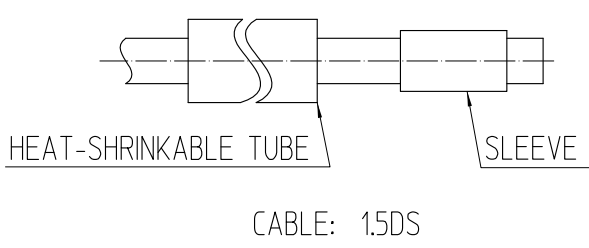
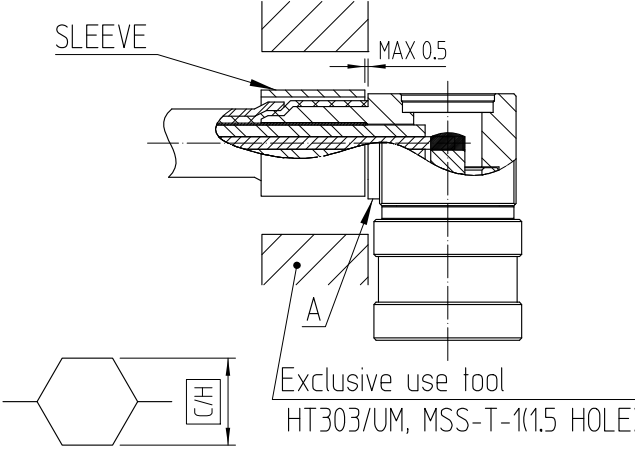
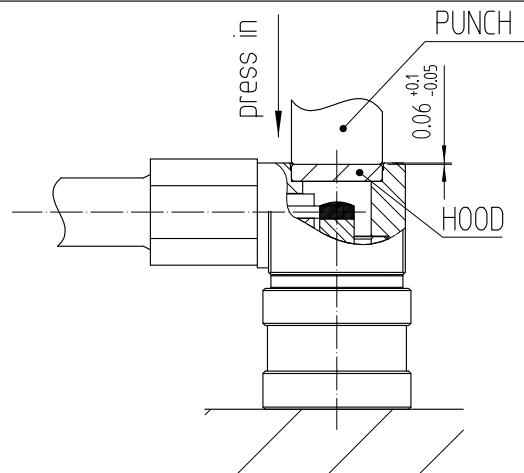
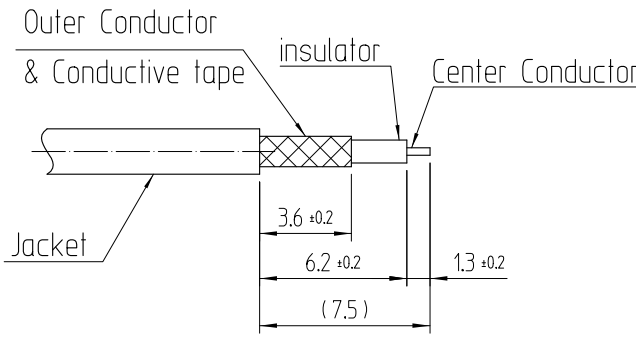
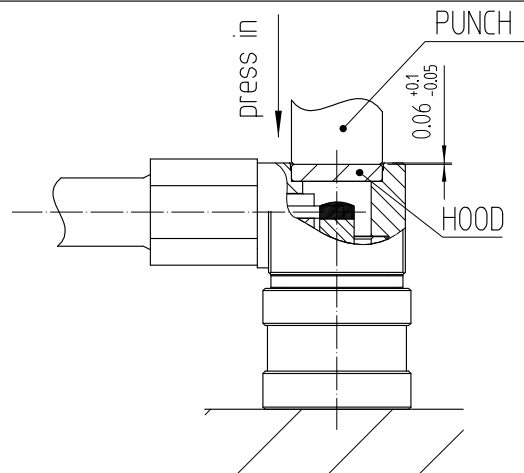
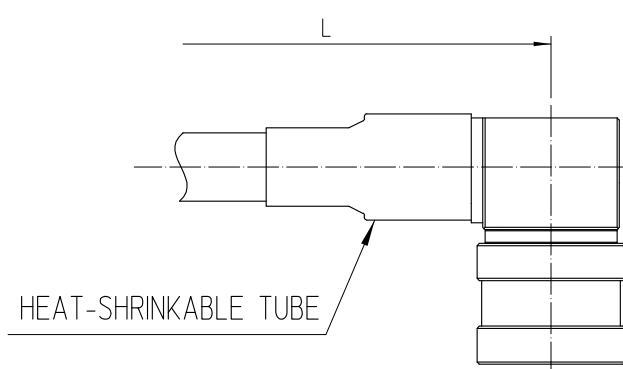
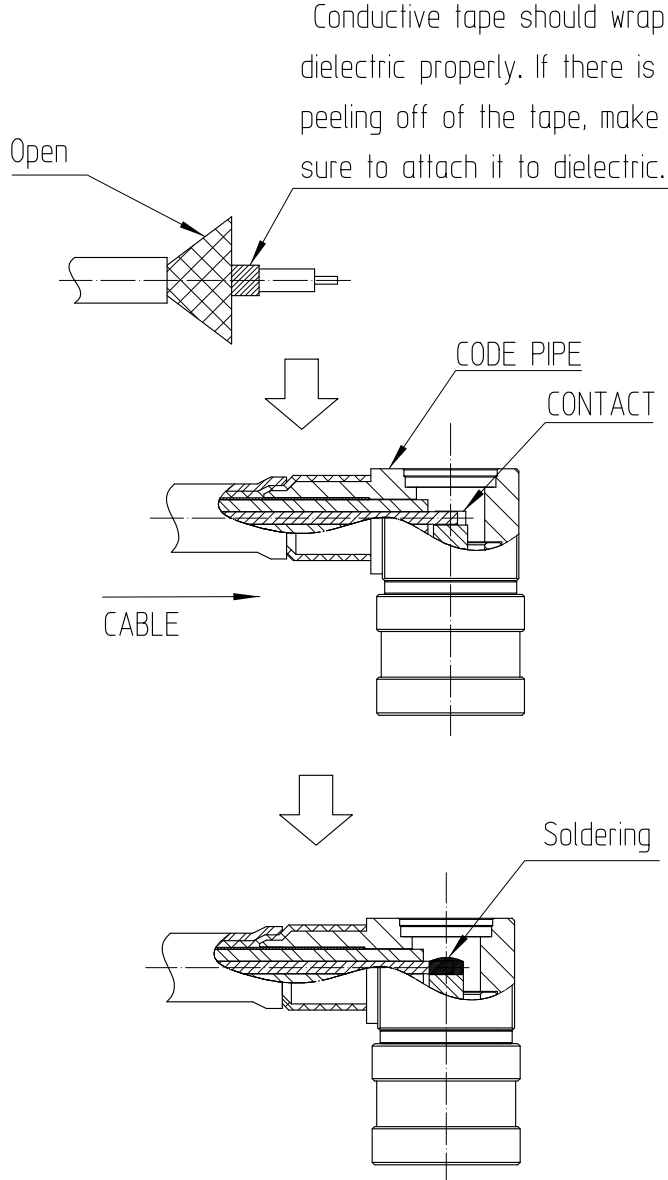
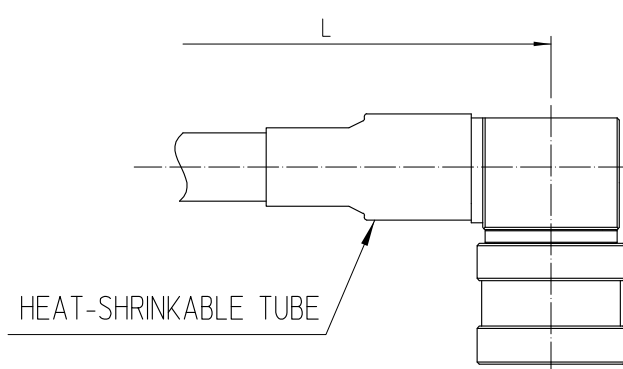


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NO.		Operation Drawing		Description		NO.		Operation Drawing		Description		NO.		Operation Drawing		Description																																															
1				1. Insert sleeve and HEAT-SHRINKABLE TUBE into cable		4				4. Place the sleeve as the left picture, and clamp with exclusive use tool, HT303/UM, MSS-T-1(1.5 HOLE) Note1. Gap between sleeve and plug is 0.5mm Max. Note2. No clamp on position A. Note3. Press the tool until crimping is complete. Note4. After crimping, the position of sleeve shall satisfy the dimensions shown in the left figure. C/H : 3.82 max.		5				5. Press HOOD into CONNECTOR body. Note1. Pressed dimension of HOOD and CONNECTOR body shall satisfy 0.06+0.1/-0.05.																																															
