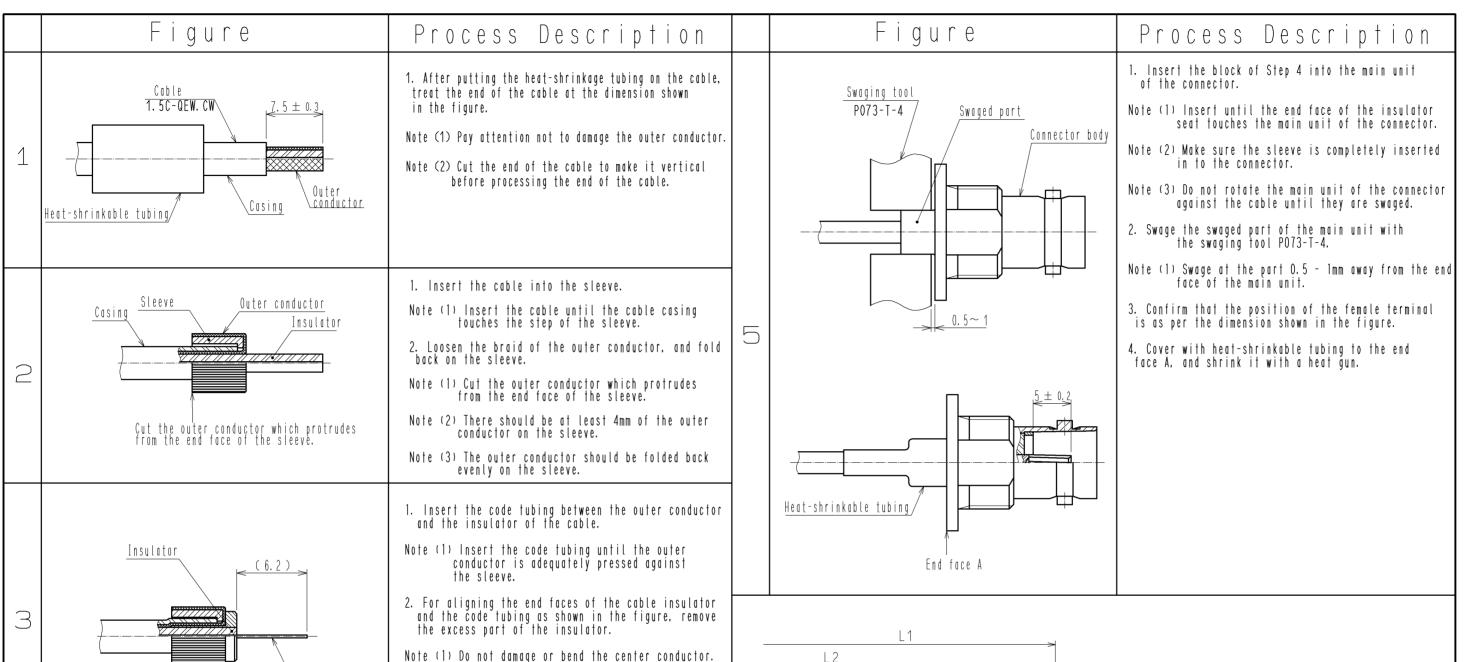
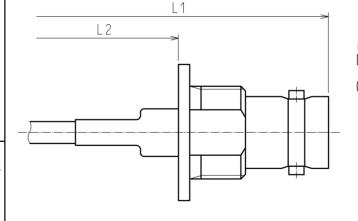
Scope
 This specification specifies the assembly process of the following product.

PART NO.	CODE NO.
BNC(75)-BPJ-1.5CW-(P)(40)	CL302-0388-2-40

2. Assembly process Page 2

COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED			DATE
\triangle						
名称 TITLE BNC(75)-BPJ-1.5CW-(P)(40) ASSEMBLY PROCEDURE		}	HV5 ヒロセ電機株式会社 HIROSE ELECTRIC COLT			
		(10) APP	ROVED	MH. YAMANE		14. 01. 31
		CHE	CKED	TY. OZAKI		14. 01. 30
		СНА	RGED	MA. SAEKI		14. 01. 30
		WRI	TTEN	MA. SAEKI		14. 01. 30
技術技	旨 定 書 TECHNICAL SPE	CIFICATION	ETAD-0	00047	\triangle	1/2





(Reference)
L dimensions and cable cut length after harnessing
Cable cut length:L1-11.4
:L2+7.3

PART NO:BNC(75)-BPJ-1.5CW-(P)
CODE NO: CL302-0388-2

	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CH		CHECKED		DATE
\triangle								
名	名 称 TITLE		HS ヒロセ電機株式会社 HIROSE ELECTRIC COLTD.				LTD.	
BNC(75)-BPJ-1.5CW-(P)(40) ASSEMBLY PROCEDURE		APPF	ROVED	MH. YAMANE		14. 01. 31		
		CHEC	CKED	TY. OZAKI		14. 01. 30		
		CHAF	RGED	MA. SAEKI		14. 01. 30		
		WRI1	ΓΤΕΝ	MA. SAEKI		14. 01. 30		
	技術	指定書 TECHNICAL SPE	CIFICATION	Е	T A D - D (0047	\triangle	2/2

Female terminal and insulator seat block

There should

be no gap.

Center conductor

Solder from the aperture in the female terminal.

Knurled part

Code tubing

1. Insert the female terminal and insulator seat block into the cable, and solder the female terminal.

Note (1) Make sure the cable's center conductor is visible in the whole part of the aperture for soldering of the female terminal.

Note (2) There should be no gap between the insulator seat and the code tubing.

Note (3) Solder carefully in order not to make a cold oint and to prevent the solder from flowing to the outside diameter of the female terminal and the knurled part.

Note (4) Do not pull or rotate the female terminal and insulator seat block on the cable after soldering.