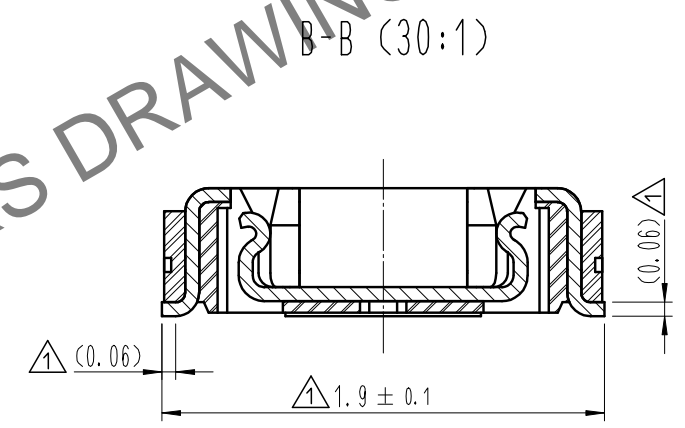
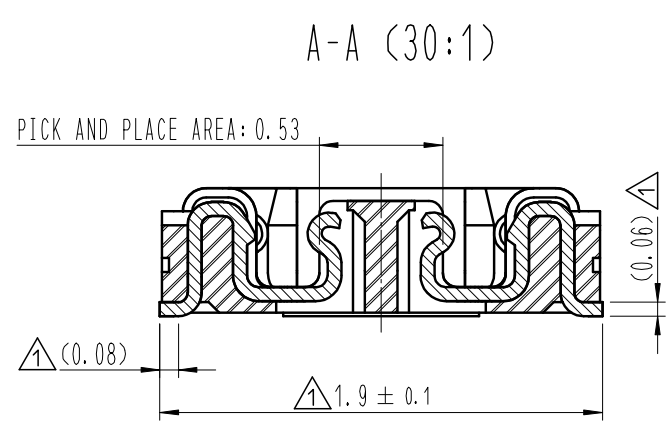
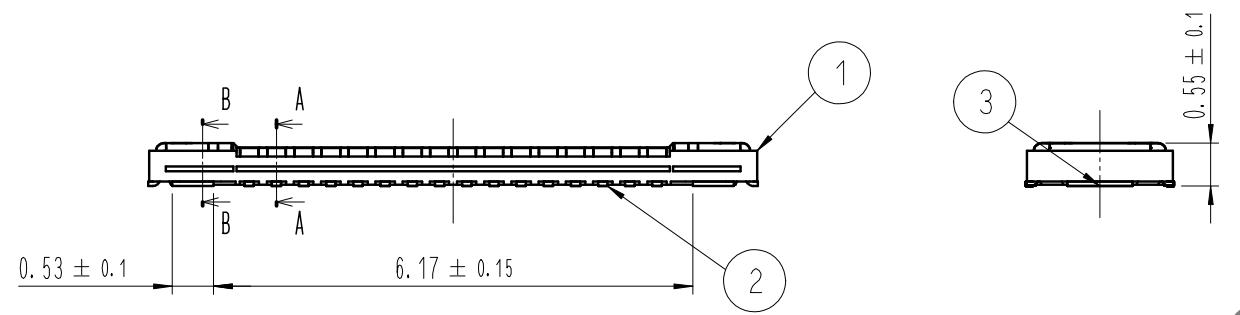
