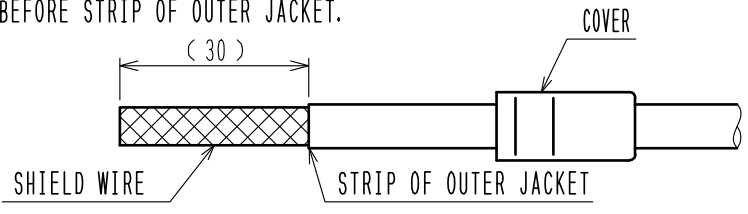
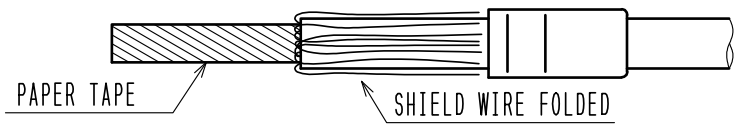
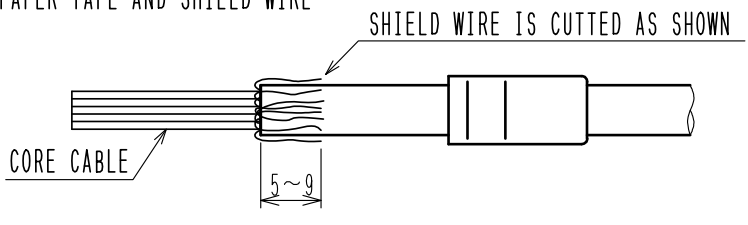
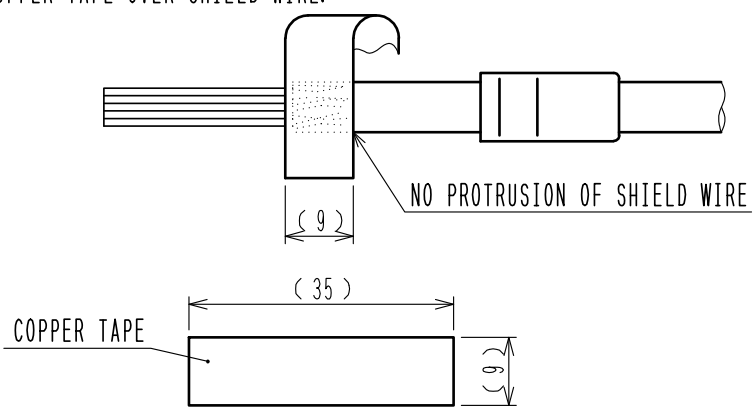


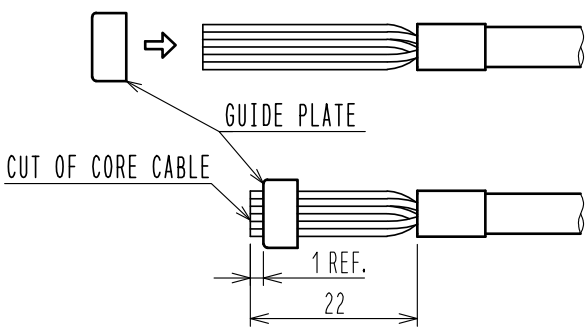
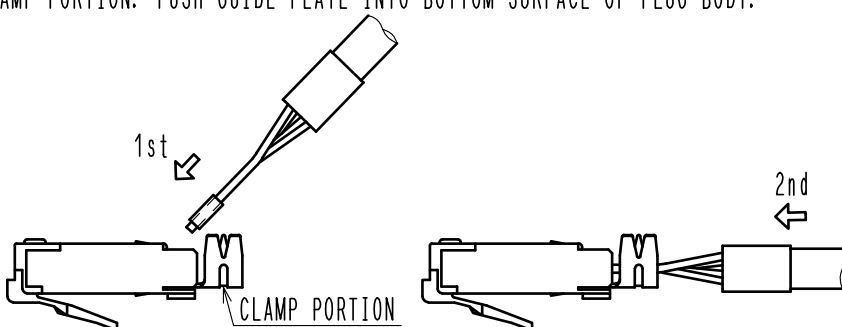
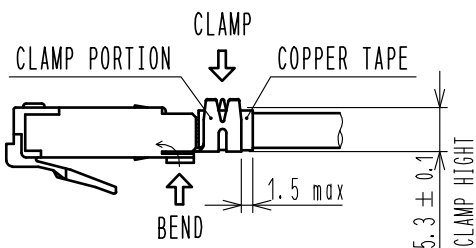
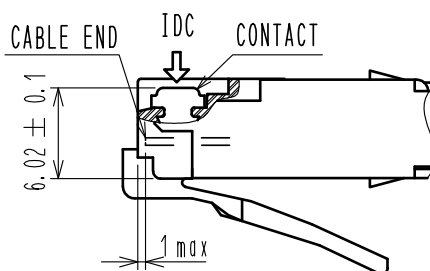
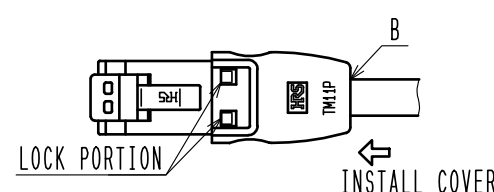
1. APPLICATION

