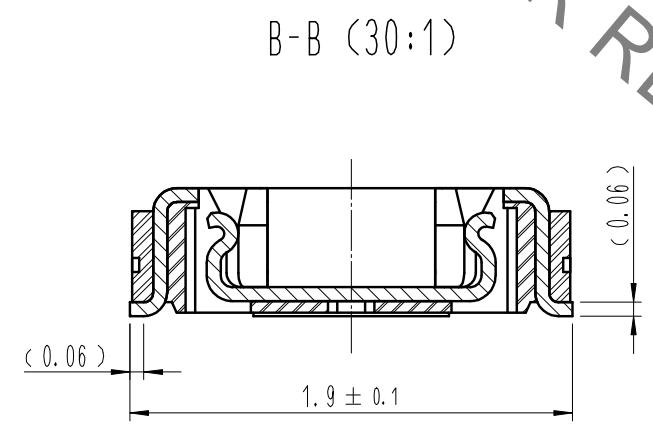
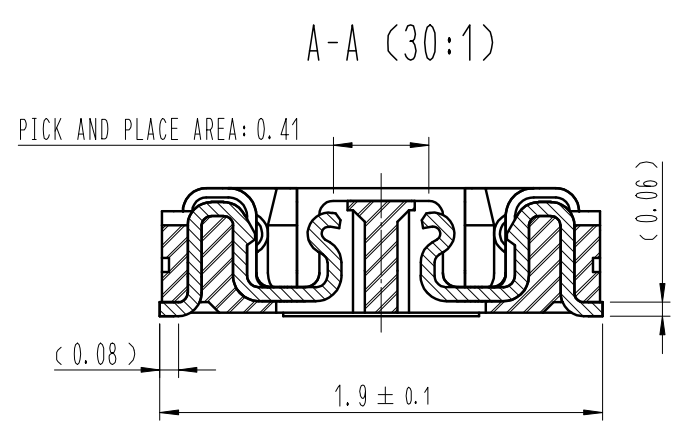
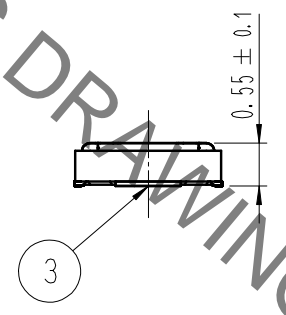
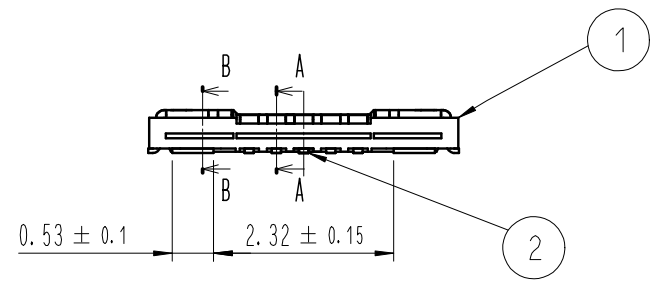
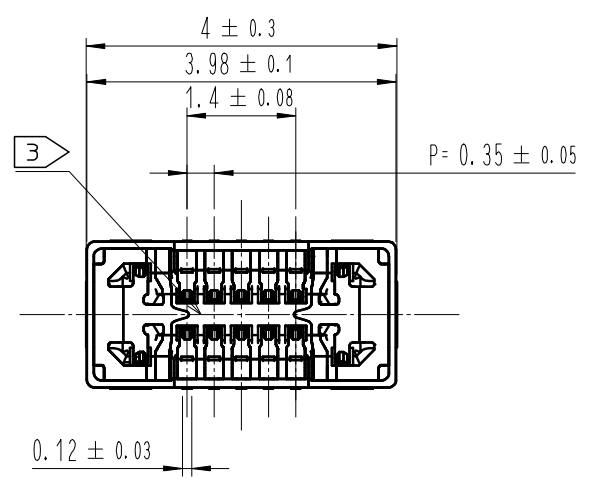
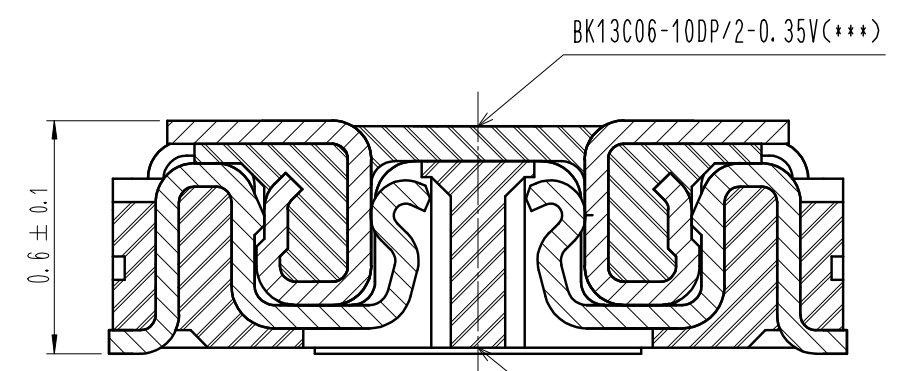


