




APPLICABLE STANDARD							
RATING	OPERATING TEMPERATURE RANGE	-55 °C TO +85 °C		STORAGE TEMPERATURE RANGE	-10 °C TO +60 °C		
	VOLTAGE	AC 300 V		OPERATING HUMIDITY RANGE	85%MAX (NON-CONDENSING)		
	CURRENT	3 A		STORAGE HUMIDITY RANGE			
SPECIFICATIONS							
ITEM		TEST METHOD		REQUIREMENTS		QT	AT
CONSTRUCTION							
GENERAL EXAMINATION		VISUALLY AND BY MEASURING INSTRUMENT.		ACCORDING TO DRAWING.		X	X
MARKING		CONFIRMED VISUALLY.				X	X
ELECTRIC CHARACTERISTICS							
CONTACT RESISTANCE		100 mA (DC OR 1000 Hz).		20 mΩ MAX.		X	-
INSULATION RESISTANCE		500 V DC.		1000 MΩ MIN.		X	-
VOLTAGE PROOF		1000 V AC FOR 1 min.		NO FLASHOVER OR BREAKDOWN.		X	-
MECHANICAL CHARACTERISTICS							
CONTACT INSERTION AND EXTRACTION FORCES		t=1.575±0.002mm BY STEEL GAUGE.		INSERTION FORCE 2.94 N MAX. EXTRACTION FARCE 0.294 N MIN.		X	-
MECHANICAL OPERATION		500 TIMES INSERTIONS AND EXTRACTIONS.		① CONTACT RESISTANCE: 20 mΩ MAX. ② NO DAMAGE, CRACK AND LOOSENESS, OF PARTS.		X	-
VIBRATION		FREQUENCY 10 TO 55 Hz, SINGLE AMPLITUDE 0.75 mm, - m/s <sup>2</sup> FOR 2 h, IN 3 DIRECTIONS.		① NO ELECTRICAL DISCONTINUITY OF 1 μs. ② NO DAMAGE, CRACK AND LOOSENESS, OF PARTS.		X	-
SHOCK		490 m/s <sup>2</sup> DIRECTIONS OF PULSE 11 ms FOR 3 TIME IN 3 DIRECTION.				X	-
ENVIRONMENTAL CHARACTERISTICS							
RAPID CHANGE OF TEMPERATURE		TEMPERATURE -65→-15 TO 35→+125→15 TO 35°C TIME 30→10 TO 15→ 30 →10 TO 15 min UNDER 5 CYCLES.		① CONTACT RESISTANCE: 20 mΩ MAX. ② INSULATION RESISTANCE: 1000 MΩ MIN.		X	-
DAMP HEAT (STEADY STATE)		EXPOSED AT 40±2 °C, 90 TO 95 %, 96 h.		③ NO DAMAGE, CRACK AND LOOSENESS, OF PARTS.		X	-
CORROSION SALT MIST		EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h.		① CONTACT RESISTANCE: 20 mΩ MAX. ② NO DAMAGE, CRACK AND LOOSENESS, OF PARTS.		X	-
	COUNT	DESCRIPTION OF REVISIONS		DESIGNED		CHECKED	DATE
							
REMARK  Unless otherwise specified, refer to MIL-STD-1344.				APPROVED	KI.AKIYAMA	06.06.19	
				CHECKED	SI.TOMIOKA	06.06.16	
				DESIGNED	HM.SAITO	06.06.12	
				DRAWN	HM.SAITO	06.06.12	
Note QT:Qualification Test AT:Assurance Test X:Applicable Test				DRAWING NO.		ELC4-017785-01	
	SPECIFICATION SHEET			PART NO.		CR22A-500-2.54DS(70)	
	HIROSE ELECTRIC CO., LTD.			CODE NO.		CL522-0004-0-70	 1/1