THIS DOCUMENT DEFINES CABLE ASSEMBLY METHOD FOR FOLLOWING CONNECTOR.
 - TM11P-66P(**)

2. CABLE ASSEMBLY PROCEDURES

| PROCEDURE | ILLUSTRATION (CABLE : KAYO DENSEN' S KSFNE-6) |
|---------------------------------|--|
| <p>1. CABLE END TERMINATION</p> | <p>1-1. INSERT THE COVER IN THE CABLE IN THE DIRECTION OF SPECIFICATION BEFORE STRIP OF OUTER JACKET.</p>  <p>1-2. SHIELD WIRE MUST BE FOLDED</p>  <p>1-3. CUT PAPER TAPE AND SHIELD WIRE</p>  |
| <p>2. COIL COPPER TAPE</p> | <p>COIL COPPER TAPE OVER SHIELD WIRE.</p>  |

| COUNT | DESCRIPTION OF REVISIONS | DESIGNED | CHECKED | DATE | | | | | | | | | | | | |
|--|--------------------------|------------|---|--|----------|----------------|------------|---------|----------------|------------|---------|---------|------------|---------|---------|------------|
| △ | | | | | | | | | | | | | | | | |
| <p>TITLE</p> <p style="text-align: center;">TM11P-66P CABLING MANUAL</p> | | | <p style="text-align: center;">HRS HIROSE ELECTRIC CO., LTD.</p> <table border="1" style="width: 100%;"> <tr> <td>APPROVED</td> <td>NM. NISHIMATSU</td> <td>16. 01. 21</td> </tr> <tr> <td>CHECKED</td> <td>NM. NISHIMATSU</td> <td>16. 01. 21</td> </tr> <tr> <td>CHARGED</td> <td>TS. ITO</td> <td>16. 01. 21</td> </tr> <tr> <td>WRITTEN</td> <td>TS. ITO</td> <td>16. 01. 21</td> </tr> </table> | | APPROVED | NM. NISHIMATSU | 16. 01. 21 | CHECKED | NM. NISHIMATSU | 16. 01. 21 | CHARGED | TS. ITO | 16. 01. 21 | WRITTEN | TS. ITO | 16. 01. 21 |
| APPROVED | NM. NISHIMATSU | 16. 01. 21 | | | | | | | | | | | | | | |
| CHECKED | NM. NISHIMATSU | 16. 01. 21 | | | | | | | | | | | | | | |
| CHARGED | TS. ITO | 16. 01. 21 | | | | | | | | | | | | | | |
| WRITTEN | TS. ITO | 16. 01. 21 | | | | | | | | | | | | | | |
| <p>TECHNICAL SPECIFICATION</p> | | | <p>ETAD-2231-00</p> | <p style="text-align: center;">△ 1 / 2</p> | | | | | | | | | | | | |

| PROCEDURE | ILLUSTRATION (REPRESENTATIVE CABLE) |
|---|--|
| <p>3. CABLE ARRANGEMENT</p> | <p>ARRANGE CORE CABLE ACCORDING TO CONNECTOR PIN ASSIGNMENT. INSTALL GUIDE PLATE, CUT CORE CABLE ABOUT 22mm FROM EDGE OF OUTER JACKET.</p>  |
| <p>4. INSTALL CABLE INTO PLUG BODY</p> | <p>INSTALL GUIDE PLATE AS SHOWN SO THAT GUIDE PLATE DOES NOT CONTACT CLAMP PORTION. PUSH GUIDE PLATE INTO BOTTOM SURFACE OF PLUG BODY.</p>  |
| <p>5. CABLE CLAMP AND BEND SHIELD COVER</p> | <p>ASSEMBLY BY HIROSE CLAMP TOOLING. TENSILE STRENGTH SHOULD BE OVER 78.4N.</p>  |
| <p>6. IDC TERMINATION</p> | <p>ASSEMBLY BY HIROSE IDC TOOLING. IDC HEIGHT SHOULD BE AS SHOWN. CABLE END SHOULD BE IN 1 mm AS SHOWN.</p>  |
| <p>7. INSTALL COVER</p> | <p>INSTALL COVER INTO PLUG BODY. IT SHOULD BE HOOKED WITH LOCK PORTION. THERE IS NO COPPER TAPE AND SHIELD WIRE AT B PORTION.</p>  |