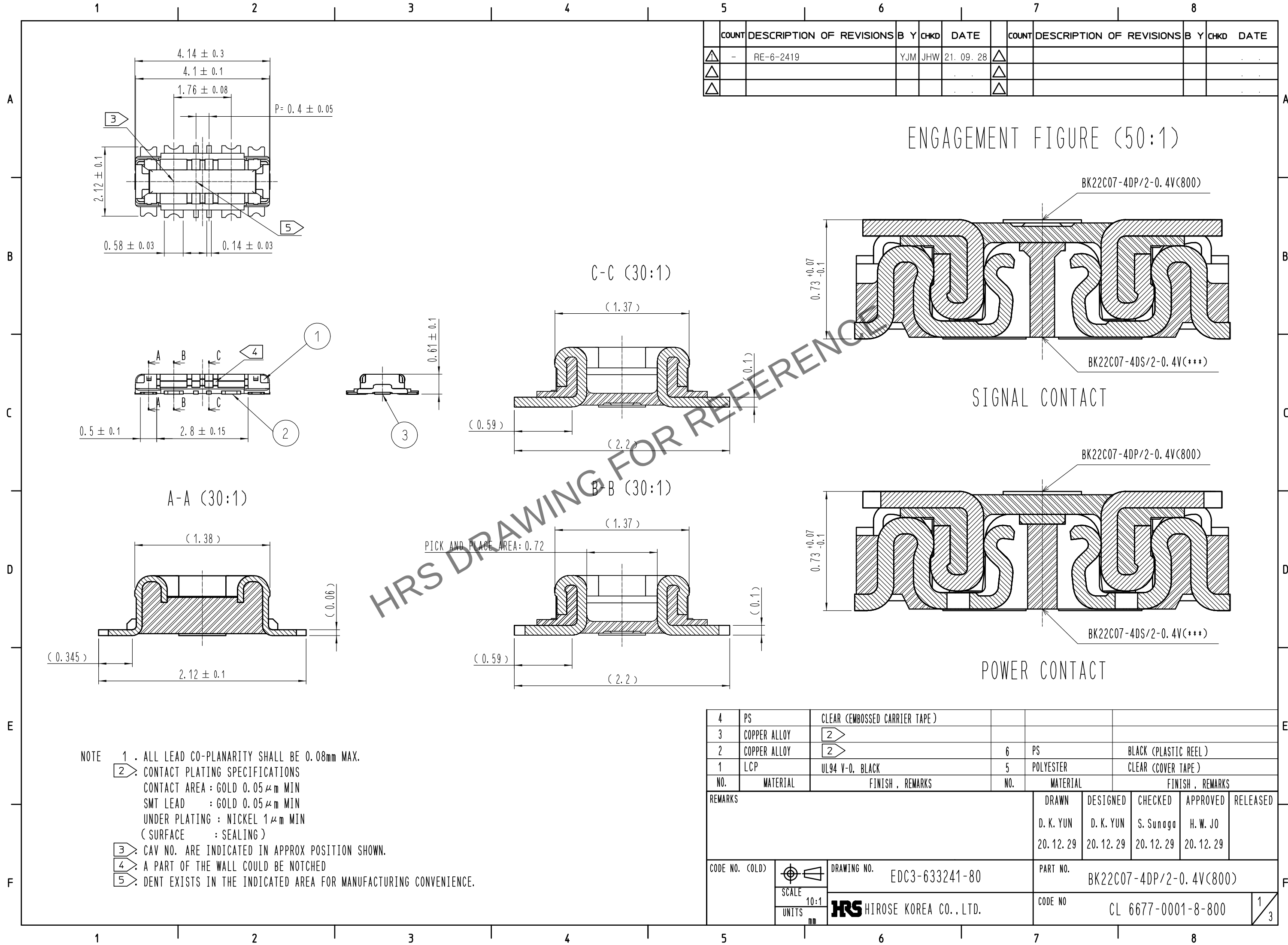
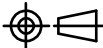


