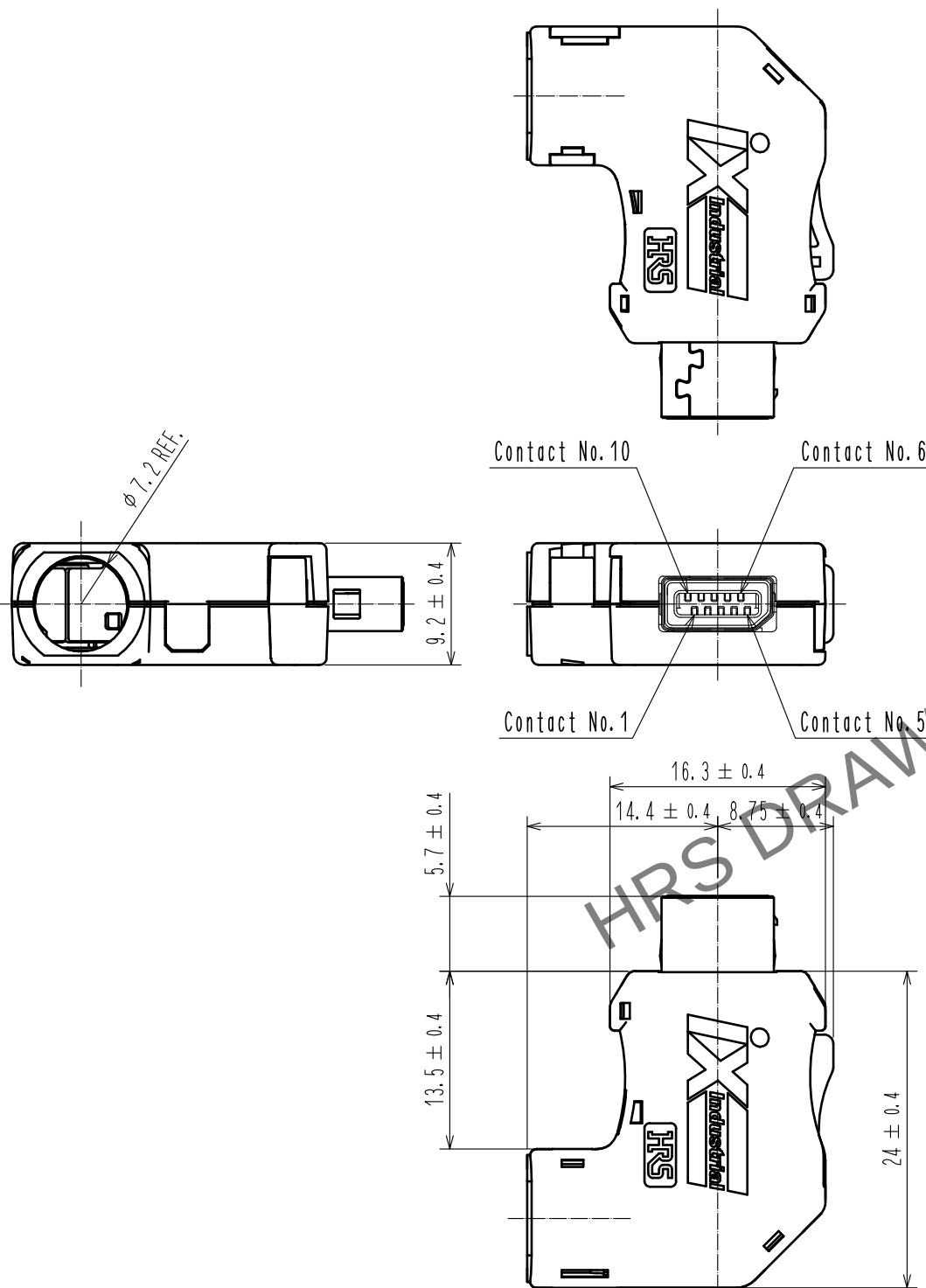


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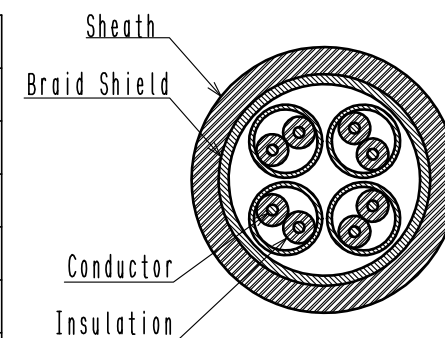
A
B
C
D
E
F



- Notes. 1. Recommended cable condition is shown below.
⚠ A list of compatible cables is available on the Hirose website.
When using a non-recommended cable, please contact a Hirose sales representative.
Refer to the technical specification (ETAD-E3213) for wiring and assembly procedures.

