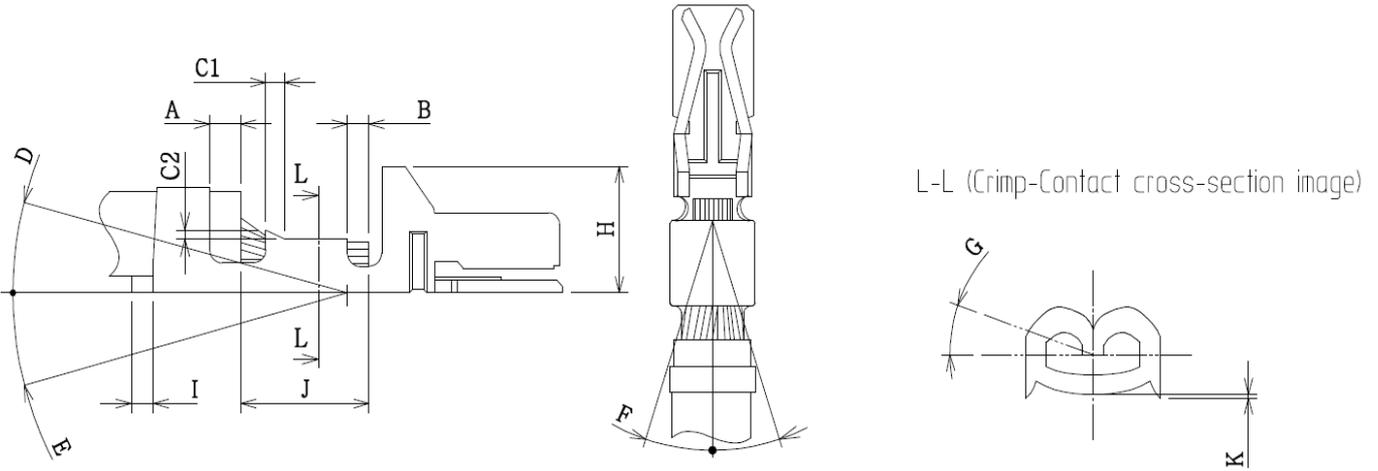


TECHNICAL-SPECIFICATION

WRITTEN	CHECKED	APPROVED	RELEASED
Kim.I.Y	Lim.S.M	Kang.T.S	
17.11.09	17.11.09	17.11.09	

TAD No. | ATAD-H-0133 | SHEET | 1/1

TITLE DF51K-30SCF CRIMP QUALITY STANDARD	NO.	△	DESCRIPTION OF REVISION	CARGED	CHECKED	DATE



CHECK POINT	MEASURE (mm)	REMARKS
COVER LOCATION	A	0.2~0.7
LOCATION OF TIP OF THE CORE	B	0.2~0.5
BELL-MOUTH	C1	0.1~0.3
	C2	0.05~0.2
BENT-UP	D	2 ° MAX
BENT-DOWN	E	3 ° MAX
TWIST	F	±2 ° MAX
ROLLING	G	±5 ° MAX
HEIGHT OF LANCE	H	2.05~2.1
CUT-OFF TAB	I	0.1MAX
STRIP LENGTH	J	1.7~2.3
HEIGHT OF METAL CUT-OUT TEETH	K	0.1MAX

NOTE.1 TO ADJUST APPLICATOR, PLEASE CHECK THE CRIMPING CONDITION
(CRIMPING HEIGHT AND CONFIGURATION) BY USING CABLE.

PART No.	DF51K-30SCF	APPLICABLE CORE SIZE	AWG 30
CODE No	CL 6652-0041-6	APPLICABLE INSULATOR OUTER DIA	Φ0.6 ~ 1.1mm

(Reference) CLIMP HEIGHT REFERS TO CRIMP CONDITION TABLE