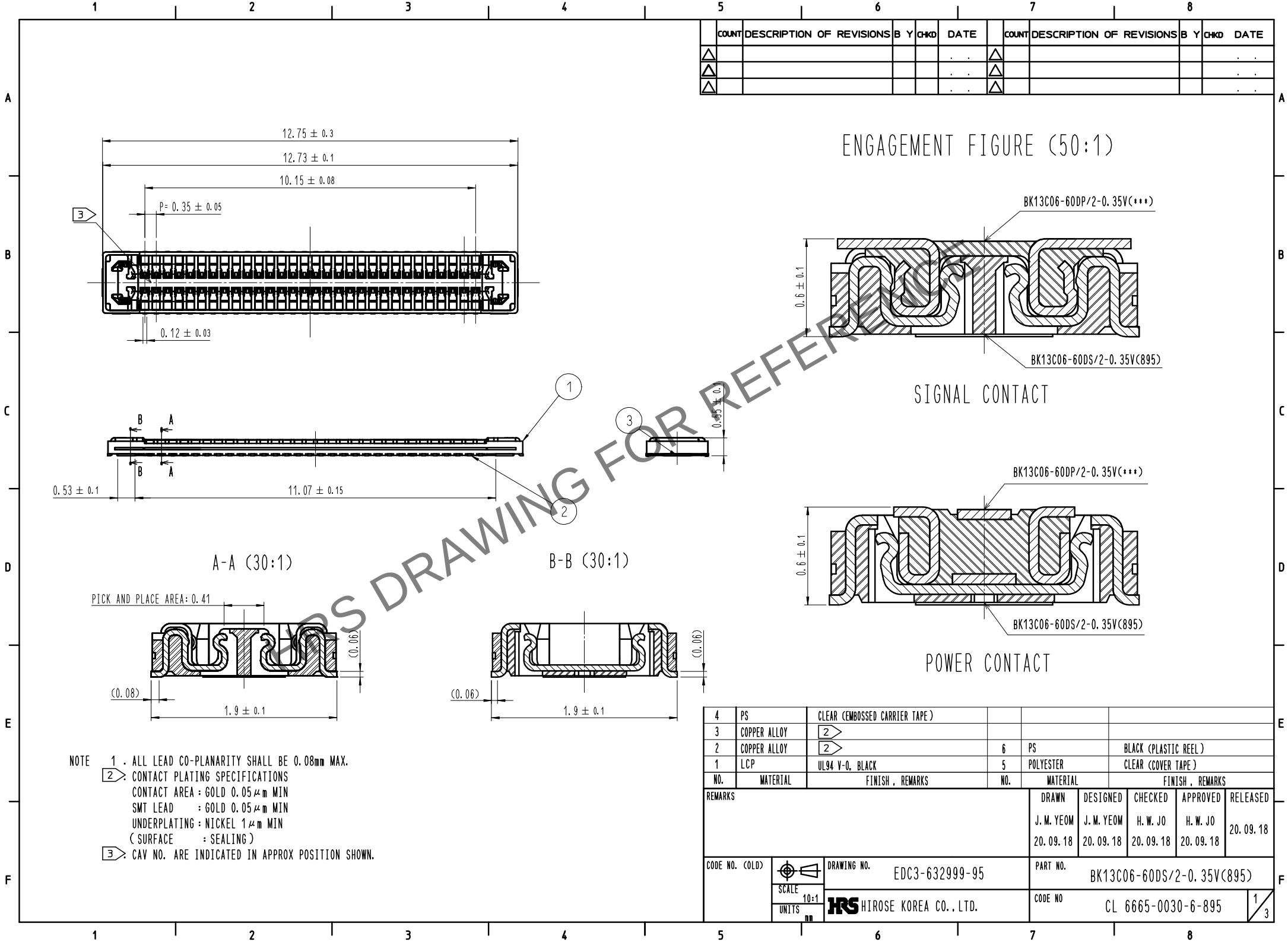
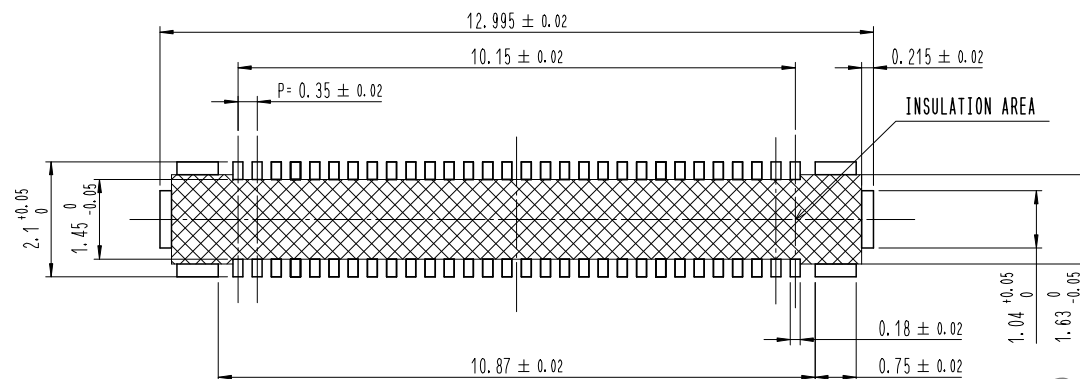