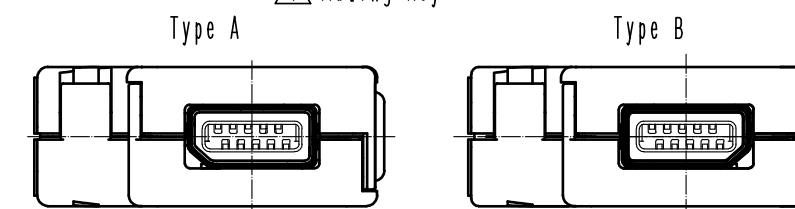
⚠ Recommended Cable

Items		⚠ Recommended Condition
Conductor	Size	AWG#24 to 25
	Composition	7 stranded
	Material	Annealed copper wire
Insulation O.D.		φ1.1 to 1.25mm
Braid Shield		Tin plating
Sheath O.D.		φ6.3 to 7.2mm



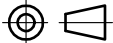
2. This product (Type B) is used for non Ethernet applications like signaling, serial or other industrial bus communication systems.
Please use Type A for 10/100 Mbit/s and 1/10 Gbit/s Ethernet communication.

⚠ Mating Key

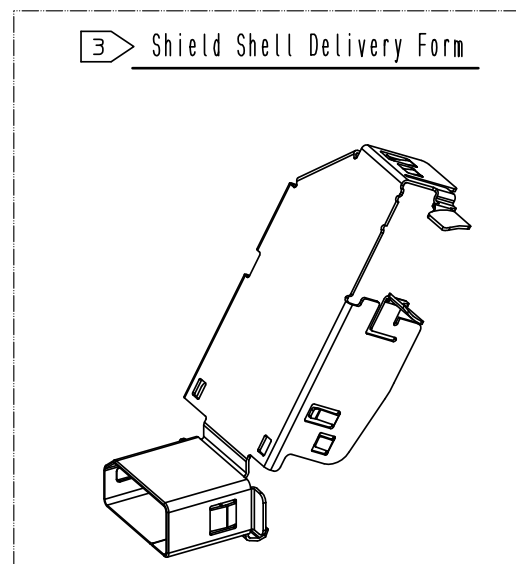


- ⚠ 3. Excluding the plug unit, this product is packaged separately by the type of parts.
The shield shell is packaged prior to bending. (See next page.)
Refer to the technical specification (ETAP-E3224) for packing.

