



| Check point | | Measure (mm) | |
|---------------------------------|--------------------|--------------|---------|
| Cover location. | C | 0.1 to 0.5 | |
| Location of tip of the Core. | D | 0.2 to 0.5 | |
| Bell-mouth. | E | 0.1 to 0.2 | |
| Bent-up. | F | 5°MAX | |
| Bent-down. | G | 5°MAX | |
| Twist. | H | ± 2°MAX | |
| Rolling. | I | ± 5°MAX | |
| Height of rance. | J | 0.15 to 0.2 | |
| Cut-off tab. | K | 0.1MAX | |
| Strip length prior to crimping. | L | ② 1.2 to 1.9 | |
| Height of metal cut-out teeth. | M | 0.1MAX | |
| Width. | Wire barrel. | N | 0.96MAX |
| | Insulation barrel. | P | 1.02MAX |
| Gap dimension. | Q | 0.12 to 0.25 | |

NOTE 1 To adjust applicator, please check the crimp condition (crimp height and configuration) by using cable.

② This dimension is for reference, please adjust it to meet specified dimensions after the crimping.

| COUNT | DESCRIPTION OF REVISIONS | DESIGNED | CHECKED | DATE | | | | | | | | | | | | |
|-------------------------|--------------------------|---|---------|----------|----------|-----------|----------|---------|---------|----------|---------|----------|----------|---------|-----------|----------|
| △ 2 | DIS-H-00010212 | HT. SATO | SZ. ONO | 20210713 | | | | | | | | | | | | |
| TITLE | | <div style="display: flex; justify-content: space-between; align-items: center;"> <div style="text-align: center;"> <p>DF13-2630SCF(A)(##) △</p> <p>Crimp quality standard.</p> </div> <div style="text-align: right;"> <p>HRS HIROSE ELECTRIC CO., LTD.</p> <table border="1" style="font-size: small;"> <tr> <td>APPROVED</td> <td>HS. OKAWA</td> <td>20181019</td> </tr> <tr> <td>CHECKED</td> <td>SZ. ONO</td> <td>20181019</td> </tr> <tr> <td>CHARGED</td> <td>HT. SATO</td> <td>20181019</td> </tr> <tr> <td>WRITTEN</td> <td>SK. CHIBA</td> <td>20181019</td> </tr> </table> </div> </div> | | | APPROVED | HS. OKAWA | 20181019 | CHECKED | SZ. ONO | 20181019 | CHARGED | HT. SATO | 20181019 | WRITTEN | SK. CHIBA | 20181019 |
| APPROVED | HS. OKAWA | | | | 20181019 | | | | | | | | | | | |
| CHECKED | SZ. ONO | | | | 20181019 | | | | | | | | | | | |
| CHARGED | HT. SATO | | | | 20181019 | | | | | | | | | | | |
| WRITTEN | SK. CHIBA | 20181019 | | | | | | | | | | | | | | |
| TECHNICAL SPECIFICATION | | ETAD-H0953-00 | △ | 1/1 | | | | | | | | | | | | |