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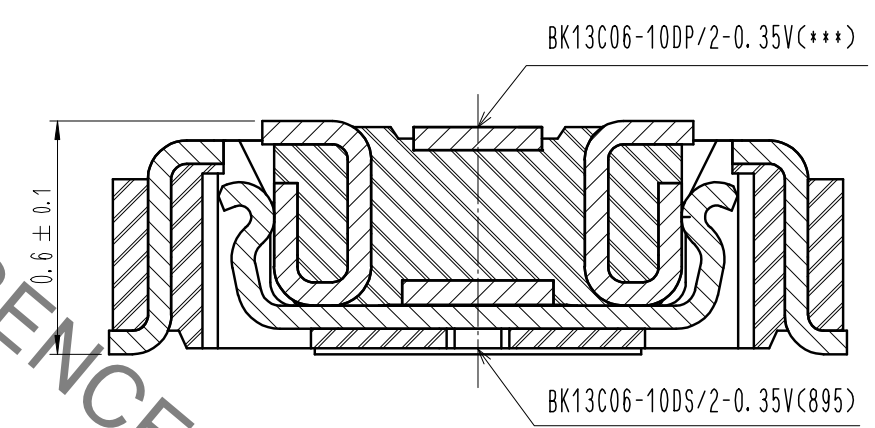
COUNT	DESCRIPTION OF REVISIONS	B	Y	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	B	Y	CHKD	DATE
△						△					
△						△					
△						△					



### ENGAGEMENT FIGURE (50:1)



SIGNAL CONTACT



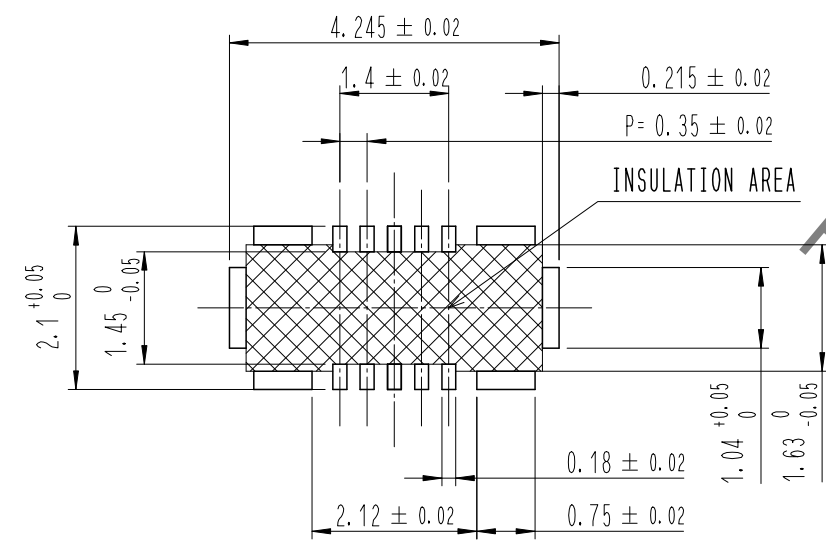
POWER CONTACT

- NOTE
- 1 . ALL LEAD CO-PLANARITY SHALL BE 0.08mm MAX.
  - 2 CONTACT PLATING SPECIFICATIONS  
CONTACT AREA : GOLD 0.05 μm MIN  
SMT LEAD : GOLD 0.05 μm MIN  
UNDERPLATING : NICKEL 1 μm MIN  
( SURFACE : SEALING )
  - 3 CAV NO. ARE INDICATED IN APPROX POSITION SHOWN.

