| APPLICA                                                        | BLE STAN                 | DARD                                                                                                                                                                     |                                   |            |                                                                                                                                                                                                     |                                                                                                                                       |                                 |          |                        |                             |            |       |  |
|----------------------------------------------------------------|--------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------|------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------|---------------------------------|----------|------------------------|-----------------------------|------------|-------|--|
| OPERATING<br>TEMPERATUR                                        |                          | E RANGE                                                                                                                                                                  | -40 °C                            | TO 8       | 5 °C                                                                                                                                                                                                |                                                                                                                                       | RAGE<br>PERATUI                 | RE RANGE |                        | 10°CTO 50°C (PACKED (       | COND       | MON)  |  |
| RATING                                                         | VOLTAGE  CURRENT         |                                                                                                                                                                          | 50 V AC / DC                      |            | C                                                                                                                                                                                                   |                                                                                                                                       | RATING OR STORAGE<br>DITY RANGE |          | E<br>RE                | LATIVE HUMIDITY 90 % MAX (I | NOT DEWED) |       |  |
|                                                                |                          |                                                                                                                                                                          |                                   |            |                                                                                                                                                                                                     | APPL                                                                                                                                  | LICABLE CABLE                   |          | t                      | t=0.3±0.05mm, GOLD PI       |            | NG    |  |
|                                                                | -                        |                                                                                                                                                                          |                                   | SPEC       | CIFIC                                                                                                                                                                                               | ATIO                                                                                                                                  | NS                              |          |                        |                             |            |       |  |
|                                                                | EM                       |                                                                                                                                                                          | TEST                              | METHOD     |                                                                                                                                                                                                     |                                                                                                                                       |                                 | RE       | QUIF                   | REMENTS                     | QT         | АТ    |  |
| CONSTRUCTION                                                   |                          | D/IOLIALLY                                                                                                                                                               | AND DV ME M                       | OLIDINO II | UOTOU IN                                                                                                                                                                                            | 4ENIT                                                                                                                                 | 14000                           | DDING TO | <u> </u>               | NA/INIO                     | ı          | 1     |  |
| GENERAL EXAMINATION MARKING                                    |                          | VISUALLY AND BY MEASURING INSTRUMENT.  CONFIRMED VISUALLY.                                                                                                               |                                   |            |                                                                                                                                                                                                     | ACCORDING TO DRAWING.                                                                                                                 |                                 |          | ×                      | ×                           |            |       |  |
| ELECTRICAL CHAI                                                |                          |                                                                                                                                                                          |                                   |            |                                                                                                                                                                                                     |                                                                                                                                       |                                 |          |                        | ^                           | ^          |       |  |
| CONTACT RESISTANCE                                             |                          |                                                                                                                                                                          |                                   |            |                                                                                                                                                                                                     | 50 mΩ MAX.                                                                                                                            |                                 |          | ×                      | ×                           |            |       |  |
|                                                                |                          |                                                                                                                                                                          |                                   |            |                                                                                                                                                                                                     | INCLUDING FPC,FFC BULK RESISTANCE (L=8mm)                                                                                             |                                 |          |                        |                             |            |       |  |
| INSULATIOI<br>RESISTANO                                        |                          | 100 V DC.                                                                                                                                                                |                                   |            |                                                                                                                                                                                                     | 500 Mg                                                                                                                                | Ω MIN.                          |          |                        | ×                           | ×          |       |  |
| RESISTANCE<br>VOLTAGE PROOF                                    |                          | 150 V AC FOR 1 min.                                                                                                                                                      |                                   |            |                                                                                                                                                                                                     | NO FL                                                                                                                                 | NO FLASHOVER OR BREAKDOWN.      |          |                        | ×                           | ×          |       |  |
