

TECHNICAL-SPECIFICATION				WRITTEN	CHECKED	APPROVED	RELEASED
				Kim.I.Y 17.11.09	Lim.S.M 17.11.09	Kang.T.S 17.11.09	
TAD No.	TAD-H-0132			SHEET		1/1	
TITLE DF51K-22SCFA CRIMP QUALITY STANDARD	NO.	Δ	DESCRIPTION OF REVISION	CARGED	CHECKED	DATE	
	1	Δ	RE-6-2635	C.J.S	L.S.M	22.03.23	
L-L (Crimp-Contact cross-section image)							
CHECK POINT				MEASURE (mm)		REMARKS	
COVER LOCATION A				0.2~0.7			
LOCATION OF TIP OF THE CORE B				0.2~0.5			
BELL-MOUTH				C1	Δ 0.1~0.2		
				C2	0.05~0.2		
BENT-UP D				2 ° MAX			
BENT-DOWN E				3 ° MAX			
TWIST F				± 2 ° MAX			
ROLLING G				± 5 ° MAX			
HEIGHT OF LANCE H				2.05~2.1			
CUT-OFF TAB I				0.1MAX			
STRIP LENGTH J				1.7~2.3			
HEIGHT OF METAL CUT-OUT TEETH K				0.1MAX			
NOTE.1 TO ADJUST APPLICATOR, PLEASE CHECK THE CRIMPING CONDITION (CRIMPING HEIGHT AND CONFIGURATION) BY USING CABLE.							
PART No.	DF51K-22SCFA		APPLICABLE CORE SIZE		AWG 22		
CODE No	CL 6652-0043-1		APPLICABLE INSULATOR OUTER DIA		$\phi 0.8 \sim 1.45\text{mm}$		
(Reference) CLIMP HEIGHT REFERS TO CRIMP CONDITION TABLE							