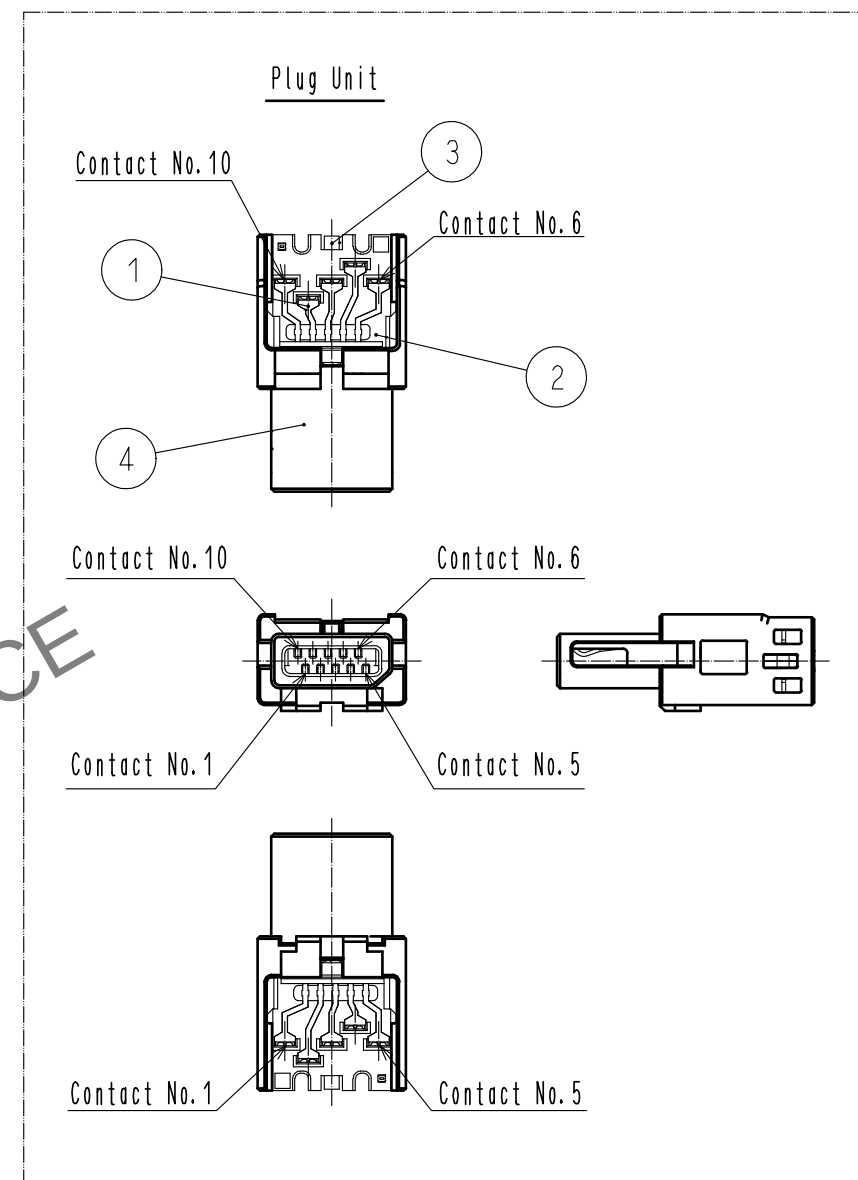
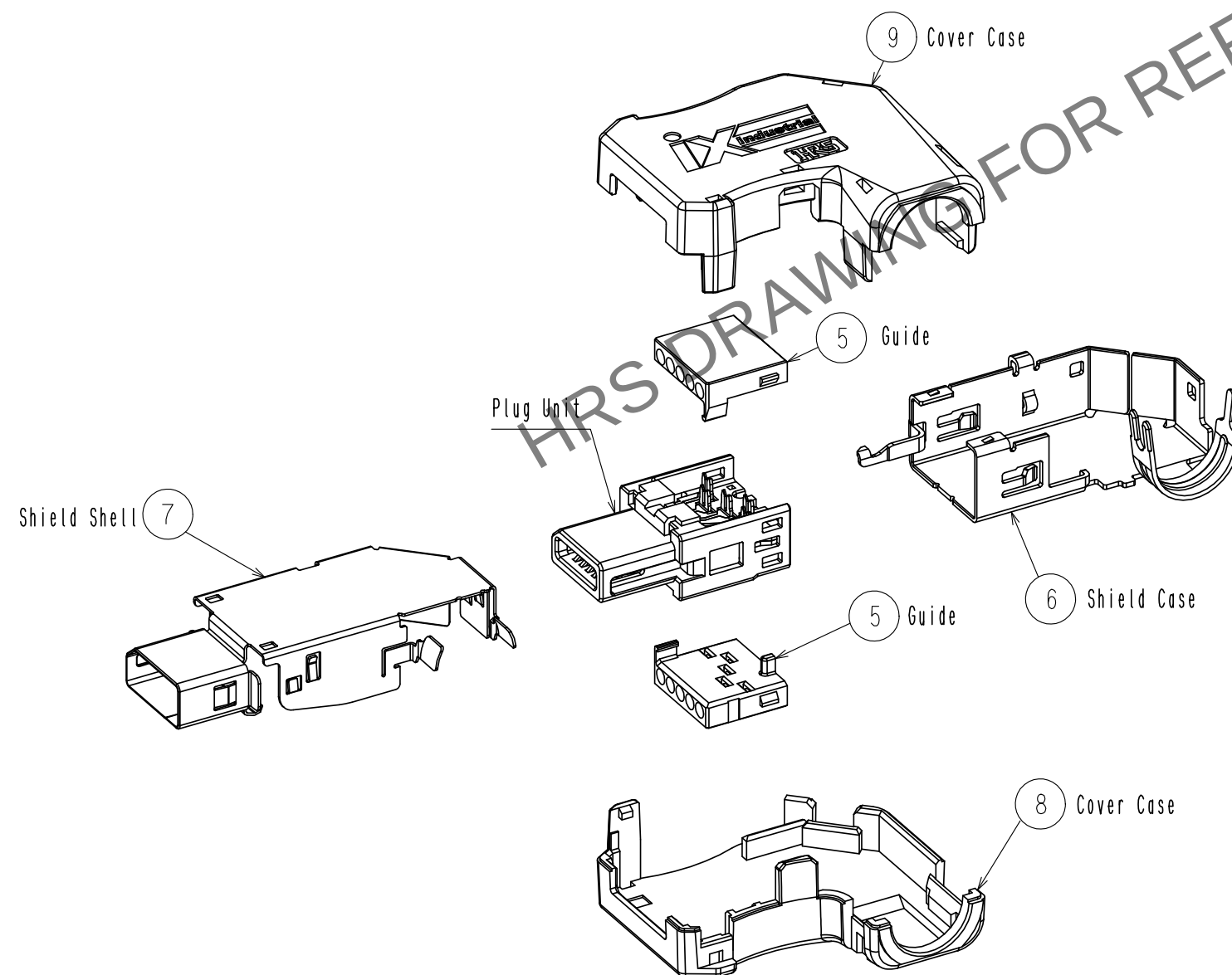
4	PA	Black, UL94V-0	9	PC	Dark gray, UL94V-0
3	Stainless Steel		8	PC	Dark gray, UL94V-0
2	PA	Dark gray, UL94V-0	7	Stainless Steel	Nickel 0.2 μm min
1	Copper Alloy	Contact area : Gold 0.2 μm min Wiring area : Gold 0.03 μm min Under plating : Nickel 2 μm min	6	Stainless Steel	Nickel 1μm min
			5	PC	Clear yellow, UL94V-0
NO.	MATERIAL	FINISH , REMARKS	NO.	MATERIAL	FINISH , REMARKS