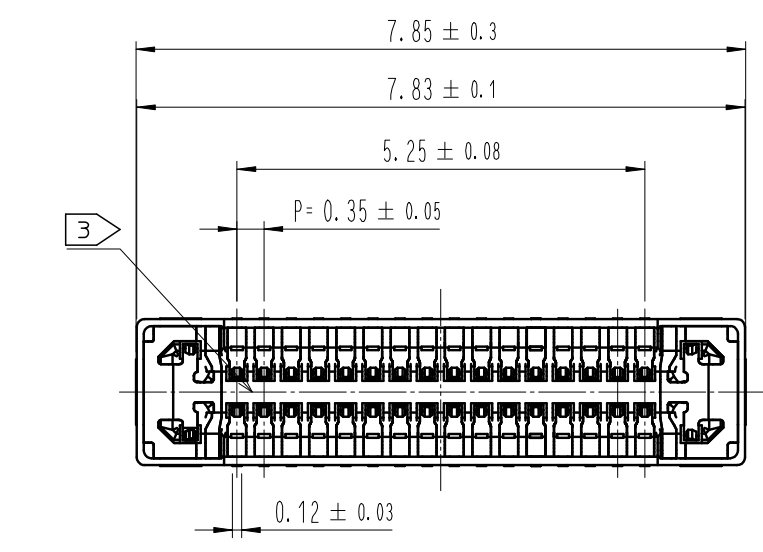
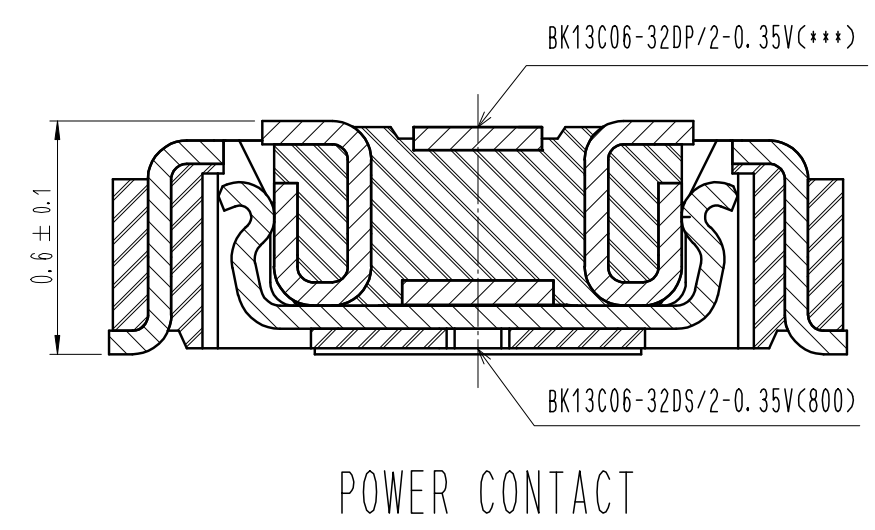
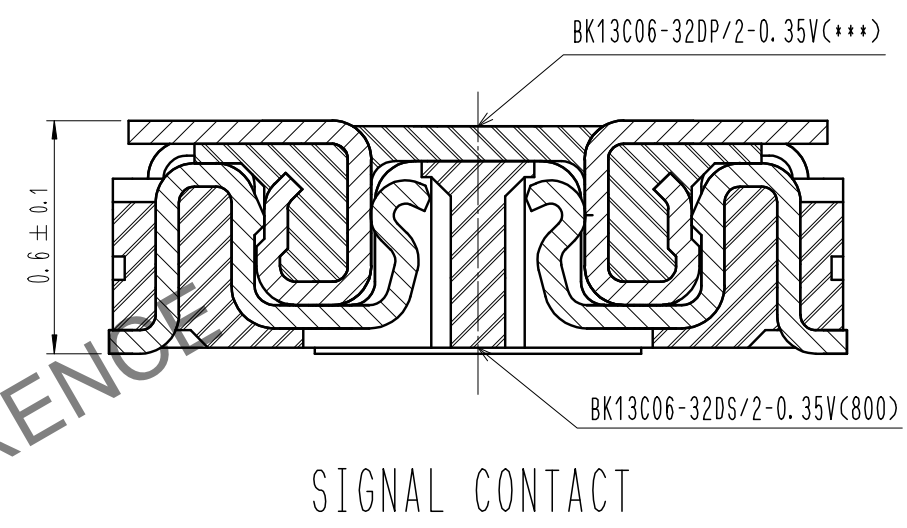