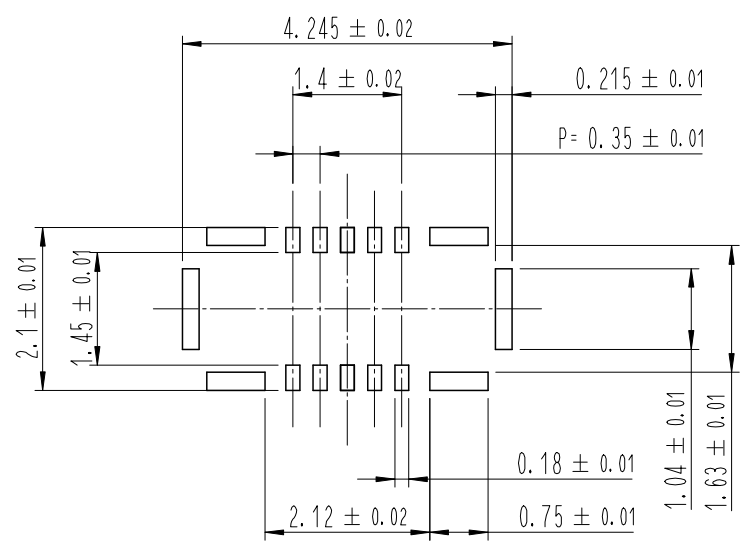
4	PS	CLEAR (EMBOSSED CARRIER TAPE)					
3	COPPER ALLOY	2					
2	COPPER ALLOY	2					
1	LCP	UL94 V-0, BLACK	6	PS	BLACK (PLASTIC REEL)		
			5	POLYESTER	CLEAR (COVER TAPE)		
NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS		
REMARKS				DRAWN	DESIGNED	CHECKED	APPROVED
				S. H. PARK	S. H. PARK	H. W. JO	H. W. JO
				20.10.05	20.10.05	20.10.05	20.10.05
				20.10.05	20.10.05	20.10.05	20.10.05
CODE NO. (OLD)	DRAWING NO. EDC3-633002-95		PART NO. BK13C06-10DS/2-0.35V(895)				
	SCALE 10:1	HRS HIROSE KOREA CO., LTD.		CODE NO. CL 6665-0035-0-895		1	3
	UNITS mm						

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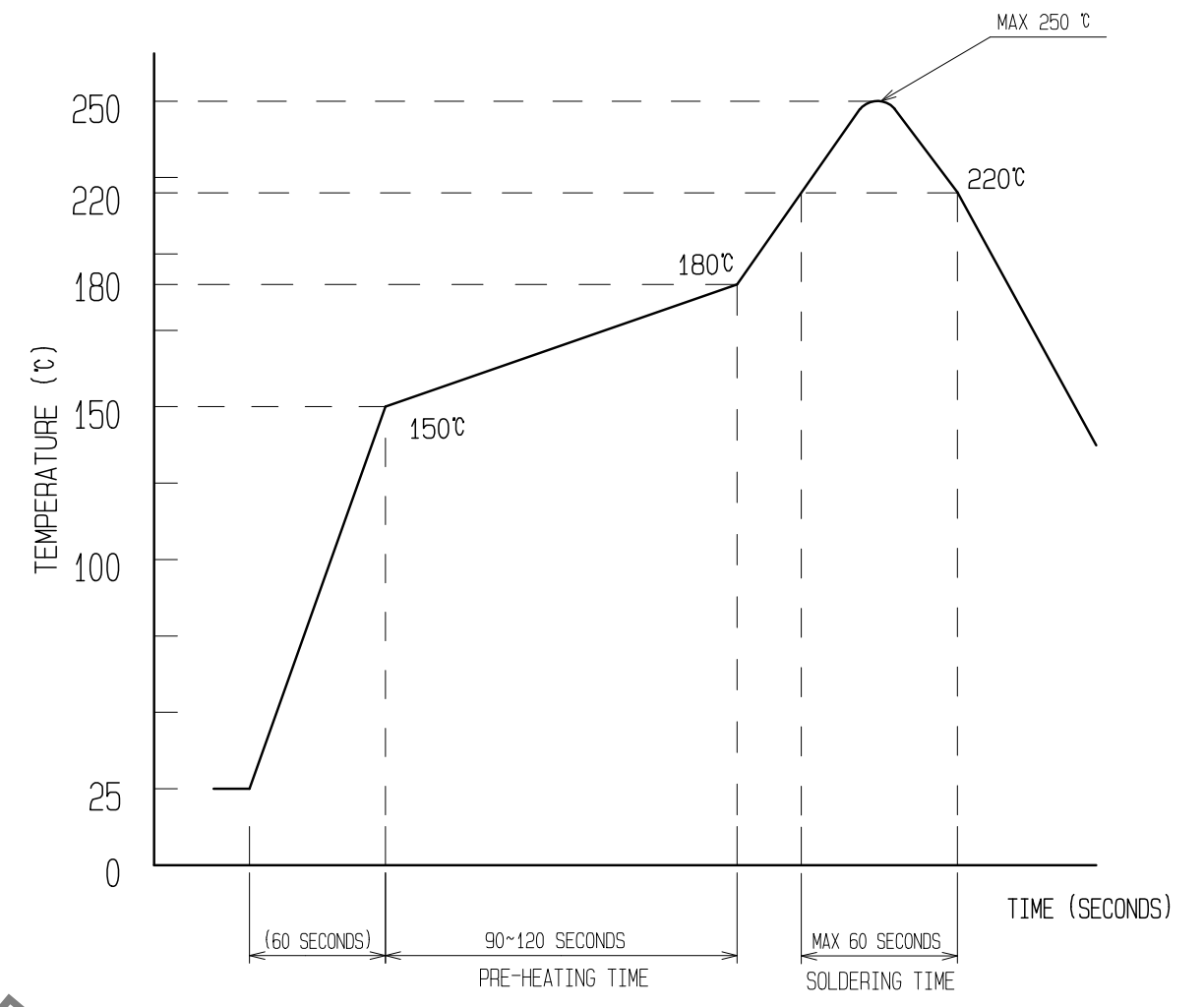
5 RECOMMENDED PCB LAYOUT