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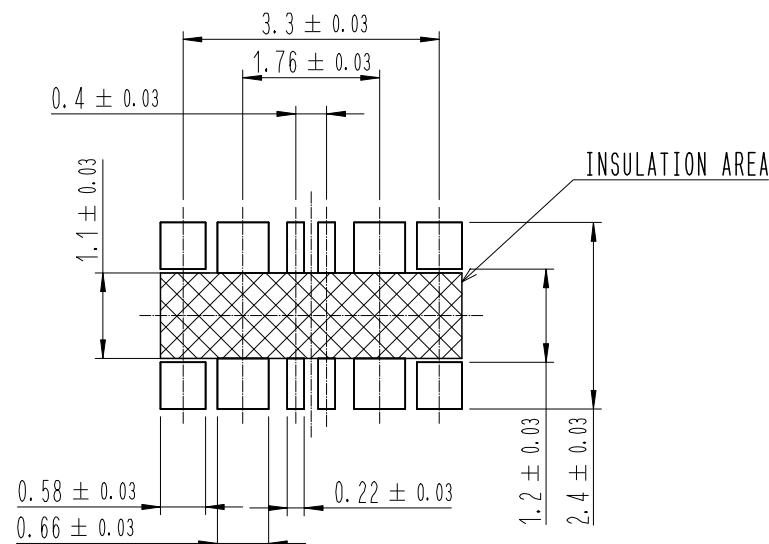


COUNT	DESCRIPTION OF REVISIONS	B	Y	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	B	Y	CHKD	DATE
△	-	RE-6-2419		YJM	JHW	21. 09. 28	△				
△						△					
△						△					

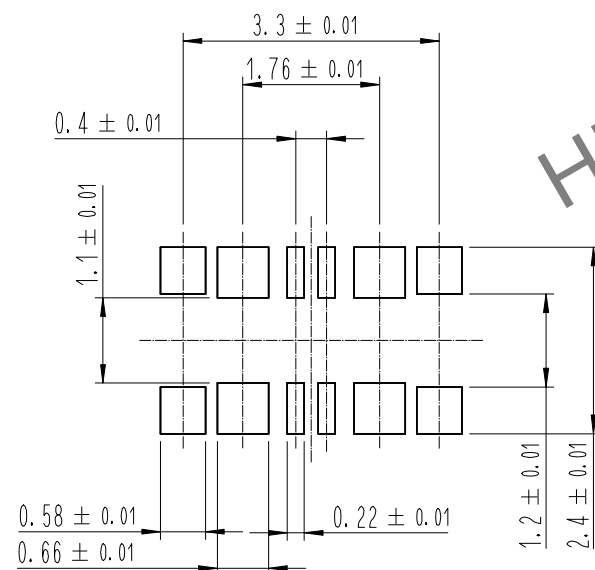
4	PS	CLEAR (EMBOSSED CARRIER TAPE)						
3	COPPER ALLOY	2						
2	COPPER ALLOY	2	6	PS	BLACK (PLASTIC REEL)			
1	LCP	UL94 V-0, BLACK	5	POLYESTER	CLEAR (COVER TAPE)			
NO.	MATERIAL	FINISH , REMARKS	NO.	MATERIAL	FINISH , REMARKS			
REMARKS				DRAWN	DESIGNED	CHECKED	APPROVED	RELEASED
				D. K. YUN	D. K. YUN	S. Sunaga	H. W. JO	
				20. 12. 29	20. 12. 29	20. 12. 29	20. 12. 29	
CODE NO. (OLD)		DRAWING NO.		PART NO.				
	SCALE	EDC3-633241-80		BK22C07-4DP/2-0.4V(800)				
	10:1							
	UNITS	HRS HIROSE KOREA CO., LTD.		CODE NO				1/3
	mm			CL 6677-0001-8-800				

