	OPERATING				STORAGE		ſ				
	TEMPERATURE RANGE		-55°C TO +105°C		URE RAN	IGE	<u>2</u> > −55°C TO	+85°	С		
	VOLTAGE		AC 600 V , DC 600 V (ONLY (AC 300 V , DC 300 V (TUV-U		_			_			
RATING	CURRENT		PQ50 (A) CONTACT: 19. OA/PIN (AWG#14) PQ50S (A) CONTACT:		APPLICABLE CABLE		F	 •PQ50WA/S-10*/34*-UNIT AWG#14 TO AWG#22 (ONLY 10PIN) (UL-STYLE:UL1007, UL1015) •OTHERS AWG#16 TO AWG#28 (UL-STYLE:UL1007) 			
			SPEC	CIFICATI	ONS						
IT	EM		TEST METHOD				REQL	JIREMENTS	QT	A	
CONSTRU	CTION	Т							X		
GENERAL EXAMINATION		VISUALLY AND BY MEASURING INSTRUMENT.			ACCO	ACCORDING TO DRAWING.				X	
MARKING		CONFIRMED VISUALLY.								~	
ELECTRIC	AL CHARAC	TERISTI	CS				NAV /2		Х	-	
CONTACT RESISTANCE		100 mA (DC OR 1000 Hz) MAX.			3	3 > 5 m Ω MAX. (CONTACT SPACING) 3 > 50 m Ω MAX. (SHELL SPACING)			X	-	
INSULATION RE	SISTANCE	500 V DC.				$500 \text{ M}\Omega$ MIN.			x	-	
		3310 V AC. FOR 1 min.			NO FI	NO FLASHOVER OR BREAKDOWN.			x	-	
		CONDUCT SPECIFIED CURRENT TO A SINGLE PIN C BELOW CONTACTS. PQ50 (A) CONTACT \Leftrightarrow PQ50 (A) CONTACT (AWG#14 UL1015) (AWG#14 UL1015) CURRENT CARRIED:19A/PIN PQ50S (A) CONTACT \Leftrightarrow PQ50S (A) CONTACT (AWG#18 UL1007) (AWG#18 UL1007) CURRENT CARRIED:12.5A/PIN				MAX.30°C INCREASE FROM AMBIENT TEMPERATURE.			x	-	
MECHANIC	AL CHARAG	CTERIST	ICS								
CONTACT INSERTION AND WITHDRAWAL FORCES		MEASURE WITH THE BELOW CONTACT PAIR. ① PQ50(A) CONTACT ↔ PQ50(A) CONTACT ② PQ50S(A) CONTACT ↔ PQ50S(A) CONTACT			WI ②IN	 ①INSERTION FORCE : 3.0 N MAX. WITHDRAWAL FORCE : 1.0 N MIN. ②INSERTION FORCE : 3.0 N MAX. WITHDRAWAL FORCE : 0.3 N MIN. 				-	
CONNECTOR INSERTION AND WITHDRAWAL FORCES		MEASURE WITH THE LOOK LEVER RELEASED (ALL CONTACTS ARE ASSEMBLED) USE 2 UNITS OF PQ50WA/S-10*/34*-UNIT AND PQ50WASX-46*-UNIT.				INSERTION FORCE : 270 N MAX. WITHDRAWAL FORCE : 34 N MIN.			x	-	
CONTACT (LANCE)		APPLY SPECIFICATIONED PULL FORCE FOR A MINUTE FROM CABLE ASSEMBLY SIDE. ① PQ50 (A) -15P (S) CFA (AWG#14) :68.6 N ② PQ50S (A) -1822P (S) CFA (AWG#18) :29.4 N			FROM	① CONTACTS SHOULD BE RETAINED. ② NO DAMAGE. CRACK AND LOOSENESS OF PARTS.			x	-	
COUN	Г DE	SCRIPTI	ON OF REVISIONS	C	ESIGNED)		CHECKED		DATE	
REMARK						APPROVED RI. TAKAYASU				16.06.03	
ABOVE SPESIFICATION SHOWS THE VALUES IN ASSEMBLED CONDITION					ITION WI)6. 0	
APPLICABLE CRIMP CONTACTS.								TY. MIURA	16.06.03		
Unless otherwise specified, refer to IEC 60512.				DRAW		RAWN	TY. MIURA	16.06.03			
Note QT:Qualification Test AT:Assurance Test X			surance Test X:Applicable T	e Test DRAV		RAWING NO.		ELC-129060-00-00			
IDC	SPECIFICATION SHEET			F	PART NO		PQ50WASX-46S-UNIT				
RS											

