	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE		COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE
△						△					
△						△					

APPLICABLE STANDARD				
RATING	OPERATING TEMPERATURE RANGE	℃ TO ℃	STORAGE TEMPERATURE RANGE	℃ TO ℃
	VOLTAGE	350 V AC , 490 V DC	OPERATING HUMIDITY RANGE	% TO %
	CURRENT	3 A	APPLICABLE CABLE	

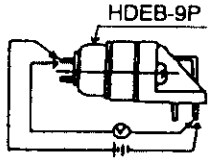
SPECIFICATIONS

ITEM	TEST METHOD	REQUIREMENTS	QT	AT
CONSTRUCTION				
GENERAL EXAMINATION	VISUALLY AND BY MEASURING INSTRUMENT.	ACCORDING TO DRAWING.	○	○
MARKING	CONFIRMED VISUALLY.		○	○
ELECTRIC CHARACTERISTICS				
CONTACT RESISTANCE	100 mA (DC OR 1000 Hz). 1	25 mΩ MAX.	○	○
CONTACT RESISTANCE MILLIVOLT LEVEL METHOD.	20 mV MAX, 1 mA (DC OR 1000 Hz). 1		○	—
INSULATION RESISTANCE	500 V DC.	5000 MΩ MIN.	○	○
VOLTAGE PROOF	1250 V AC FOR 1 min.	NO FLASHOVER OR BREAKDOWN.	○	○
MECHANICAL CHARACTERISTICS				
CONTACT INSERTION AND EXTRACTION FORCES	ϕ 1.041 MAX ϕ 0.991 MIN BY STEEL GAUGE.	INSERTION FORCE 3.33 N MAX. EXTRACTION FORCE 0.28 N MIN.	○	—
INSERTION AND WITHDRAWAL FORCES	MEASURED BY APPLICABLE CONNECTOR.	INSERTION FORCE 30.3 N MAX. EXTRACTION FORCE 19.6 N MAX.	○	—
MECHANICAL OPERATION	500 TIMES INSERTIONS AND EXTRACTIONS. 1	① CONTACT RESISTANCE: 25 mΩ MAX. ② NO DAMAGE, CRACK AND LOOSENESS, OF PARTS.	○	—
VIBRATION	FREQUENCY 10 TO 55 Hz, SINGLE AMPLITUDE 0.75 mm, — m/s^2 AT 2 h, FOR 3 DIRECTIONS.	NO DAMAGE, CRACK AND LOOSENESS, OF PARTS.	○	—
SHOCK	490 m/s^2 DURATION OF PULSE 11 ms AT 3 TIMES FOR 3 DIRECTIONS.		○	—
ENVIRONMENTAL CHARACTERISTICS				
RAPID CHANGE OF TEMPERATURE	TEMPERATURE -55±2→5~35→85±3→5~35 ℃ TIME 30 →5MAX→ 30 →5MAX min UNDER 5 CYCLES.	NO DAMAGE, CRACK AND LOOSENESS, OF PARTS.	○	—
DAMP HEAT (STEADY STATE)	EXPOSED AT 40 ℃, 90~95 %, 96 h.	① INSULATION RESISTANCE: 10 MΩ MIN. (AT HIGH HUMIDITY.) 1000 MΩ MIN. (AT DRY.) ② NO DAMAGE, CRACK AND LOOSENESS, OF PARTS.	○	—
CORROSION SALT MIST	EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h.	NO HEAVY CORROSION.	○	—
RESISTANCE TO SOLDERING HEAT	SOLDER TEMPERATURE, 260 ± 5 ℃ FOR IMMERSION, DURATION 10 ± 1 S.	NO DEFORMATION OF CASE AND EXCESSIVE LOOSENESS OF THE TERMINALS.	○	—
SOLDERABILITY	SOLDERED AT SOLDER TEMPERATURE, 245 ± 2 ℃ FOR IMMERSION, DURATION 3 ± 1 S.	MIN. 95 % OF SOLDER IMMERSED AREA SHALL BE COVERED NEW SOLDER COATING.	○	—

REMARKS

NOTE. 1 MEASUREMENT POINT OF CONTACT RESISTANCE

HDEB-9P



Unless otherwise specified, refer to JIS C 5402.

DRAWN	DESIGNED	CHECKED	APPROVED	RELEASED

Note QT:Qualification Test AT:Assurance Test ○:Applicable Test

HIROSE ELECTRIC CO., LTD.	SPECIFICATION SHEET	PART NO. RDED-9S(55)	
CODE NO.(OLD) CL	DRAWING NO. ELC4-020684-02	CODE NO. CL211-0312-3-55	1/1

FORM No.231-1

TO
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