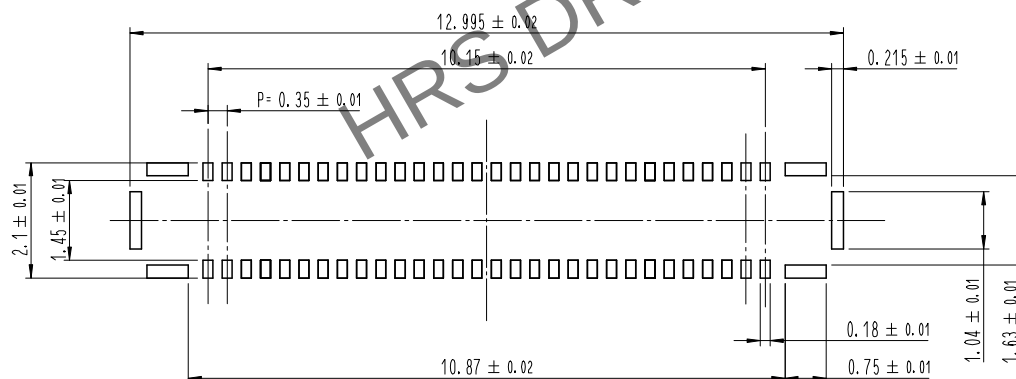


5 ◆ RECOMMENDED PCB LAYOUT

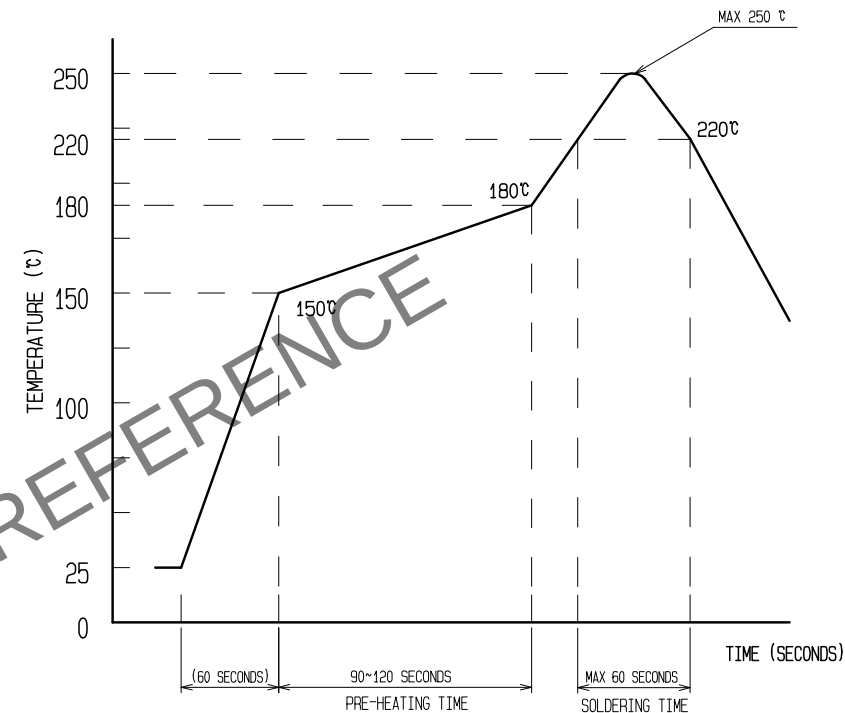


◆ RECOMMENDED METAL MASK DIMENSIONS

METAL MASK THICKNESS : $80 \mu\text{m}$



4 > RECOMMENDED REFLOW TEMPERATURE PROFILE USING LEAD-FREE SOLDER PASTE.



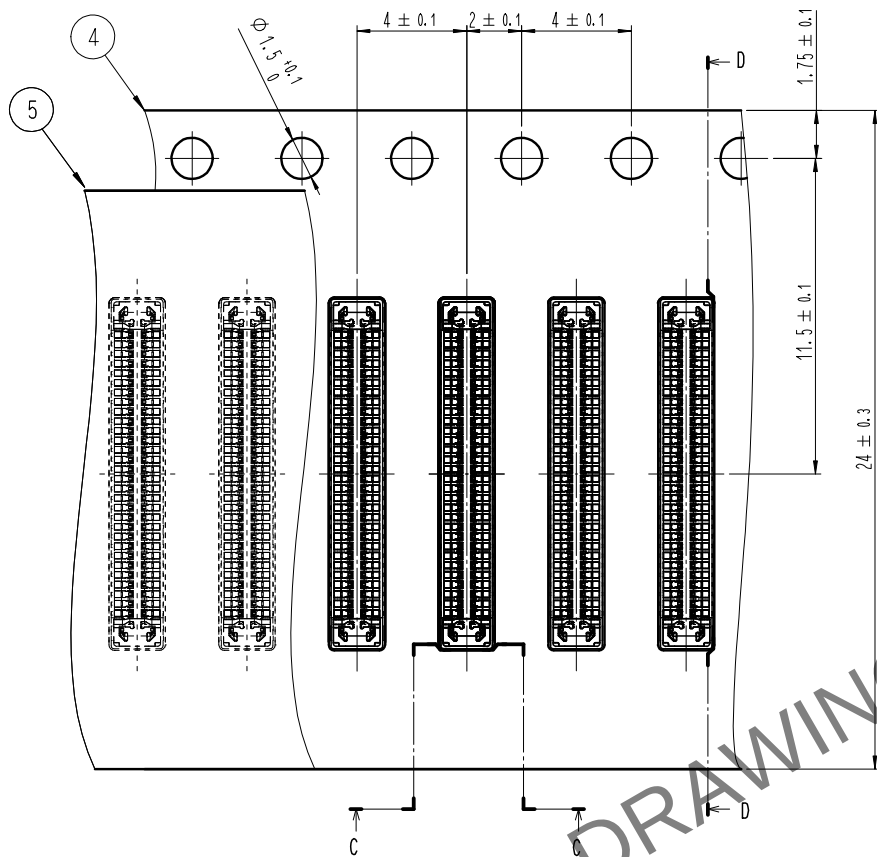
REFLOW METHOD : N_2 REFLOW
NUMBER OF REFLOW CYCLES : 2 CYCLES MAX.
1) REFLOW TIME
DURATION ABOVE 220°C: 60 SEC MAX.
(PEAK TEMPERATURE : 250°C MAX)
2) PRE-HEAT TIME
PRE-HEAT TEMPERATURE(MIN): 150°C
PRE-HEAT TEMPERATURE(MAX): 180°C
PRE-HEAT TIME: 90~120 SEC.

4 . THIS TEMPERATURE PROFILE IS PER THE CONDITIONS SHOWN ABOVE. ADDITIONAL FACTORS SUCH AS SOLDER PASTE TYPE, PCB SIZE AND OTHER MOUNTED COMPONENTS COULD AFFECT THE PROFILE. THEREFORE, A THOROUGH EVALUATION OF MOUNTING CONDITION IS REQUIRED PRIOR TO PRODUCTION. TEMPERATURE IS MEASURED AT CONTACT LEAD.