UNITS mm		SCALE 2 : 1		COUNT 6	DESCRIPTION OF REVISIONS DIS-E-00006881	DESIGNED MT. YASUDA	CHECKED KI. KAGOTANI	DATE 20211025
 HIROSE ELECTRIC CO., LTD.		APPROVED : MN. KENJO	20200519		DRAWING NO. EDC-129980-00-00			
		CHECKED : KI. NAGANUMA	20200519		PART NO. IX31G-B-10S-CVL1(7.0)			
		DESIGNED : MT. YASUDA	20200519		CODE NO. CL0251-0068-0-00			
		DRAWN : MY. KOMUKAI	20200519		 1/			

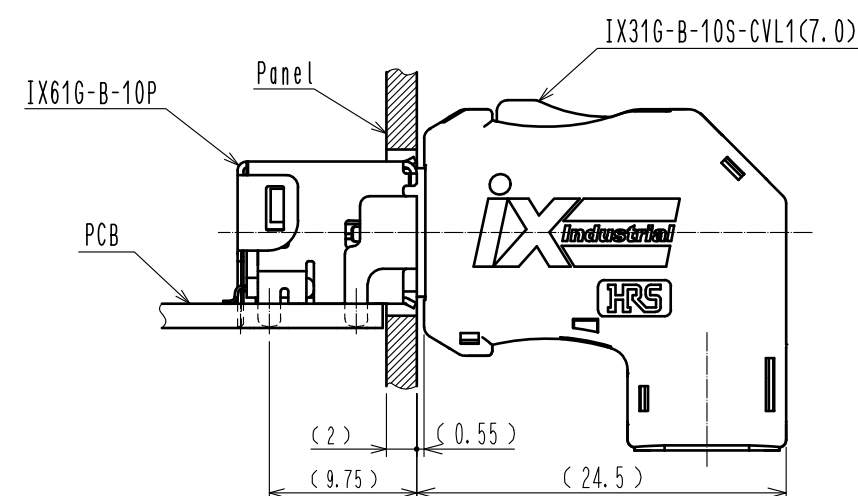
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3 Product Structure



1 Mated Condition



HRS	DRAWING NO.	EDC-129980-00-00
	PART NO.	IX31G-B-10S-CVL1(7.0)
	CODE NO.	CL0251-0068-0-00
		1/2