2				2. Strip cable as the left picture Note1. Cut outer conductor and insulator as vertical shape. Note2. During the cutting, be careful not to damage the cable.		5				5. Press HOOD into CONNECTOR body. Note1. Pressed dimension of HOOD and CONNECTOR body shall satisfy 0.06+0.1/-0.05.		6				6-1. Move HEAT-SHRINKABLE TUBE to the position shown in the figure, Shrink HEAT-SHRINKABLE TUBE with HEAT GUN 6-2. Reference for cable cutting length as the left picture. (Reference) Cable cutting length based on L Cable cutting length: L + 0.3																																															
3				3-1. Open the outer conductor with the tool (Ex.Pincette etc.) Note1. Be careful not to cause the conductive tape peeling phenomenon when opening the CABLE external conductor. 3-2. Insert cable to plug connector Note2. Push CABLE into CONTACT of CONNECTOR until it is positioned normally. Note3. During insertion, Insert conductive tape into plug and outer conductor to outside of plug 3-3. Solder center conductor of cable and contact of connector. Note4. No deformation on dielectric after soldering Note5. Do not contact with CODE PIPE due to excessive soldering. Note6. If contamination by FLUX occurs around lead, wash with IPA and proceed with Air blow. (Prevent voltage proof fault)		6				6-1. Move HEAT-SHRINKABLE TUBE to the position shown in the figure, Shrink HEAT-SHRINKABLE TUBE with HEAT GUN 6-2. Reference for cable cutting length as the left picture. (Reference) Cable cutting length based on L Cable cutting length: L + 0.3																																																					