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COUNT	DESCRIPTION OF REVISIONS	B	Y	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	B	Y	CHKD	DATE
6	RE-6-1973	JHK	JHW		20. 08. 25						



ENGAGEMENT FIGURE (50:1)



- NOTE
- 1 . ALL LEAD CO-PLANARITY SHALL BE 0.08mm MAX.
  - 2 CONTACT PLATING SPECIFICATIONS  
CONTACT AREA : GOLD 0.05 μm MIN  
SMT LEAD : GOLD 0.05 μm MIN  
UNDERPLATING : NICKEL 1 μm MIN  
( SURFACE : SEALING )
  - 3 CAV NO. ARE INDICATED IN APPROX POSITION SHOWN.

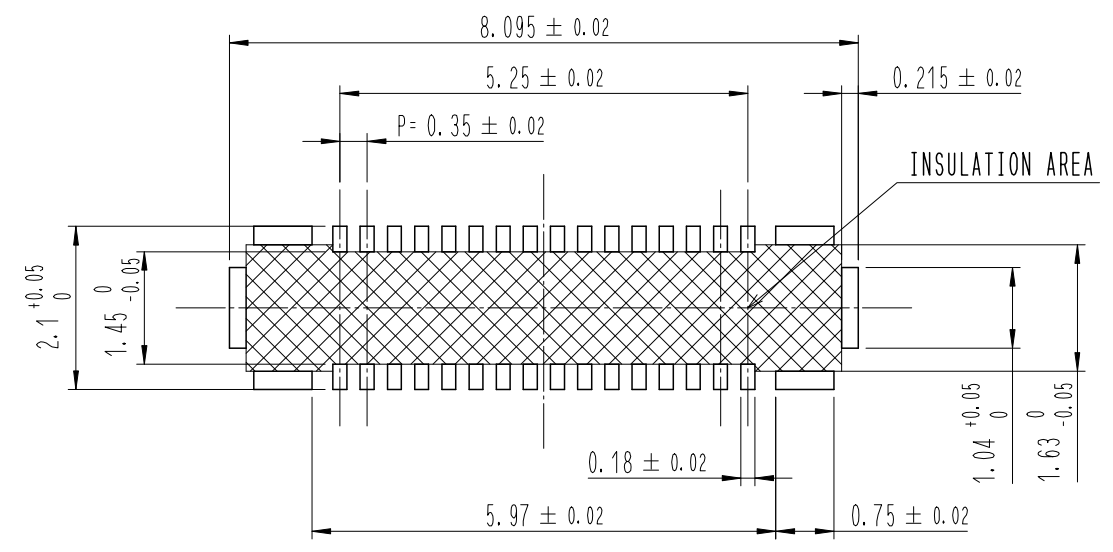
4	PS	CLEAR (EMBOSSED CARRIER TAPE)			
3	COPPER ALLOY	2			
2	COPPER ALLOY	2	6	PS	BLACK (PLASTIC REEL)
1	LCP	UL94 V-0, BLACK	5	POLYESTER	CLEAR (COVER TAPE)
NO.	MATERIAL	FINISH , REMARKS	NO.	MATERIAL	FINISH , REMARKS

REMARKS	DRAWN	DESIGNED	CHECKED	APPROVED	RELEASED
	H. K. JEON 19. 12. 24	H. K. JEON 19. 12. 24	H. W. JO 19. 12. 24	H. W. JO 19. 12. 24	19. 12. 24

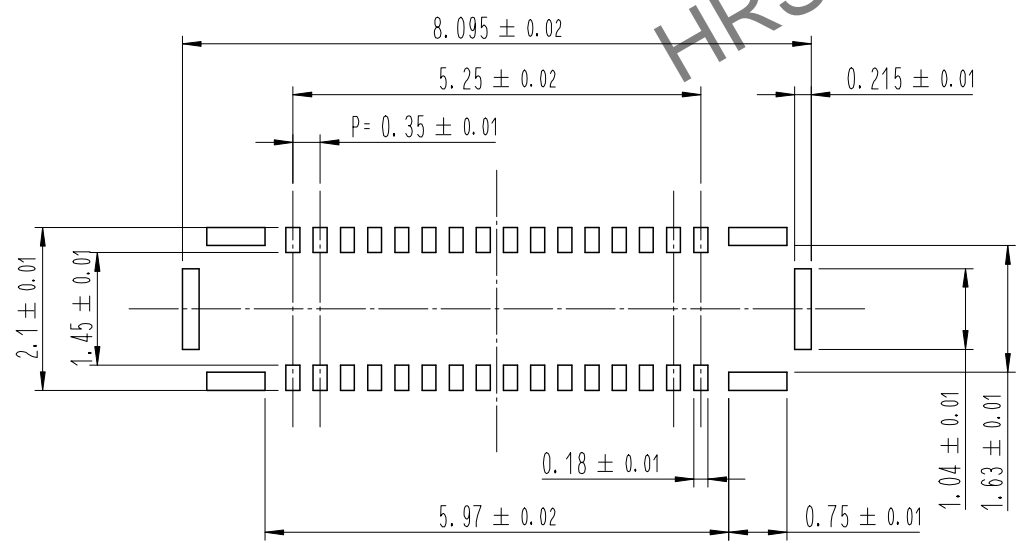
CODE NO. (OLD)		DRAWING NO. EDC3-632911-00	PART NO. BK13C06-32DS/2-0.35V(800)
	SCALE 10:1	HRS HIROSE KOREA CO., LTD.	CODE NO. CL 6665-0012-4-800
	UNITS mm		1/3