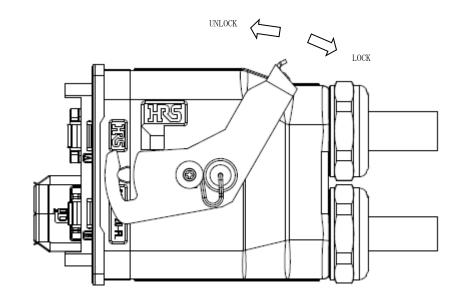
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	SPECIFICA		S				_	-
ITEM	TEST METHOD			REQU	IREMENTS		QT	AT
ENVIRONMENTAL CHA								r –
CONDUCTOR PRESSURE BONDING FORCES	CRIMP THE CABLE ONLY AT THE CONDUCTOR, AND R FORCE SHALL EXCEED THE SPECIFICATION WHEN PU IS APPLIED. (DPQ50A - 15P(S)CFA (AWG#14 UL1015) (2)PQ50S(A)-1618P(S)CFA (AWG#16 UL1007) (3)PQ50S(A)-1822P(S)CFA (AWG#18 UL1007) (3)PQ50S(A)-1822P(S)CFA (AWG#18 UL1007)		 222.6 N MIN. 133.5 N MIN. 89.0 N MIN 22.3 N MIN. 				x	-
LOCK STRENGTH	④PQ50S(A)-1822P(S)CFA (AWG#24 UL1007) APPLY 98 N PULL FORCE FOR 1 MINUTES TO THE PLU MATING AXIAL DIRECTION WITH LOCKED CONDITION.	NO DAMAGE. CRACK AND LOOSENESS OF PARTS.				x	-	
LEVER OPERATION FORCE	MEASURE THE LEVER OPERATION FORCE FOR LOCK/UNLOCK.			LOCK :147 N MAX. UNLOCK:147 N MAX.				-
CABLE CLAMP STRENGTH	NGTH APPLY PULL FORCE OF 98 N IN MATING DIRECTION FOR MINUTE.			② NO DAMAGE. CRACK AND LOOSENESS OF PARTS.				
MECHANICAL OPERATION	100 TIMES INSERTIONS AND EXTRACTIONS.		3> ② NO DA	CONTACTS	EN CONTACT RESISTA 5 : 20 mΩ MAX. AND LOOSENESS OF 1		x	-
VIBRATION	FREQUENCY : 10 TO 55 Hz, SINGE AMPLITUDE 0.75 AT 2 h, FOR 3 DIRECTIONS. (REFERENCE FOR APPENDED FIGURE 2)	mm,	-		CONTINUITY OF 10		x	-
SHOCK	IN OPPOSITE DIRECTIONS OF EACH 6 DIMENSION AXIS FOR 3 TIMES AT 490 $\rm m/s^2$ DURACTIONS OF PULSE 11 ms.			 NO ELECTRICAL DISCONTINUITY OF 10 μs. NO DAMAGE. CRACK AND LOOSENESS OF PARTS. 				-
RAPID CHANGE OF TEMPERATURE	TEMPERATURE $-55 \rightarrow 15$ TO $35 \rightarrow 105 \rightarrow 15$ TO $35 \circ$ C TIME $30 \rightarrow 2$ TO $3 \rightarrow 30 \rightarrow 2$ TO 3 min. UNDER 5 CYCLES			3 ① CHANGE IN CONTACT RESISTANCE OF CONTACTS : 20 mΩ MAX. ② NO DAMAGE. CRACK AND LOOSENESS OF PARTS.			x	-
HEAT RESISTANCE	EXPOSED AT 105 °C ± 2 °C, 96 h, AND COMM APPLICABLE CONNECTORS.	BINE THE	_	CONTACTS LATION RESISTA	EN CONTACT RESISTA $5 : 20 \text{ m}\Omega \text{ MAX.}$ ANCE : 1000 M Ω MI AND LOOSENESS OF 2	N.	x	-
COLD RESISTANCE	EXPOSED AT -55 °C ± 3 °C, 96 h, AND COM APPLICABLE CONNECTORS.	BINE THE	_	CONTACTS	EN CONTACT RESISTA $5 : 20 \text{ m}\Omega \text{ MAX.}$ ANCE : 1000 M Ω MI AND LOOSENESS OF 1	N.	x	-
EXPOSED AT 60 °C \pm 2 °C, 90 TO 95 %, 96 h, AND COMBINE THE APPLICABLE CONNECTORS.				 ③ ① CHANGE IN CONTACT RESISTANCE OF CONTACTS : 20 mΩ MAX. ② INSULATION RESISTANCE : 1000 MΩ MIN. (AFTER IT DRIER) ③ NO DAMAGE. CRACK AND LOOSENESS OF PARTS. 				-
MIXED FLOWING GUS	EXPOSED IN SO ₂ 10 ppm, H ₂ S 3 ppm, 70 TO 80 %, 24 h, COMBINE THE APPLICABLE CONNECTORS.			NO HEAVY CORROSIN RUIN THE FUNCTION.				-
DUST/SPRASH PROTECTION	ST/SPRASH PROTECTION FOLLOW IEC60529 TESTS AND COMBINE THE APPLICABLE CONNECTORS.			IP65(IEC60529) MIN PROTECTED TO AVOID DUST INTRUSION. NO HARMFULL EFFECT FROM DIRECT WATER SPRASH FROM ANY DIRECTIONS.				-
1) THE PRODUCT PERFOR 2) INCLUDE TEMPERATUR				CTIVITIES.				
Note QT:Qualification Test AT:Assurance Test X:Applicable Test			DRAWING NO.		ELC-129060-00-00			
	RS SPECIFICATION SHEET			NO. PQ50WASX-46S-UNIT				
HIR	OSE ELECTRIC CO., LTD.	CODE	E NO	CL23	6-2086-0-0	0	\bigcirc	2/3

