Applicable	e standard								
Operating temperature ra		-35°C to +85°C(No	otes 1)		orage mperature ra	ange	-10°C to +60°C(Note		
Rating	Operating humidity range		150 V AC (DC) C		Storage humidity range  Current  Applicable Contact		40 % to 70 %(Note3)  1 A/pin  DF13(G)-2630SCF  DF13-3032SCF		
	Voltage	150 V AC (DO							
	Applicable Connector	DF13-*DS-1.250							
	l	Spe	ecificat	ior	าร	l			
Item		Test method		Requirements			QT	A٦	
Construct								X	
General examination		Visually and by measuring instrument.			According to drawing.				Х
Marking		Confirmed visually.						X	Х
	haracteris				laa a			X	
Contact resistance		AC 20mV, 1mA (DC OR 1000 Hz).			30 mΩ MAX.				
Insulation resistance		100 V DC.			500 ΜΩ ΜΙΝ.			Х	-
Voltage proof		500 V AC for 1 min.			No flashover or breakdown.				_
	cal charac								
Mechanical operation		30 times insertions and extractions.			<ol> <li>Contact resistance: 30 mΩ MAX.</li> <li>No damage, crack or looseness of parts.</li> </ol>			Х	L
Vibration		Frequency 10 to 55 Hz, single amplitude 0.75 mm, at 2 h, for 3 directions.			1) No electrical discontinuity of 1μs.  2) No damage, crack or looseness of parts.			Х	_
Shock		490 m/s <sup>2</sup> duration of pulse 11 ms at 3 times for 3 directions.						Х	_
Environm	nental cha	racteristics							
Rapid change of temperature		Temperature -55°C→ +85°C  Time 30min→ 30min  Under 5 Cycles.  (The transferring time of the tank is 2 to 3 MIN)			<ol> <li>Contact resistance: 30mΩ MAX.</li> <li>Insulation resistance: 500 MΩ MIN.</li> <li>No damage, crack or looseness of parts.</li> </ol>			X	_
Damp heat (Steady state)		Exposed at 40±2 °C, 90 to 95 %, 96 h.						Х	-
Resistance to soldering heat		1) Reflow soldering  « Reflow area »  250°C MAX 10 sec MAX  230°C MIN 60 sec MAX  « Preheating area »  170°C to 190°C 60 sec to 120 sec  Put through in reflow furnace twice, leave in ambient temperature and humidity for 1 hour.  2) Manual soldering  Soldering iron temperature :300°C,  Soldering time: 3sec.  No strength on contact.			No deformation of case of excessive looseness of the terminals.				_
Solderability		Soldered at solder temperature, 245°c for insertion duration, 3sec.	•			Solder shall cover a minimum of 95 % of the surface being immersed.			-
Note 2: No con Note 3: Apply to After m	e the temperature the temperature of the condition nounted on PCE	re rising by current. of long term storage for unused products be 3, operating temperature and humidity range	e is applied for	r inter	PCB. rim storage		rtation.	Det	
Coun	it D	Description of revisions	l L		signed		Checked	Date	
4		pecified, refer to IEC 6051.	2	HT. SAT			SZ. ONO	20210608	
UIII <del>C</del> SS 0l	u iei wise s	pedilied , leter to IEC 6051.	, relei lu IEU 00012.			pproved HS. OKAWA Checked TS. KUMAZAWA		202003	
					De	signed	HK. HAYASHI	202003	
					Drawn		DS. HIROWATARI	L	
		Note QT:Qualification Test AT:Assurance Test X:Applicable Test			Drawing no. ELC-36		ELC-367982-	_22_00	)
Note QT:Qu	ualification T	Test AT:Assurance Test X:Applica	ible rest		Drawir	ig no.	LLO 307302	22-00	
Note QT:Q	ualification T	Specification sheet  Hirose electric co., Itd.	ible rest	P	art no.		F13EA-*DP-1. 25V (	22)	1/