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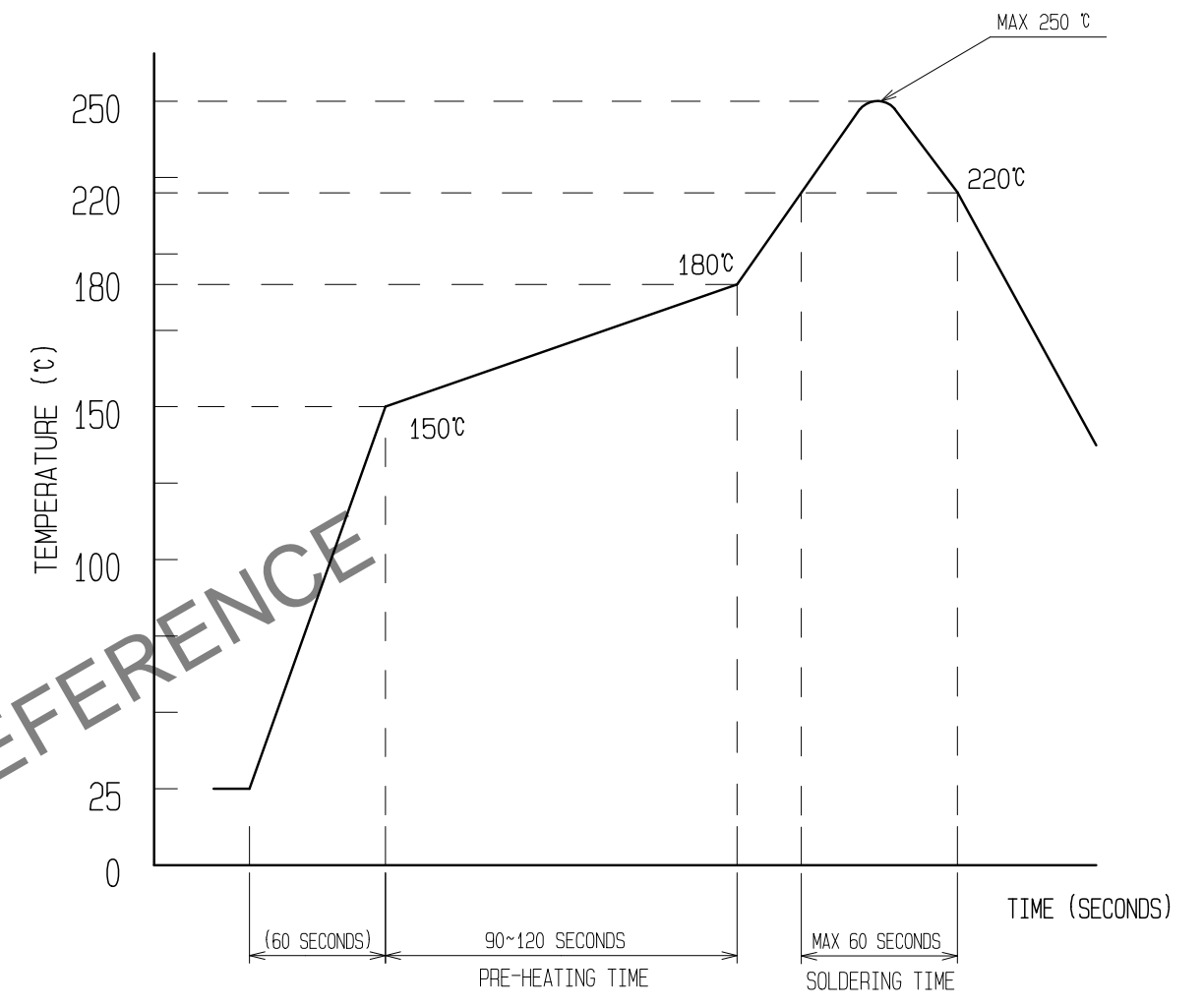
5 RECOMMENDED PCB LAYOUT