RECOMMENDED METAL MASK DIMENSIONS  
METAL MASK THICKNESS : 80 μm



4 RECOMMENDED REFLOW TEMPERATURE PROFILE USING LEAD-FREE SOLDER PASTE.



REFLOW METHOD : N<sub>2</sub> REFLOW  
 NUMBER OF REFLOW CYCLES : 2 CYCLES MAX.  
 1) REFLOW TIME  
 DURATION ABOVE 220°C, 60 SEC MAX.  
 (PEAK TEMPERATURE : 250°C MAX)  
 2) PRE-HEAT TIME  
 PRE-HEAT TEMPERATURE(MIN): 150°C  
 PRE-HEAT TEMPERATURE(MAX): 180°C  
 PRE-HEAT TIME: 90-120 SEC.

- 4 THIS TEMPERATURE PROFILE IS PER THE CONDITIONS SHOWN ABOVE. ADDITIONAL FACTORS SUCH AS SOLDER PASTE TYPE, PCB SIZE AND OTHER MOUNTED COMPONENTS COULD AFFECT THE PROFILE. THEREFORE, A THOROUGH EVALUATION OF MOUNTING CONDITION IS REQUIRED PRIOR TO PRODUCTION. TEMPERATURE IS MEASURED AT CONTACT LEAD.
- 5 PLEASE CONTACT US IN CASE YOU WILL MAKE DIFFERENT SETTINGS FROM OUR RECOMMENDATION.
- 6 . THIS PRODUCT SATISFIES HALOGEN FREE REQUIREMENTS DEFINED AS 900ppm MAXIMUM CHLORINE, 900ppm MAXIMUM BROMINE, AND 1500ppm MAXIMUM TOTAL OF CHLORINE AND BROMINE.
- 7 . THIS PRODUCT COMPLY WITH RoHS.