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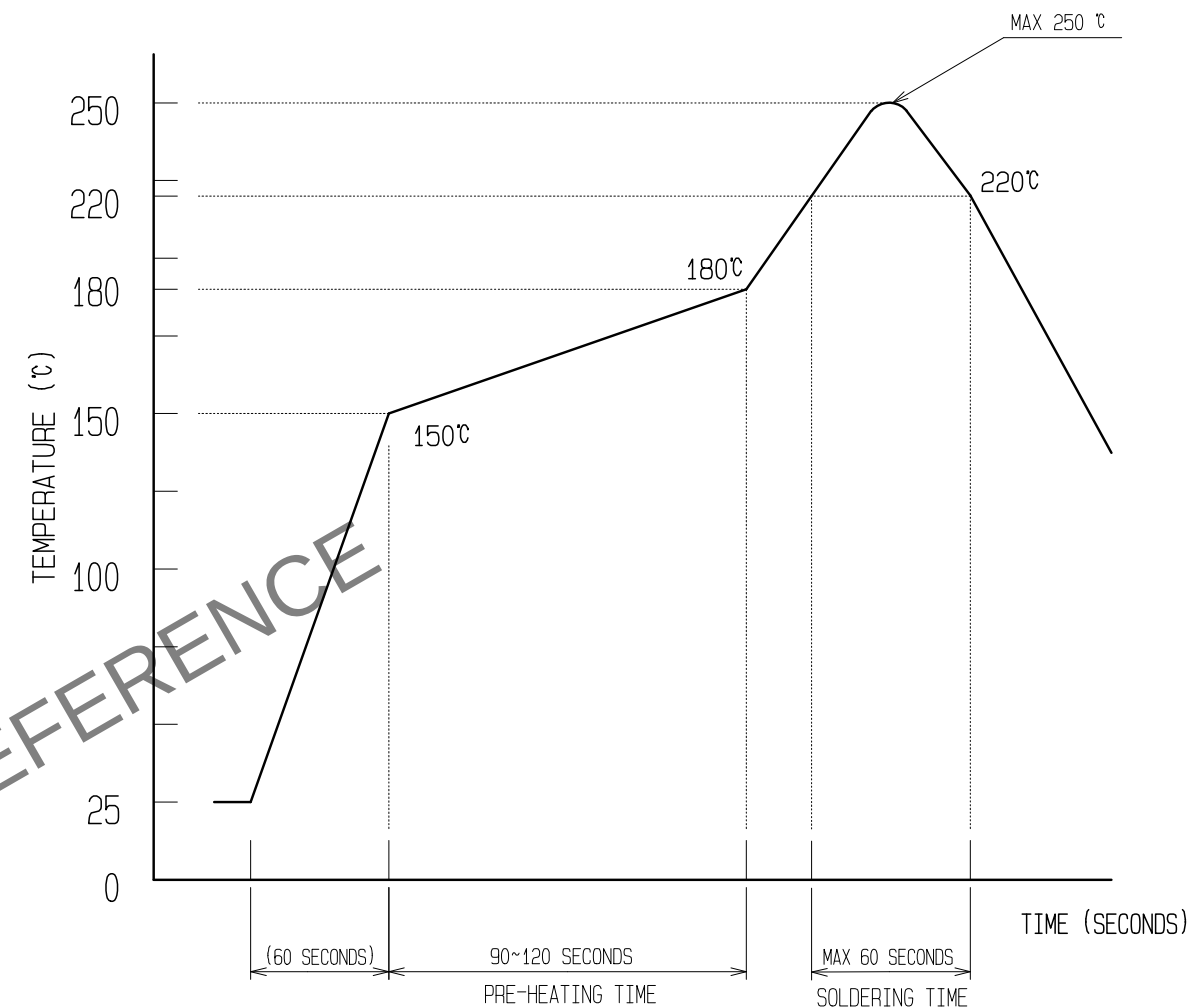
7 RECOMMENDED PCB LAYOUT