RECOMMENDED METAL MASK DIMENSIONS  
METAL MASK THICKNESS : 80 μm



4 RECOMMENDED REFLOW TEMPERATURE PROFILE USING LEAD-FREE SOLDER PASTE.



REFLOW METHOD : N<sub>2</sub> REFLOW  
 NUMBER OF REFLOW CYCLES : 2 CYCLES MAX.  
 1) REFLOW TIME  
 DURATION ABOVE 220°C, 60 SEC MAX.  
 (PEAK TEMPERATURE : 250°C MAX)  
 2) PRE-HEAT TIME  
 PRE-HEAT TEMPERATURE(MIN): 150°C  
 PRE-HEAT TEMPERATURE(MAX): 180°C  
 PRE-HEAT TIME: 90-120 SEC.

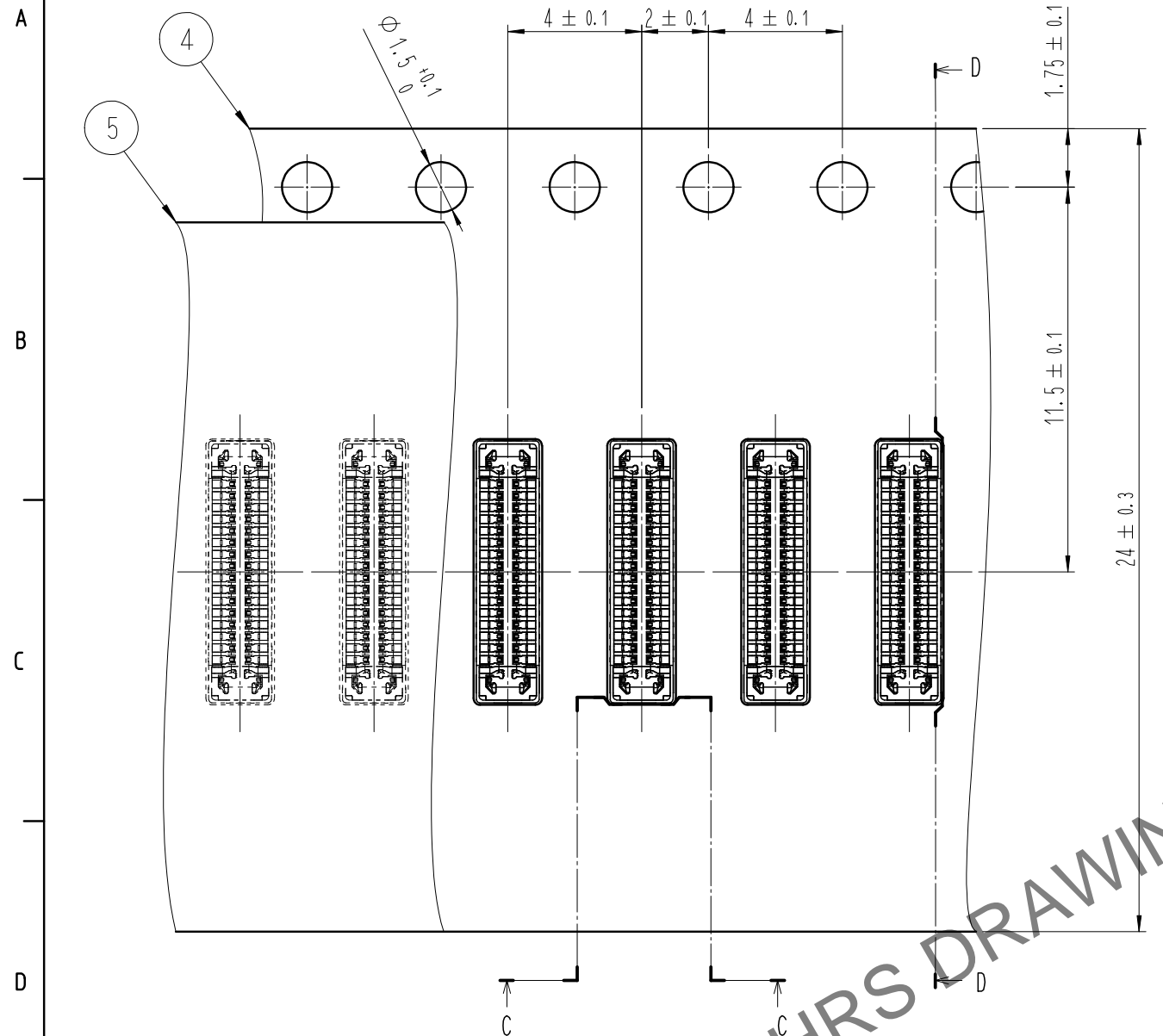
- 4 THIS TEMPERATURE PROFILE IS PER THE CONDITIONS SHOWN ABOVE. ADDITIONAL FACTORS SUCH AS SOLDER PASTE TYPE, PCB SIZE AND OTHER MOUNTED COMPONENTS COULD AFFECT THE PROFILE. THEREFORE, A THOROUGH EVALUATION OF MOUNTING CONDITION IS REQUIRED PRIOR TO PRODUCTION. TEMPERATURE IS MEASURED AT CONTACT LEAD.
- 5 PLEASE CONTACT US IN CASE YOU WILL MAKE DIFFERENT SETTINGS FROM OUR RECOMMENDATION.
- 6 . THIS PRODUCT SATISFIES HALOGEN FREE REQUIREMENTS DEFINED AS 900ppm MAXIMUM CHLORINE, 900ppm MAXIMUM BROMINE, AND 1500ppm MAXIMUM TOTAL OF CHLORINE AND BROMINE.
- 7 . THIS PRODUCT COMPLY WITH RoHS.