| MECHAN                                                         | IICAL CHA                | RACTE                                                                                                                                                                    | RISTICS                           |            |                                                                                                                                                                                                     |                                                                                                                                       |                                 |          |                        |                             | <u> </u>   |       |  |
| MECHANICAL<br>OPERATION                                        |                          | 20 TIMES INSERTIONS AND EXTRACTIONS.                                                                                                                                     |                                   |            |                                                                                                                                                                                                     | <ol> <li>CONTACT RESISTANCE: 50 mΩ MAX.</li> <li>NO DAMAGE, CRACK AND LOOSENESS<br/>OF PARTS.</li> </ol>                              |                                 |          | ×                      | _                           |            |       |  |
| VIBRATION                                                      |                          | FREQUENCY 10 TO 55 Hz, HALF AMPLITUDE 0.75 mm, FOR 10 CYCLES IN 3 AXIAL                                                                                                  |                                   |            |                                                                                                                                                                                                     | ① NO ELECTRICAL DISCONTINUITY OF 1 μs.                                                                                                |                                 |          | ×                      | -                           |            |       |  |
| SHOCK                                                          |                          | DIRECTIONS.  981 m/s <sup>2</sup> , DURATION OF PULSE 6 ms                                                                                                               |                                   |            |                                                                                                                                                                                                     | ② CONTACT RESISTANCE: $50 \text{ m}\Omega$ MAX. ③ NO DAMAGE, CRACK AND LOOSENESS                                                      |                                 |          | ×                      | -                           |            |       |  |
| FPC RETENTION FORCE                                            |                          | AT 3 TIMES IN 3 BOTH AXIAL DIRECTIONS.  MEASURED BY APPLICABLE FPC.                                                                                                      |                                   |            |                                                                                                                                                                                                     | OF PARTS.  DIRECTION OF INSERTION: 0.4×n N MIN (n : NUMBER OF CONTACTS)                                                               |                                 |          | ×                      | +-                          |            |       |  |
|                                                                |                          | (CONNECTOR, FPC AT INITIAL CONDITION. THICKNESS OF FPC SHALL BE t=0.30mm)                                                                                                |                                   |            |                                                                                                                                                                                                     |                                                                                                                                       |                                 |          |                        |                             |            |       |  |
|                                                                |                          |                                                                                                                                                                          | CTERISTIC                         |            |                                                                                                                                                                                                     |                                                                                                                                       |                                 |          |                        |                             |            |       |  |
| RAPID CHANGE OF<br>TEMPERATURE                                 |                          | TEMPERATURE-55 $\rightarrow$ +15T0+35 $\rightarrow$ +85 $\rightarrow$ +15T0+35°C TIME 30 $\rightarrow$ 2 TO 3 $\rightarrow$ 30 $\rightarrow$ 2 TO 3 min. UNDER 5 CYCLES. |                                   |            |                                                                                                                                                                                                     | <ol> <li>CONTACT RESISTANCE: 50 mΩ MAX.</li> <li>INSULATION RESISTANCE: 50 MΩ MIN.</li> <li>NO DAMAGE, CRACK AND LOOSENESS</li> </ol> |                                 |          | ×                      | -                           |            |       |  |
| DAMP HEAT                                                      |                          | EXPOSED AT 40±2 °C,                                                                                                                                                      |                                   |            |                                                                                                                                                                                                     | OF PARTS.                                                                                                                             |                                 |          | ×                      | † <del>-</del>              |            |       |  |
| (STEADY S                                                      | ,                        | RELATIVE HUMIDITY 90 TO 95 %, 96 h.                                                                                                                                      |                                   |            |                                                                                                                                                                                                     | ① CONTACT RESISTANCE: $50 \text{ m}\Omega$ MAX.                                                                                       |                                 |          |                        |                             |            |       |  |
| DAMP HEAT,CYCLIC                                               |                          | EXPOSED AT -10 TO +65 °C,<br>RELATIVE HUMIDITY 90 TO 96 %,<br>10 CYCLES,TOTAL 240 h.                                                                                     |                                   |            | <ul> <li>② INSULATION RESISTANCE: 1 MΩ MIN.         (AT HIGH HUMIDITY)</li> <li>③ INSULATION RESISTANCE: 50 MΩ MIN.         (AT DRY)</li> <li>④ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.</li> </ul> |                                                                                                                                       |                                 | ×        |                        |                             |            |       |  |
| DRY HEAT                                                       |                          | EXPOSED AT 85±2 °C, 96 h.                                                                                                                                                |                                   |            |                                                                                                                                                                                                     | ① CONTACT RESISTANCE: $50 \text{ m}\Omega$ MAX.                                                                                       |                                 |          |                        | ×                           | _          |       |  |
| COLD                                                           |                          | EXPOSED AT -40±3°C, 96 h.                                                                                                                                                |                                   |            |                                                                                                                                                                                                     | ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.                                                                                            |                                 |          |                        | ×                           | _          |       |  |
