


Check point		Measure (mm)	
Cover location.	C	0.1 to 0.5	
Location of tip of the Core.	D	0.2 to 0.5	
Bell-mouth.	E	0.1 to 0.2	
Bent-up.	F	5°MAX	
Bent-down.	G	5°MAX	
Twist.	H	± 2°MAX	
Rolling.	I	± 5°MAX	
Height of rance.	J	0.15 to 0.2	
Cut-off tab.	K	0.1MAX	
Strip length prior to crimping.	L	 1.2 to 1.9	
Height of metal cut-out teeth.	M	0.1MAX	
Width.	Wire barrel.	N	0.96MAX
	Insulation barrel.	P	1.02MAX
Gap dimension.	Q	0.12 to 0.25	

NOTE 1 To adjust applicator, please check the crimp condition (crimp height and configuration) by using cable.

2 This dimension is for reference, please adjust it to meet specified dimensions after the crimping.

COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
1 2	DIS-H-00010212	HT. SATO	SZ. ONO	20210713
TITLE DF13-2630SCF(A)(##) 1 Crimp quality standard.		HS HIROSE ELECTRIC CO., LTD.		
		APPROVED	HS. OKAWA	20181019
		CHECKED	SZ. ONO	20181019
		CHARGED	HT. SATO	20181019
		WRITTEN	SK. CHIBA	20181019
TECHNICAL SPECIFICATION		ETAD-H0953-00		1 1