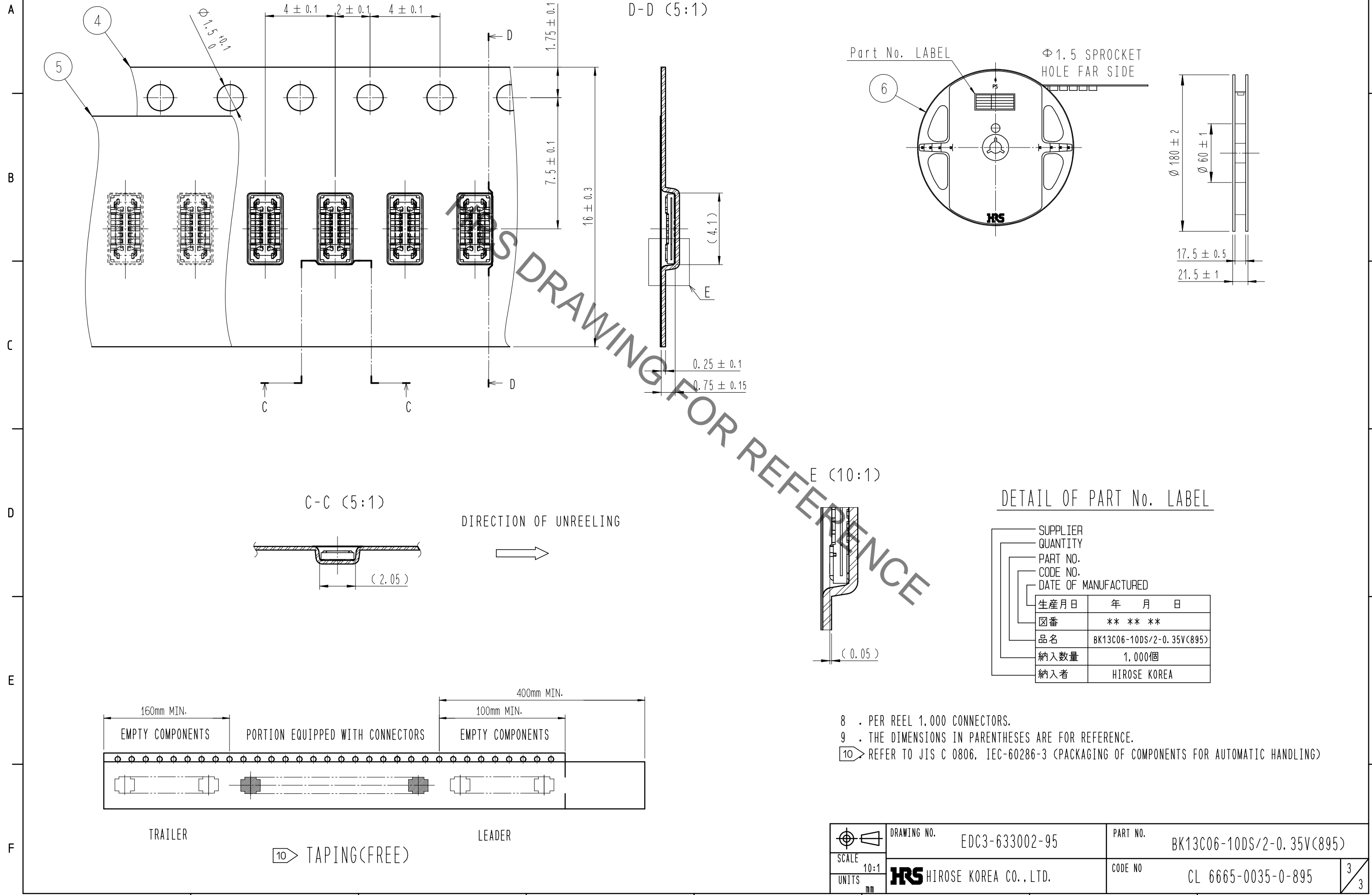
HRS DRAWING FOR REFERENCE

 SCALE 10:1 UNITS mm	DRAWING NO. EDC3-633002-95	PART NO. BK13C06-10DS/2-0.35V(895)
	HIROSE KOREA CO., LTD.	CODE NO CL 6665-0035-0-895

In case of consideration for using Automotive equipment / device which demand high reliability, kindly contact our sales window correspondents.

# EMBOSSED CARRIER TAPE PACKAGING (5:1)

# STYLE AND DIMENSION OF REEL (FREE)



8 . PER REEL 1,000 CONNECTORS.  
 9 . THE DIMENSIONS IN PARENTHESES ARE FOR REFERENCE.  
 10 > REFER TO JIS C 0806, IEC-60286-3 (PACKAGING OF COMPONENTS FOR AUTOMATIC HANDLING)

**DETAIL OF PART No. LABEL**

- SUPPLIER
- QUANTITY
- PART NO.
- CODE NO.
- DATE OF MANUFACTURED

生産月日	年 月 日
箱番	** ** *
品名	BK13C06-10DS/2-0.35V(895)
納入数量	1,000個
納入者	HIROSE KOREA

	DRAWING NO.	EDC3-633002-95	PART NO.	BK13C06-10DS/2-0.35V(895)	
	SCALE	10:1	CODE NO.	CL 6665-0035-0-895	3/3
UNITS	HIROSE KOREA CO., LTD.				