 RECOMMENDED METAL MASK DIMENSIONS
METAL MASK THICKNESS : $80 \mu\text{m}$

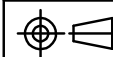


6 RECOMMENDED REFLOW TEMPERATURE PROFILE
USING LEAD-FREE SOLDER PASTE.



REFLOW METHOD : N_2 REFLOW
NUMBER OF REFLOW CYCLES : 2 CYCLES MAX.
1) REFLOW TIME
DURATION ABOVE 220°C , 60 SEC MAX.
(PEAK TEMPERATURE : 250°C MAX)
2) PRE-HEAT TIME
PRE-HEAT TEMPERATURE(MIN): 150°C
PRE-HEAT TEMPERATURE(MAX): 180°C
PRE-HEAT TIME: 90-120 SEC.

- 6  . THIS TEMPERATURE PROFILE IS PER THE CONDITIONS SHOWN ABOVE. ADDITIONAL FACTORS SUCH AS SOLDER PASTE TYPE, PCB SIZE AND OTHER MOUNTED COMPONENTS COULD AFFECT THE PROFILE. THEREFORE, A THOROUGH EVALUATION OF MOUNTING CONDITION IS REQUIRED PRIOR TO PRODUCTION. TEMPERATURE IS MEASURED AT CONTACT LEAD.
- 7  . PLEASE CONTACT US IN CASE YOU WILL MAKE DIFFERENT SETTINGS FROM OUR RECOMMENDATION.
- 8 . THIS PRODUCT SATISFIES HALOGEN FREE REQUIREMENTS DEFINED AS 900ppm MAXIMUM CHLORINE, 900ppm MAXIMUM BROMINE, AND 1500ppm MAXIMUM TOTAL OF CHLORINE AND BROMINE.
- 9 . THIS PRODUCT COMPLY WITH RoHS.