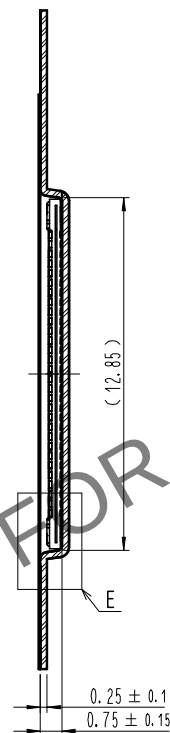
5 . PLEASE CONTACT US IN CASE YOU WILL MAKE DIFFERENT SETTINGS FROM OUR RECOMMENDATION.
6 . THIS PRODUCT SATISFIES HALOGEN FREE REQUIREMENTS DEFINED AS 900ppm MAXIMUM CHLORINE, 900ppm MAXIMUM BROMINE, AND 1500ppm MAXIMUM TOTAL OF CHLORINE AND BROMINE.
7 . THIS PRODUCT COMPLY WITH RoHS.

DRAWING NO.	EDC3-632999-95	PART NO.	BK13C06-60DS/2-0.35V(895)
SCALE	10:1	CODE NO	CL 6665-0030-6-895
UNITS	mm		
	HIROSE KOREA CO., LTD.		

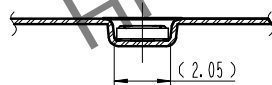
EMBOSSED CARRIER TAPE PACKAGING (5:1)



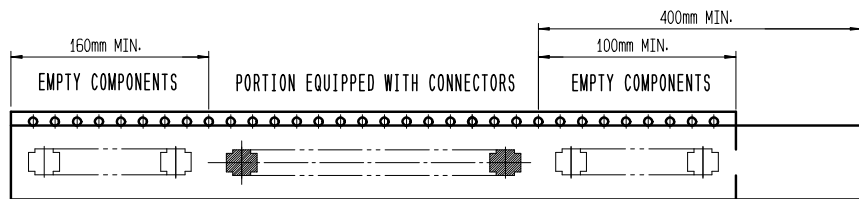
D-D (5:1)



C-C (5:1)



DIRECTION OF UNREELING

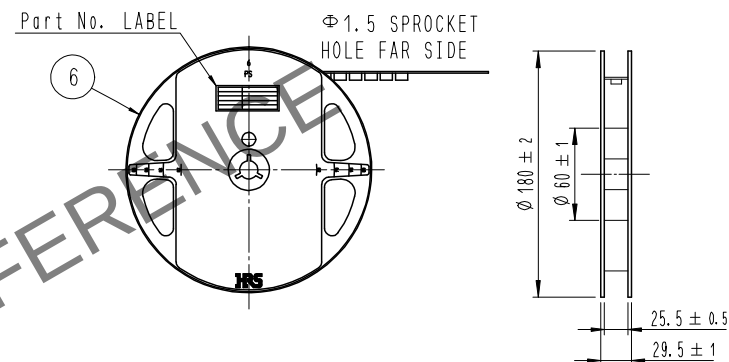


TRAILER

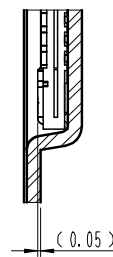
LEADER

10 TAPING(FREE)

STYLE AND DIMENSION OF REEL (FREE)



E (10:1)



DETAIL OF PART NO. LABEL

SUPPLIER	
QUANTITY	
PART NO.	
CODE NO.	
DATE OF MANUFACTURED	
生産月日	年 月 日
図番	** ** *
品名	BK13C06-60DS/2-0.35V(895)
納入数量	1,000個
納入者	HIROSE KOREA

8 . PER REEL 1,000 CONNECTORS.

9 . THE DIMENSIONS IN PARENTHESES ARE FOR REFERENCE.

10 REFER TO JIS C 0806, IEC-60286-3 (PACKAGING OF COMPONENTS FOR AUTOMATIC HANDLING)

DRAWING NO.	EDC3-632999-95	PART NO.	BK13C06-60DS/2-0.35V(895)
SCALE	10:1	CODE NO.	CL 6665-0030-6-895
UNITS	mm		
	HIROSE KOREA CO., LTD.		