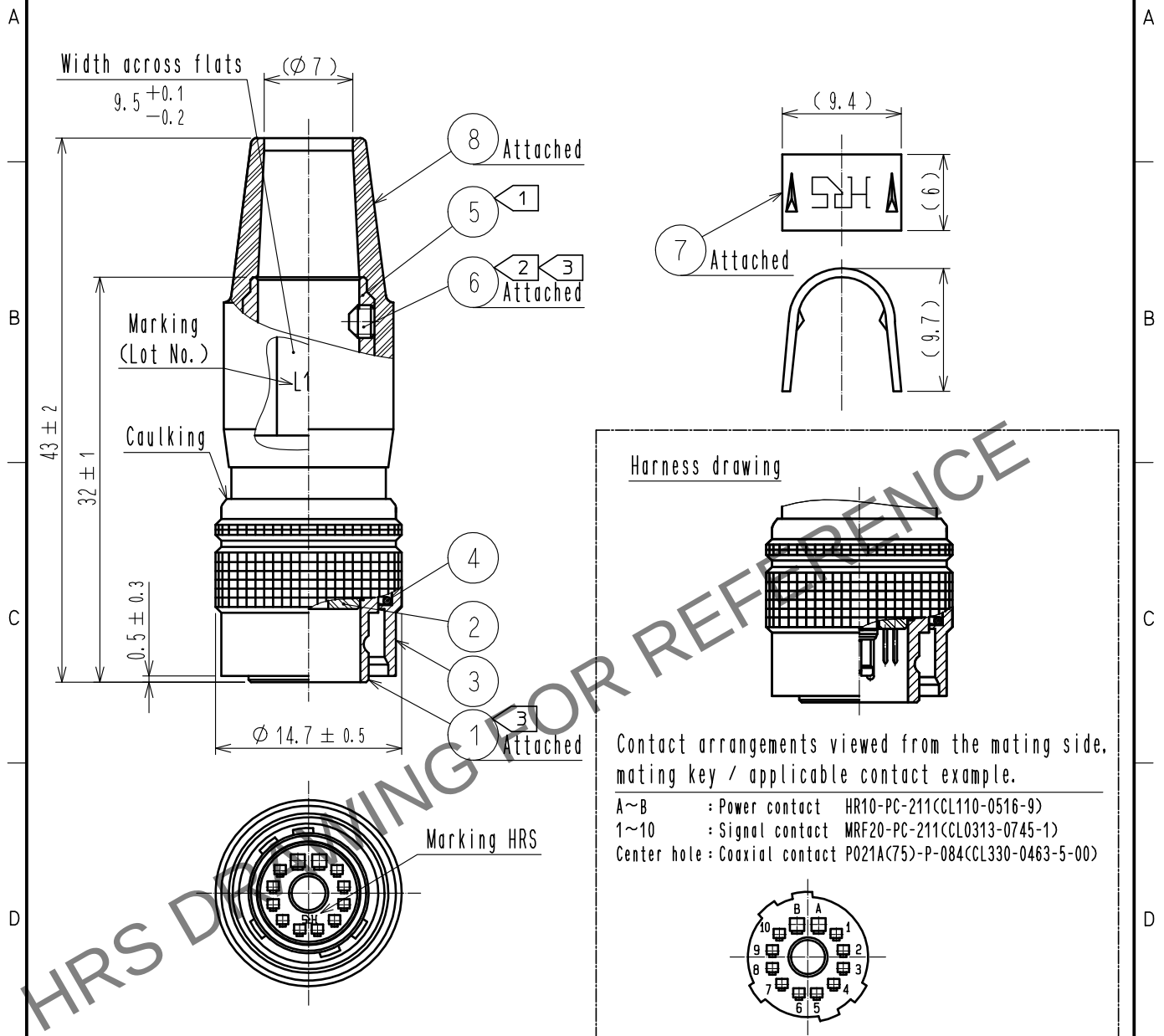


ASSEMBLY TOOL

PART⑦ CRIMPING TOOL : HR10A-TC-02<CL150-0041-2> $\phi 7$

※POWER/SIGNAL/COAXIAL CONNECTOR'S TOOL SHOULD REFER TO EACH DRAWING.



- NOTES ① THE RECOMMENDED CLAMP TORQUE, REF.NO. ⑤ : 2 TO 2.5N · m.
② ACROSS FLATS HEXAGON HEAD OF REF.NO. ⑥ : 1.27
THE RECOMMENDED CLAMP TORQUE, REF.NO. ⑥ : 0.3 TO 0.4N · m.
③ LOCTITE 243, HENKEL JAPAN OR EQUIVALENT IS RECOMMENDED TO PREVENT REF.NO. ① AND ⑥ FROM LOOSENING.
4. ONE EXAMPLE OF THE ROTATION OF REF.NO. ⑤ TO REF.NO. ① IS SHOWN.

4	STEEL	NICKEL PLATING	8	CHLOROPRENE RUBBER	<BLACK>
3	BRASS	NICKEL PLATING	7	BRASS	
2	PBT	<BLACK> UL94V-0	6	STEEL	NICKEL PLATING LOCK SCREW WITH THE HEXAGON HOLE M2.6X0.45X2
1	ZINC ALLOY	NICKEL PLATING	5	BRASS	NICKEL PLATING
NO.	MATERIAL	FINISH . REMARKS	NO.	MATERIAL	FINISH . REMARKS

UNITS mm		SCALE 2 : 1	COUNT 	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
				APPROVED : NK. NINOMIYA 20211228	DRAWING NO. EDC-357116-00-00		
HIROSE ELECTRIC CO., LTD.				CHECKED : NK. NINOMIYA 20211228	PART NO. MRF20-10P-12PC/1RF(A)		
				DESIGNED : MT. KANEKO 20211228	CODE NO. CL0313-0737-3-00		
				DRAWN : NK. OOSHIMA 20211224			