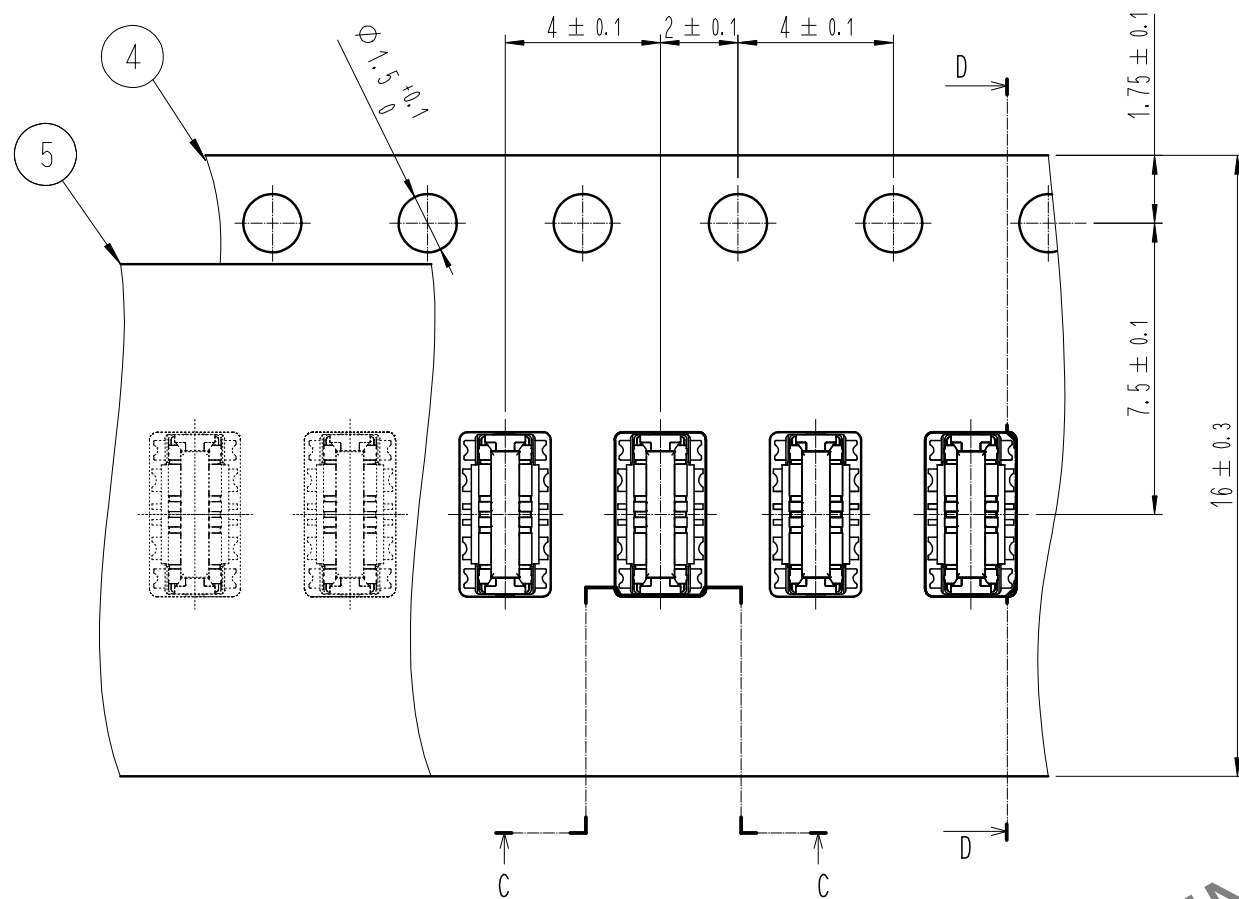
	DRAWING NO.	EDC3-633241-80	PART NO.	BK22C07-4DP/2-0.4V(800)
	SCALE	10:1	CODE NO	CL 6677-0001-8-800
	UNITS	mm		

HRS HIROSE KOREA CO., LTD.

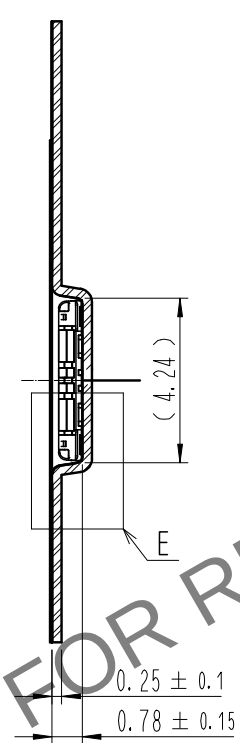
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EMBOSSED CARRIER TAPE PACKAGING (5:1)

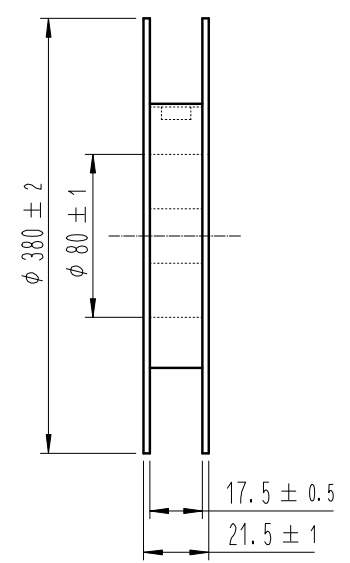
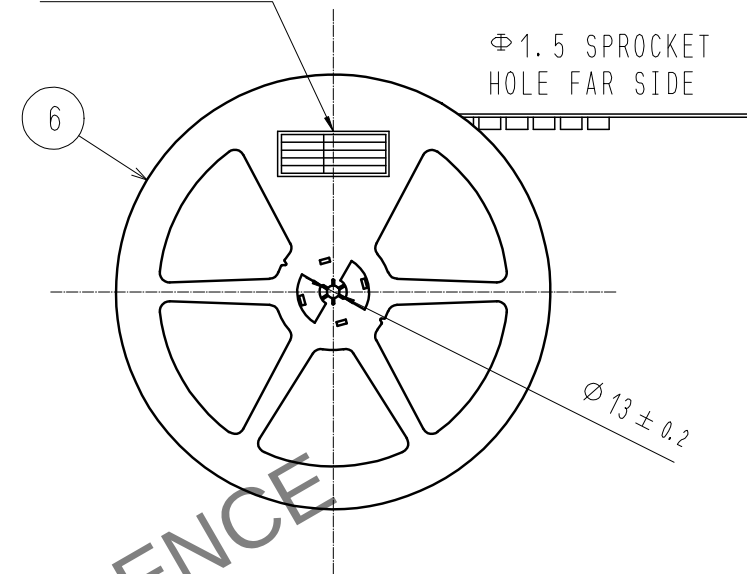
STYLE AND DIMENSION OF REEL (FREE)