<table><tr><td>COUNT</td><td>DISCRPTION OF REVISIONS</td><td>B</td><td>Y</td><td>CHKD</td><td>DATE</td><td>COUNT</td><td>DISCRPTION OF REVISIONS</td><td>B</td><td>Y</td><td>CHKD</td><td>DATE</td></tr><tr><td>△</td><td></td><td></td><td></td><td></td><td>. .</td><td>△</td><td></td><td></td><td></td><td></td><td>. .</td></tr><tr><td>△</td><td></td><td></td><td></td><td></td><td>. .</td><td>△</td><td></td><td></td><td></td><td></td><td>. .</td></tr><tr><td>△</td><td></td><td></td><td></td><td></td><td>. .</td><td>△</td><td></td><td></td><td></td><td></td><td>. .</td></tr></table> <div><div>HARNESS OPERATION DRAWING</div><div>製品名 PART NO. POK19-LP-1.5D</div><div><div>HRS</div>HIROSE KOREA CO.,LTD.</div></div> <div><div>DRAWN G.S CHOI 20.08.26</div><div>DESINGED G.S CHOI 20.08.26</div><div>CHECKED D.G KIM 20.08.26</div><div>APPROVED H.S KIM 20.08.26</div><div>RELEASED ENG 20.08.26 DEPT</div></div> <div>DRAWING NO. DOC200825-005</div> <div>1/1</div>																COUNT	DISCRPTION OF REVISIONS	B	Y	CHKD	DATE	COUNT	DISCRPTION OF REVISIONS	B	Y	CHKD	DATE	△					. .	△					. .	△					. .	△					. .	△					. .	△					. .
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