	DRAWING NO.	EDC3-632911-00	PART NO.	BK13C06-32DS/2-0.35V(800)	
	SCALE	10:1	CODE NO	CL 6665-0012-4-800	2/3
UNITS	mm		HRS HIROSE KOREA CO., LTD.		

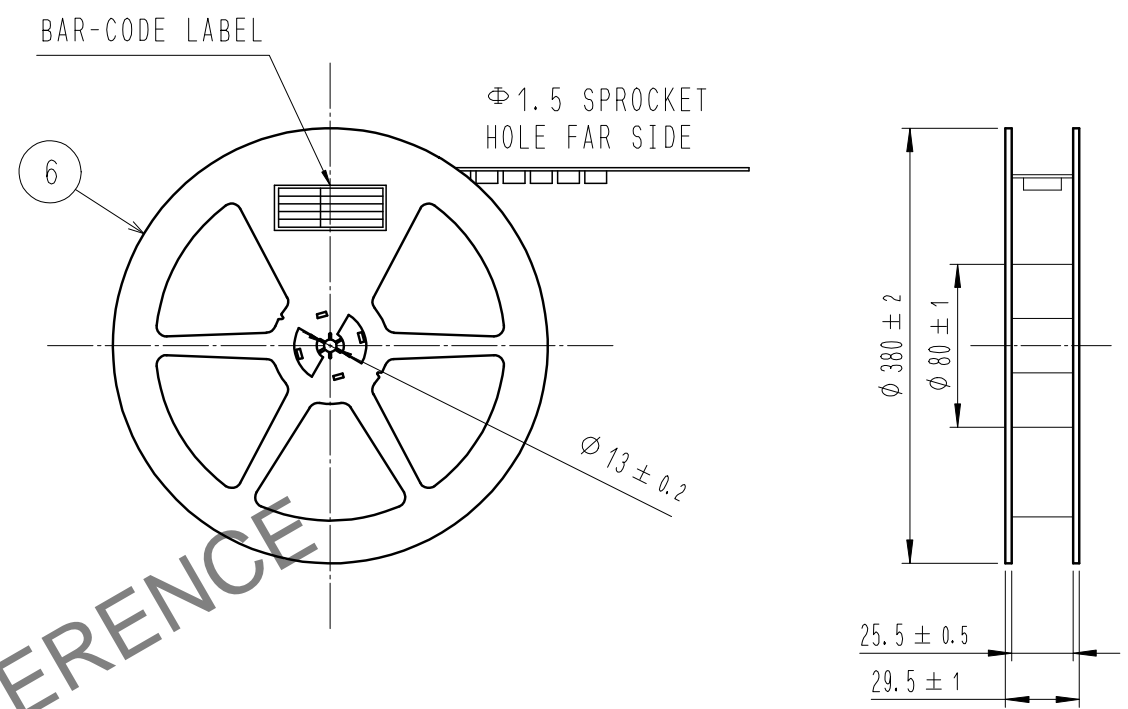
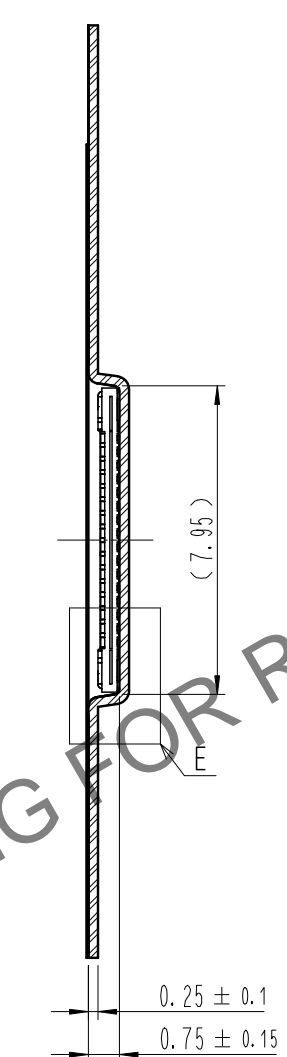
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# EMBOSSED CARRIER TAPE PACKAGING (5:1)