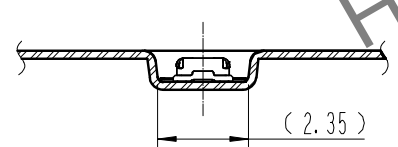
D-D (5:1)



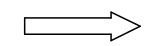
BAR-CODE LABEL



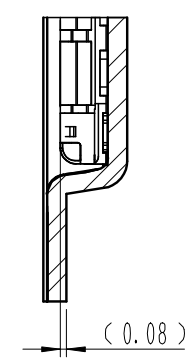
C-C (5:1)



DIRECTION OF UNREELING

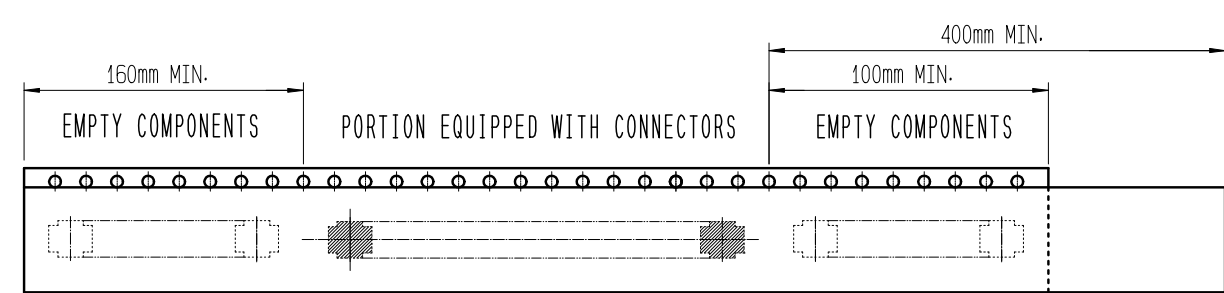


E (10:1)



DETAIL OF PART No. LABEL

SUPPLIER	QUANTITY	PART NO.	CODE NO.	DATE OF MANUFACTURED
生産月日	年	月	日	
図番	**	**	**	
品名	BK22C07-4DP/2-0.4V(800)			
納入数量	20,000個			
納入者	HIROSE KOREA			



TRAILER

LEADER

TAPING(FREE)

- 10 . PER REEL 20,000 CONNECTORS.
- 11 . THE DIMENSIONS IN PARENTHESES ARE FOR REFERENCE.
- 12 > REFER TO JIS C 0806, IEC-60286-3 (PACKAGING OF COMPONENTS FOR AUTOMATIC HANDLING)

	DRAWING NO.	EDC3-633241-80	PART NO.	BK22C07-4DP/2-0.4V(800)
	SCALE	10:1	CODE NO	CL 6677-0001-8-800
	UNITS	mm		
	HRS HIROSE KOREA CO., LTD.			