

	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE		COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE
	1	RE-5-1618	N.J.W	A.B.H	17.03.15		1	RE-5-2288	K.C.J	A.B.H	19.09.11
	10	RE-5-1840	Y.K.G	A.B.H	17.12.12		2	RE-5-2935	K.C.J	A.B.H	23.01.11
APPLICABLE STANDARD											
RATING	OPERATING TEMPERATURE RANGE		-40℃ ~ 85℃ (NOTE1)			STORAGE TEMPERATURE RANGE		-10℃ TO 60℃ (WITH PACKING)			
	VOLTAGE		AC 10V			OPERATING OR STORAGE HUMIDITY RANGE		95% MAXIMUM (NON-CONDENSING)			
	CURRENT		0.5A								
SPECIFICATIONS											
ITEM		TEST METHOD				REQUIREMENTS				QT	AT
CONSTRUCTION											
GENERAL EXAMINATION		VISUALLY AND BY MEASURING INSTRUMENT				ACCORDING TO DRAWING				X	X
MARKING										X	X
ELECTRICAL CHARACTERISTICS											
CONTACT RESISTANCE MILLIVOLT LEVEL METHOD IEC60512-2-1		OPEN VOLTAGE 20 mV AC MAX TEST CURRENT 1mA				INITIALLY 100mΩ MAXIMUM (NOTE2)				X	-
INSULATION RESISTANCE IEC60512-3-1		MEASURE WITHIN 1 MINUTE AFTER APPLYING 500V DC				INITIALLY 1000MΩ MINIMUM				X	-
VOLTAGE PROOF IEC60512-4-1		500Vrms AC IS APPLIED FOR 1 MINUTE				① NO FLASHOVER OR BREAKDOWN ② CURRENT LEAKAGE 1mA MAXIMUM				X	X
MECHANICAL CHARACTERISTICS											
MECHANICAL OPERATION [OFFICE ENVIRONMENT] EIA364B class 1.1		3,000 TIMES INSERTION AND WITHDRAWAL SHALL BE MADE AT THE CYCLE RATE LESS THAN 10 CYCLES PER 1MINUTE NOTE : AFTER EACH 10 CYCLES STOP THE INSERTION AND REST THE CONNECTOR FOR 5 TO 10 MINUTES. CARD SURFACE SHALL BE CLEANED BY AIR BLOW: AT EACH 100 CYCLES INTERVAL(10 TIMES) FROM START TO 1,000 CYCLES. AT EACH 1,000 CYCLES INTERVAL(2 TIMES) FROM 1,001 CYCLES TO 3,000 CYCLES.				① CONTACT RESISTANCE: AFTER TEST 50mΩ MAXIMUM CHANGE ② NO MECHANICAL DAMAGE SHALL OCCUR ON THE PARTS.				X	-
TRAY MATING FORCE		MEASURED BY APPLICABLE CARD AT 25± 3mm/min				10N MAX (NOTE3)				X	-
TRAY UNMATING FORCE						3N MIN (NOTE3)					
TRAY EJECTION FORCE						15N MAX (NOTE3)					
VIBRATION AND HIGH FREQUENCY IEC60512-6-4		FREQUENCY 10 TO 55 TO 10 Hz/min, SINGLE AMPLITUDE 0.75mm FOR 4h IN X,Y,Z 3 DIRECTIONS, TOTAL 12h				① NO ELECTRICAL DISCONTINUITY OF 1us ② NO MECHANICAL DAMAGE SHALL OCCUR ON THE PARTS.				X	-
SHOCK IEC60512-6-3		ACCELERATION 490m/s2 STANDARD HOLDING TIME 11ms, SEMI-SINE WAVE FOR 3 TIMES IN 3 DIRECTIONS, TOTAL 18 TIMES.				③ CONTACT RESISTANCE AFTER TEST 50mΩ MAXIMUM CHANGE				X	-
REFERENCE DRAWING											
REMARKS (NOTE1) : INCLUDE THE TEMPERATURE RISE BY CURRENT (NOTE2) : CONTACT RESISTANCE INCLUDES CONDUCTOR RESISTANCE UNLESS OTHERWISE SPECIFIED. THE TEST SHOULD BE DONE UNDER TEMP 15 TO 35℃. AIR PRESSURE 86 TO 106kPA, RESLATIVE HUMIDITY 25 TO 85%. (NOTE3) : IT MAY BE CHANGED ACCORDING TO THE TRAY/CARD MATERIAL AND DIMENSIONS.					DRAWN	DESIGNED	CHECKED	APPROVED	RELEASED		
					W.S.YOON 16.06.09	W.S.YOON 16.06.09	B.H.AN 16.06.09	H.C.SONG 16.06.09	<div>ENG 23.01.11 DEPT</div>		
NOTE QT: QUALIFICATION TEST AT: ASSURANCE TEST X: APPLICABLE TEST											
HIROSE KOREA CO.,LTD.					SPECIFICATION SHEET				PART NO. KP15TL-SF(800)		
CODE NO.(OLD) CL			DRAWING NO. ELC4-632045				CODE NO. CL 6538-0007-3-800				1 2

SPECIFICATIONS					
ITEM	TEST METHOD		REQUIREMENTS	QT	AT
ENVIRONMENTAL CHARACTERISTICS					
RAPID CHANGE OF TEMPERATURE IEC60512-11-4	5 CYCLES(1CYCLE=1HOUR) WITH CARD MATED CONDITION (TEMPERATURE : -55℃ TO 85℃, RELOCATION TIME TO CHAMBER : WHITIN 5MIN)		① CONTACT RESISTANCE : AFTER TEST 50mΩ MAXIMUM CHANGE ② INSULATION RESISTANCE : AFTER TEST 100MΩ MINIMUM ③ NO MECHANICAL DAMAGE OR HEAVY CORROSION SHALL OCCUR ON THE PARTS.	X	-
DRY HEAT IEC60512-11-9	EXPOSED AT 85℃ FOR 96 HOURS WITH CARD MATED CONDITION			X	-
COLD IEC60512-11-10	EXPOSED AT -40℃ FOR 96 HOURS WITH CARD MATED CONDITION			X	-
DAMP HEAT STEADY STATE IEC60512-11-3	EXPOSED AT 40℃, 90 TO 95%RH, 96 HOURS WITH CARD MATED CONDITION			X	-
CORROSION SALT MIST IEC60068-2-11	EXPOSED AT 35±2℃, 5% SALT WATER SPRAY FOR 48Hr			X	-
RECOMMENDED TEMPERATURE PROFILE	SEE THE FOLLOWING CONDITION, NUMBER OF CYCLE 1 TIME (NOTE4)		NO MECHANICAL DAMAGE OR HEAVY CORROSION SHALL OCCUR ON THE PARTS.	X	-
(NOTE4)					
<div><div><div>Temperature (°C)</div><div>↑</div></div><div><p>250 200 150 100 50 0</p><p>250°C 230°C 200°C 150°C 25°C</p><p>Start 60 120</p><p>Preheating Soldering</p><p>Time (s)</p><p>MAX 260°C</p></div></div>					
REFERENCE DRAWING					
NOTE QT: QUALIFICATION TEST AT: ASSURANCE TEST X: APPLICABLE TEST					
HIROSE KOREA CO.,LTD.		SPECIFICATION SHEET		PART NO. KP15TL-SF(800)	
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