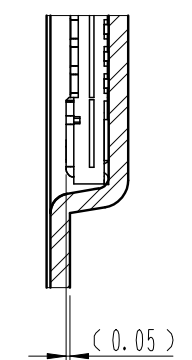
# STYLE AND DIMENSION OF REEL (FREE)



D-D (5:1)



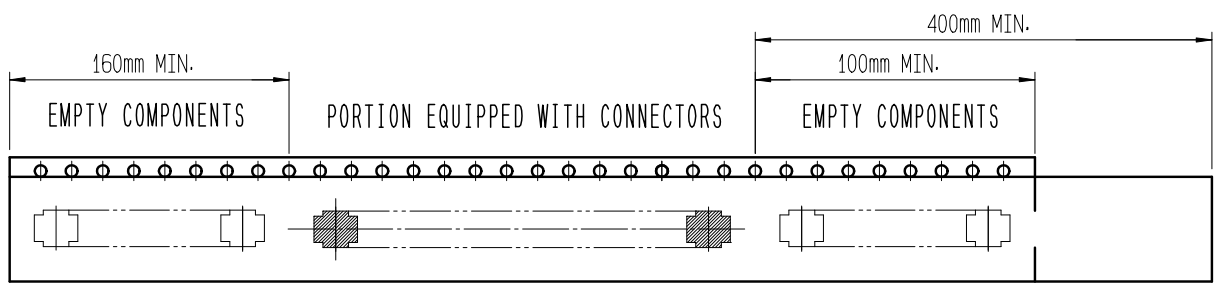
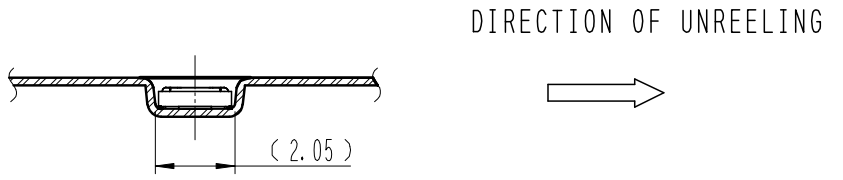
E (10:1)



## DETAIL OF PART No. LABEL

SUPPLIER	
QUANTITY	
PART NO.	
CODE NO.	
DATE OF MANUFACTURED	
生産月日	年 月 日
箱番	** ** *
品名	BK13C06-32DS/2-0.35V(800)
納入数量	20,000個
納入者	HIROSE KOREA

C-C (5:1)



TAPING(FREE)

- 8 . PER REEL 20,000 CONNECTORS.
- 9 . THE DIMENSIONS IN PARENTHESES ARE FOR REFERENCE.
- 10 > REFER TO JIS C 0806, IEC-60286-3 (PACKAGING OF COMPONENTS FOR AUTOMATIC HANDLING)

	DRAWING NO.	EDC3-632911-00	PART NO.	BK13C06-32DS/2-0.35V(800)	
	SCALE	10:1	CODE NO.	CL 6665-0012-4-800	3/3
UNITS	mm		HRS HIROSE KOREA CO., LTD.		