE CONTACT				DESIGNED			MO. SATOH	+	09. 26	
ASSEMB								יבט	HS. NAGANO	0 06.09.2		
Unless otherwise specified, re			er to JIS C 5402.			DRAWN		'N	HS. NAGANO		09. 25	
Note QT:Q	ualification Tes	t AT:Assuran	AT:Assurance Test X:Applicable Test			DRAWING NO.			ELC4-115194-00			
HS.	SI	SPECIFICATION SHEET			PART NO.		HR34B-12WPB-10SC					
11/2	HIR	HIROSE ELECTRIC CO.			CODE NO.		CL134-0028-5-00			Δ	1/1	