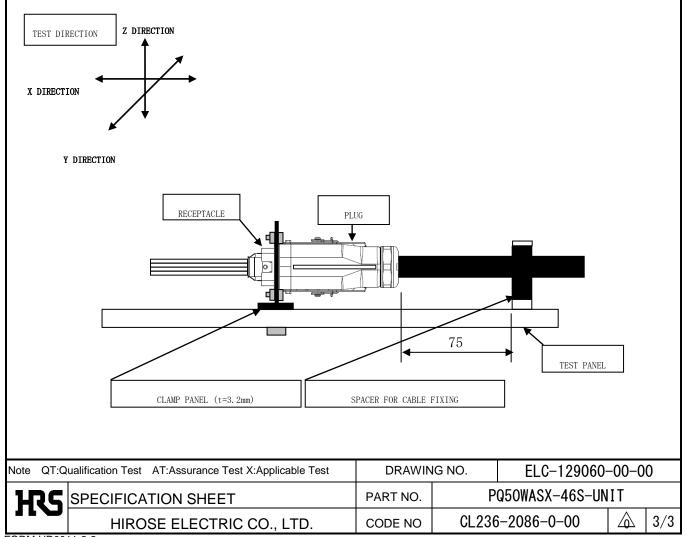
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APPENDED FIGURE

APPENDED FIGURE 1. LEVER OPERATION FORCE



APPENDED FIGURE 2. VIBRATION TEST METHOD DIAGRAM(SIDE VIEW).



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