| CORROSION SALT MIST                                            |                          | EXPOSED AT 35±2 °C 5% SALT WATER SPLAY FOR 96 h.                                                                                                                         |                                   |            |                                                                                                                                                                                                     | (1) CONTACT RESISTANCE: $50 \text{ m}\Omega$ MAX. (2) NO EVIDENCE OF CORROSION WHICH                                                  |                                 |          |                        | ×                           | -          |       |  |
| SULPHUR DIOXIDE<br>[JIS C60068-2-42]                           |                          | EXPOSED AT 40±2 °C , RELATIVE HUMIDITY 80±5% , 25±5 ppm FOR 96 h.                                                                                                        |                                   |            | AFFECTS TO OPERATION OF CONNECTOR.                                                                                                                                                                  |                                                                                                                                       |                                 | ×        | -                      |                             |            |       |  |
|                                                                | SULPHIDE<br>C60068-2-43] |                                                                                                                                                                          | 0 AT 40±2 °C , F<br>0 TO 15 ppm F |            |                                                                                                                                                                                                     | ΙΤΥ                                                                                                                                   |                                 |          |                        |                             | ×          | -     |  |
| COUN                                                           | T DE                     | SCRIPTIO                                                                                                                                                                 | N OF REVISIO                      | NS         |                                                                                                                                                                                                     | DESIG                                                                                                                                 | SNED                            |          |                        | CHECKED                     | DA         | DATE  |  |
| REMARK                                                         | MADIC                    |                                                                                                                                                                          |                                   |            |                                                                                                                                                                                                     | A DDD OVE                                                                                                                             |                                 |          | D HO OAKAWOTO          |                             | NO 00      |       |  |
| NEWIAKK                                                        |                          |                                                                                                                                                                          |                                   |            | APPROVED HS. SAKAMOTO CHECKED HS. SAKAMOTO                                                                                                                                                          |                                                                                                                                       |                                 |          | )9. 23<br>)9. 23       |                             |            |       |  |
|                                                                |                          |                                                                                                                                                                          |                                   |            |                                                                                                                                                                                                     | DESIGNED RT. IKEDA                                                                                                                    |                                 |          |                        | 9. 21                       |            |       |  |
| Unless otherwise specified, ref                                |                          |                                                                                                                                                                          | efer to IEC 60512.                |            |                                                                                                                                                                                                     |                                                                                                                                       | DRAWN                           |          | V                      | KY. KIKUCHI                 | 16.0       | 9. 12 |  |
| Note QT:Qualification Test AT:Assurance Test X:Applicable Test |                          |                                                                                                                                                                          |                                   | DI         | DRAWING NO.                                                                                                                                                                                         |                                                                                                                                       | ELC-347311-98-01                |          |                        |                             |            |       |  |
| л\                                                             |                          |                                                                                                                                                                          | OII 10/11/OII OI IEE I            |            |                                                                                                                                                                                                     | PART                                                                                                                                  | PART NO.                        |          | FH12-**S-0. 5SH(1) (98 |                             |            |       |  |
|                                                                | HIR                      | OSE ELECTRIC CO., LTD. COL                                                                                                                                               |                                   |            | CODE                                                                                                                                                                                                | E NO. CL528                                                                                                                           |                                 | JL528    | <u> </u>               | 1/2                         |            |       |  |

| SPECIFICATIONS |                                            |                                  |    |    |  |  |  |  |
|----------------|--------------------------------------------|----------------------------------|----|----|--|--|--|--|
| ITEM           | TEST METHOD                                | REQUIREMENTS                     | QT | AT |  |  |  |  |
| RESISTANCE TO  | 1) REFLOW SOLDERING (TO BE 2 TIMES MAX.)   | NO DEFORMATION OF CASE OF        | ×  | _  |  |  |  |  |
| SOLDERING HEAT | PEAK TMP. 250 °C MAX                       | EXCESSIVE LOOSENESS OF THE       |    |    |  |  |  |  |
|                | REFLOW TMP.OVER 230 °C WITHIN 30 sec.      | TERMINALS.                       |    |    |  |  |  |  |
|                | PRE-HEATING. 150 TO 200°C                  |                                  |    |    |  |  |  |  |
|                | 90 TO 120 sec.                             |                                  |    |    |  |  |  |  |
|                | 2)SOLDERING IRONS : 350 ± 10 °C,           |                                  |    |    |  |  |  |  |
|                | FOR 5±1 sec.                               |                                  |    |    |  |  |  |  |
| SOLDERABILITY  | SOLDERED AT SOLDER TEMPERATURE,            | A NEW UNIFORM COATING OF SOLDER  | ×  | _  |  |  |  |  |
|                | 235±5 °C FOR IMMERSION DURATION,2±0.5 sec. | SHALL COVER A MINIMUM OF 95 % OF |    |    |  |  |  |  |
|                |                                            | THE SURFACE BEING IMMERSED.      |    |    |  |  |  |  |

## (note 1)

WHEN THE SAME VALUE OF CURRENT ARE APPLID TO ALL CONTACTS AT THE SAME TIME IN ONCE, SET THE CURRENT TO THE 70 % OF THE RATED CURRENT VALUE.

| Note Q | Qualification Test AT:Assurance Test X:Applicable Test | DRAWIN   | IG NO.                  | ELC-347311-98-01 |   |     |
|--------|--------------------------------------------------------|----------|-------------------------|------------------|---|-----|
| R      | SPECIFICATION SHEET                                    | PART NO. | FH12-**S-0. 5SH(1) (98) |                  |   |     |
| 10     | HIROSE ELECTRIC CO., LTD.                              | CODE NO  |                         | CL528            | Δ | 2/2 |